SEVEN STEPS TO GRAIN SAFETY

1. Turn off and lockout equipment before entering bins or performing maintenance
2. Never walk down grain to make it flow
3. Place a trained observer outside of the bin in case of an emergency
4. Test the air in the bin before entering
5. Control the accumulation of grain dust through housekeeping
6. Do not enter a bin where grain is built up on the side
7. Use a safety harness and anchored lifeline