

## U.S. Department of Labor

Occupational Safety and Health Administration  
3300 Vickery Road  
North Syracuse, NY 13212  
Phone: 315-451-0808 Fax: 315-451-1351



# Citation and Notification of Penalty

**To:**

Tecnofil Chenango, SAC  
and its successors  
40 South Main Street  
Sherburne, NY 13460  
Attn: Marcelo Quinones, Plant Manager

**Inspection Number:** 1086093**Inspection Date(s):** 08/18/2015 - 11/05/2015**Issuance Date:** 02/11/2016**Inspection Site:**

40 South Main Street  
Sherburne, NY 13460

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment

to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

**Penalty Payment** – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type “OSHA” and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

**Notification of Corrective Action** – For each violation which you do not contest, you must provide ***abatement certification*** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that ***abatement documentation*** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

**Employer Discrimination Unlawful** – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 02/11/2016. The conference will be held by telephone or at the OSHA office located at 3300 Vickery Road, North Syracuse, NY 13212 on \_\_\_\_\_ at \_\_\_\_\_.

Employees and/or representatives of employees have a right to attend an informal conference.



## CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

**Inspection Number: 1086093**

Company Name: Tecnofil Chenango, SAC  
Inspection Site: 40 South Main Street, Sherburne, NY 13460  
Issuance Date: 02/11/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 3300 Vickery Road, North Syracuse, NY 13212**

Citation Number 1 and Item Number 1 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 2 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 3 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 4 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 5 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 6 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 7 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 8 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 1 and Item Number 9 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 2 and Item Number 1 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 3 and Item Number 1 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 2 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 3 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 4a was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 4b was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 5 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 6a was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 6b was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 3 and Item Number 7 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 4 and Item Number 1 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number 4 and Item Number 2 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number 4 and Item Number 3 was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed or Printed Name

\_\_\_\_\_  
Title

**NOTE: 29 USC 666(g)** whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

**POSTING:** A copy of completed Corrective Action Worksheet should be posted for employee review

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 1 Item 1    Type of Violation: **Serious**

29 CFR 1910.23(a)(2): Ladderway floor opening(s) or platform(s) were not guarded by a standard railing with standard toeboard(s) on all exposed sides (except at the entrance to opening) with passage through the railing either provided with a swinging gate or so offset that a person could walk directly into the opening:

**a) On or about 11/5/2015, Access to Furnace Pit: The ladder way floor opening on the East side of the furnace pit was not guarded. Employees exposed to falls of over eight feet.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3080.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Company Name:** Tecnofil Chenango, SAC  
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**Citation 1 Item 2** Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i): The employer did not provide adequate training to ensure that the purpose and function of the energy control program was understood by employees:

**a) On or about 8/18/2015, Throughout the facility: Employees were not provided with training regarding the purpose and need for utilizing lock out procedures while performing work such as changing dies on draw machines, draw bench and performing cleaning and maintenance on the extruder and draw bench.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3080.00

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**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 1 Item 3** Type of Violation: **Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

- a) On or about 8/18/2015, Extruder Area: Metal cutting alligator shear was operated without a guard in place. Employees exposed to shear points.
- b) On or about 11/5/2015, Draw Bench Area: The cut off saw was not provided with effective guarding.
- c) On or about 11/5/2015, Draw Bench Area: The foot pedal that controls the cut off saw was not provided with a cover.
- d) On or about 11/5/2015, Extruder Area: A side mounting shear on the pointing machine was not provided with a guard.
- e) On or about 11/5/2015, Draw Machine Area: A small pointer machine was not provided with guarding for its ingoing nip point.

Abatement Documentation is required for these items.

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3850.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
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**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.219(f)(3): Sprocket wheels and chains which were seven (7) feet or less above floors or platforms were not enclosed:

**a) On or about 11/5/2015, Draw Bench Area: Chains and sprockets powering the out feed conveyor for the draw bench were not adequately guarded.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3080.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.219(i)(2): Revolving surfaces of shaft coupling(s) were not covered by a safety sleeve:

- a) On or about 8/18/2015, Production Area: A series of six coilers had unguarded shaft couplers.**
- b) On or about 11/5/2015, Extruder Area: A pointing machine had an unguarded shaft coupler.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3080.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 1 Item 6**    Type of Violation: **Serious**

29 CFR 1910.303(b)(1): Electrical equipment was not free from recognized hazards that were likely to cause death or serious physical harm to employees:

- a) On or about 8/18/2015, Extruder Area: An extension cord being used to power a sump pump had damaged insulation.**
- b) On or about 8/18/2015, Production Area: An extension cord being used to power a portable welder had damaged insulation.**
- c) On or about 8/18/2015, Production Area: The power cord for a portable welder had damaged insulation.**

**Abatement documentation is required for this item.**

|   |            |
|---|------------|
| Date By Which Violation Must be Abated: | 02/24/2016 |
| Proposed Penalty:                       | \$3850.00  |

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.303(f)(2): Each service, feeder, and branch circuit, at its disconnecting means or overcurrent device, was not legibly marked to indicate its purpose, nor located and arranged so the purpose was evident:

**a) On or about 8/18/2015, Extruder Area: Power supplies for the extruder and associated equipment were not legibly marked.**

**b) On or about 11/5/2015, Main Power Supply: The main breaker feeding the Extruder was not labeled.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$2310.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

Citation 1 Item 8 Type of Violation: **Serious**

29 CFR 1910.303(f)(4): Disconnecting means were not capable of accepting a lock in the open position.

**a) On or about 11/5/2015, Main Electric Panel East Wall: The main breaker and subsequent disconnects for the Extruder were not capable of being locked out.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3080.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 1 Item 9 Type of Violation: **Serious**

29 CFR 1910.303(g)(2)(i): Except as elsewhere required or permitted by Subpart S of Part 1910, live parts of electric equipment operating at 50 volts or more were not guarded against accidental contact by use of approved cabinets or other forms of approved enclosures or by any of the means identified in paragraphs (A), (B), (C), and (D) of 29 CFR 1910.303(g)(2)(i):

**a) On or about 11/5/2015, Electric Room: A breaker had been wired and placed into service while outside of the panel box.**

**Abatement documentation is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$3850.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



### **Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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#### **Citation 2 Item 1**    Type of Violation: **Willful**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

- a) **On or about 8/18/2015, Draw Machine Area: The Vaughn Dead Block draw machine was operated with its cover/ door open and interlock bypassed. Employees exposed to rotating parts.**
- b) **On or about 8/18/2015, Draw Machine Area: The Vaughn Bull Block draw machine was operated without guards in place. Employees exposed to rotating parts and nip points.**
- c) **On or about 8/18/2015, Draw Machine Area: The Three Die draw machine was operated without guards in place and interlocks bypassed. Employees exposed to rotating parts and nip points.**
- d) **On or about 8/18/2015, Draw Machine Area: The "take off" for the Three Die Machine was not secured to prevent movement. Employees exposed to being struck by moving parts.**
- e) **On or about 8/18/2015, Draw Machine Area : The UDM 22 draw machine was operated with its guard not in place, with inadequate guarding, and with its interlocked bypassed. Employees exposed to rotating parts and nip points.**
- f) **On or about 8/18/2015, Draw Machine Area: The "take off" for the UDM 22 draw machine was not secured to prevent movement. Employees exposed to being struck by moving parts.**
- g) **On or about 8/18/2015, Draw Machine Area: The Syncro draw machine was operated with no guards in place. Employees exposed to rotating parts and nip points.**
- h) **On or about 8/18/2015, Draw Machine Area: The McBee Bullblock draw machine was operated with its guard open, in the jog mode. Employees exposed to rotating parts and nip points.**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
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- i) On or about 8/18/2015, Production Area: The C13 draw machine was operated without guards in place. Employees exposed to rotating parts and nip points.
- j) On or about 11/5/2015, Maintenance Shop: The Bolton Tools Bench Lathe was not provided with a chuck guard.

**Abatement Documentation is required for these items.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$46200.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 3 Item 1** Type of Violation: **Repeat**

29 CFR 1910.22(a)(1): All places of employment, passageways, storerooms or service rooms were not kept clean and orderly or in a sanitary condition:

- a) On or about 8/18/2015, Extruder Area: Oil was on the floor behind and next to the extruder creating a slipping hazard.
- b) On or about 8/18/2015, Extruder Area: Coolant was observed on the floor next to the extruder creating a slipping hazard.
- c) On or about 8/18/2015, Draw Machine Area: Lubricant was accumulated on the floor near the draw machine, creating a slipping hazard.
- d) On or about 11/5/2015, Casting Area: The metal plated deck around the molten copper casting tub was uneven creating a tripping hazard.
- e) On or about 11/5/2015, Casting Area: Insulation, tools and parts were left laying on the floor near the molten copper casting tub, creating a tripping hazard.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**f) On or about 11/5/2015, Casting Area: Pipes were running along the top of the steps to the furnace pit, creating a tripping hazard.**

**Abatement documentation is required for this item.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.22(a)(1), which was contained in OSHA inspection number 881463, citation number 1, item 3 and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**02/24/2016**  
**\$7700.00**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 3 Item 2** Type of Violation: **Repeat**

29 CFR 1910.23(c)(1): Open-sided floors and/or platforms four feet or more above adjacent floor or ground level were not guarded with standard railings (or equivalent) and toe boards:

- a) On or about 8/18/2015, Draw Machine Area: The platform for the McBee Bull block draw machine was not provided with a guardrail. Employees exposed to falls of 54 inches.**
- b) On or about 8/18/2015, C13 Machine Power Platform: The C13 power platform was not provided with a guardrail system. Employees exposed to falls of over seven feet.**
- c) On or about 11/5/2015, Furnace Area: The area between the molten copper tub and the furnace had an unguarded open sided floor. Employees exposed to falls of over eight feet.**
- d) On or about 11/5/2015, Furnace Area: The area next to the jib crane had an unguarded open sided floor. Employees exposed to falls of over eight feet.**
- e) On or about 11/5/2015, Furnace Area: The area to the West of the furnace had an unguarded open sided floor. Employees exposed to falls of over eight feet.**

**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**f) On or about 11/5/2015, Furnace Area: Employees were required to climb on the tilted furnace face without fall protection. Employees exposed to falls of over ten feet.**

**Abatement documentation is required for these items.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(1), which was contained in OSHA inspection number 881463, citation number 1, item 5a and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**02/24/2016**  
**\$6160.00**

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**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 3 Item 3** Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

- a) On or about 8/18/2015, Throughout the facility: Employees were not utilizing lock out procedures while performing work such as changing dies on draw machines, draw bench and performing cleaning and maintenance on the extruder and draw bench.
- b) On or about 11/5/2015, Draw bench and Extruder: Specific lock out procedures were not developed and utilized for the Draw Bench, Draw Bench Saw and the Extruder. This equipment has energy sources such as, but not limited to electrical, heat, and pneumatic.

Abatement documentation is required for this item.

Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(4)(i), which was contained in OSHA inspection number 881463, citation number 1, item 9a and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$10780.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 3 Item 4 a** Type of Violation: **Repeat**

29 CFR 1910.215(a)(4): Grinding machinery was not used with work rest(s) to support offhand grinding work:

**a) On or about 8/18/2015, Production Area: A Skil 3380 bench grinder was used without a work rests in place.**

**Abatement documentation is required for this item.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.22(a)(1), which was contained in OSHA inspection number 881463, citation number 1, item 13a and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

Date By Which Violation Must be Abated:

02/24/2016

Proposed Penalty:

\$4620.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 3 Item 4 b** Type of Violation: **Repeat**

29 CFR 1910.215(b)(9): The distance between the abrasive wheel periphery(s) and the adjustable tongue or the end of the safety guard peripheral member at the top exceeded one fourth inch:

**a) On or about 8/18/2015, Production Area: A Skil 3380 bench grinder was used without tongue guards in place.**

**Abatement documentation is required for this item.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.22(a)(1), which was contained in OSHA inspection number 881463, citation number 1, item 13b and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

Date By Which Violation Must be Abated:

02/24/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 3 Item 5** Type of Violation: **Repeat**

29 CFR 1910.219(c)(2)(i): All exposed part(s) of horizontal shafting seven (7) feet or less from floor or working platform were not protected by stationary casing(s) enclosing shafting completely or by trough(s) enclosing sides and top or sides and bottom of shafting:

**a) On or about 8/18/2015, Production Area: A series of six coilers had unguarded shafts at a height of 76 inches off of the floor.**

**b) On or about 11/5/2015, Extruder Area: A pointing machine had three unguarded rotating shafts at a height of less than four feet off of the floor.**

**Abatement documentation is required for this item.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.22(a)(1), which was contained in OSHA inspection number 881463, citation number 1, item 14 and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$6160.00



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 3 Item 6 a** Type of Violation: **Repeat**

29 CFR 1910.219(d)(1): Pulley(s) with part(s) seven feet or less from the floor or work platform were not guarded in accordance with the requirements specified in 29 CFR 1910.219(m) and (o):

- a) On or about 8/18/2015, Draw Machine Area: The Downcoil for the Syncro Draw Machine had an unguarded pulley.**
- b) On or about 8/18/2015, Draw Machine Area: The Three Die Draw Machine had a series of unguarded pulleys.**
- c) On or about 11/5/2015, Draw Bench Area: A cut off saw had an unguarded pulley.**

Abatement documentation is required for this item.

Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.219(d)(1), which was contained in OSHA inspection number 881463, citation number 1, item 15a and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$6160.00



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 3 Item 6 b Type of Violation: Repeat**

29 CFR 1910.219(e)(3)(i): Vertical or inclined belt(s) were not enclosed by guard(s) conforming to the requirements specified at 29 CFR 1910.219(m) and (o):

**a) On or about 8/18/2015, Draw Machine Area: The Downcoil for the Syncro Draw Machine had a series of unguarded belts.**

**b) On or about 8/18/2015, Draw Machine Area: The Three Die Draw Machine had a series of unguarded belts.**

**c) On or about 11/5/2015, Draw Bench Area: A cut off saw had an unguarded belt.**

**Abatement documentation is required for this item.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.219(e)(3)(i), which was contained in OSHA inspection number 881463, citation number 1, item 15b and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

**Date By Which Violation Must be Abated:**

**02/24/2016**

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 3 Item 7 Type of Violation: **Repeat**

29 CFR 1910.304(g)(5): The path to ground from circuits, equipment, and enclosures was not permanent, continuous, and effective:

**a) On or about 8/18/2015, Production Area: An August Strecker KG wire welder was not provided with a continuous path to ground.**

**Abatement documentation is required for this item.**

**Tecnofil Chenango, SAC, was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.304(g)(5) which was contained in OSHA inspection number 881463, citation number 1, item 18 and was affirmed as a final order on 7/3/2013, with respect to a workplace located at 40 South Main Street, Sherburne, NY.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$7700.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1086093  
**Inspection Date(s):** 08/18/2015 - 11/05/2015  
**Issuance Date:** 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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Citation 4 Item 1    Type of Violation: **Other-than-Serious**

29 CFR 1910.305(g)(1)(iv)(A): Flexible cords and/or cables were used as a substitute for the fixed wiring of a structure

**a) On or about 8/18/2015, Extruder Area: An extension cord was being used to power a sump pump in lieu of permanent wiring.**

**Abatement certification is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$0.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1086093  
Inspection Date(s): 08/18/2015 - 11/05/2015  
Issuance Date: 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

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**Citation 4 Item 2**    Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(e)(1)(i): The employer did not compile a list of the hazardous chemicals known to be present using a product identifier that was referenced on the appropriate safety data sheet:

**a) On or about 8/18/2015, Throughout the facility: The employer had not compiled a list of all of the hazardous chemicals that are in use in the facility. Employees are exposed to and using products such as, but not limited to coolants, lubricants, alcohol, and copper.**

**Abatement certification is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$0.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1086093  
Inspection Date(s): 08/18/2015 - 11/05/2015  
Issuance Date: 02/11/2016



**Citation and Notification of Penalty**

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460

**Citation 4 Item 3** Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(f)(5): The employer did not ensure that each container of hazardous chemicals in the workplace was labeled, tagged, or marked with the identity and appropriate hazard warnings regarding the chemicals contained therein

- a) **On or about 8/18/2015, Draw Machine Area:** At the three die machine, there was a bottle that was not labeled. The bottle reportedly contained a liquid lubricating wax.
- b) **On or about 8/18/2015, Extruder Area:** At the Extruder, there was five, fifty five gallon drums which reportedly held a Tubol solution. Some of the drums were not labeled, and others were mis labeled.
- c) **On or about 8/18/2015, Production Area:** At the C13 draw machine, there was two bottles that were not labeled. The bottles reportedly held alcohol.

**Abatement certification is required for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

02/24/2016  
\$0.00

A handwritten signature in blue ink, appearing to read "Chris Adams", written over a horizontal line.

**Christopher Adams CIH, CSP**  
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**U.S. Department of Labor**  
Occupational Safety and Health Administration  
3300 Vickery Road  
North Syracuse, NY 13212  
Phone: 315-451-0808 Fax: 315-451-1351



## INVOICE / DEBT COLLECTION NOTICE

**Company Name:** Tecnofil Chenango, SAC  
**Inspection Site:** 40 South Main Street, Sherburne, NY 13460  
**Issuance Date:** 02/11/2016

|   |                    |
|---|--------------------|
| <b>Summary of Penalties for Inspection Number</b> | <b>1086093</b>     |
| <b>Citation 1, Serious</b>                        | <b>\$29260.00</b>  |
| <b>Citation 2, Willful</b>                        | <b>\$46200.00</b>  |
| <b>Citation 3, Repeat</b>                         | <b>\$49280.00</b>  |
| <b>Citation 4, Other-than-Serious</b>             | <b>\$0.00</b>      |
| <b>TOTAL PROPOSED PENALTIES</b>                   | <b>\$124740.00</b> |

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on


your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



**Christopher Adams CIH, CSP**

Area Director



Date