

**U.S. Department of Labor**  
Occupational Safety and Health Administration  
Progress Plaza  
49 North Progress Avenue  
Harrisburg, PA 17109  
Phone: (717)782-3902 FAX: (111)222-3333



## Citation and Notification of Penalty

**To:**  
Domestic Casting Company, LLC  
and its successors  
P.O. Box 220  
Shippensburg, PA 17257

**Inspection Number:** 113744577  
**Inspection Date(s):** 03/20/2012-03/20/2012  
**Issuance Date:** 06/18/2012

**Inspection Site:**  
275 North Queen Street -  
Shippensburg, PA 17257

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be

submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the page 5 Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** - You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

**Penalty Payment** - Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

**Notification of Corrective Action** - For each violation which you do not contest, you are required by 29 CFR 1903.19 to submit an Abatement Certification to the Area Director of the OSHA office issuing the citation and identified above. The certification must be sent by you within 10 calendar days of the abatement date indicated on the citation. For **Willful** and **Repeat** violations, documents (examples: photos, copies of receipts, training records, etc.) demonstrating that abatement is complete must accompany the certification. Where the citation is classified as **Serious** and the citations states that abatement documentation is required, documents such as those described above are required to be submitted along with the abatement certificate. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item.

**All abatement verification documents must contain the following information:** 1) Your name and address; 2) the inspection number (found on the front page); 3) the citation and citation item number(s) to which the submission relates; 4) a statement that the information is accurate; 5) the signature of the employer or employer's authorized representative; 6) the date the hazard was corrected; 7) a brief statement of how the hazard was corrected; and 8) a statement that affected employees and their representatives have been informed of the abatement.

The law also requires a copy of all abatement verification documents, required by 29 CFR 1903.19 to be sent to OSHA, also be posted at the location where the violation appeared and the corrective action took place.

**Employer Discrimination Unlawful** - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** - The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** - You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [WWW.OSHA.GOV](http://WWW.OSHA.GOV). If you have any dispute with the accuracy of the information displayed, please contact this office.

## ABATEMENT CERTIFICATION

KEVIN G. KILP, Area Director  
U.S. Department of Labor - OSHA  
Progress Plaza  
49 North Progress Avenue  
Harrisburg, PA 17109  
Phone: (717)782-3902

Domestic Casting Company, LLC  
P.O. Box 220  
Shippensburg, PA 17257

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_.

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_.

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_.

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_.

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_.

I attest that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement activities described in this certification.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Typed or Printed Name



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 06/18/2012. The conference will be held at the OSHA office located at Progress Plaza, 49 North Progress Avenue, Harrisburg, PA, 17109 on \_\_\_\_\_ at \_\_\_\_\_.

Employees and/or representatives of employees have a right to attend an informal conference.



**Citation and Notification of Penalty**

**Company Name:** Domestic Casting Company, LLC  
**Inspection Site:** 275 North Queen Street, Shippensburg, PA 17257

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**Citation 1 Item 1** Type of Violation: **Serious**

29 CFR 1910.23(c)(3): Standard railing(s) and toeboard(s) were not provided on open sided floor(s), walkway(s), platform(s), or runway(s), adjacent to or above dangerous equipment:

- (a) System Number One, Hartley Mixer - An open-sided walkaway had no guardrail, near the dump belt as it feeds the wet elevator, and employees were exposed to the hazard of falling onto the dump belt and into the wet bucket elevator, on or about March 20, 2012.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

|                                         |            |
|-----------------------------------------|------------|
| Date By Which Violation Must be Abated: | 07/12/2012 |
| Proposed Penalty:                       | \$ 4900.00 |



## **Citation and Notification of Penalty**

**Company Name:** Domestic Casting Company, LLC  
**Inspection Site:** 275 North Queen Street, Shippensburg, PA 17257

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### **Citation 2 Item 1 Type of Violation: Repeat**

29 CFR 1910.212(a)(1): Machine guarding was not provided to protect operator(s) and other employees from hazard(s) created by in running nip points:

- (a) System Number One - An in-running nip point on the dump belt as it passed over the head pulley next to the wet elevator was not guarded, exposing employees to the hazard of being caught in the dump belt, on or about March 20, 2012.

DOMESTIC CASTING COMPANY LLC, WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD, 1910.212 (a)(1), WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 116215120, AND WAS AFFIRMED AS A FINAL ORDER ON JUNE 01, 2011 WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA 17257.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

|                                         |             |
|-----------------------------------------|-------------|
| Date By Which Violation Must be Abated: | 07/12/2012  |
| Proposed Penalty:                       | \$ 24500.00 |



**Citation and Notification of Penalty**

**Company Name:** Domestic Casting Company, LLC  
**Inspection Site:** 275 North Queen Street, Shippensburg, PA 17257

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**Citation 2 Item 2** Type of Violation: **Repeat**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

- (a) Molding Area - The light curtain on the Hunter 20 automatic molding machine was not working and did not protect the employee from the point of operation zone, on or about March 20, 2012.

DOMESTIC CASTING COMPANY, LLC, WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD, 1910.212 (a)(3)(ii), WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 116215120, AND WAS AFFIRMED AS A FINAL ORDER ON JUNE 01, 2011 WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA 17257.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

Date By Which Violation Must be Abated: 07/12/2012  
Proposed Penalty: \$ 9800.00



### Citation and Notification of Penalty

**Company Name:** Domestic Casting Company, LLC  
**Inspection Site:** 275 North Queen Street, Shippensburg, PA 17257

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#### Citation 2 Item 3 Type of Violation: **Repeat**

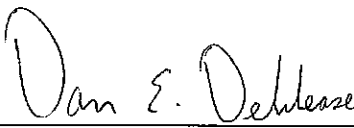
29 CFR 1910.303(g)(2)(i): Live parts of electrical equipment operating at 50 volts or more was not guarded against accidental contact by use of approved cabinets or other forms of approved enclosures:

- (a) Breezeway Area - The Main breaker panel for the Foundry and Core Room was missing a breaker from the panel, and the door to the breaker box was open and unable to be locked, exposing employees to the energized 240v bus bars, on or about March 20, 2012.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD, 29 CFR 1910.303(g)(2)(i), WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 116215120, CITATION NUMBER 1 ITEM 8b AND WAS AFFIRMED AS A FINAL ORDER ON JUNE 01, 2011 WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA 17257.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

Date By Which Violation Must be Abated: 07/12/2012  
Proposed Penalty: \$ 9800.00

For   
KEVIN G. KILP  
Area Director

## U.S. Department of Labor

Occupational Safety and Health Administration

Progress Plaza

49 North Progress Avenue

Harrisburg, PA 17109

Phone: (717)782-3902 FAX: (717)782-3746



### INVOICE/ DEBT COLLECTION NOTICE

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**Company Name:** Domestic Casting Company, LLC  
**Inspection Site:** 275 North Queen Street, Shippensburg, PA 17257  
**Issuance Date:** 06/18/2012

**Summary of Penalties for Inspection Number 113744577**

|                                 |      |                 |
|---------------------------------|------|-----------------|
| <b>Citation 1, Serious</b>      | = \$ | <b>4900.00</b>  |
| <b>Citation 2, Repeat</b>       | = \$ | <b>44100.00</b> |
| <b>TOTAL PROPOSED PENALTIES</b> | = \$ | <b>49000.00</b> |

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To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

If a personal check is issued, it will be converted into an electric fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

**Interest.** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is 2%. Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges.** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs.** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.

For/ Dan E. DeHese  
KEVIN G. KILP  
Area Director

6-18-12  
Date