

## U.S. Department of Labor

Occupational Safety and Health Administration  
3300 Vickery Road  
North Syracuse, NY 13212  
Phone: 315-451-0808 Fax: 315-451-1351



---

## Citation and Notification of Penalty

---

**To:**

Crosman Corporation  
and its successors  
Gina Thomas, Health, Safety & Env. Mgr.  
7629 Routes 5 & 20  
Bloomfield, NY 14469

**Inspection Site:**

7629 Routes 5 & 20  
Bloomfield, NY 14469

**Inspection Number:** 1227576

**Inspection Date(s):** 04/25/2017 - 06/08/2017

**Issuance Date:** 10/13/2017

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment

to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

**Penalty Payment** – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

**Notification of Corrective Action** – For each violation which you do not contest, you must provide **abatement certification** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that **abatement documentation** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

**Employer Discrimination Unlawful** – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 10/13/2017. The conference will be held by telephone or at the OSHA office located at 3300 Vickery Road, North Syracuse, NY 13212 on \_\_\_\_\_ at \_\_\_\_\_.

Employees and/or representatives of employees have a right to attend an informal conference.

## CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1227576

Company Name: Crosman Corporation

Inspection Site: 7629 Routes 5 & 20, Bloomfield, NY 14469

Issuance Date: 10/13/2017

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 3300 Vickery Road, North Syracuse, NY 13212**

Citation Number   1   and Item Number   1   was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   1   and Item Number  2b  was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   1   and Item Number   4   was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   1   and Item Number  6a  was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   1   and Item Number  6b  was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   1   and Item Number  7a  was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   1   and Item Number  7b  was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   2   and Item Number   3   was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   2   and Item Number   4   was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

Citation Number   2   and Item Number   5   was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_  
\_\_\_\_\_

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

_____ Signature	_____ Date
_____ Typed or Printed Name	_____ Title

**NOTE: 29 USC 666(g)** whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

**POSTING:** A copy of completed Corrective Action Worksheet should be posted for employee review



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 1** Type of Violation: **Serious**

OSH ACT of 1970 Section (5)(a)(1): OSH ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which were free from recognized hazards that were causing or likely to cause death or serious physical harm to employees in that employees were exposed to struck by hazards:

a) The following below-the-hook lifting devices were not inspected and/or had no rated load capacity markings:

1. Steel Storage off Machine Shop, on or about 5/9/17: A two ton spreader beam attached to a two ton CM Lodestar overhead hoist, used to lift steel bars, was not inspected.
2. Chip Room off Machine Shop, on or about 5/9/17: A Cecor spreader beam attached to a Dayton 1/2 ton chain hoist, used to dump chip containers, had no rated load capacity markings on it and had not been inspected.
3. Ammo, Cupping Area, on or about 5/9/17: A two ton C-hook below-the-hook lifting device attached to a Harrington two ton crane for lifting coils was not inspected.

Among other methods, feasible and acceptable abatement methods to correct these hazards are to:

1. Inspect the lifting devices in accordance with ASME B30.20-2010, Section 20-1.3.
2. Mark the rated load capacity on the device in accordance with ASME B30.20-2010, Section 20-1.2.1.



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

b) The following overhead hoists did not have the rated load capacity markings on the hoist:

1. Bluing Room, on or about 5/9/17: A David Brown overhead hoist, used to lift baskets of parts at the dip tanks, had no rated load capacity markings on it.
2. BB Grinder Area, on or about 5/9/17: A CM Lodestar 1/2 ton hoist, used to lift containers of BB's, was not clearly marked as to its rated load capacity.

Among other methods, feasible and acceptable abatement methods to correct these hazards are to:

1. Mark the rated load capacity on the hoist in accordance with ASME B30.16-2007, Section 16-1.1.

c) The following bridge crane structure had no rated load capacity markings and the hoist was underrated for what the monorail was rated for:

1. Ammo Pellet Header Dept., on or about 5/9/17: CM Lodestar overhead hoist attached to a bridge rail system, used to pick up bins of scrap metal, did not have the rated load capacity markings on it.
2. BB Grinder Area, on or about 5/9/17: A CM Lodestar 1/2 ton hoist, used to lift containers of BB's, was mounted to a monorail rated for one ton.



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

Among other methods, feasible and acceptable abatement methods to correct these hazards are to:

1. Re-rate the monorail systems to match the rating of the hoist in accordance with ASME B30.11-2010, Section 11-1.1.
2. Mark the rated load capacity markings on the bridge crane in accordance with ASME B30.11-2010, Section 11-1.1.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	11/17/2017
Proposed Penalty:	\$8963.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 1 Item 2 a** Type of Violation: **Serious**

29 CFR 1910.22(a)(3): Walking-working surfaces were not maintained free of hazards such as sharp or protruding objects, loose boards, corrosion, leaks, spills, snow, and ice:

**a) Ammo Dept., on or about 5/4/17: Platform for access to the feeder bowl for the Double Bank Redraw, B side, had a hose line and chains laying on the platform.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$10755.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

Citation 1 Item 2 b Type of Violation: **Serious**

29 CFR 1910.25(b)(3): Stairs did not have uniform riser heights and tread depths between landings:

**a) Ammo Dept., on or about 5/4/17: Fixed stairway with five risers for access to the feeder bowl for the Double Bank Redraw, B side, did not have uniform riser height.**

**Abatement certification must be submitted for this item.**

Date By Which Violation Must be Abated:

11/17/2017

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1227576  
Inspection Date(s): 04/25/2017 - 06/08/2017  
Issuance Date: 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 3** Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i): The employer did not provide adequate training to ensure that employees acquired the knowledge and skills required for the safe application, usage and removal of energy control devices:

a) Ammo Dept., Chopper #3, on or about 5/4/17: Employee servicing the Chopper #3 where work was being performed on the die and chopper head and the equipment was not locked out, had not received training as an authorized employee to ensure that the employee acquired the knowledge and skills required for the safe application, usage and removal of energy control devices.

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$12548.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 4** Type of Violation: **Serious**

29 CFR 1910.157(g)(2): The educational program to familiarize employees with the general principles of fire extinguisher use and the hazards involved with incipient stage fire fighting was not provided to all employees upon initial employment, and at least annually thereafter:

a) At the establishment, on or about 4/27/17: Annual training was not provided to designated employees on the use of fire extinguishers and the hazards involved with incipient stage fire fighting in that the last training was conducted 7/7/15.

**\*ABATEMENT NOTE:** By this date the employer must either correct the alleged violation or implement a Fire Safety Policy; as outlined in 29 CFR 1910.38 and 29 CFR 1910.39 which includes the evacuation requirements of 29 CFR 1910.157(b).

**Abatement certification must be submitted for this item.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

11/17/2017  
\$5378.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 5**    Type of Violation: **Serious**

29 CFR 1910.178(l)(4)(iii): An evaluation of each powered industrial truck operator's performance was not being conducted at least once every three years:

**a) At the establishment, on or about 4/27/17: An evaluation of each powered industrial truck operator's performance was not conducted at least once every three years.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$5378.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 1 Item 6 a** Type of Violation: **Serious**

29 CFR 1910.184(d): Each day before being used, the sling and all fastenings and attachments were not being inspected for damage or defects by a competent person designated by the employer and damaged or defective sling(s) were not immediately removed from service:

**a) Maintenance Area, Welding Room, on or about 5/4/17: Alloy steel chain slings were not being inspected prior to use. Three alloy steel chain slings had bent and broken links and had not been removed from service.**

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	10/25/2017
Proposed Penalty:	\$12548.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 6 b** Type of Violation: **Serious**

29 CFR 1910.184(e)(2)(ii): Makeshift link(s) or fastener(s) formed from bolts or rods, or other such attachment(s) on alloy steel chain sling(s) were being used:

**a) Maintenance Area, Weld Shop, on or about 4/27/17: A nut, bolt and washer was being used on an alloy steel chain sling.**

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

10/25/2017

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 1 Item 7 a** Type of Violation: **Serious**

29 CFR 1910.184(e)(1): Alloy steel sling(s) did not have permanently affixed durable identification stating size, grade, rated capacity, and reach:

- a) Ammo Dept., on or about 5/3/17: Chain sling at the Bullard vertical turret lathe had no identification tag indicating size, grade, rated capacity and reach.**
- b) Weld Shop, on or about 5/4/17: Three alloy steel chain slings had no identification tags indicating size, grade, rated capacity and reach.**

**Abatement certification must be submitted for these items.**

Date By Which Violation Must be Abated:	10/25/2017
Proposed Penalty:	\$8963.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 7 b Type of Violation: **Serious****

29 CFR 1910.184(e)(3)(i): A thorough periodic inspection of alloy steel chain slings was not made on a regular basis and/or were done at intervals greater than once every 12 months:

**a) Maintenance Area, Ammo Dept., on or about 5/4/17: There were no inspections being done of alloy steel chain slings.**

**Abatement certification must be submitted for this item.**

Date By Which Violation Must be Abated:

11/17/2017

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1227576  
Inspection Date(s): 04/25/2017 - 06/08/2017  
Issuance Date: 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

Citation 1 Item 8 Type of Violation: **Serious**

29 CFR 1910.217(e)(1)(i): A program of periodic and regular inspections of mechanical power press(es) was not established and followed to ensure that all parts, auxiliary equipment and safeguards were in a safe operating condition and adjustment:

- a) **Soldering Room, on or about 4/21/17: Press inspections on a L & J mechanical power press #12 were not being done on a periodic or weekly basis in that the last inspections were done July, 8, 2016.**
- b) **Machine Shop, Press area, on or about 4/25/17: Press inspections on mechanical power presses, including, but not limited to Minster #9, Walsh #10, L&J #11, Niagara #14, Federal #5 and #6 were not being done on a periodic or weekly basis in that the last inspections were done July 8, 2016.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$8963.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 1 Item 9 a** Type of Violation: **Serious**

29 CFR 1910.303(b)(7): Electric equipment was not installed in a neat and workmanlike manner:

**a) Assembly, Dept. 1204, on or about 4/27/17: A 110 volt flexible cord providing current to a safety painter unit was spliced to conductors with wire nuts.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$8963.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1227576  
**Inspection Date(s):** 04/25/2017 - 06/08/2017  
**Issuance Date:** 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 1 Item 9 b** Type of Violation: **Serious**

29 CFR 1910.305(g)(2)(iii): Flexible cords and cables were not connected to devices and fittings so that strain relief was provided that would prevent pull from being directly transmitted to joints or terminal screws:

**a) Receiving Warehouse, on or about 4/27/17: Flexible cord providing current to a Herculite dock light at Door #15 was pulled loose from the fitting, no strain relief.**

Date By Which Violation Must be Abated:

Corrected During Inspection

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1227576  
Inspection Date(s): 04/25/2017 - 06/08/2017  
Issuance Date: 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 2 Item 1** Type of Violation: **Repeat**

29 CFR 1910.28(b)(1)(i): The employer did not ensure that each employee on a walking-working surface with an unprotected side or edge that is 4 feet (1.2m) or more above a lower level was protected from falling by guardrail systems, safety net system, or personal fall arrest system:

**a) Ammo Dept., on or about 5/4/17: Employees were not protected from falling from the feeder bowl platform at the Double Bank Redraw, B side, located 5 feet from floor level.**

**The Crosman Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(1), which was contained in OSHA inspection number 283828, citation number 1, item number 2 and was affirmed as a final order on 3/14/13, with respect to a workplace located at 7629 Routes 5 & 20, Bloomfield, NY 14469.**

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$14341.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 2 Item 2** Type of Violation: **Repeat**

29 CFR 1910.28(b)(3)(i): The employer did not ensure each employee is protected from falling through any hole (including skylights) that is 4 feet (1.2 m) or more above a lower level by one or more of the following: covers, guardrail systems, travel restraint systems, or personal fall arrest systems, as required by sub-items A through D of this section.

a) Ammo Dept., on or about 5/4/17: Employees were not protected from falling into the coater sump pump pit, approximately 10 feet deep, at the BB coater pumps 1 and 2.

The Crosman Corporation was previously cited for a violation of this Occupational Safety and Health standard or its equivalent standard 29 CFR 1910.22(c) which was contained in OSHA inspection number 283828, citation number 1, item number 1 and was affirmed as a final order on 3/14/13, with respect to a workplace located at 7629 Routes 5 & 20, Bloomfield, NY 14469.

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$14341.00

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 1227576  
Inspection Date(s): 04/25/2017 - 06/08/2017  
Issuance Date: 10/13/2017



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 2 Item 3** Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) Ammo Dept., Chopper #3, on or about 5/4/17: Lockout procedures were not utilized on Chopper #3 where work was being performed on the die and chopper head.

The Crosman Corporation was previously cited for a violation of this Occupational Safety and Health standard or its equivalent standard, which was contained in OSHA inspection number 283828, citation number 1, item number 5a and was affirmed as a final order on 3/14/13, with respect to a workplace located at 7629 Routes 5 & 20, Bloomfield, NY 14469.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	10/25/2017
Proposed Penalty:	\$25097.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 2 Item 4** Type of Violation: **Repeat**

29 CFR 1910.147(c)(6)(i): The employer did not conduct a periodic inspection of the energy control procedure at least annually to ensure that the procedure and the requirement of this standard were being followed:

a) At the establishment, on or about 4/25/17: Annual inspections of the energy control procedures were not conducted to ensure that the procedures and requirements of the standard were being followed. Servicing and maintenance is performed on various equipment, including, but not limited to mechanical power presses and screw machines.

The Crosman Corporation was previously cited for a violation of this Occupational Safety and Health standard or its equivalent standard, which was contained in OSHA inspection number 283828, citation number 1 item number 5b and was affirmed as a final order on 3/4/13, with respect to a workplace located at 7629 Routes 5 & 20, Bloomfield, NY 14469.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	11/17/2017
Proposed Penalty:	\$17927.00



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 2 Item 5** Type of Violation: **Repeat**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

- a) Soldering Room, Soldering Oven, on or about 4/25/17: Moving table and paste guns and pinch points were not guarded at the paste station in that the light curtains were deactivated and the two hand trips did not prevent entry into the danger zone.
- b) Machine Shop, on or about 4/25/17: Ingoing nip points and pinch points at the cables and pulleys for the bar feeder on Brown & Sharpe screw machines #12, 13, 17, 19 were not guarded.
- c) Machine Shop, on or about 4/27/17: Pinch points at the clamping device for the deburring wheel on Brown & Sharpe screw machines # 13 and 17 were not guarded.
- d) Ammo Dept., Marker Area, on or about 5/4/17: Ingoing nip points and pinch points created by the feeder device that advances the bottle into the indexing table for Marker #1 and Marker #2 were not guarded.

The Crosman Corporation was previously cited for a violation of this Occupational Safety and Health standard or its equivalent standard, which was contained in OSHA inspection number 283828, citation number 1, item number 8 and was affirmed as a final order on 3/4/13, with respect to a workplace located at 7629 Routes 5 & 20, Bloomfield, NY 14469.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS INSTANCE C.**

Date By Which Violation Must be Abated:	11/17/2017
Proposed Penalty:	\$25097.00



**Citation and Notification of Penalty**

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469

---

**Citation 2 Item 6** Type of Violation: **Repeat**

29 CFR 1910.304(g)(5): The path to ground from circuits, equipment, and enclosures was not permanent, continuous, and effective:

- a) Ammo Dept., on or about 5/4/17: Pedestal fan was not grounded in that the duplex receptacle outlet that it was plugged into, was not grounded.
- b) Ammo Dept., Lathe Area, on or about 5/4/17: Pedestal fan was not grounded by the workbench next to the breakers panel AMLP-1 in that the duplex receptacle outlet that it was plugged into, was not grounded.
- c) Farmington Warehouse, on or about 5/9/17: A Dayton pedestal fan was not grounded in that the ground pin was missing from the plug end.

The Crosman Corporation was previously cited for a violation of this Occupational Safety and Health standard or its equivalent standard, which was contained in OSHA inspection number 283828, citation number 1, item number 18 and was affirmed as a final order on 3/14/13, with respect to a workplace located at 7629 Routes 5 & 20, Bloomfield, NY 14469.

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$10755.00

A handwritten signature in black ink, reading "Christopher K Adams".

**Christopher Adams, CIH, CSP**  
Area Director

U.S. Department of Labor  
Occupational Safety and Health Administration  
3300 Vickery Road  
North Syracuse, NY 13212  
Phone: 315-451-0808 Fax: 315-451-1351



## INVOICE / DEBT COLLECTION NOTICE

---

**Company Name:** Crosman Corporation  
**Inspection Site:** 7629 Routes 5 & 20, Bloomfield, NY 14469  
**Issuance Date:** 10/13/2017

<b>Summary of Penalties for Inspection Number</b>	<b>1227576</b>
<b>Citation 1, Serious</b>	<b>\$82459.00</b>
<b>Citation 2, Repeat</b>	<b>\$107558.00</b>
<b>TOTAL PROPOSED PENALTIES</b>	<b>\$190017.00</b>

---

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

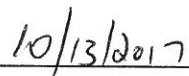
**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Christopher Adams, CIH, CSP

Area Director



Date