

## U.S. Department of Labor

Occupational Safety and Health Administration  
606 N. Carancahua  
Suite 700  
Corpus Christi, TX 78401  
Phone: 361-888-3420 Fax: 361-888-3424



### Citation and Notification of Penalty

**To:**

Cinch Connectors, Inc.  
and its successors  
6900 South Bentsen Road  
McAllen, TX 78503

**Inspection Number:** 1109755

**Inspection Date(s):** 12/01/2015 - 12/02/2015

**Issuance Date:** 05/06/2016

**Inspection Site:**

6900 South Bentsen Road  
McAllen, TX 78503

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).



If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

**Penalty Payment** – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

**Notification of Corrective Action** – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

**Employer Discrimination Unlawful** – The law prohibits discrimination by an employer against an



employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.





## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 05/06/2016. The conference will be held by telephone or at the OSHA office located at 606 N. Carancahua, Suite 700, Corpus Christi, TX 78401 on \_\_\_\_\_ at \_\_\_\_\_.

Employees and/or representatives of employees have a right to attend an informal conference.



## CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1109755

Company Name: Cinch Connectors, Inc.

**Inspection Site: 6900 South Bentsen Road, McAllen, TX 78503**

Issuance Date: 05/06/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 606 N. Carancahua, Suite 700, Corpus Christi, TX 78401**

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed or Printed Name

\_\_\_\_\_  
Title

**NOTE: 29 USC 666(g)** whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

**POSTING:** A copy of completed Corrective Action Worksheet should be posted for employee review



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1109755  
**Inspection Date(s):** 12/01/2015 - 12/02/2015  
**Issuance Date:** 05/06/2016



**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.22(a)(2): Floor(s) of workroom(s) were not maintained in a clean and, so far as possible, a dry condition:

At this establishment, in the plant production area, employees were exposed to a slip hazard from machine oil and lubricants when operating the machinery.

Date By Which Violation Must be Abated:  
Proposed Penalty:

05/18/2016  
\$6,000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

**Citation 1 Item 2** Type of Violation: **Serious**

29 CFR 1910.95(d)(1): When information indicated that any employee's exposure equaled or exceed the 8-hour time-weighted average of 85 decibels, the employer did not develop and implement a monitoring program:

On or about December 2nd, 2015, in the plant production area, where employees were exposed to noise hazard without a continuing, effective monitoring program in place:

- a) The Punch Press machine (Bliss C-60/Punch Press 55) machine operator was exposed to a noise level of 95.36 dBA during a 478 minutes sampling period on December 2nd, 2015.
- b) The extrusion machine ACME-6 machine operator was exposed to a noise level of 92.42 dBA during a 477 minutes sampling period on December 2nd, 2015.
- c) The extrusion machine ACME-7 machine operator was exposed to a noise level of 91.48 dBA during a 483 minutes sampling period on December 2nd, 2015.
- d) The snow drill machine SD01 machine operator was exposed to a noise level of 89.62 dBA during a 485 minutes sampling period on December 2nd, 2015.
- e) The deburring machine Hardinge A-1283 machine operator was exposed to a noise level of 87.48 dBA during a 486 minutes sampling period on December 2nd, 2015.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/07/2016  
\$7,000.00





### Citation and Notification of Penalty

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

#### Citation 1 Item 3 a Type of Violation: **Serious**

29 CFR 1910.95(g)(1): The employer did not establish and maintain an audiometric testing program as provided by 29 CFR 1910.95(g) by making audiometric testing available to all employees whose exposures equal or exceed an 8-hour time-weighted average of 85 decibels:

On or about December 2nd, 2015, in the plant production area, where employees were exposed to noise hazard without a continuing, effective audiometric testing program in place:

- a) The Punch Press machine (Bliss C-60/Punch Press 55) machine operator was exposed to a noise level of 95.36 dBA during a 478 minutes sampling period on December 2nd, 2015.
- b) The extrusion machine ACME-6 machine operator was exposed to a noise level of 92.42 dBA during a 477 minutes sampling period on December 2nd, 2015.
- c) The extrusion machine ACME-7 machine operator was exposed to a noise level of 91.48 dBA during a 483 minutes sampling period on December 2nd, 2015.
- d) The snow drill machine SD01 machine operator was exposed to a noise level of 89.62 dBA during a 485 minutes sampling period on December 2nd, 2015.



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1109755  
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**Issuance Date:** 05/06/2016



**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

e) The deburring machine Hardinge A-1283 machine operator was exposed to a noise level of 87.48 dBA during a 486 minutes sampling period on December 2nd, 2015.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/07/2016  
\$7,000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

**Citation 1 Item 3 b** Type of Violation: **Serious**

29 CFR 1910.95(g)(5)(i): The employer did not establish, within 6 months of an employee's first exposure at or above the action level, a valid baseline audiogram against which subsequent audiograms can be compared:

On or about December 2nd, 2015, in the plant production area, where employees were exposed to noise hazard without a valid baseline audiogram in place:

- a) The Punch Press machine (Bliss C-60/Punch Press 55) machine operator was exposed to a noise level of 95.36 dBA during a 478 minutes sampling period on December 2nd, 2015.
- b) The extrusion machine ACME-6 machine operator was exposed to a noise level of 92.42 dBA during a 477 minutes sampling period on December 2nd, 2015.
- c) The extrusion machine ACME-7 machine operator was exposed to a noise level of 91.48 dBA during a 483 minutes sampling period on December 2nd, 2015.
- d) The snow drill machine SD01 machine operator was exposed to a noise level of 89.62 dBA during a 485 minutes sampling period on December 2nd, 2015.
- e) The deburring machine Hardinge A-1283 machine operator was exposed to a noise level of 87.48 dBA during a 486 minutes sampling period on December 2nd, 2015.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

06/07/2016





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 1 Item 4 a** Type of Violation: **Serious**

29 CFR 1910.95(k)(1): The employer did not train each employee who is exposed to noise at or above an 8-hour time-weighted average of 85 decibels in accordance with the requirements of 29 CFR 1910.95(k). The employer did not institute a training program and ensure employee participation in the program:

On or about December 2nd, 2015, in the plant production area, where employees were exposed to noise hazard without a continuing, effective Hearing Conservation training program in place:

- a) The Punch Press machine (Bliss C-60/Punch Press 55) machine operator was exposed to a noise level of 95.36 dBA during a 478 minutes sampling period on December 2nd, 2015.
- b) The extrusion machine ACME-6 machine operator was exposed to a noise level of 92.42 dBA during a 477 minutes sampling period on December 2nd, 2015.
- c) The extrusion machine ACME-7 machine operator was exposed to a noise level of 91.48 dBA during a 483 minutes sampling period on December 2nd, 2015.
- d) The snow drill machine SD01 machine operator was exposed to a noise level of 89.62 dBA during a 485 minutes sampling period on December 2nd, 2015.



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1109755  
**Inspection Date(s):** 12/01/2015 - 12/02/2015  
**Issuance Date:** 05/06/2016



**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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e) The deburring machine Hardinge A-1283 machine operator was exposed to a noise level of 87.48 dBA during a 486 minutes sampling period on December 2nd, 2015.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/07/2016  
\$7,000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

**Citation 1 Item 4 b** Type of Violation: **Serious**

29 CFR 1910.95(l)(1): The employer did not make available to affected employees or their representatives copies of 29 CFR 1910.95 and did not post a copy in the workplace:

On or about December 2nd, 2015, in the plant production area, where employees were exposed to noise hazard, the employer did not make available to all affected employees copies of 29 CFR 1910.95 and did not post a copy in the workplace:

- a) The Punch Press machine (Bliss C-60/Punch Press 55) machine operator was exposed to a noise level of 95.36 dBA during a 478 minutes sampling period on December 2nd, 2015.
- b) The extrusion machine ACME-6 machine operator was exposed to a noise level of 92.42 dBA during a 477 minutes sampling period on December 2nd, 2015.
- c) The extrusion machine ACME-7 machine operator was exposed to a noise level of 91.48 dBA during a 483 minutes sampling period on December 2nd, 2015.
- d) The snow drill machine SD01 machine operator was exposed to a noise level of 89.62 dBA during a 485 minutes sampling period on December 2nd, 2015.
- e) The deburring machine Hardinge A-1283 machine operator was exposed to a noise level of 87.48 dBA during a 486 minutes sampling period on December 2nd, 2015.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

05/23/2016





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 1 Item 5 a** Type of Violation: **Serious**

29 CFR 1910.132(d)(2): The employer did not verify that the required workplace hazard assessment has been performed through a written certification which included the requirements as outlined in 29 CFR 1910.132(d)(2):

At this establishment, the employer did not verify through a written certification that the workplace hazard assessment had been performed, where employees were exposed to chemicals burns.

Date By Which Violation Must be Abated:  
Proposed Penalty:

05/31/2016  
\$4,000.00





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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**Citation 1 Item 5 b** Type of Violation: **Serious**

29 CFR 1910.133(a)(1): The employer did not ensure that each affected employee uses appropriate eye or face protection when exposed to eye or face hazards from flying particles, molten metal, liquid chemicals, acids or caustic liquids, chemical gases or vapors, or potentially injurious light radiation:

At this establishment, employees were exposed to chemical burns when adding water to batteries without eye and face protection.

Date By Which Violation Must be Abated:

06/07/2016





### Citation and Notification of Penalty

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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#### Citation 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.147(c)(4)(ii)(B): The energy control procedures did not clearly and specifically outline the steps for shutting down, isolating, blocking and securing machines or equipment to control hazardous energy:

At this establishment, in the plant production area where employees were exposed to struck-by, caught-in, and electrical hazards when performing service and/or maintenance the employers control procedures did not clearly and specifically outline the steps to control all hazardous energies for each type of equipment or machine:

- a. Five Spindle Automatic Screw Machine (Davenport B)
- b. Multi-Spindle Screw Machine (ACME Gridley 1)
- c. Multi-Spindle Screw Machine (ACME Gridley 2)
- d. Multi-Spindle Screw Machine (ACME Gridley 3)
- e. Multi-Spindle Screw Machine (ACME Gridley 4)
- f. Multi-Spindle Screw Machine (ACME Gridley 5)
- g. Multi-Spindle Screw Machine (ACME Gridley 6)
- h. Multi-Spindle Screw Machine (ACME Gridley 7)
- i. Multi-Spindle Screw Machine (ACME Gridley 8)
- j. Multi-Spindle Screw Machine (ACME Gridley 9)
- k. Punch Press Machine (E.W. BLISS C-60/Punch Press 55)
- l. Single-Spindle Turret Automatic Lathes Machine (Index B30)
- m. Single-Spindle Turret Automatic Lathes machine (Index B42)
- n. Single-Spindle Turret Automatic Lathes machine (Index B60)
- o. Single-Spindle Ultramatic Screw Machine (Brown and Sharpe)
- p. Multi-Spindle Ultramatic Screw Machine (Brown and Sharpe)



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1109755  
**Inspection Date(s):** 12/01/2015 - 12/02/2015  
**Issuance Date:** 05/06/2016



**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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- q. Deburring machine (Hardinge A-1283)
- r. Snow Drill machine (SD01)

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/07/2016  
\$7,000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

**Citation 1 Item 7** Type of Violation: **Serious**

29 CFR 1910.147(c)(6)(i): The employer did not conduct an annual or more frequent inspection of the energy control procedure to ensure that the procedure and requirements of this standard were followed:

At this establishment, in the plant production area, where employees were exposed to struck-by, caught-in, and electrical hazards when performing service and/or maintenance, periodic inspections of the energy control procedures at the manufacturing plant were inadequate for the following types of machines:

- a. The Five Spindle Automatic Screw Machine (Davenport B)
- b. Multi-Spindle Screw Machine (ACME Gridley 1)
- c. Multi-Spindle Screw Machine (ACME Gridley 2)
- d. Multi-Spindle Screw Machine (ACME Gridley 3)
- e. Multi-Spindle Screw Machine (ACME Gridley 4)
- f. Multi-Spindle Screw Machine (ACME Gridley 5)
- g. Multi-Spindle Screw Machine (ACME Gridley 6)
- h. Multi-Spindle Screw Machine (ACME Gridley 7)
- i. Multi-Spindle Screw Machine (ACME Gridley 8)
- j. Multi-Spindle Screw Machine (ACME Gridley 9)
- k. Punch Press Machine (E.W. BLISS C-60/Punch Press 55)
- l. Single-Spindle Turret Automatic Lathes Machine (Index B30)
- m. Single-Spindle Turret Automatic Lathes machine (Index B42)
- n. Single-Spindle Turret Automatic Lathes machine (Index B60)
- o. Single-Spindle Ultramatic Screw Machine (Brown and Sharpe)
- p. Multi-Spindle Ultramatic Screw Machine (Brown and Sharpe)



**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1109755  
**Inspection Date(s):** 12/01/2015 - 12/02/2015  
**Issuance Date:** 05/06/2016



**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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- q. Deburring machine (Hardinge A-1283)
  - r. Snow Drill machine (SD01)

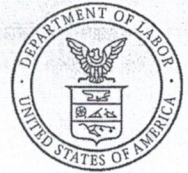
**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

06/07/2016  
\$3,000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

**Citation 2 Item 1** Type of Violation: **Other-than-Serious**

29 CFR 1910.134(k)(6): The employer did not provide the basic advisory information on respirators, as presented in Appendix D of 29 CFR 1910.134, in written or oral format to employees who wear respirators when such use was not required by the employer:

At this establishment, in the plant production area, where employees were wearing voluntarily filtering face-piece respirators, the employer did not provide basic advisory information on respirators.

Date By Which Violation Must be Abated:  
Proposed Penalty:

05/23/2016  
\$0.00





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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**Citation 2 Item 2** Type of Violation: **Other-than-Serious**

29 CFR 1910.157(g)(1): An educational program was not provided for all employees to familiarize them with the general principles of fire extinguisher use and the hazards involved with incipient stage fire-fighting:

At this establishment, the employer did not provide training for all employees to familiarize them with the general principles of fire extinguisher use and the hazards involved with incipient stage fire-fighting.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

05/31/2016

Proposed Penalty:

\$0.00





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.

**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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Citation 2 Item 3    Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(e)(1)(i): The employer did not compile a list of the hazardous chemicals known to be present using a product identifier that was referenced on the appropriate safety data sheet:

At this establishment, the employer did not have a list of the hazardous chemicals known to be present and used by employees.

Date By Which Violation Must be Abated:  
Proposed Penalty:

05/23/2016  
\$0.00





**Citation and Notification of Penalty**

**Company Name:** Cinch Connectors, Inc.  
**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503

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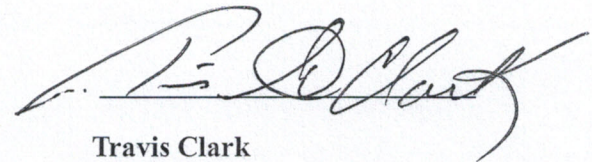
**Citation 2 Item 4** Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(h)(1): Employees were not provided effective information and training on hazardous chemicals in their work area at the time of their initial assignment and whenever a new hazard that the employees had not been previously trained about was introduced into their work area:

At this establishment, in the plant production area, employees were not provided effective information and training on hazardous chemicals.

Date By Which Violation Must be Abated:  
Proposed Penalty:

05/23/2016  
\$0.00

  
**Travis Clark**  
Area Director



U.S. Department of Labor  
Occupational Safety and Health Administration  
606 N. Carancahua  
Suite 700  
Corpus Christi, TX 78401  
Phone: 361-888-3420 Fax: 361-888-3424



## INVOICE / DEBT COLLECTION NOTICE

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**Company Name:** Cinch Connectors, Inc.  
**Inspection Site:** 6900 South Bentsen Road, McAllen, TX 78503  
**Issuance Date:** 05/06/2016

<b>Summary of Penalties for Inspection Number</b>	<b>1109755</b>
<b>Citation 1, Serious</b>	<b>\$41,000.00</b>
<b>Citation 2, Other-than-Serious</b>	<b>\$0.00</b>
<b>TOTAL PROPOSED PENALTIES</b>	<b>\$41,000.00</b>

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To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed



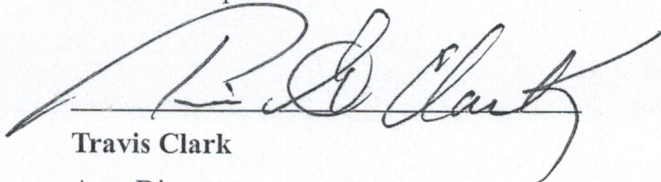
account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Travis Clark  
Area Director

5/6/2016  
Date