Most Frequently Cited Serious Violations

General Industry

FY2020

OSHA Federal Standards
October 1, 2019 – September 30, 2020
# Most Frequently Cited Serious Violations in General Industry FY2020

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EXIT ROUTES & EMERGENCY PLANNING
[1910.33 – .39]

NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.37(a)(3)** FEATURE – FREE & UNOBSERVED: 233
- **.37(b)(2)** FEATURE – CLEARLY VISIBLE & MARKED: 110
- **.37(b)(4)** FEATURE – SIGNS POSTED FOR DIRECTION TO AN EXIT: 78
- **.36(d)(1)** DESIGN & CONSTRUCTION – MUST BE ABLE TO OPEN FROM THE INSIDE: 65
- **.37(b)(5)** FEATURE – SIGNS POSTED FOR ‘NOT AN EXIT’: 49
POWERED PLATFORMS, MANLIFTS, & VEHICLE-MOUNTED WORK PLATFORMS [1910.66 – .68]

### Number of Serious Violations – FY 2020

- **.67(c)(2)(v)**  
  *Vehicle Mounted – Personal fall arrest shall be worn*  
  - 74 violations

- **.67(c)(2)(ii)**  
  *Vehicle Mounted – Trained persons only*  
  - 15 violations

- **.67(c)(2)(iv)**  
  *Vehicle Mounted – Employee shall stand firmly on basket floor*  
  - 5 violations

- **.66(e)(9)**  
  *Powered Platforms – Emergency Action Plan for working platforms*  
  - 3 violations

- **.67(c)(2)(i)**  
  *Vehicle Mounted – Control lifts shall be tested*  
  - 2 violations
OCCUPATIONAL HEALTH & ENVIRONMENTAL CONTROL
[1910.94 – .98]

NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.95(c)(1)** OCCUPATIONAL NOISE – HEARING CONSERVATION PROGRAM
  - Number of Violations: 109

- **.95(k)(1)** OCCUPATIONAL NOISE – EMPLOYER SHALL TRAIN EACH EMPLOYEE
  - Number of Violations: 59

- **.95(g)(1)** OCCUPATIONAL NOISE – ESTABLISH & MAINTAIN AUDIOMETRIC TESTING PROGRAM
  - Number of Violations: 57

- **.95(d)(1)** OCCUPATIONAL NOISE – DEVELOP & IMPLEMENT MONITORING PROGRAM
  - Number of Violations: 54

- **.95(g)(6)** OCCUPATIONAL NOISE – ANNUAL AUDIOGRAM FOR EACH EMPLOYEE
  - Number of Violations: 25
HAZARDOUS MATERIALS
[1910.101 – .126]

Number of Serious Violations – FY 2020

| .101(b) | Compressed Gases – Handling Storage and Use | 72 |
| .106(e)(6)(ii) | Flammable Liquids – Shall not be dispensed unless bonded & grounded | 28 |
| .119(d)(3)(ii) | PSM – Employer shall document the equipment | 28 |
| .119(j)(2) | PSM – Written Procedures | 24 |
| .106(e)(6)(i) | Flammable Liquids – Prevent the ignition of flammable vapors | 21 |
# Personal Protective Equipment

[1910.132 – .138]

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## Number of Serious Violations – FY 2020
### General Environment Controls

#### 1910.141 – .147

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**Number of Serious Violations – FY 2020**
MEDICAL & FIRST AID
[1910.151 – .152]

.151(c)  MEDICAL & FIRST AID – EYE & BODY FLUSHING FACILITIES PROVIDED  297

.151(b)  MEDICAL & FIRST AID – FIRST AID TRAINING & SUPPLIES READILY AVAILABLE  23

.151(a)  MEDICAL & FIRST AID – MEDICAL PERSONNEL ADVICE & CONSULTATION  3

NUMBER OF SERIOUS VIOLATIONS – FY 2020
FIRE PROTECTION
[1910.155 – .165]

NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.157(c)(1)** PORTABLE EXTINGUISHERS – PROVIDED & READILY ACCESSIBLE
  - 163 violations

- **.157(e)(3)** PORTABLE EXTINGUISHERS – ANNUAL MAINTENANCE CHECKS
  - 87 violations

- **.157(e)(2)** PORTABLE EXTINGUISHERS – VISUAL MONTHLY INSPECTION
  - 85 violations

- **.157(g)(1)** PORTABLE EXTINGUISHERS – TRAINING PROGRAM
  - 59 violations

- **.157(c)(4)** PORTABLE EXTINGUISHERS – ENSURE FULL CHARGED AND OPERABLE CONDITION
  - 32 violations
COMPRESSED GAS & COMPRESSED AIR EQUIPMENT [1910.166 – .169]

**Number of Serious Violations – FY 2020**

**.169(b)(3)(i)**
AIR RECEIVERS – PRESSURE GAUGE WITH SPRING LOADED SAFETY VALVE

1

**.169(b)(3)(ii)**
AIR RECEIVERS – NO VALVES BETWEEN AIR RECEIVERS AND SAFETY VALVE

1
NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.178(l)(1)(i)** Powered Industrial Trucks – Competency Training: 372
- **.178(l)(6)** Powered Industrial Trucks – Certification of Training: 231
- **.178(l)(4)(iii)** Powered Industrial Trucks – Refresher Training in Relevant Topics: 186
- **.178(p)(1)** Powered Industrial Trucks – Safe Operating Condition: 151
- **.178(q)(7)** Powered Industrial Trucks – Shall be Examined Before Placed in Service: 133
Machinery & Machine Guarding
[1910.211 – .219]

Number of Serious Violations – FY 2020

- .212(a)(1) General Requirements – Types of Guarding Methods: 849
HAND & PORTABLE POWERED TOOLS & OTHER HAND-HELD EQUIPMENT
[1910.241 – .244]


NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.242(b)** General – Compressed air for cleaning: 143
- **.243(c)(1)** Guarding of powered tools – Abrasive wheels shall be guarded: 29
- **.243(c)(3)** Guarding of powered tools – Vertical portable grinders shall be guarded: 16
- **.242(a)** General – Condition of tools & equipment: 15
- **.244(a)(1)(ii)** Other hand & tools – Rated load shall be legible and permanent: 10
## Number of Serious Violations – FY 2020

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<td>Arc Welding &amp; Cutting – Damaged cables shall be replaced</td>
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SPECIAL INDUSTRIES
[1910.261 – .272]

NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.265(c)(18)(i)**
  - Sawmills – Conveyors operated in accordance with ANSI B20.1 - 1957
  - Number: 15

- **.272(g)(1)(ii)**
  - Grain Handling – Lockout/Tagout
  - Number: 13

- **.272(g)(1)(i)**
  - Grain Handling – Permit shall be issued for entering
  - Number: 10

- **.272(g)(2)**
  - Grain Handling – Equipped with body harness and lifeline
  - Number: 10

- **.265(c)(4)(iv)**
  - Sawmills – Elevated walkways shall be provided with standard railing
  - Number: 9
ELECTRICAL
[1910.301 – .399]

NUMBER OF SERIOUS VIOLATIONS – FY 2020

- **.303(b)(2)** General – Proper Installation & Use of Equipment
  - 275 violations

- **.305(g)(1)(iv)(A)** Wiring Methods - Flexible Cords Used as Fixed Wiring
  - 171 violations

- **.303(g)(1)** General – Space About Electrical Equipment
  - 158 violations

- **.305(g)(2)(iii)** Wiring Method – Flexible Cord Strain Relief
  - 146 violations

- **.305(b)(2)(i)** Wiring Method – Boxes and Fittings Shall Be Provided With Covers
  - 117 violations
COMMERCIAL DIVING OPERATIONS
[1910.401 – .440]

NUMBER OF SERIOUS VIOLATIONS – FY 2020

- .421(d)(2) PRE-DIVE PROCEDURES – EMERGENCY PROCEDURES: 2 violations
- .410(a)(2)(iii) QUALIFICATION OF DIVE TEAM – TECHNIQUES OF ASSIGNED DIVING MODE: 1 violation
- .410(a)(3) QUALIFICATION OF DIVE TEAM – CPR & FIRST AID TRAINING: 1 violation
- .421(b)(1) PRE-DIVE PROCEDURES – AN OPERATIONAL DECOMPRESSION CHAMBER: 1 violation
- .421(d)(5) PRE-DIVE PROCEDURES – DIVING EQUIPMENT AND SYSTEMS: 1 violation
# Toxic & Hazardous Substance [1910.1000 – .1450]

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