Process Safety Management of Highly Hazardous Materials
29CFR1910.119

Knowledge Review #4 Key – Operating Procedures & Safe Work Practices

Circle the Correct Answer

1. Operating Procedures must address the following conditions
   a. Normal Operations
   b. Temporary Operations
   c. Emergency Shutdown
   d. Normal Shutdown
   e. All of the Above

2. Operating Procedures must follow information and requirements developed in the PHA’s
   a. True
   b. False

3. Operating Procedures must “Follow Form”
   a. True
   b. False

4. Operating Procedures are written by the engineers. They know the operation the best.
   a. True
   b. False

5. Anyone can enter a covered process area as long as they have prior knowledge of the type of covered process.
   a. True
   b. False

6. The employer must control access into a covered process area
   a. True
   b. False

7. PSM safe work practices must include
   a. The control of hazardous energy
   b. Permit Required Confined space
   c. Line Opening
   d. Hot Work
   e. Control of the Entrance to the Facility
   f. All of the Above

8. Safe Work Practices must be specific to the covered process
   a. True
   b. False

9. Training must be performed
   a. Prior to the work assignment
   b. Every 3 years
   c. Every 5 years
   d. A and B
   e. A and C

10. Training must include a means to verify that the employee understood
    a. True
    b. False