SAFETY DATA SHEET
Epigrip C251 Phenolic Epoxy Primer/Finish - Base

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

<table>
<thead>
<tr>
<th>PRODUCT NAME</th>
<th>Epigrip C251 Phenolic Epoxy Primer/Finish - Base</th>
</tr>
</thead>
<tbody>
<tr>
<td>APPLICATION</td>
<td>Paint.</td>
</tr>
<tr>
<td>SUPPLIER</td>
<td></td>
</tr>
</tbody>
</table>

2 HAZARDS IDENTIFICATION

<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CLASSIFICATION (EC 1272/2008)</td>
<td></td>
</tr>
<tr>
<td>Physical and Chemical Hazards</td>
<td>Flam. Liq. 3 - H226</td>
</tr>
<tr>
<td>Human health</td>
<td>Acute Tox. 4 - H312;Acute Tox. 4 - H332;Skin Irrit. 2 - H315;Eye Irrit. 2 - H319;Skin Sens. 1 - H317</td>
</tr>
<tr>
<td>Environment</td>
<td>Aquatic Chronic 2 - H411</td>
</tr>
</tbody>
</table>

LABEL IN ACCORDANCE WITH (EC) NO. 1272/2008

SIGNAL WORD  Warning
CONTAINS       Bisphenol F-Epichlorohydrin
               Xylene

HAZARD STATEMENTS

- H226 Flammable liquid and vapour.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H411 Toxic to aquatic life with long lasting effects.

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organization imply endorsement by the U.S. Government.
Epigrip C251 Phenolic Epoxy Primer/Finish - Base

PRECAUTIONARY STATEMENTS

P273
Avoid release to the environment.
P280
Wear protective gloves/protective clothing/eye protection/face protection.
P305+351+338
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313
Get medical advice/attention.
P501
Dispose of contents/container to ...

SUPPLEMENTARY PRECAUTIONARY STATEMENTS

P210
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233
Keep container tightly closed.
P240
Ground/bond container and receiving equipment.
P241
Use explosion-proof electrical/ventilating/lighting/.../equipment.
P242
Use only non-sparking tools.
P243
Take precautionary measures against static discharge.
P261
Avoid breathing dust/fume/gas/mist/vapours/spray.
P264
Wash ... thoroughly after handling.
P271
Use only outdoors or in a well-ventilated area.
P272
Contaminated work clothing should not be allowed out of the workplace.
P302+352
IF ON SKIN: Wash with plenty of soap and water.
P303+361+353
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312
Call a POISON CENTER or doctor/physician if you feel unwell.
P321
Specific treatment (see ... on this label).
P322
Specific measures (see ... on this label).
P332+313
If skin irritation occurs: Get medical advice/attention.
P333+313
If skin irritation or rash occurs: Get medical advice/attention.
P337
If eye irritation persists:
P362
Take off contaminated clothing and wash before reuse.
P363
Wash contaminated clothing before reuse.
P370+378
In case of fire: Use ... for extinction.
P391
Collect spillage.
P403+235
Store in a well-ventilated place. Keep cool.

ENVIRONMENT
The product contains a substance which is toxic to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

PHYSICAL AND CHEMICAL HAZARDS
The product is flammable, and heating may generate vapors which may form explosive vapor/air mixtures.

HUMAN HEALTH
In high concentrations, vapors and spray mists are narcotic and may cause headache, fatigue, dizziness and

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organization imply endorsement by the U.S. Government.
nausea. Preparation contains an epoxy resin, which may cause sensitisation and development of allergy. May cause sensitisation by skin contact. Harmful by inhalation and in contact with skin. The product is irritating to eyes and skin.

### 3 COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS-No.:</th>
<th>EC No.:</th>
<th>Classification (EC 1272/2008)</th>
<th>Classification (67/548/EEC)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol F-Epichlorohydrin</td>
<td>28064-14-4</td>
<td>500-006-8</td>
<td>Not classified.</td>
<td>Xi;R36/38. N;R51/53. R43.</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>215-535-7</td>
<td>Flam. Liq. 3 - H226</td>
<td>Xn;R20/21 Xi;R38</td>
</tr>
</tbody>
</table>

The Full Text for all R-Phrases and Hazard Statements is Displayed in Section 16

### COMPOSITION COMMENTS
The data shown are in accordance with the latest EC Directives.

### 4 FIRST-AID MEASURES

#### GENERAL INFORMATION
General first aid, rest, warmth and fresh air. Never give liquid to an unconscious person. Get medical attention if any discomfort continues.

#### INHALATION
Remove victim immediately from source of exposure. Keep the affected person warm and at rest. Get prompt medical attention. Place unconscious person on the side in the recovery position and ensure breathing can take place. If respiratory problems, artificial respiration/oxygen.

#### INGESTION
DO NOT induce vomiting. Get medical attention immediately. Never give liquid to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs.

#### SKIN CONTACT
Immediately remove contaminated clothing. Wash off promptly and flush contaminated skin with water. Promptly remove clothing if soaked through and flush skin with water.

#### EYE CONTACT
Make sure to remove any contact lenses from the eyes before rinsing. Immediately flush with plenty of water or eyewash solution for up to 10 minutes. Get medical attention if any discomfort continues.

### 5 FIRE-FIGHTING MEASURES

#### EXTINGUISHING MEDIA
Do not use water jet as an extinguisher, as this will spread the fire. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Cool containers exposed to flames with water until well after the fire is out. Avoid breathing fire vapours. When heated and in case of fire, harmful vapours/gases may be formed.

#### PROTECTIVE MEASURES IN FIRE
Self contained breathing apparatus and full protective clothing must be worn in case of fire.

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organization imply endorsement by the U.S. Government.
6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS
Wear protective clothing as described in Section 8 of this safety data sheet. Warn everybody of potential hazards and evacuate if necessary. Solvent vapours may form explosive mixtures with air. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate.

ENVIRONMENTAL PRECAUTIONS
Do not discharge into drains, water courses or onto the ground. Spillages or uncontrolled discharges into watercourses must be IMMEDIATELY alerted to the Environmental Agency or other appropriate regulatory body.

SPILL CLEAN UP METHODS
Keep combustibles away from spilled material. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage. Store in a cool and well-ventilated place. Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS
May cause skin irritation/eczema. May cause sensitisation by skin contact. Risk of vapour concentration on the floor and in low-lying areas. Solvent vapours may form explosive mixtures with air. Prevent creation of flammable or explosive concentrations of vapor in air and avoid concentrations higher than the workplace exposure limits. Eliminate all sources of ignition. Use non sparking handtools and explosion-proof electric equipment. Keep containers tightly closed. Keep away from heat, sparks and open flame. Required air quantity to ventilate to 10% of the LEL. 47 m³/ltr. The above figure is given as a guide only. Ventilation and extraction must be arranged so that all parts of the workplace are properly ventilated i.e. there are no recesses or pockets where high vapor concentrations are allowed to build up. If there is any doubt about the adequacy of the ventilation/extraction of solvent vapor, regular monitoring of confined workplaces should be carried out. Do not use in confined spaces without adequate ventilation and/or respirator. Avoid contact with skin and eyes. Avoid inhalation of vapors and spray mists. Do not eat, drink or smoke when using the product. Wear protective clothing as described in Section 8 of this safety data sheet. Never use pressure to empty; the container is not a pressure vessel. Keep in original container. Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimize the risks of spontaneous combustion and other fire hazards. Contaminated rags and cloths must be put in fireproof containers for disposal. The following guide weight indicators are given to enable users to carry out manual handling assessments. 5 litre can = 7.6 kg.

USAGE DESCRIPTION
Preparation contains an epoxy resin, which may cause sensitisation and development of allergy.

STORAGE PRECAUTIONS
Observe the label precautions. Store in closed original container at temperatures between 5°C and 25°C. Store in a cool and well-ventilated place. Keep away from sources of ignition - No smoking. Containers which are open should be properly re-sealed and kept upright to prevent leakage. Flammable/combustible - Keep away from oxidisers, heat and flames. Avoid contact with oxidising agents. Keep away from heat, sparks and open flame. Store in accordance with local regulations.

STORAGE CLASS
Flammable liquid storage. Store in accordance with local regulations.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Name</th>
<th>STD</th>
<th>TWA - 8 Hrs</th>
<th>STEL - 15 Min</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene</td>
<td>WEL</td>
<td>50 ppm(Sk)</td>
<td>220 mg/m³(Sk)</td>
<td>100 ppm(Sk)</td>
</tr>
</tbody>
</table>

WEL = Workplace Exposure Limit.

INGREDIENT COMMENTS
SUP = Supplier's recommendation.

PROTECTIVE EQUIPMENT

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organization imply endorsement by the U.S. Government.
PROCESS CONDITIONS
Provide eyewash station.

ENGINEERING MEASURES
Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded. All handling to take place in well-ventilated area.

RESPIRATORY EQUIPMENT
Respiratory protection must be used if air contamination exceeds acceptable level. Wear full face mask supplied with: Gas cartridge suitable for organic substances. In case of inadequate ventilation, use air-supplied full-mask. Do not use in confined spaces without adequate ventilation and/or respirator.

HAND PROTECTION
The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Barrier cream applied before work may make it easier to clean the skin after exposure, but does not prevent absorption through the skin.

EYE PROTECTION
Wear splash-proof eye goggles to prevent any possibility of eye contact.

OTHER PROTECTION
Wear appropriate clothing to prevent any possibility of skin contact. Take precautionary measures against static discharges.

HYGIENE MEASURES
DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

SKIN PROTECTION
Wear appropriate clothing to prevent any possibility of skin contact. Wear suitable protective clothing as protection against splashing or contamination.

9 PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>APPEARANCE</th>
<th>Viscous liquid.</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLOUR</td>
<td>Varying.</td>
</tr>
<tr>
<td>ODOUR</td>
<td>Characteristic.</td>
</tr>
<tr>
<td>SOLUBILITY</td>
<td>Immiscible with water</td>
</tr>
<tr>
<td>BOILING POINT (°C)</td>
<td>120</td>
</tr>
<tr>
<td>RELATIVE DENSITY</td>
<td>1.7</td>
</tr>
<tr>
<td>VISCOSITY</td>
<td>26.5 poise Rotothinner at 20°C</td>
</tr>
<tr>
<td>FLASH POINT (°C)</td>
<td>24</td>
</tr>
<tr>
<td>FLAMMABILITY LIMIT -</td>
<td>1.0</td>
</tr>
</tbody>
</table>

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organization imply endorsement by the U.S. Government.
10 STABILITY AND REACTIVITY

STABILITY
No particular stability concerns. Follow precautions for safe handling described in this safety data sheet. Stable under the prescribed storage conditions.

CONDITIONS TO AVOID
Avoid heat, flames and other sources of ignition. Avoid contact with strong oxidisers.

MATERIALS TO AVOID

HAZARDOUS DECOMPOSITION PRODUCTS
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

11 TOXICOCLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION
No information available.

GENERAL INFORMATION
Prolonged and repeated contact with solvents over a long period may lead to permanent health problems.

INHALATION
In high concentrations, vapours may irritate throat and respiratory system and cause coughing. Harmful by inhalation. Vapours have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Contains organic solvents which in case of overexposure may depress the central nervous system causing dizziness and intoxication.

INGESTION
Gastrointestinal symptoms, including upset stomach. May cause stomach pain or vomiting. May cause nausea, headache, dizziness and intoxication.

SKIN CONTACT
Acts as a defatting agent on skin. May cause cracking of skin, and eczema. May cause sensitisation by skin contact. Irritating to skin. Harmful in contact with skin.

EYE CONTACT
Irritating and may cause redness and pain.

HEALTH WARNINGs
Preparation contains an epoxy resin, which may cause sensitisation and development of allergy.

12 ECOLOGICAL INFORMATION

ECOTOXICITY
There are no data on the ecotoxicity of this product. The product contains substances which are toxic to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

BIOACCUMULATION
No data available on bioaccumulation. The product contains potentially bioaccumulating substances.

WATER HAZARD

CLASSIFICATION WGK 2

13 DISPOSAL CONSIDERATIONS

GENERAL INFORMATION
Waste, residue, empty containers, discarded work clothes and used disposable towels must be collected in designated receptacles, labelled with content. Rags and the like, moistened with flammable liquids, must be discarded into designated fireproof bucket. Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

DISPOSAL METHODS
Contact specialist disposal companies. Dispose of waste and residues in accordance with local authority requirements. Make sure containers are empty before discarding (explosion risk). Absorb in vermiculite or dry...
sand and dispose of at a licenced hazardous waste collection point.

## 14 TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>Field</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROPER SHIPPING NAME</td>
<td>Paint</td>
</tr>
<tr>
<td>PROPER SHIPPING NAME</td>
<td>Epoxy resin</td>
</tr>
<tr>
<td>UN NO. ROAD</td>
<td>1263</td>
</tr>
<tr>
<td>ADR CLASS NO.</td>
<td>3</td>
</tr>
<tr>
<td>ADR CLASS</td>
<td>Class 3: Flammable liquids</td>
</tr>
<tr>
<td>ADR PACK GROUP</td>
<td>III</td>
</tr>
<tr>
<td>TUNNEL RESTRICTION</td>
<td>(D/E)</td>
</tr>
<tr>
<td>CODE</td>
<td></td>
</tr>
<tr>
<td>HAZARD No. (ADR)</td>
<td>30</td>
</tr>
<tr>
<td>ADR LABEL NO.</td>
<td>3</td>
</tr>
<tr>
<td>HAZCHEM CODE</td>
<td>3YE</td>
</tr>
<tr>
<td>UN NO. SEA</td>
<td>1263</td>
</tr>
<tr>
<td>IMDG CLASS</td>
<td>3</td>
</tr>
<tr>
<td>IMDG PACK GR.</td>
<td>III</td>
</tr>
<tr>
<td>EMS</td>
<td>F-E, S-E</td>
</tr>
<tr>
<td>UN NO. AIR</td>
<td>1263</td>
</tr>
<tr>
<td>AIR CLASS</td>
<td>3</td>
</tr>
<tr>
<td>AIR PACK GR.</td>
<td>III</td>
</tr>
</tbody>
</table>

## 15 REGULATORY INFORMATION

**NATIONAL REGULATIONS**

## 16 OTHER INFORMATION

**GENERAL INFORMATION**
Restricted to professional users. Only trained personnel should use this material.

**REVISION DATE** 21/05/2013

**REV. NO./REPL. SDS** 1.1

**GENERATED**

**RISK PHRASES IN FULL**

R10 Flammable.
R20/21 Harmful by inhalation and in contact with skin.
R36/38 Irritating to eyes and skin.
R38 Irritating to skin.
R43 May cause sensitisation by skin contact.
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organization imply endorsement by the U.S. Government.
HAZARD STATEMENTS IN FULL

H226 Flammable liquid and vapour.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H411 Toxic to aquatic life with long lasting effects.

DISCLAIMER

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

This material was produced under a grant (SH-26321-SH4) from the Occupational Health Administration, U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organizations imply endorsement by the U.S. Government.