

# Fall Prevention Worker Training Student Workbook

(Susan Harwood Grant # SH-27625-SH5)

# Disclaimer

This material was produced under a 2015 Susan Harwood Training Grant (SH-27625-SH5) from the Occupational Safety and Health Administration (OSHA), U.S. Department of Labor. It does not necessarily reflect the views or policies of the U.S. Department of Labor, nor does the mention of trade names, commercial products, or organizations imply endorsement by the U.S. Government.

The information used in the development of this workbook was taken from OSHA standards for general industry and construction, 29CFR 1910 and 29CFR 1926.

The contents of this workbook are organized into seven sections that parallel the Tower Climber Fall Prevention Worker Training PowerPoint. Each section is approximately 45 minutes in length. The following sections and topics are covered in this training:

# Table of Contents

Course Objectives:	
Section 1: Introduction	5
Hazards of Tower Erection:	5
National Association of Tower Erectors (NATE):	5
Occupational Safety and Health Administration (OSHA)	5
Filing an OSHA Complaint	6
Why is Fall Protection Training Needed	7
Section 1: Review Questions	
Section 2: Climbing Techniques	8
Before You Climb:	
Required Climbing Equipment:	
When inspecting the tower:	
When Climbing a Tower:	
Section 2: Review Questions	
Section 3: Subpart M Fall Protection	
Subpart M Applies to:	
Duty to Have Fall Protection	
OSHA Construction Standards applicable to Tower Industry (29CFR1926)	
Fall Protection Training	
Section 3: Review Questions	. 14
Section 4: Fall Protection Systems	. 15
Prevention	
Safety Net Systems	. 15
Personal Fall Arrest Systems (PFAS)	
Positioning Device Systems	
Section 4: Review Questions	
Section 5: Personal Protective and Life Saving Equipment	.19
Definitions	.19
Hazards	.21
Suspension Trauma	.21
Emergency Action Plan/Rescue	.22
The Nature of Falls	. 23
Fatal Fall Exercise	. 23
Section 5: Review Questions	.24
Section 6: Tower Systems	.26
Monopole Systems	.26
Self Supporting Towers	.26
Guyed Towers	. 27
Gin Poles	. 27
Brainstorming Activities	. 28
Section 7: Fall Protection Plans	.31
Safety Plans/Fall Protection Plans	. 33
Job Safety Analysis (JSA)	
Taining	.36
Section 7: Review Questions	. 38
Appendix A: FALL PROTECTION PLAN	. 39

# Course Objectives:

By the end of the five-hour training session students will be able to demonstrate the knowledge, skill, or behavior change in the following areas:

- 1. The knowledge and skill to identify various types of fall protection for the tower Industry and their components.
- 2. The knowledge and skill to recognize fall hazards and identify abatement methods for fall hazards.
- 3. The knowledge and skill to define the proper use of fall protection equipment and personal fall arrest systems.
- 4. The knowledge to select proper climbing paths.
- 5. The knowledge of standards.
- 6. The knowledge skill and behavioral change to understand JSAs and Pre-climb check lists.

In this class you will utilize Turning Point interactive response software. This interactive software is presented at the end of each section to determine if you, as the student, have learned the information presented.

Turning Point is very simple to use. You will be presented with either a multiple choice, or true or false question. You will visibly see the question on the overhead. The instructor will read the question to you and the possible correct answer. Using a transponder, that will be provided to you before class starts, you will choose what you believe to be the correct answer. Once everyone in the class answers, the instructor will close the voting and the correct answer will appear on the overhead along with the number of correct and incorrect answers. This will help you in the learning process as you will receive instant feedback on your knowledge of the subject matter.

Your answers are automatically collected in detailed reports to ensure all participants are counted.

# **Class Organization:**

The class is organized into six sections. Each section is approximately 45 minutes in length. The following sections and topics are covered in this training:

- Section 1: Introduction
- Section 2: Climbing Techniques
- Section 3: Subpart M Fall Protection
- Section 4: Fall Protection Systems
- Section 5: Personal Protective & Life Saving Equipment
- Section 6: Tower Systems
- Section 7: Safety Plan

# Section 1: Introduction

Unlike other construction industries, tower erection and maintenance has few hazards. Despite these limited hazards, the likelihood of an accident and severity of the accident, if it were to occur in Tower erection and maintenance, is high, and often yields catastrophic results.

This introduction is designed to teach you what hazards are encountered for Tower Climbers. You will also learn about the organization that represents the tower industry – The National Association of Tower Erectors (NATE) – and its functions.

Another important learning objective in this section includes learning about the Occupational Safety and Health Administration (OSHA), specifically: what it does, your rights, and your employer's responsibilities to safeguard you from hazards associated with tower climbing. You will learn which OSHA standards apply and why you need specific fall protection training for this industry.

### Hazards of Tower Erection:

Below are the major hazards associated with Tower Climbing:

- Falls from great heights. This is the single most significant hazard in Tower erection.
- Electrical hazards, such as accidental contact with active, high-voltage power lines.
- Hazards associated with hoisting personnel and equipment with base-mounted drum hoists.
- Inclement weather, such as high winds, rain, thunder, lightning, etc.
- Falling object hazards, possibly from another worker.
- Equipment failure, stemming from worn or old equipment.
- Structural collapse of towers.

# National Association of Tower Erectors (NATE):

The National Association of Tower Erectors (NATE) is a non-profit trade association providing a unified voice for tower erection, maintenance and service companies. NATE provides the following services:

- 1. Pursues, formulates and adheres to uniform standards of safety for tower personnel.
- 2. Educates the general public, applicable government agencies and clients on continued progress toward safer standards within the industry.
  - Keeps all members informed of issues relevant to the industry.
  - Provides a unified voice for tower erection, service and maintenance companies.
  - Facilitates effective safety training for the industry

# Occupational Safety and Health Administration (OSHA)

OSHA was signed into Law in 1970 by then President Richard M. Nixon with the passage of the Occupational Safety and Health Act. The agency was created to enforce workplace safety and health regulations. Since then OSHA has reduced the occurrence of work related fatalities by half and has reduced work place injuries and illnesses by 40%. OSHA Regulations cover both General Industry and Construction activities. The Act provides the following provisions:

- Provide a workplace free from serious recognized hazards and comply with standards, rules and regulations issued under the OSH Act.
- Eliminate or reduce hazards by making feasible changes in working conditions.
- No discrimination against employees who exercise their rights under the Act.
- Inform employees of hazards through training, labels, alarms, etc.
- Train employees in a language/vocabulary an employee can understand.
- Keep accurate records of work-related injuries and illnesses.

In addition OSHA performs the following activities:

- Works with employers and employees to reduce workplace hazards.
- Introduces new or improves upon existing safety and health programs.
- Develops safety and health standards that are designed to protect workers.
- Enforces the standards through inspection and citations.
- Maintains a report and recordkeeping system to monitor job-related injuries and illnesses.
- Provides assistance and training to help employers and employees.

OSHA also enforces employee rights under the OSH Act. All employees have the right to:

- Safe and healthful working conditions.
- File a confidential complaint with OSHA to have workplace inspected (see below).
- Review records of work-related injuries and illnesses.
- Receive training, methods to prevent harm, and the OSHA standards that apply to their workplace.
- Use their rights under the law without retaliation or discrimination.
- Obtain copies of test results done to find hazards in the workplace.
- Obtain copies of their medical records.

OSHA also enforces Whistleblower Protection to Employees who raise concerns about workplace safety. Whistleblower Protection prevents the following retaliation/discrimination against the notifying employee(s):

- Being fired or laid off.
- Being blacklisted.
- Being demoted.
- Being denied promotion or overtime.
- Pay reduction.
- Reassignment.
- Benefits denial.

### Filing an OSHA Complaint

Employees, or their representatives, have a right to request an inspection of a workplace if they believe there is a violation of a safety or health standard, or if there is any danger that threatens physical harm, or if an "imminent danger" exists. Employees may file a complaint by calling the nearest Area or Regional OSHA Office. An employee can also file a complaint electronically by going to OSHA.Gov and follow the instructions for filing a complaint.

# Why is Fall Protection Training Needed:

You should open up a conversation on why there is a need to train in the tower industry. The discussion should continue until the following have been identified:

- 1. Tower fall fatalities are one of the highest among all industries;
- 2. Tower fall protection is unique as compared to other industries;

The costs of fall fatalities challenge the respect owners and regulators have towards the industry.

### Section 1: Review Questions

Which organization is the unified voice representing the Tower Industry?

- A. OSHA
- B. NATE
- C. ANSI
- D. NECA

Which is not a function of OSHA?

- A. Promulgate new standards
- B. Training
- C. Enforcement of standards
- D. Conducts research on hazards

NATE's role is to facilitate effective safety training for the industry.

- A. True
- B. False

Why do we need a specific fall protection course for the tower industry?

- A. The tower industry fall hazards are unique;
- B. Limited anchorage points on towers;
- C. Remote locations of tower erection presents unique challenges;
- D. All the above

# Section 2: Climbing Techniques

Tower Climbers have a physically demanding job. It is imperative that workers in this industry understand the physicality and preparation required for climbing. This section of the course details how a tower climber can ascend a structure safely and introduces key pieces of fall prevention equipment. The student will also understand how the human body can assist a climber when dealing with stressful situations.

By the end of this section students will understand the following:

- How to climb a tower safely and how to conserve energy
- The importance of maintaining "Three points of contact"
- Use of skeletal system to reduce muscle fatigue
- Safety considerations for all climbs

### Before You Climb:

Tower climbing requires the employee to be constantly engaged in his or her work. Taking the time plan your climb and follow the steps below before each climb can lead to the safest climb possible. Awareness, training, and critical thinking are some of the best skills a climber can possess.

- Report unsafe or questionable conditions to Site Supervisor.
- Take the appropriate steps to correct or minimize the unsafe condition.
- Follow all safety regulations of the employer.
- Anticipate environmental and other site related hazards/exposures.
- Periodically inspect the site as work progresses.
- Conduct annual on/off site inspections to ensure compliance and reevaluate work practices and procedures.
- When you get to a position to rest always tie off so you can rest. You must trust your equipment.

### **Required Climbing Equipment:**

The following list contains items that the industry and OSHA deem required for tower climbers to don before each climb. Remember, all the Personal Protective Equipment in the world is useless unless it is consistently used and maintained in a proper manner.

- Hard Hat
- Approved eye protection
- Gloves
- Leather climbing boots with good arch support and a defined heel
- Work positioning lanyard (fall restraint)
- Full body safety harness
- Energy absorbing lanyards (fall arrest)
- Cable grab/rope grab

## When inspecting the tower:

Tower climbers can further limit hazards associated with their job by doing as much work as possible on the ground. This includes inspection of all equipment and the tower structure itself. When walking around the tower, be aware of bolts lying on the ground and always look up at the structure for inconsistencies in the structure itself. This is a good time to plan a climbing path, consider obstacles that may make one path more desirable that another (i.e. climb the path with the fewest obstructions).

- Look for the safest and most effective path up and down the tower.
- Based on the type of tower, corners may help save energy when climbing.
- Look for rest positions; you must know your limits and what you can do. Remain focused.

### When Climbing a Tower:

When climbing a tower, consider all possible ways to limit your load as a climber to conserve energy and add to the safety of the climb. It is most common to use a Double Lanyard. A double lanyard is preferred over a single lanyard because it allows for 100% fall protection when ascending or descending. When using a double lanyard you should adhere to the following practice:

- Climb to where the hook is at your waist.
- Reach overhead and hook the other lanyard as far as your arm will reach without overextending.
- Always keep in mind that short moves may cause fatigue.
- As you climb look at the placement of your hands, feet, and line of travel.

When you climb a tower it is important to know that one of the safeguards is maintaining "Three Points of Contact" (arms and legs) on the structure at all times. Dangling feet and or arms will only serve to increase your gravitational pull down to the ground and adds to worker fatigue.

- Watch where you place your extremities, you should only see one move at a time.
- Standing or clinging is a point of contact.
- You may use an arm or leg lock for short stops.
- Possible combinations of the "Three Points of Contact": two hands & one foot; one hand & two feet; etc.

A climber's skeletal system helps support and makes up the framework of the body and is crucial in order to maintain form. Unlike muscles, bones don't fatigue as quickly. This is why tower climbers should be aware of their movements and recognize when they need to conserve energy. It is important for a climber to rest when possible, and use their skeletal structure to brace themselves against an anchorage point. Maintaining a good climbing form and rhythm can contribute to a safer climb and less fatigue. Establishing a personal rhythm or pattern builds a climber's consistency so they do not overexert themselves and contribute to fatigue during a climb.

- The skeletal structure also protects vital organs and most importantly the spinal cord to reduce damage, even fatally, during a fall or any sort of accident.
- Legs are much stronger than arm muscles.

## Section 2: Review Questions

When you plan your climb you reduce the probability of fall hazards?

- A. True
- B. False

Which of these must you do when inspecting a tower?

- A. Looking for the safest and most effective path up and down the tower.
- B. Based on the type of tower corners may help save energy when climbing.
- C. Look for rest positions, you must know your limits and what you can do. Remain Relaxed
- D. All the above

Double lanyards provide 100% fall protection when used as designed?

- A. True
- B. False

You should maintain 2 points of contact at all times?

- A. True
- B. False

# Section 3: Subpart M Fall Protection

Subpart M focuses exclusively on fall protection; however, there are a number of tasks that are excluded from the standard or are different in Subpart M to other subparts in 29CFR1926. Also note that for maintenance activities some parts of the General Industry standard 29CRF1910 apply. Subpart M includes criteria for personal fall protection systems and anchorage points. It also includes the permissible guidelines for what constitutes stressors to a climber's skeletal structure.

By the end of this section, students will understand the following:

- Scope and application of this subpart
- Duty to have fall protection
- OSHA Construction Standards that applies to Tower Erection (29 CFR 1926)
- Nature of Falls
- Training Requirements

### Subpart M Applies to:

Below are the most common elements encountered in the Tower Industry where Subpart M applies.

- Unprotected Sides & Edges
- Skylights on rooftops
- Leading Edges
- Hoist Areas
- Holes
- Other areas unrelated to the tower construction industry
- All Tower Work Including:
  - o Initial construction
  - o Replacement of tower components
  - Work off rooftops
  - Tower construction work off conventional platforms (concrete pads) as well as nonconventional platforms, such as road signs on freeways and highways
  - o When installing antennas on above ground water tanks

### Duty to Have Fall Protection

As previously discussed in Section 1, OSHA requires employers to provide employees with proper fall prevention equipment and protective measures. OSHA considers Guard Rail Systems, Safety Net Systems, and Personal Fall Arrest Systems to be conventional fall protection.

In OSHA terminology, "conventional" means it will stop a fall. All other types of fall protection are considered non-conventional, meaning they are more like administrative controls.

In the Tower Industry, employees will most frequently encounter the following protection measures:

- "Unprotected sides and edges." Each employee on a walking/working surface (horizontal and vertical surface) with an unprotected side or edge which is 6 feet (1.8 m) or more above a lower level shall be protected from falling by the use of:
  - o Guard Rail Systems
  - o Safety Net Systems
  - o Personal Fall Arrest Systems
- Walking/working surfaces on which employees are to work are required to have the strength and structural integrity to support them safely.

# OSHA Construction Standards applicable to Tower Industry (29CFR1926)

Within OSHA 29th CFR 1926, there are several standards that require employers to train their employees. We are going to look at applicable standards within the Construction standard and explain how they apply to your work place.

First is Subpart C, of 29th CFR 1926.21, which requires training and is worded as follows:

1926.21 (b)(2) The employer shall instruct each employee in the recognition and avoidance of unsafe conditions and the regulations applicable to his work environment to control or eliminate any hazards or other exposure to illness or injury.

What does this mean? Simply stated your employer has the obligation to point out unsafe conditions and instruct you on how to avoid hazards that could cause illness or injury. Example, a floor has an opening in it that would allow entry of a foot or leg. Is this a hazard? Yes, by inadvertently stepping into it could cause a leg fracture. In this case the employer has the duty to eliminate or control the hazard. How can it be eliminated? Simply by placing an adequate cover over the opening.

Throughout the OSHA construction standards there are requirements that direct other types of training including fall protection. Why? Falls are the highest risk hazard, and the leading cause of deaths in the construction industry.

29th CFR 1926.501, or Subpart M, is the Fall Protection standard which states the Employer has a duty to protect employees from falls and also requires mandatory training that must also be certified, to which competent person(s) that are qualified must perform.

This subpart outlines requirements for fall protection to prevent employees from falling from elevation. First let's look at some definitions applicable to this subpart starting with the Competent Person.

What is a competent person? OSHA mentions this title in the standard. OSHA defines a competent person as "one who is capable of identifying existing and predictable hazards in the surroundings or working conditions which are unsanitary, hazardous, or dangerous to employees, and who has authorization to take prompt corrective measures to eliminate them".

The terms Qualified Person is also used when planning and/or designing fall protection systems. A Qualified Person is defined as one with a recognized degree or professional certificate and extensive knowledge and experience in the subject field who is capable of design, analysis, evaluation and specifications in the subject work, project, or product.

Let's address what an existing hazard is. Refer back to the example of a floor opening. It is an existing hazard as it appears in plain sight, its open, and presents a hazard. What is a predictable hazard? For instance, if our task requires the removal of a floor covering to perform an operation, this would be predictable because we know at some point during the job the cover has to be removed. Now since a floor covering has been removed we are now required to protect the employee performing the work from falling and other employees in the area who may be exposed to the hazard.

Fall protection is as the words describe protection from falling. This could be from stepping into a floor opening, falling off of a roof, or other elevation. As such employees must be prevented from falling. OSHA defines methods of fall protection as Guard Rails, Safety Net Systems, or Personal Fall arrest systems.

# **Fall Protection Training**

29th CFR 1926.503 requires employers to provide a training program for each employee who "might" be exposed to fall hazards. Referencing falls to a lower level in height, the word "might" speaks of the possibility of a worker falling more than 6 feet.

The employer is required to establish a training program meeting the following standards: The employer shall provide a training program for each employee who might be exposed to fall hazards. The program shall enable each employee to recognize the hazards of falling and shall train each employee in the procedures to be followed in order to minimize these hazards.

The employer shall assure that a competent person qualified in the following areas has trained each employee, as necessary.

A Competent Person must certify training in written form. The written certification record shall contain the name or other identity of the employee trained, the date(s) of the training, and the signature of the person who conducted the training or the signature of the employer. In addition when the employer has reason to believe that any affected employee who has already been trained does not have the understanding and skill required by paragraph (a) of this section, the employer shall retrain each such employee.

# Section 3: Review Questions

The three forms of conventional fall protection are: Personal Fall Arrest System, Guard Rail System, and Safety Net System?

- A. True
- B. False

Subpart M applies to all but which of the following answers?

- A. Leading Edges
- B. Hoist Areas
- C. Holes
- D. All of the above
- E. None of the above

Subpart M also covers erection of towers and antennas installed on freeway signs?

- A. True
- B. False

# Section 4: Fall Protection Systems

Although there are many different types of fall protection available, this section covers the most common ones used in the tower industry. Most frequently used is the Personal Fall Arrest System consisting of a body harness, arresting lanyard, and anchorage points.

By the end of this section, students will understand the following:

- Prevention Methods
- Criteria for Personal Fall Arrest Systems
- Criteria for Safety Net Systems

As stated earlier falls are the LEADING CAUSE of fatalities in the tower industry. In the tower industry there were 123 fatal falls that occurred from 2003 to November 2015 (WirelessEstimator.com).

### Prevention

The best way to address the hazard of falls in any industry is prevention. With as many fatal falls that occur in the tower industry, prevention cannot be overstated. To prevent falls, employers and employees must work together to select, use, enforce, and train on the proper prevention methods. The industry requires that when climbing you maintain 100 percent fall protection at all times.

The most acceptable and results-proven method to preventing falls is by following the steps established below:

- 1. Select fall protection systems appropriate for given situations
- 2. Use proper construction and installation of safety systems
- 3. Supervise employees properly
- 4. Use safe work procedures as outlined in your fall protection plan
- 5. Training in the proper selection, use, and maintenance of your fall protection systems

Remember – all the fall protection equipment in the world is of no value unless it is used ALL THE TIME. That means 100 percent TIE OFF. This means that a climber's arresting lanyard should be connected at all times.

### Safety Net Systems

Many times the nature and location of the work will dictate the form that fall protection takes. If the employer chooses to use a safety net system, he must comply with the following provisions:

Safety nets must be installed as close as practicable under the surface on which employees are working, but in no case more than 30 feet below. When nets are used on bridges, the potential fall area must be unobstructed.

Safety nets must extend outward from the outermost projection of the work surface as follows:

Vertical distance from working level	Minimum required horizontal distance of outer edge of
to horizontal plane of net	net from the edge of the working surface

Up to 5 feet

8 feet

Vertical distance from working level	Minimum required horizontal distance of outer edge of
to horizontal plane of net	net from the edge of the working surface

5 to 10 feet	10 feet
More than 10 feet	13 feet

Safety nets must be installed with sufficient clearance to prevent contact with the surface or structures under them when subjected to an impact force equal to the drop test described below.

Safety nets and their installations must be capable of absorbing an impact force equal to the drop test described below.

Safety nets and safety net installations must be drop-tested at the jobsite:

- After initial installation and before being used.
- Whenever relocated.
- After major repair.
- At 6-month intervals if left in one place.

The drop test consists of a 400 pound bag of sand 28-32 inches in diameter dropped into the net from the highest surface at which employees are exposed to fall hazards, but not from less than 42 inches above that level.

When the employer can demonstrate that it is unreasonable to perform the drop-test described above, the employer or a designated competent person shall certify that the net and net installation have sufficient clearance and impact absorption by preparing a certification record prior to the net being used as a fall protection system. The certification must include.

- Identification of the net and net installation.
- Date that it was determined that the net and net installation were in compliance. Signature of the person making the determination and certification.

The most recent certification record for each net and net installation must be available at the jobsite for inspection.

Safety nets must be inspected for wear, damage, and other deterioration at least once a week, and after any occurrence that could affect the integrity of the system.

Defective nets shall not be used, and defective components must be removed from service.

Objects which have fallen into the safety net, such as scrap pieces, equipment, and tools, must be removed as soon as possible from the net and at least before the next work shift.

Maximum mesh size must not exceed 6 inches by 6 inches. All mesh crossings must be secured to prevent enlargement of the mesh opening, which must be no longer than 6 inches, measured center-to-center.

Each safety net, or section thereof, must have a border rope for webbing with a minimum breaking strength of 5,000 pounds. Connections between safety net panels must be as strong as integral net components, and must not be spaced more than 6 inches apart.

## Personal Fall Arrest Systems (PFAS)

A personal fall arrest system is one option of protection that OSHA requires for workers on construction sites who are exposed to vertical drops of 6 feet or more.

A personal fall arrest system may consist of a full body harness, a deceleration device, a lanyard, and an anchor point. A PFAS is designed to safely stop a fall before the worker strikes a lower level. A properly functioning PFAS will limit the maximum resting force exerted on a body to 900 lbs.

It includes three major components:

- An anchorage to which the other components of the PFAS are rigged.
- A full body harness worn by the worker.
- A connector, such as an arresting lanyard or lifeline, linking the harness to the anchorage.

A rip-stitch lanyard, or deceleration device, is also typically a part of the system. In personal fall arrest a worker must be anchored to a point where is can hold 5,000 lbs of arresting force.

OSHA allows the use of an effective fall restraint system in lieu of a personal fall arrest system. To be effective, a fall restraint system must be rigged to prevent a worker from reaching a fall hazard and falling over the edge. A fall restraint system may consist of a full body harness or body belt that is connected to an anchor point at the center of a roof.

### Additional Requirements for Personal Fall Arrest Systems (PFAS)

- PFAS may only be used for fall protection
- If subject to impact loading, the equipment must be inspected by a Competent Person (CP)
- Prompt rescue provided
- PFAS must be Inspected prior to each use
- PFAS may not be attached to guardrail systems. Guardrails are not designed to absorb the impact forces generated.
- At hoist areas, allow movement to edge only

### **Positioning Device Systems**

Positioning device system means a body belt or body harness system rigged to allow an employee to be supported on an elevated vertical surface and work with both hands free while leaning.

Positioning devices are not considered fall protection. PFAS must also be worn in addition to any position device system.

Anchorage can handle at least 3,000 pounds, according to industry standard.

## Section 4: Review Questions

Fatalities in the tower industry roughly match that of all other industries?

- A. True
- B. False

Which of the following is not part of a fall prevention program?

- A. Selection of appropriate fall protection systems.
- B. Proper construction and installation of safety systems.
- C. Allow employees to supervise themselves.
- D. Use safe work procedures.
- E. Training workers.

Body belts are approved for Personal Fall Arrest Systems?

- A. True
- B. False

Which of the following is required as part of a Personal Fall Arrest System?

- A. It limits maximum arresting force on an employee to 1,800 pounds.
- B. Rigged so an employee can't free fall more than 6 feet (1.8 m).
- C. Must bring an employee to a complete stop
- D. None of the above
- E. All of the above

# Section 5: Personal Protective and Life Saving Equipment

The employer, according to OSHA regulations, must furnish any Personal Protective Equipment. All equipment must be in good working condition, and be maintained by the employer. This also includes all lifelines, lanyards – shock absorbing and retractable, as well as all rescue equipment.

By the end of this section students will understand the following:

- Definitions of PFAS components
- Anchorage Points
- Additional requirements
- Suspension Trauma
- Rescue Methods

# Definitions

**Anchorage:** means a secure point of attachment for lifelines, lanyards or deceleration devices. Anchorages used for attachment of personal fall arrest equipment shall be independent of any anchorage being used to support or suspend platforms and capable of supporting at least 5,000 pounds (22.2 kn.) per employee attached. Anchorage must be part of a complete personal fall arrest system, which maintains a safety factor of at least two, and be under the supervision of a qualified person.

**Attachment Point:** The attachment point of the body harness shall be located in the center of the wearer's back near shoulder level.

**Body belt (safety belt):** means a strap with means both for securing it about the waist and for attaching it to a lanyard, lifeline, or deceleration device. As of January 1, 1998, subpart M provides that body belts are not acceptable as part of a personal fall arrest system.

Note see 1926.104 for the definition for telecommunications.

**Body harness**: means straps which will distribute the fall arrest forces over at least the thighs, pelvis, waist, chest and shoulders with means for attaching it to other components of a personal fall arrest system.

Buckle means any device for holding the body belt or body harness closed around the employee's body.

**Competent Person** is a person capable of identifying existing and predictable hazards in the surroundings, or working conditions which are unsanitary, hazardous, or dangerous to employees, and who has authorization to take prompt corrective measures to eliminate them.

**Connector** means a device that is used to couple (connect) parts of the personal fall arrest system and positioning device systems together. It may be an independent component of the system, such as a carbineer, or it may be an integral component of part of the system (such as a buckle or dee-ring sewn into a body belt or body harness, or a snap-hook spliced or sewn to a lanyard or self-retracting lanyard).

**Controlled access zone (CAZ)** means an area in which certain work (e.g., overhand bricklaying) may take place without the use of guardrail systems, personal fall arrest systems, or safety net systems and access to the zone is controlled.

**Deceleration device** means any mechanism, such as a rope grab, rip-stitch lanyard, specially-woven lanyard, tearing or deforming lanyards, automatic self-retracting lifelines/lanyards, etc., which serves to dissipate a substantial amount of energy during a fall arrest, or otherwise limit the energy imposed on an employee during fall arrest.

**Deceleration distance** means the additional vertical distance a falling employee travels, excluding lifeline elongation and free fall distance, before stopping, from the point at which the deceleration device begins to operate. It is measured as the distance between the location of an employee's body belt or body harness attachment point at the moment of activation (at the onset of fall arrest forces) of the deceleration device during a fall, and the location of that attachment point after the employee comes to a full stop.

**Lanyard:** means a flexible line of rope, wire rope, or strap which generally has a connector at each end for connecting the body belt or body harness to a deceleration device, lifeline, or anchorage.

Note see 1926.104(d) for Lanyard definition for Telecommunications.

**Personal fall arrest system:** means a system used to arrest an employee in a fall from a working level. It consists of an anchorage, connectors, a body harness and may include a lanyard, deceleration device, lifeline, or suitable combinations of these.

**Positioning device system**: means a body belt or body harness system rigged to allow an employee to be supported on an elevated vertical surface, such as a wall, and work with both hands free while leaning. Positioning devices shall be rigged such that an employee cannot free fall more than 2 feet (.9 m).

Positioning devices shall be secured to an anchorage capable of supporting at least twice the potential impact load of an employee's fall or 3,000 pounds (13.3 kn.), whichever is greater.

For hands free work on towers, workers can use positioning devices effectively and safely. The requirements for using this type of fall protection are contained in OSHA Standard 29CFR 1926.502(e).

**Qualified person** means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project

**Snap Hooks:** Unless the snap hook is a locking type and designed for the following connections, snap hooks shall not be engaged:

- Directly to webbing, rope, or wire rope
- To each other
- To a dee-ring to which another snap hook or other connector is attached
- To a horizontal lifeline.

### **Snap Hook**

The locking type with a self-closing, self-locking keeper which remains closed and locked until unlocked and pressed open for connection or disconnection; or

The non-locking type with a self-closing keeper that remains closed until pressed open for connection or disconnection.

As of January 1, 1998, the use of a non-locking snaphook as part of personal fall arrest systems and positioning device systems is prohibited.

**Retraining** When the employer has reason to believe that any affected employee who has already been trained does not have the understanding and skill required by paragraph (a) of this section, the employer shall retrain each such employee.

**Rope Grab** is the device that allows the worker to move up and down a vertical lifeline.

### Hazards:

### **Holes and Skylights**

Each employee on a walking/working surface shall be protected from tripping in or stepping into or through holes (including skylights) by covers.

Each employee on a walking/working surface shall be protected from objects falling through holes (including skylights) by covers. O-2

Covering holes and skylights must be performed safely as an abatement method. All covers shall be capable of supporting, without failure, at least twice the weight of employees, equipment, and materials that may be imposed on the cover at any one time.

All covers shall be secured when installed so as to prevent accidental displacement by the wind, equipment, or employees.

### Working closely to the Edge

Antenna and tower work on roofs is covered by the OSHA standard in Subpart M. The specific standard, §29 CFR 1926.501(b)(1), requires that unprotected sides and edges 6 feet or more above any adjacent surface. PFAS and safety nets could be applied here, however, an alternative system could also be restraint lines.

### **Rooftop Walkway Guardrails:**

Rooftop walkways may not be protected by guard railings as is this walkway. If they are provided, the host employer may require that workers who are not working on the walkway use an alternative fall protection system. The guard railing systems are not normally designed and cannot be used as an anchor point for PFAS or positioning device systems.

### Suspension Trauma:

To avoid suspension trauma, employers and employees should develop and train on a good rescue plan, as part of the pre-climb planning. This will ensure that if an employee falls and becomes suspended; he or she does not suffer permanent damage from a fall.

The medical effects of immobilization in a suspended, vertical position:

- Gravity pulls your blood into your legs
- The veins in your legs are entwined within the skeletal muscles, and when you move your legs, these muscles squeeze the veins, pushing the blood out of the way.
- If the muscles are not pumping the blood upwards, it pools in your legs.
- You can "lose" several pints of blood this way, and go into shock, which presents an immediate threat of death to anyone immobilized in a vertical position.

- The brain tries 'shock' for a while, but of course it doesn't help blood is still stuck in the legs.
- After a few minutes, the body goes for the last-ditch method.

Possible Symptoms of Suspension Trauma:

- Dizzy, sweaty and other signs of shock.
- Increased pulse and breathing rates.
- Then a sudden drop in pulse & Blood Pressure
- Loss of consciousness.

### If you Accidently Fall:

- **<u>Remain calm -</u>** Relax as much as possible. Panic makes things worse.
- AVOID using your legs. You don't want blood sent there.
- Lift your knees into a sitting position.
- If you can, every few minutes swing yourself <u>upside down</u>. This redistributes blood in throughout your body.

### **Emergency Action Plan/Rescue**

As part of a work site's safety plan, a procedure should be developed to address rescue of personnel should it become necessary. OSHA requires that the employer must provide for prompt rescue of employees in the event of a fall or assure that employees are able to rescue themselves.

Putting together a comprehensive emergency action plan that deals with those issues specific to a worksite is not difficult. It involves taking what was learned from a workplace evaluation and describing how employees will respond to different types of emergencies.

### Self Rescue

- If at all possible, climb out of suspension using self-rescue equipment, improvised or otherwise.
- Get into a sitting position straight after the fall.
- Use a work seat or improvised platform
- All fall victims must be 'immediately rescued'

### **Employer Performed Rescue:**

- At least two trained rescue employees should be on site when work is being done.
- Confirm that personal protective equipment and high angle equipment needed to perform rescue is available and accessible on site.

### **Outside Agency**

- The Employer should evaluate the rescue agency's ability to respond to a rescue in a timely manner.
- Employer should evaluate the abilities of the rescue agency (skills and equipment).
- Inform the rescue agency of the types of hazards and location of worker's contact information.
- Ensure communication with rescue agency.

# The Nature of Falls

Let's understand the nature of falls on the job. The problem with falls is that most people do not understand the forces involved with falling. Many workers simply don't realize the extreme forces of gravity and this oversight often leads them to second guess all the OSHA associated numbers, such as a tie-off point of 5000lbs, which could dangle the weight of a mid-sized pick-up truck from, as being excessive or overkill, while in fact these numbers are based on simple mathematic formulas. So there exists a disconnect between theory and the so called "real world."

### Free Fall Distance:

Let us first understand what is meant by Free Fall Distance, (FFD). FFD represents the vertical displacement of the fall arrest attachment point on the employee's body belt or body harness between onset of the fall and just before the system begins to apply force to arrest the fall.

The distance excludes deceleration distance, and lifeline/lanyard elongation, but includes any deceleration device slide distance or self-retracting lifeline/lanyard extension before they operate and fall arrest forces occur.

The forces involved can be understood by applying the formula of Isaac Newton's second law: ma=f (Mass X Acceleration= force). For example a 200-pound person jumping off a 3 foot desk onto a bathroom scale, would hit the scale with a force greater than twice their weight. 32feet/second<sup>2</sup> actually means that for the first second of time an object will fall 32 feet and that on the next second the object will get heavier and faster. The impact may not fell like 725lbs because the impact is transferred and distributed by your muscle bones and connective tissue, such as ligaments, tendons, and cartilage. The force for the same worker falling 25 feet would be approximately 10,000 pounds of force.

# Fatal Fall Exercise:

You should conduct an interactive exercise and have student's calculate their force of impact when falling from a structure. Use the online calculators to help with speed of results. Calculate impact of the students' weight with the following information. If you do not have access to the internet print the exercise ahead of time and distribute copies to the class.

- ► Acceleration = 32ft/sec<sup>2</sup>
- Force = Mass x Acceleration
- Force Calculator: <u>https://www.easycalculation.com/physics/classical-physics/force.php</u>
- Conversion to Pounds of Pressure: <u>http://www.convertunits.com/from/newton/to/pound</u>

When employees do not use the required equipment or they choose not to follow their employer's 100% fall protection program or just ignore their fall protection training they have ten times greater chance to fall and be killed. Falls involving tower hands result in death. OSHA and NIOSH data shows that tower workers are ten times more likely to die on the job than other trade construction workers. This photo was taken by an OSHA compliance officer while driving to another inspection. The employees were brought down and the employer was cited and penalized for violation of the standards.

# Section 5: Review Questions

Which of the following is not part of a Personal Fall Arrest System?

- A. Full Body Harness
- B. Anchorage Point
- C. Body Belt
- D. Lanyard
- E. Connectors

Is it OK to use non-locking snaphooks as part of personal fall arrest systems and positioning device systems?

- A. True
- B. False

How often do you need to inspect your PFAS equipment?

- A. Weekly
- B. At the end of your shift
- C. Before each use
- D. Monthly
- E. None of the above

How many feet away must you be from a rooftop edge or leading edge before fall protection is required?

- A. 10 feet
- B. 15 feet
- C. 5 feet
- D. 6 feet
- E. None of the above

The one benefit of positioning devises is it allows for hands-free work.

- A. True
- B. False

Which best describes the term Suspension Trauma?

- A. Medical effects from bruises as a result of climbing a tower
- B. Medical effects from being suspended vertically
- C. Medical effects from being suspended horizontally
- D. None of the above

Which is not a symptom of Suspension Trauma?

- A. Dizzy, sweaty and other signs of shock
- B. Increased pulse and breathing rates
- C. Sudden drop in pulse & Blood Pressure
- D. Loss of consciousness
- E. All the above

If you fall accidentally and are suspended, what SHOULDN'T you do?

- A. Avoid using your legs...you don't want blood sent there
- B. Lift your knees into a sitting position
- C. Panic, scream for help until you are head
- D. Relax as much as possible; panic makes things worse
- E. If you can, every few minutes swing yourself upside down

What is the most important thing to remember if you are suspended after a fall?

- A. Keep legs lower than the heart and the leg muscles are immobile
- B. Get in a standing position after the fall
- C. Scream for help until you are heard
- D. Elevate your legs above the heart muscle and keep swaying them back and forth
- E. None of the above

The two types of rescue are called self and shared rescue?

- A. True
- B. False

The two types of assisted rescue are pick off and line transfer?

- A. True
- B. False

# Section 6: Tower Systems

Antenna-supporting structures come in many shapes and sizes, and support many different types of antennas. The ability to recognize different types of antenna-supporting structures is crucial to planning a safe climb. Planning a safe climb ensures reduced hazards and fatigue to each climber.

By the end of this section students will understand the following:

- Different Tower systems;
- Fall Protection on each tower system;
- Anchorage points on tower systems;
- Fall protection when working with a Gin Pole

### **Monopole Systems**

Monopole Tower Systems are designed for cables to run on the interior of the tower. The idea of a monopole tower is that it is more aesthetically pleasing. It is most often found in urban areas.

The antenna nest (pictured below) may be the only trustworthy anchorage point located on the tower. Lifelines are one method for providing fall protection on monopole towers. A lifeline must support 5,000 pounds per worker.



# Self Supporting Towers

Some Self-Supporting Tower Systems come with different leg structures. The nature of self-supporting towers provides multiple ways/methods to climb. Given the structure, self-supporting towers typically require less maintenance.

Self-supported tower vary in size, but are built between 0 and 500 feet tall. They are not built to great heights. Most have a triangle base; few have a square base.



### **Guyed Towers**

Demand for space has placed more and more cabled on the exterior of tower structures, especially Guyed Towers. This bulk of cables creates more potential hazards for climbers. Guyed Towers are the most common type of tower climbers encounter.

Guyed Towers have a range of 200 feet to greater than 1,000 feet. The Guyed Tower System is supported by exterior cables, which, again, means objects and workers can get in the way. Older guyed towers have base mount that rest on more than one pin (or feet). Newer guyed towers rest solely on a one pin (foot) system, placing more importance on the guy wires. The older mount created too much tension as guyed towers are designed to move with the wind.



Objects and workers can get in the way.

### **Gin Poles**

A gin pole is an apparatus that is tied to the tower structure, which allows for the hoisting of components and equipment during tower erection. A gin pole is used during construction of new towers. While communication is used throughout a climb, during gin pole operations communication between tower climbers is vital. Hand signals, voice and/or radio communications are all acceptable.



### Softeners

Natural and synthetic ropes and slings must be protected. Sharp edges will cut them, weakening them and reducing their ability to perform safely. Welding and other hot work can only be performed if workers are using wire rope lanyards and / or wire rope or wire rope cord lanyards and positioning devices. Lanyard web protection / softeners may require when around hard angles.

### **Brainstorming Activities**

Below are some of the reference photos used in the Fall Prevention Worker Training Course's brainstorming interactive activity. Using the material covered so far, identify any hazards apparent in the photos and discuss how to abate or eliminate them through proper fall protection strategies.



This image contains several hazards. Instructor will identify specific hazards.



Step bolts are NOT designed for fall arrest anchor points.





Worker incorrectly attached his fall protection equipment to monopole step bolts and are not man-rated.

Funding provided by Susan Harwood Grant Number SH-27625-SH5



Worker should not tie the load to his lifeline.



Worker needs fall protection because he is within 6 ft. of the rooftops edge.







# Section 7: Fall Protection Plans

Fall Protection Plans are normally considered in the Job Safety Analysis (JSA) or Job Hazard Analysis (JHA) implemented on job sites to provide elimination of recognizable hazards at the beginning of work. Fall Protection Plans are crucial in providing climber safety and efficiency of the work to be performed. Fall Protection Plans are typically overseen by a Competent Person, and requires his or her signature.

By the end of this section, students will understand the following:

- The importance of safety plans
- How to develop a JSA/JHA
- Training Requirements

# Safety Plans/Fall Protection Plans

Prior to beginning a job a safety plan must be prepared. This plan addresses hazards that are present or likely to be present. This will enable the planner to address hazards on the job site. The following items are elements of the plan:

- The plan must be prepared by a qualified person.
- The plan must be specific to the site.
- Any changes necessary must be made by a qualified person.
- The plan must be kept at the work site.
- The plan must be implemented by a competent person
- If traditional methods of fall protection are not useable at a specific site, documentation must be kept as to why conventional fall protection is infeasible.
- The competent/qualified person must discuss measures used to protect workers with the workers.

# Job Safety Analysis (JSA)

The Job Safety Analysis or JSA is a method of breaking a job task down into identifiable steps. Each step is then evaluated for hazards. This will help determine appropriate controls needed to control each of the identified hazards. The end benefits are:

- Identifies unsafe work practices <u>before</u> an accident occurs
- Decreases injury rates
- Increases quality
- Increases productivity

To assist in preparing the analysis the planner can use information such as past accident history, employee feedback, jobs that evidence the potential for accidents and other management personnel. The following are some suggestions to assist the planner:

- Evaluate all aspects of the job task, even if performed infrequently
- Observe more than one employee doing a specific job task
- Observe more than one shift
- Take enough time observing the job
- Observe a worker actually doing the job, not just describing job

In order to perform a Job Safety Analysis the use of key words to assist the planner will help better understand the elements of the analysis:

- Job Task Walking across the street
- Job Step Walking from one side to another
- Hazard Struck by Traffic
- Exposure injury from being hit by oncoming vehicle
- Control Cross street at crosswalk
- Accident / Incident *Death or serious injury*

### One Process Three Goals:

Safety isn't a person or thing. It is not your Safety Coordinator and it is not a written safety manual. It is a process, specifically the way our workers perform their jobs collectively each day. At times, they have the proper equipment, tools, job instruction, training and attitude to perform their jobs safely. At other times however, one or more of these elements may be lacking.

Similarly, productivity and quality are the results of the same process as workers complete their jobs each day. Either they have and use the prerequisites to perform the job successfully or they don't. Frequently, the method that is the safest way to perform a specific job task is also a highly productive one that results in a high level of quality as well. (Provide an example). Occasionally, this is not true and a compromise solution may be needed to balance the three goals. (Provide example).

All three of these ingredients are intertwined in the same process and all three directly and collectively impact the company's bottom line results. Therefore studying and improving job methods is extremely important to us all.

Make sure this point is understood &accepted.

### FOUR STEP JSA PROCEDURE

- 1. Identify each major step of the job task
- 2. List the hazard(s) to each major step
- 3. Define the seriousness of the hazard
- 4. Determine the control(s) that would prevent an accident for each hazard identified

### Step 1- Documenting Job Tasks:

### **Gathering Information:**

Direct observation of a job task is the most common and preferred means of gathering the necessary information for completing a JSA. There may be times when videotaping is necessary so that they can be viewed and analyzed at a later time but these instances are probably limited. (Give example) In either case, it is important to explain to the employee why the observation is being made and what the results will be used for.

The employee should be asked to perform their job in a normal manner. Pertinent questions should be asked of the worker as needed.

Other employees performing the same job task should be observed including on other work shifts, if possible, to observe various individual approaches to completing the same job task. Other supervisors and managers may also be consulted if appropriate.

# Step 2 – Hazard Identification

The next step in preparation of a fall protection plan is to consider the types of hazards that may be present or likely to be present. A walk around site audit should be performed prior to the start of a fall protection plan. The following are examples of what to consider during planning:

### **Ergonomic Hazards**

Ergonomics is the process of fitting the job to the worker. There are many ergonomic hazards in the workplace, but if we can remember several warning signs that indicate that a hazard exist that can be resolved ergonomically, then we will be able to recognize most of the hazards that exist within this broad category.

- Does any of the tasks require have Repetitive motion?
- Is there excessive lifting of heavy objects involved?
- Are any materials handled below knuckle height?
- Are any materials handled above shoulder height?
- Is the work positioned away from the body?
- Does the job require twisting of the body?

### **Environmental conditions**

The next category of hazards are those related to the environment that the worker performs in. Hazards in this category include chemical agents (fumes, mists, vapors, etc.), biological agents (blood borne pathogens), temperature extremes (both high and low extremes are hazardous), and radiation exposure (electric-magnetic fields is one example).

- Are employees exposed to hot environmental conditions?
- Are employees exposed to cold environmental conditions?
- Does the weather pose a hazard such as high wind, lightning, or storms?
- Is the work required during the day or night?

### Physical hazards

This final category of hazards is physical hazards, which included point of operation hazards (hands close to a grinding wheel).

Another type of physical hazard is associated with power transmission devices such as an unguarded drive belt that may pull a worker's hand or loose sleeve into the machine.

Pinch points and nip points are commonly encountered on a conveyor lines where there are in-running rollers that could draw in a worker's fingertips.

Inadequate clearance to fixed objects results in the hazard of striking the body against the fixed object. Work area layout, as a whole, can pose a hazard if there in unusual congestion, poor housekeeping, tripping hazards, etc.

- Are there any machines in use that may expose employees to a guarding hazard such as nip points, drive shafts, or flying objects?
- Is there sufficient clearance to fixed objects?

• Does the work area layout present hazards such as open excavations, swinging cranes, or vehicular traffic?

# Step 3 – Classifying the Hazard:

Observe the table below. A number and character has been assigned to a given task and is evaluated for Severity and Probability:

"Walking across the street"

Frequency of		Seve	rity	
Occurrence	(1) Catastrophic	(2) Critical	(3) Marginal	(4) Negligible
(A) Frequent	1A	2A	ЗA	4A
(B) Probable	18	28	3B	4B
(C) Occasional	10	2C	3C	4C
(D) Remote	1D	2D	3D	4D
(E) Improbable	1E	2E	3E	4E
Risk Categories:				
High	Serious	1	Medium	Low

### Step 4 - Determining Controls

Now that a Job Safety Analysis has been completed controls must be considered to mitigate hazards and potential hazards. There are three types of controls to consider:

- 1. Engineering Controls.
- 2. Administrative Work Practice Controls.
- 3. Personal Protective Equipment.

### **Engineering controls**

Engineering controls is the preferred method of control examples include:

- Elimination/minimization of the hazard -- Designing the facility, equipment, or process to remove the hazard, or substituting processes, equipment, materials, or other factors to lessen the hazard;
- Enclosure of the hazard using enclosed cabs, enclosures for noisy equipment, or other means;
- Isolation of the hazard with interlocks, machine guards, blast shields, welding curtains, or other means; and
- Removal or redirection of the hazard such as with local and exhaust ventilation.

### Administrative controls

Administrative controls include the following:

- Written operating procedures, work permits, and safe work practices;
- Exposure time limitations (used most commonly to control temperature extremes and ergonomic hazards);
- Monitoring the use of highly hazardous materials;

- Signaling, including: alarms, signs, and warnings;
- Buddy system such as a spotter;
- Meaningful Training not just going through the motions.

### **Personal Protective Equipment**

Personal Protective Equipment -- such as respirators, hearing protection, protective clothing, safety glasses, and hardhats -- is acceptable as a control method in the following circumstances:

- When engineering controls are not feasible or do not totally eliminate the hazard;
- While engineering controls are being developed;
- When safe work practices do not provide sufficient additional protection;
- During emergencies when engineering controls may not be feasible.

### Training:

The employer shall provide a training program for each employee who might be exposed to fall hazards. The program shall enable each employee to recognize the hazards of falling and shall train each employee in the procedures to be followed in order to minimize these hazards.

## Section 7: Review Questions

One of the benefits of a JSA is it can increases productivity?

- A. True
- B. False

Which of these is not a use of the JSA form?

- A. Evaluate existing jobs
- B. Set up new jobs
- C. Training and re-training tool
- D. Prioritize jobs needing re-design
- E. Makes for a good document to show OSHA
- F. Reference in accident investigations

Using the Hazard Probability Chart, Answer the Question How great is the Hazard "Struck by Traffic"?

- 1. High
- 2. Serious
- 3. Moderate
- 4. Low

What type of Control is "Wear Class 2 or 3 Visibility Vests?"

- 1. Engineering Control, EC
- 2. Administrative/work Practice Control, AWPC
- 3. Personal protective equipment, PPE

What type of Control is "Stay off pathway traffic which is being directed through"?

- 1. Engineering Control, EC
- 2. Administrative/Work Practice Control, AWPC
- 3. Personal protective equipment, PPE

# Appendix A: FALL PROTECTION PLAN

*IMPORTANT: This document is intended to provide guidance only for developing site-specific working at heights fall protection plans. It must be specific for each work site.* 

#### THIS WORK PLAN WILL BE AVAILABLE ON THE JOB SITE FOR INSPECTION.

All employees that will be working on this job site will be aware of the fall hazards and will understand the means of mitigation that will be utilized as contained in this fall protection plan.

#### Elevated Rescue Procedures to be used:

E Fire Department In-House Crew properly trained in tower rescue Third Party

#### Typical Job Hazard Analysis (JHA)

The purpose of this form is to assist in reviewing the hazards on a job site and any nearby hazards that personnel may be exposed to while completing a job.

# Part 1 Jobsite Information

Type of Structure:

□ Monopole □ SST □ Guyed □ Rooftop/Side of Building □ Water Tank □ Metal Light Pole □ DAS Structure □ Highway Sign Structure □ Other:

#### Type of Work: (Check all that apply)

TOWER:	Construction Reinforcement Maintenance Line/Antenna Work Testing
CIVIL:	Excavation Site Development Tower Foundation Slab Testing
ELECTRICAL: OTHER:	Conduit Meter/Panel Wiring Grounding Obstruction Lighting Testing

Job/Tasks: (List jobs in sequential steps)	Potential Hazards: (List hazards for each step)	Preventative Measures: (List each control for each hazard)

Part 2 Structural Hazard Check List	
Is there a recent inspection report/structural analysis of the structure?	🗆 Yes 🗆 No 🗆 NA
Did you check all guys and their associated anchors for corrosion?	🗆 Yes 🗆 No 🗆 NA
Did you check all guys and the structure for plumb and tension?	Yes No NA
Have you visually inspected the tower's condition before climbing?	🗆 Yes 🗆 No 🗆 NA

Part 3 Overall Hazard Check List	
Have you checked for overhead power lines?	🗆 Yes 🗆 No 🗆 NA
Do you have the proper PPE for the hazards on site?	🗆 Yes 🗆 No 🗆 NA
Have you inspected the site for fall protection hazards and do you have the applicable equipment on site to mitigate those hazards?	Yes 🗆 No 🗆 NA
Do you have a documented site specific rescue plan on site?	Ves No NA
Have you reviewed the RF & EME hazards of the site?	Yes No NA
Are there First Aid/CPR certified individuals on site?	Yes No NA

# Job Site Exposures and Hazard Identification (Check the Hazards): Items checked below relate to existing conditions or may be a result of site operations.

Physical Hazards		Health Hazards	
Falls from Elevations	Electrical Shock	Heat Stress	Cold Stress
Heavy Equipment	Slips, Trips, or Falls	□ High Noise (> 85 dBA)	Chemical Exposure
Underground Utilities	Overhead Utilities	Silica Exposure (Concrete	e Cutting)
Vehicle Traffic	Elevation/Site Terrain	BF/EME	Lifting Hazard
Other Workers on Site	□ Fire Hazards	Biological	Lead Paint
Holes and Trenches	Confined Space	Birds / Animals / Insects /	/ Reptiles / Plants
Trash, Debris, Dunnage	Lacerations, Abrasions	Asbestos Containing Mat	erials
Welding	High Crime Area	Other:	
Confined Space	Lifting, Pulling		
□ Falling Objects	Other:		
Have you reviewed MSDS	s for hazardous substances th	at might be present at the job si	ite?

### Hazard Control Measures (Check the Control Measures):

Required PPE	Inspections	Safety Training/ Programs	Site Security
Head Protection Foot Protection Hearing Protection Hearing Protection Hand Protection Fall Protection RF Monitors RF Suits Face/Dust Mask Work Clothing First Aid Other:	Tools/Equipment     Rigging     Housekeeping     Tag Lines     Ground Fault Protection     Gin Poles     Hoists     Call Before Digging     Other:	Tailgate Meeting Site Signage RF Safety Awareness Lockout / Tagout Equipment Operation Other:	Inner City Rural Night Work Locked Fences and Access Doors Lighting Provided Building/Rooftop Access Barricades Other:
Required Permits and/or Pla	an Requirements for your Co	mpany or Client	
		ent Control  Drum Hoist or Gin Cavation Hot Work  Lockout/	
Have all applicable notificatio	ns related to permits been mad	le 🗆 Yes 🗆 No 🗆 NA	

#### Hazard Control Measures (continued):

Electrical		Rooftop Control Measures	
Electrical Tools and Testing     Equipment     GFCI     Lockout / Tagout	Electrical Equipment     Inspection     Electrical PPE     Other:		Guard Rails / Parapet (42" Minimum) Anchorage System Skylight Barricades
All Tasks	*		
Describe the elevation, site ter	rain and environmental haza	ards:	
Describe hazards with site/veh	nicle access (i.e. boom and c	ranes/electrical lines) and storage	of materials:
Describe hazards with site/veh Describe the overhead and un		-	of materials:

#### Complete for Civil Work:

Describe type and depth of excavations:

Describe cave-in control measures to be used if excavation will be 5 feet or greater and personnel are entering the trench:

Sloping Benching Shoring Trench Shield/Box

Ladder in Trench or excavation (if 4 feet deep or greater) every 25 feet of length. Must extend 36 inches above landing. Describe other:

#### Complete for Elevated Work (Fall Protection & Using Suspended Personnel Platform):

Fall protection to be used if working 6 feet or more AGL:

□ Full Body Harness □ Double Leg or 2 Lanyards □ Rope Grab □ Cable Grab □ Retractable Lifeline

Anchorage Straps I Ropes Descenders I Boatswains Chair Ladder Safety Climb

Has each employee inspected his or her fall protection equipment? 
Yes No

Is all gear in rescue bag or container present and operable at the base of tower or elevation? 
Ves 
No

Hoisting Equipment to be used (if applicable):

Base Mounted Hoist Crane/Boom Truck Gin Pole Suspended Personnel Platform (Manbasket) Aerial Lift Device

Is the Suspended Personnel Platform Checklist and Critical Lift Plan completed and on site? 
Ves 
No

Does the hoist comply with the regulations for lifting personnel? 
Yes No

Are there adequate radio communications from tower to ground? 
Yes 
No

Job Hazard Analysis discussed and reviewed with all crew members and other contractors on site? 
Yes 
No

#### LAST FIVE MINUTES

The "Last Five Minutes" is intended to be a quick assessment of the site before leaving.

Check the box next to each item if it is satisfactory. As You Leave the Site:

□ Is the log book signed and NOC notified (if applicable)?

Is the construction area secured (i.e., fenced, barrier tape, warning signs, etc.)?

Are all trenches covered and/or barriers in place?

Is any material or equipment left in a suspended condition (i.e., hanging off of the tower or over an edge of the shelter)?

Are the shelter, gang boxes, and/or equipment doors closed and secured/locked?

Are the warning/no trespassing signs visible?

FINALLY; Did I lock the gate when I left the site?

The "Last Five Minutes" sets the stage for how the client and others will view the site when they arrive.

A SITE FREE OF ACCIDENTS WAITING TO HAPPEN AND FREE OF DEFECTS, SPEAKS FOR ITSELF.

### **Project Personnel:**

Name	Company:	CPR/ First Aid Trained	Certified Climber	Tower/ Rescue Trained	Initials
					1

Competent Rigger or Supervisor Signature

DATE:

#### Development of this JHA:

At the request and assistance of many of the country's leading companies in the wireless infrastructure industry, WirelessEstimator.com developed this best practices document to cover the most commonly required disciplines in wireless construction. This JHA meets and exceeds all project JHA requirements set forth in ANSI/TIA-1019-A's Check List for Site Evaluation for projects.

#### Use of this JHA:

By using this JHA, you acknowledge and agree that there may be other hazards that must be evaluated and you shall hold harmless and indemnify Wireless Estimator, Inc. against any losses, liabilities and claims arising out of or relating to the use of this document.