

**U.S. Department of Labor** Occupational Safety and Health Administration  
6393 Oak Tree Blvd,  
Suite 203  
Independence, OH 44131  
Phone: 216-447-4194 Fax: 216-520-1624



01/29/2016

TimkenSteel Corporation  
1835 Dueber Ave., Sw  
Canton, OH 44706

Dear Employer,

Enclosed you will find citations for violations of the Occupational Safety and Health Act of 1970 (the Act) which may have accompanying proposed penalties. Also enclosed is a booklet entitled, "Employer Rights and Responsibilities Following an OSHA Inspection," (OSHA 3000) revised 1990, which explains your rights and responsibilities under the Act. If you have any questions about the enclosed citations and penalties, I would welcome further discussions in person or by telephone.

You will note on page 6 of the booklet that, for violations which you do not contest, you must (1) notify this office promptly by letter that you have taken appropriate corrective action within the time set forth on the citation; and (2) pay any penalties assessed. Please inform me of the abatement steps you have taken, the date they were completed, and send me adequate supporting documentation; e.g., drawings or photographs of corrected conditions, purchase/work orders related to abatement actions, air sampling results. This information will allow us to close the case.

As indicated on page 8 of the booklet, you may request an informal conference with me during the 15-working-day notice of contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation or the penalty.

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must schedule it early enough to allow time to contest, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of the citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete the attached notice at the bottom of this letter and post it next to the Citations as soon as the time, date and the place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to your inspection will be available 30 calendar days after the Citation Issuance Date. You are encouraged to review the information concerning your establishment at [WWW.OSHA.GOV](http://WWW.OSHA.GOV). If you have any dispute with the accuracy of the information displayed, please contact this office.

Sincerely,

A handwritten signature in black ink, appearing to read 'H. Eberts', written in a cursive style.

**Howard B. Eberts**  
Area Director

Enclosures

**U.S. Department of Labor**  
Occupational Safety and Health Administration  
6393 Oak Tree Blvd  
Suite 203  
Independence, OH 44131  
Phone: 216-447-4194 Fax: 216-520-1624



## Citation and Notification of Penalty

**To:**  
TimkenSteel Corporation  
and its successors  
1835 Dueber Ave., Sw  
Canton, OH 44706

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016

**Inspection Site:**  
4511 Faircrest St.  
Canton, OH 44706

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

**Penalty Payment** – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on OSHA Penalty Payment Form. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

**Notification of Corrective Action** – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

**Employer Discrimination Unlawful** – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 01/29/2016. The conference will be held by telephone or at the OSHA office located at 6393

Oak Tree Blvd, Suite 203, Independence, OH 44131 on \_\_\_\_\_ at

\_\_\_\_\_. Employees and/or representatives of employees have a right to attend an informal conference.

**CERTIFICATION OF CORRECTIVE ACTION WORKSHEET**

**Inspection Number: 1083577**

Company Name: TimkenSteel Corporation  
Inspection Site: 4511 Faircrest St., Canton, OH 44706  
Issuance Date: 01/29/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 6393 Oak Tree Blvd, Suite 203, Independence, OH 44131**

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed or Printed Name

\_\_\_\_\_  
Title

**NOTE: 29 USC 666(g)** whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

**POSTING:** A copy of completed Corrective Action Worksheet should be posted for employee review



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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**Citation 1 Item 1** Type of Violation: **Serious**

29 CFR 1910.23(e)(1): Standard railing(s) did not consist of top rail, intermediate rail and/or posts and/or did not have a vertical height of 42 inches (106.7 cm) nominal from upper surface of top rail to floor, platform runway, or ramp level:

During the week of November 6, 2015 and prior the employer failed to ensure employees who were performing maintenance work were protected from various fall heights, including but not limited to, the following cranes:

- a. An approximate 40 foot fall on the trolley of crane 304 by utilizing an effective guardrail system in front of the east trolley motor.
- b. An approximate 40 foot fall on the trolley of crane 305 by utilizing an effective guardrail/entry system on the southwest corner.
- c. An approximate 10 foot fall on the trolley of crane 305 by utilizing an effective guardrail/entry system on the southeast corner.
- d. An approximate 25 foot fall for employees boarding crane 307 by utilizing an effective guardrail/entry system.
- e. An approximate 40 foot on the trolley of crane 307 by utilizing an effective guardrail/entry system on the southeast corner.
- f. An approximate 40 foot fall on the rescue walkway of crane 310 by utilizing an effective guardrail system on the west side walkway.
- g. An approximate 10 foot 8 inch fall on the trolley of crane 315 by utilizing an effective guardrail system near the east side drum brake.
- h. An approximate 40 foot on the trolley of crane 315 by utilizing an effective guardrail/entry system on the southwest corner.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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- i. An approximate 40 foot fall on the trolley of crane 315 by utilizing an effective guardrail/entry system on the northwest corner.
- j. An approximate 40 foot fall on the trolley of crane 315 by utilizing an effective guardrail/entry system on the northeast corner.
- k. An approximate 40 foot fall on the trolley of crane 315 by utilizing an effective guardrail/entry system on the southeast corner.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	03/04/2016
Proposed Penalty:	\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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**Citation 1 Item 2** Type of Violation: **Serious**

29 CFR 1910.132(a): Protective equipment was not used when necessary whenever hazards capable of causing injury and impairment were encountered:

During the week of November 2, 2015, and prior, the employer failed to ensure employees directed to perform preventative maintenance were protected from various fall heights, including but not limited to, the following cranes:

- a. An approximate 40 foot fall while gaining access to crane 315. Employees walk from crane 310/318 across the crane runway and enter the crane without utilizing a personal fall arrest system.
- b. An approximate 40 foot fall by ensuring employees do not have to climb over equipment on the east side which takes them above the guardrails of the trolley on crane 304.
- c. An approximate 9 foot fall by ensuring employees do not have to climb over equipment on the southeast entry area which takes them above the guardrails on of the trolley of crane 307.
- d. An approximate 40 foot fall by ensuring employees do not have to climb over equipment on the north side rail which takes them above the guardrails on the trolley of crane 305.
- e. An approximate 40 foot fall by ensuring employees do not have to climb over equipment on the south rail side which takes them above the guardrails on the trolley of crane 307.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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- f. An approximate 9 foot 6 inch fall by ensuring employees do not have walk in areas that take them above the guardrails on the southwest corner on the trolley of crane 314.
  
- g. An approximate 40 foot fall by ensuring employees do not have to climb over equipment on the west side rail area on the trolley of crane 305.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	02/18/2016
Proposed Penalty:	\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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**Citation 1 Item 3** Type of Violation: **Serious**

29 CFR 1910.132(c): Personal protective equipment was not of safe design and construction for the work to be performed:

- a. During the week of November 2, 2015 and prior, the employer failed to ensure employees performing preventative maintenance on crane 304 were protected against a fall of approximately 40 feet through the main hoist drum rope opening by certifying/designating tie off locations.
- b. During the week of November 2, 2015 and prior, the employer failed to ensure employees performing preventative maintenance on crane 305 were protected against a fall of approximately 40 feet through the main hoist drum rope opening by certifying/designating tie off locations.
- c. During the week of November 2, 2015 and prior, the employer failed to ensure employees performing preventative maintenance on crane 307 were protected against a fall of approximately 40 feet through the main hoist drum rope opening by certifying/designating tie off locations.
- d. During the week of November 2, 2015 and prior, the employer failed to ensure employees performing preventative maintenance on crane 314 were protected against a fall of approximately 40 feet through the main hoist drum rope opening by certifying/designating tie off locations.
- e. On or about August 6, 2015 and prior, the employer failed to ensure employees performing preventative maintenance on crane 315 were protected against a fall of approximately 40 feet through the main hoist drum rope opening by certifying/designating tie off locations.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	03/04/2016
Proposed Penalty:	\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



### Citation and Notification of Penalty

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

#### Citation 2 Item 1 a Type of Violation: **Repeat**

29 CFR 1910.23(c)(1): Open-sided floors and/or platforms four feet or more above adjacent floor or ground level were not guarded with standard railings (or equivalent) and toeboards:

- a. During the week of November 2, 2015, the employer failed to ensure employees performing preventative monthly maintenance on crane 304 were protected from a fall of approximately 40 feet by utilizing a standard guardrail system on the south side walking platform.
- b. During the week of November 2, 2015, the employer failed to ensure employees performing preventative monthly maintenance on crane 307 were protected from a fall of approximately 8 feet on the south side end truck by utilizing a standard guardrail system.
- c. During the week of November 2, 2015, the employer failed to ensure employees performing preventative monthly maintenance on crane 307 were protected from a fall of approximately on the south side auxiliary trolley end truck 40 feet by utilizing a standard guardrail system.
- d. During the week of November 2, 2015, the employer failed to ensure employees performing preventative monthly maintenance on crane 314 were protected from a fall of approximately 5 feet on the north side end truck by utilizing a fall protective system.
- e. During the week of November 6, 2015, the employer failed to ensure employees performing preventative monthly maintenance on crane 314 were protected from a fall on the north side auxiliary end truck of approximately 40 feet by utilizing a standard guardrail system.
- f. During the week of November 2, 2015, the employer failed to ensure employees performing preventative monthly maintenance on crane 315 were protected from a fall in front of the festoon on the trolley of approximately 10 feet by utilizing a standard guardrail system.

The TimkenSteel Corporation was previously cited for a violation of this occupational safety and health

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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standard or its equivalent standard 1910.23(c)(1), which was contained in OSHA inspection number 978613, citation number 01, item number 002 and was affirmed as a final order on August 21, 2015, with respect to a workplace located at 2401 Gambrinus Ave. SW, Canton, OH 44706.

The TimkenSteel Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(1), which was contained in OSHA inspection number 984005, citation number 01, item number 001 and was affirmed as a final order on August 21, 2015, with respect to a workplace located at 4511 Faircrest St. SW, Canton, OH 44706.

The Timken Co. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(3), which was contained in OSHA inspection number 462358, citation number 02, item number 001 and was affirmed as a final order on July 1, 2013, with respect to a workplace located at 2401 Gambrinus Ave. SW, Canton, OH 44706.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	03/04/2016
Proposed Penalty:	\$70000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



### Citation and Notification of Penalty

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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#### Citation 2 Item 1 b Type of Violation: **Repeat**

29 CFR 1910.23(c)(2): Runways four feet or more above floor or ground level were not guarded by standard railings (or the equivalent) and toeboards:

a. During the week of November 2, 2015 and prior, the employer failed to ensure employees performing preventative monthly maintenance on crane 304 were protected from a fall of approximately 40 feet by utilizing a standard guardrail system on the west trolley runway.

b. During the week of November 2, 2015 and prior, the employer failed to ensure employees performing preventative monthly maintenance on crane 307 were protected from a fall of approximately 40 feet by utilizing a standard guardrail system on the west trolley runway.

The TimkenSteel Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(1), which was contained in OSHA inspection number 978613, citation number 01, item number 002 and was affirmed as a final order on August 21, 2015, with respect to a workplace located at 2401 Gambrinus Ave. SW, Canton, OH 44706.

The TimkenSteel Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(1), which was contained in OSHA inspection number 984005, citation number 01, item number 001 and was affirmed as a final order on August 21, 2015, with respect to a workplace located at 4511 Faircrest St. SW, Canton, OH 44706.

The Timken Co. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.23(c)(3), which was contained in OSHA inspection number 462358, citation number 02, item number 001 and was affirmed as a final order on July 1, 2013, with respect to a workplace located at 2401 Gambrinus Ave. SW, Canton, OH 44706.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

03/04/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 2 a** Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(i): Procedures were not utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

On August 6, 2015 and after, the employer failed to ensure written Lockout/tagout procedures were utilized by maintainers while performing maintenance, to include scheduled and unscheduled, on Charging Cranes 304, 305, Ladle Crane 307, Mold Handling Crane 310, Teeming Crane 314 and Steel plate Crane 315.

The TimkenSteel Corp. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(4)(i), which was contained in OSHA inspection number 971450, citation number 01, item number 004A and was affirmed as a final order on August 7, 2014, with respect to a workplace located at 4511 Faircrest Ave. SW, Canton, OH 44706.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	03/04/2016
Proposed Penalty:	\$38500.00



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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**Citation 2 Item 2 b Type of Violation: **Repeat****

29 CFR 1910.147(d)(3): All energy isolating devices that were needed to control the energy to the machine or equipment were not physically located and operated in such a manner as to isolate the machine or equipment from the energy source(s):

On August 6, 2015 and prior, the employer failed to ensure employees performing maintenance, to include scheduled and unscheduled, on Charging Cranes 304, 305, Ladle Crane 307, Mold Handling Crane 310, Teeming Crane 314 and Steel Plate Crane 315 isolated all energy sources.

The TimkenSteel Corp. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(4)(i), which was contained in OSHA inspection number 971450, citation number 01, item number 004A and was affirmed as a final order on August 7, 2014, with respect to a workplace located at 4511 Faircrest Ave. SW, Canton, OH 44706.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

**Date By Which Violation Must be Abated:** 03/04/2016

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

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**Citation 2 Item 2 c Type of Violation: **Repeat****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

On August 6, 2015 and after, the employer failed to ensure employees performing maintenance, to include scheduled and unscheduled, on Charging Cranes 304, 305, Ladle Crane 307, Mold Handling Crane 310, Teeming Crane 314 and Steel plate Crane 315 affixed a lock to energy isolating devices for electrical, hydraulic, and pneumatic power sources.

The TimkenSteel Corp. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(d)(4)(i), which was contained in OSHA inspection number 971450, citation number 01, item number 004B and was affirmed as a final order on August 7, 2014, with respect to a workplace located at 4511 Faircrest Ave. SW, Canton, OH 44706.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

03/04/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1083577  
**Inspection Date(s):** 08/07/2015 - 08/07/2015  
**Issuance Date:** 01/29/2016



**Citation and Notification of Penalty**

**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706

**Citation 2 Item 2 d Type of Violation: **Repeat****

29 CFR 1910.147(d)(5)(i): All potentially hazardous stored or residual energy was not relieved, disconnected, restrained or otherwise rendered safe after the application of lockout or tagout devices to energy isolating devices:

On August 6, 2015 and after, the employer failed to ensure employees performing maintenance, to include scheduled and unscheduled, on Charging Cranes 304, 305, Ladle Crane 307, Mold Handling Crane 310, Teeming Crane 314 and Steel plate Crane 315 verified no energy sources were present prior to beginning work.

The TimkenSteel Corp. was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.147(c)(4)(i), which was contained in OSHA inspection number 971450, citation number 01, item number 004A and was affirmed as a final order on August 7, 2014, with respect to a workplace located at 4511 Faircrest Ave. SW, Canton, OH 44706.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

02/18/2016

A handwritten signature in black ink, appearing to read "H. Eberts", written over a horizontal line.

**Howard B Eberts**  
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
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Independence, OH 44131  
Phone: 216-447-4194 Fax: 216-520-1624



## INVOICE / DEBT COLLECTION NOTICE

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**Company Name:** TimkenSteel Corporation  
**Inspection Site:** 4511 Faircrest St., Canton, OH 44706  
**Issuance Date:** 01/29/2016

<b>Summary of Penalties for Inspection Number</b>	<b>1083577</b>
<b>Citation 1, Serious</b>	<b>\$21000.00</b>
<b>Citation 2, Repeat</b>	<b>\$108500.00</b>
<b>TOTAL PROPOSED PENALTIES</b>	<b>\$129500.00</b>

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To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

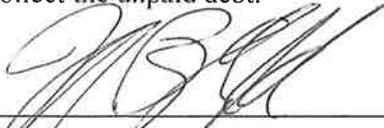
account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

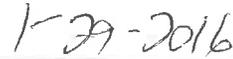
**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



**Howard B Eberts**

Area Director



Date