

## U.S. Department of Labor

Occupational Safety and Health Administration  
1141 Montlimar Drive  
Suite 1006  
Mobile, AL 36609  
Phone: 251-441-6131 Fax: 251-441-6396



## Citation and Notification of Penalty

**To:**  
Joon, LLC, dba Ajin USA  
1500 County Rd 177  
Cusseta, AL 36852

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016

**Inspection Site:**  
1500 County Rd 177  
Cusseta, AL 36852

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

**Penalty Payment** – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

**Notification of Corrective Action** – For each violation which you do not contest, you must provide ***abatement certification*** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that ***abatement documentation*** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

**Employer Discrimination Unlawful** – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Employer Rights and Responsibilities** – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

**Notice to Employees** – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Inspection Activity Data** – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at [www.osha.gov](http://www.osha.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 12/12/2016. The conference will be held by telephone or at the OSHA office located at 1141 Montlimar Drive, Suite 1006, Mobile, AL 36609 on \_\_\_\_\_ at \_\_\_\_\_ . Employees and/or representatives of employees have a right to attend an informal conference.

**CERTIFICATION OF CORRECTIVE ACTION WORKSHEET**

**Inspection Number: 1156866**

Company Name: Joon, LLC, dba Ajin USA  
Inspection Site: 1500 County Rd 177, Cusseta, AL 36852  
Issuance Date: 12/12/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 1141 Montlimar Drive, Suite 1006, Mobile, AL 36609**

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

Citation Number \_\_\_\_\_ and Item Number \_\_\_\_\_ was corrected on \_\_\_\_\_  
By (Method of Abatement): \_\_\_\_\_

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed or Printed Name

\_\_\_\_\_  
Title

**NOTE: 29 USC 666(g)** whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

**POSTING:** A copy of completed Corrective Action Worksheet should be posted for employee review

**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 1 Item 1** Type of Violation: **Serious**

29 CFR 1910.132(a): Protective equipment was not used when necessary whenever hazards capable of causing injury and impairment were encountered:

a) Facility wide; On or about June 20, 2016 and at times prior thereto the employer exposed employees to laceration hazards in that employees were permitted to work with parts having sharp edges while improperly wearing or not wearing protective sleeves.

Date By Which Violation Must be Abated:  
Proposed Penalty:

12/22/2016  
\$11758.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
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**Citation 1 Item 2** Type of Violation: **Serious**

29 CFR 1910.255(b)(5): The hazard of flying sparks was not, wherever practical, eliminated by installing a shield guard of safety glass or suitable fire resistant plastic at the point of operation to protect the operator or passing persons:

a) ADA Projection Welders; On or about June 23, 2016 and at times prior thereto, the employer exposed employees to burn hazards in that the employer did not install effective shields or curtains on projection press welding machines #PW 33 and #PW 33-1 to protect the operator or other employees working in close proximity from flying sparks.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$9799.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 1 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #34 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to clear a sensor fault.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 1 b Type of Violation: **Willful****

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #34 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to clear a sensor fault without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 1 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #34 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to clear a sensor fault without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 2 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A700; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #34 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter the robotic cell with energized robots and other jigs and fixtures to reposition parts on a jig.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 2 b Type of Violation: **Willful****

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A700; On or about June 18, 2016 and at times prior thereto, Employee #34 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to reposition parts on a jig without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 2 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A700; On or about June 18, 2016 and at times prior thereto, Employee #34 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to reposition parts on a jig without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 3 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 17, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot and allowed to clear sensor faults.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 3 b** Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 17, 2016 and at times prior thereto, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot and allowed to clear sensor faults without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 3 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 17, 2016 and at times prior thereto, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot and allowed to clear sensor faults without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 4 a Type of Violation: **Willful****

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell with energized robots and other jigs and fixtures to replace welding tips on robots and allowed to clear sensor faults.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
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**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 4 b Type of Violation: **Willful****

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell where there were energized robots and other jigs and fixtures to replace welding tips on robots and allowed to clear sensor faults without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 4 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace welding tips on robots and allowed to clear sensor faults without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

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**Citation and Notification of Penalty**

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 5 a Type of Violation: **Willful****

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #9 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 5 b** Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #9 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

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**U.S. Department of Labor**  
Occupational Safety and Health Administration

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 5 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #9 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 6 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #27 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter the robotic cell with energized robots and other jigs and fixtures to aid in clearing a sensor fault.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

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**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 6 b** Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #27 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter the robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 6 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #27 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter the robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 7 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A910; On or about June 17, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #36 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 7 b Type of Violation: **Willful****

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A910; On or about June 17, 2016 and at times prior thereto, Employee #36 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

**Citation 2 Item 7 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A910; On or about June 17, 2016 and at times prior thereto, Employee #36 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 8 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 17, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 8 b** Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 17, 2016 and at times prior thereto, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 8 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 17, 2016 and at times prior thereto, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 9 a** Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) JFA Quarter Line L/H (Left Hand) A01/A02/A03; On or about June 17, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 9 b** Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) JFA Quarter Line L/H (Left Hand) A01/A02/A03; On or about June 17, 2016 and at times prior thereto, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 9 c Type of Violation: **Willful****

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) JFA Quarter Line L/H (Left Hand) A01/A02/A03; On or about June 17, 2016 and at times prior thereto, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 2 Item 10 a      Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) JFA Quarter Line R/H (Right-Hand); On or about June 17, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 10 b**      Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) JFA Quarter Line R/H (Right-Hand); On or about June 17, 2016 and at times prior thereto, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 10 c**      Type of Violation: **Willful**

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) JFA Quarter Line R/H (Right-Hand); On or about June 17, 2016 and at times prior thereto, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 11 a**      Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Subline; On or about June 17, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jigs and fixtures to replace a welding tip on a robot.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 11 b**      Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Subline; On or about June 17, 2016 and at times prior thereto, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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Citation 2 Item 11 c      Type of Violation: **Willful**

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Subline; On or about June 17, 2016 and at times prior thereto, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter a robotic cell where there were energized robots and other jigs and fixtures to replace a welding tip on a robot without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 2 Item 12 a      Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #17 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter the robotic cell with energized robots and other jigs and fixtures to aid in clearing a sensor fault.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 12 b**      Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #17 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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Citation 2 Item 12 c      Type of Violation: **Willful**

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #17 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated: 12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Citation 2 Item 13 a**      Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #6 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter the robotic cell with energized robots and other jigs and fixtures to aid in clearing a sensor fault.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 13 b**      Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #6 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell with energized robots and other jigs and fixtures to aid in clearing a sensor fault without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 13 c**      Type of Violation: **Willful**

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #6 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 2 Item 14 a      Type of Violation: **Willful**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, where procedures had not been developed, documented, and or utilized for the control of potential hazardous energy, Employee #16 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell with energized robots and other jigs and fixtures to aid in clearing a sensor fault.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

12/22/2016  
\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 14 b**      Type of Violation: **Willful**

29 CFR 1910.147(d)(2): The machine or equipment was not turned off or shut down using the procedures established for the machine or equipment:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #16 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without shutting down the machine in accordance with the established procedure.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 14 c**      Type of Violation: **Willful**

29 CFR 1910.147(d)(4)(i): Lockout or tagout devices were not affixed to each energy isolating device by authorized employees:

a) ADA Dash Main Line A900; On or about June 18, 2016 and at times prior thereto, Employee #16 was exposed to caught-in, struck-by, and crush hazards in that the employee was allowed to enter a robotic cell where there were energized robots and other jigs and fixtures to aid in clearing a sensor fault without locking out the electrical, hydraulic and pneumatic energy sources.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

12/22/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



### Citation and Notification of Penalty

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

#### Citation 2 Item 15 Type of Violation: **Willful**

29 CFR 1910.147(c)(5)(i): Locks, tags, chains, wedges, key blocks, adapter pins, self-locking fasteners, or other hardware were not provided by the employer for isolating, securing or blocking of machines or equipment from energy sources:

- a) ADA Dash Subline - A06-1/A06-2; On or about June 18, 2016 and at times prior thereto, Employee #2 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- b) JFA Quarter Line L/H A11/A12/A15; On or about June 17, 2016 and at times prior thereto, Employee #18 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to clean. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- c) ADA Dash Main Line - A900; On or about June 18, 2016 and at times prior thereto, Employee #9 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- d) ADA Dash Main Line - A910; On or about June 17, 2016 and at times prior thereto, Employee #36 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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- e) ADA Dash Main Line - A900 and JFA Quarter Line L/H A01/A02/A03; On or about June 17, 2016 and at times prior thereto, Employee #30 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- f) JFA Quarter Line R/H and ADA Dash Subline; On or about June 17, 2016 and at times prior thereto, Employee #20 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- g) ADA Dash Subline A20 RH/A10 RH/S11 RH; On or about June 17, 2016 and at times prior thereto, Employee #12 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- h) JFA Quarter Line L/H A06/A101/A05 and ADA Dash Main Line- A700; On or about June 17, 2016 and at times prior thereto, Employee #28 was exposed to caught-in, struck-by, and crush hazards in that employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.
- l) ADA Dash Subline A20 LH/A10 LH/S11 LH; On or about June 17, 2016 and at times prior thereto, Employee #3 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
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j) ADA Dash Main Line- A900; On or about June 17, 2016 and at times prior thereto, Employee #15 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.

k) JFA Quarter Line R/H A11/A12/A15; On or about June 16, 2016 and at times prior thereto, Employee #25 was exposed to caught-in, struck-by, and crush hazards in that the employee was required to enter the robotic cell with energized robots and other jig and fixtures to replace a welding tip on a robot. The employee was unable to lock out the robotic cell because the employer had not provided or ensured the employee had a lock.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/20/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 16** Type of Violation: **Willful**

29 CFR 1910.255(b)(4): All press welding machine operations, where there was a possibility of the operator's fingers being under the point of operation, were not effectively guarded by use of a device such as electronic eye safety circuit, two hand control, or similar protection:

a) Production Welding Line A; On or about June 30, 2016 and at times prior thereto, the employer exposed employees to crush and amputation hazards in that employees were required to operate, including but not limited to, the #PW 04 Projection press welding machine where the point of operation was not effectively guarded by use of an electronic eye safety circuit, two hand control, or other similar protection as required by the regulation.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/30/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 17** Type of Violation: **Willful**

29 CFR 1910.255(b)(4): All press welding machine operations, where there was a possibility of the operator's fingers being under the point of operation, were not effectively guarded by use of a device such as electronic eye safety circuit, two hand control, or similar protection:

a) Production Welding Line A; On or about June 30, 2016 and at times prior thereto, the employer exposed employees to crush and amputation hazards in that employees were required to operate, including but not limited to, the #PW 16 Projection press welding machine where the point of operation was not effectively guarded by use of an electronic eye safety circuit, two hand control, or other similar protection as required by the regulation.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/22/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 18** Type of Violation: **Willful**

29 CFR 1910.255(b)(4): All press welding machine operations, where there was a possibility of the operator's fingers being under the point of operation, were not effectively guarded by use of a device such as electronic eye safety circuit, two hand control, or similar protection:

a) ADA Projection Welders; On or about June 29, 2016 and at times prior thereto, the employer exposed employees to crush and amputation hazards in that employees were required to operate, including but not limited to, the #PW 33 Projection press welding machine where the point of operation was not effectively guarded by use of an electronic eye safety circuit, two hand control, or other similar protection as required by the regulation.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/30/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 19** Type of Violation: **Willful**

29 CFR 1910.255(b)(4): All press welding machine operations, where there was a possibility of the operator's fingers being under the point of operation, were not effectively guarded by use of a device such as electronic eye safety circuit, two hand control, or similar protection:

a) ADA Projection Welders; On or about June 23, 2016 and at times prior thereto, the employer exposed employees to crush and amputation hazards in that employees were required to operate, including but not limited to, the #PW 33-1 Projection press welding machine where the point of operation was not effectively guarded by use of an electronic eye safety circuit, two hand control, or other similar protection as required by the regulation.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/30/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

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**Citation 2 Item 20** Type of Violation: **Willful**

29 CFR 1910.255(b)(4): All press welding machine operations, where there was a possibility of the operator's fingers being under the point of operation, were not effectively guarded by use of a device such as electronic eye safety circuit, two hand control, or similar protection:

a) ADA Projection Welders; On or about June 29, 2016 and at times prior thereto, the employer exposed employees to crush and amputation hazards in that employees were required to operate, including but not limited to, the #PW 34 Projection press welding machine where the point of operation was not effectively guarded by use of an electronic eye safety circuit, two hand control, or other similar protection as required by the regulation.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	12/30/2016
Proposed Penalty:	\$124709.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1156866  
**Inspection Date(s):** 06/20/2016 - 11/29/2016  
**Issuance Date:** 12/12/2016



**Citation and Notification of Penalty**

**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852

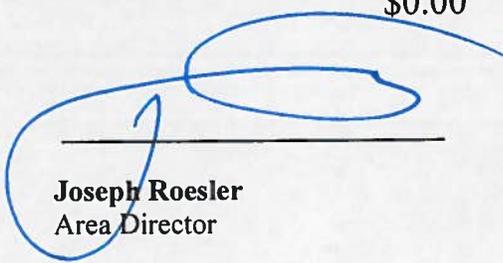
**Citation 3 Item 1** Type of Violation: **Other-than-Serious**

29 CFR 1910.147(c)(5)(ii)(B): Lockout and tagout devices were not standardized within the facility in at least one of the following criteria: color; shape; or size:

a) Plant wide; On or about June 20, 2016 and at times prior thereto, the employer exposed employees to potentially hazardous energy in that the locks used for lock out of energy sources were not standardized as required by regulation.

Date By Which Violation Must be Abated:  
Proposed Penalty:

12/22/2016  
\$0.00

  
\_\_\_\_\_  
**Joseph Roesler**  
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration  
1141 Montlimar Drive  
Suite 1006  
Mobile, AL 36609  
Phone: 251-441-6131 Fax: 251-441-6396



## INVOICE / DEBT COLLECTION NOTICE

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**Company Name:** Joon, LLC, dba Ajin USA  
**Inspection Site:** 1500 County Rd 177, Cusseta, AL 36852  
**Issuance Date:** 12/12/2016

<b>Summary of Penalties for Inspection Number</b>	<b>1156866</b>
<b>Citation 1, Serious</b>	<b>\$21557.00</b>
<b>Citation 2, Willful</b>	<b>\$2494180.00</b>
<b>Citation 3, Other-than-Serious</b>	<b>\$0.00</b>
<b>TOTAL PROPOSED PENALTIES</b>	<b>\$2515737.00</b>

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To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on [www.pay.gov](http://www.pay.gov). On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your

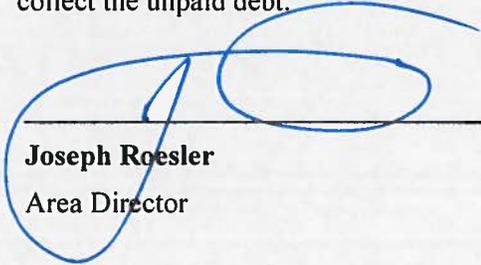
original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest:** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges:** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs:** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



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**Joseph Roesler**  
Area Director

12/12/2016  
Date