

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 897181  
**Inspection Date(s):** 03/22/2013 - 03/22/2013  
**Issuance Date:** 08/01/2013



**Citation and Notification of Penalty**

**Company Name:** Hoist Litruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

---

**Citation 1 Item 1** Type of Violation: **Serious**

OSHA ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which were free from recognized hazards that were causing or likely to cause death or serious physical harm to employees.

a. Production area- On or about March 21, 2013, the Edward Pearson Press Brake was not equipped with a guard to cover the foot control which actuates the press brake, as prescribed by the American National Standards Institute (ANSI) B11.3-2002. Section 6.10.3 that when provided, foot control shall be protected to prevent unintended actuation. Employees were thereby exposed to the hazards associated with unguarded foot controls on a press brake.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	09/18/2013
Proposed Penalty:	\$5500.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 897181  
**Inspection Date(s):** 03/22/2013 - 03/22/2013  
**Issuance Date:** 08/01/2013



**Citation and Notification of Penalty**

**Company Name:** Hoist Liftruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

---

**Citation 1 Item 2** Type of Violation: **Serious**

29 CFR 1910.178(p)(1): If at any time a powered industrial truck is found to be in need of repair, defective, or in any way unsafe, the truck shall be taken out of service until it has been restored to safe operating condition.

a. On or about March 21, 2013 the following forklift trucks were not kept in safe working condition, thereby exposing employees to the hazards associated with a moving forklift truck.

1. Hyster # 511 - no horn, cylinder strap broken and worn tires
2. Yale # 58 - worn tires

Date By Which Violation Must be Abated:  
Proposed Penalty:

09/18/2013  
\$4400.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 897181  
**Inspection Date(s):** 03/22/2013 - 03/22/2013  
**Issuance Date:** 08/01/2013



**Citation and Notification of Penalty**

**Company Name:** Hoist Liftruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

---

**Citation 1 Item 3** Type of Violation: **Serious**

29 CFR 1910.178(l)(1)(i): The employer shall ensure that each powered industrial truck operator is competent to operate a powered industrial truck safely, as demonstrated by the successful completion of the training and evaluation specified in this paragraph (l).

a. On or about March 21, 2013, in the work area, employees were required to operate several styles of powered industrial vehicles. The employees did not receive training on the safe operation of the powered industrial vehicles as required by 29 CFR 1910.178.

Date By Which Violation Must be Abated:  
Proposed Penalty:

09/18/2013  
\$5500.00

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 897181  
Inspection Date(s): 03/22/2013 - 03/22/2013  
Issuance Date: 08/01/2013



**Citation and Notification of Penalty**

**Company Name:** Hoist Liftruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

---

**Citation 1 Item 4** Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): The point of operation of machines whose operation exposes an employee to injury, shall be guarded. The guarding device shall be in conformity with any appropriate standards therefore, or, in the absence of applicable specific standards, shall be so designed and constructed as to prevent the operator from having any part of his body in the danger zone during the operating cycle.

a. Press Brake Area - On or about March 21, 2013, employees were required to operate the Accupress and Edward Pearson hydraulic press brakes on a daily basis. The employer failed to provide guarding for the Accupress and Edward Pearson press brakes. Employees were thereby exposed to the hazards associated with unguarded points of operation during the operating cycles.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	09/18/2013
Proposed Penalty:	\$7000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 897181  
**Inspection Date(s):** 03/22/2013 - 03/22/2013  
**Issuance Date:** 08/01/2013



**Citation and Notification of Penalty**

**Company Name:** Hoist Liftruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

---

**Citation 2 Item 1** Type of Violation: **Repeat**

29 CFR 1910.178(q)(7): Industrial trucks were not examined before being placed in service:

The employer does not protect each employee by ensuring industrial trucks are examined before being placed in service.

a) This most recently occurred on March 21, 2013, the employer does not require on a daily basis the pre-operation inspection of fork trucks and standup vehicles prior to their use.

To abate this hazard in the future, the employer must ensure industrial trucks are examined before being placed in service.

This employer has been cited for this practice that included: Hoist Liftruck Mfg, Inc., was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.178(q)(7) which was contained in OSHA inspection number 400064, citation 1, item 2b, issued on September 28, 2012, and became final order on about 10, 23, 2012, with respect to a workplace located at 6499 W. 65th Street, Bedford Park, IL 60638.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how industrial trucks will be examined before being placed in service.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	09/18/2013
Proposed Penalty:	\$22000.00

U.S. Department of Labor  
Occupational Safety and Health Administration

Inspection Number: 897181  
Inspection Date(s): 03/22/2013 - 03/22/2013  
Issuance Date: 08/01/2013



### Citation and Notification of Penalty

**Company Name:** Hoist Liftruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

#### Citation 2 Item 2 a Type of Violation: **Repeat**

29 CFR 1910.179(j)(2): The items listed in subparagraphs (j)(2)(i)-(vii) were not inspected for defects at intervals as defined in paragraph (j)(1)(ii) of this section or as specifically indicated, and all deficiencies were not carefully examined and a determination made as to whether they constituted a safety hazard.

The employer does not protect each employee by inspecting cranes for defects at intervals defined in paragraph (j)(1)(ii) of this section.

a) This most recently occurred on February 28, 2013, the employer does not conduct "frequent inspections" of its jib, trolley and bridge cranes to determine safety hazards.

To abate this hazard in the future, the employer must ensure cranes are inspected for defects at intervals defined in paragraph (j)(1)(ii) of this section.

This employer has been cited for this practice that included: Hoist Liftruck Mfg, Inc., was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.179(j)(2) which was contained in OSHA inspection number 400064, citation 1, item 3a, issued on September 28, 2012, and became final order on about October 23, 2012, with respect to a workplace located at 6499 W. 65th Street, Bedford Park, IL 60638.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how cranes will be inspected for defects at intervals defined in paragraph (j)(1)(ii) of this section.

### **ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	09/18/2013
Proposed Penalty:	\$27500.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Hoist Liftruck Mfg, Inc  
**Inspection Site:** 6499 W. 65th Street, Bedford Park, IL 60638

**Citation 2 Item 2 b** Type of Violation: **Repeat**

29 CFR 1910.179(j)(2)(iii): Monthly inspections of hooks, with signed reports, were not performed:

The employer did not protect each employee by performing monthly inspections of hooks, with signed reports on company cranes.

a) This most recently occurred on February 28, 2013, the employer does not conduct and document monthly hook inspections. Employees are thereby exposed to the hazards of falling loads.

To abate this hazard in the future, the employer must ensure monthly inspections of hooks are performed with a signed report.

This employer has been cited for this practice that included: Hoist Liftruck Mfg, Inc., was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.179(j)(2)(iii) which was contained in OSHA inspection number 400064, citation 1, item 3c, issued on September 28, 2012, and became final order on about October 23, 2012, with respect to a workplace located at 6499 W. 65th Street, Bedford Park, IL 60638.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how monthly hook inspections will be performed and documented on a signed report.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:

09/18/2013

A handwritten signature in black ink, appearing to read "Gary J. Anderson", written over a horizontal line.

Gary J. Anderson  
Area Director