

U.S. Department of Labor
Occupational Safety and Health Administration
11 Executive Drive Suite 11
Fairview Heights, IL 62208
Phone: 618-632-8612 Fax: 618-632-5712



Citation and Notification of Penalty

To:
Gilster-Mary Lee Corporation
and its successors
10 Industrial Park
Steeleville, IL 62288

Inspection Number: 107443
Inspection Date(s): 10/06/2011 - 04/06/2012
Issuance Date: 04/06/2012

Inspection Site:
10 Industrial Park
Steeleville, IL 62288

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days

(excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 04/06/2012. The conference will be held at the OSHA office located at 11 Executive Drive, Fairview Heights, IL 62208 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 107443

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288
Issuance Date: 04/06/2012

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 11 Executive Drive, Suite 11 Fairview Heights, IL 62208**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666.(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.252(a)(2)(iv): Cutting or welding was permitted in areas before the areas were inspected by the individual responsible for authorizing cutting and welding operations:

Employees are allowed to perform welding operations on equipment/systems containing combustible organic dust(s).

On October 6, 2011, the employer instructed two maintenance employees to perform arc welding on a screw conveyor trough leaking granulated sugar in the Sugar Bulk Unloading area without ensuring that the area was visually inspected by an authorizing individual. The screw conveyor and bucket elevator leg were not locked out. The downstream dust collector was running during the welding activity. The dust collector exploded resulting in the two employees receiving severe upper body burns.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how these steps protect its employees from combustible dust hazards.

Date by which Violation must be Abated: 04/10/2012
Proposed Penalty: \$7000.00



Citation and Notification of Penalty

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.252(a)(2)(vi)(C): Cutting or welding was permitted in the presence of explosive atmospheres (mixtures of flammable gases, vapors, liquids, or dusts with air), or explosive atmospheres that may develop inside uncleaned or improperly prepared tanks or equipment which have previously contained such materials, or that may develop in areas with an accumulation of combustible dusts:

Employees are allowed to perform welding operations on equipment/systems containing combustible organic dust(s).

On October 6, 2011, the employer instructed two maintenance employees to perform arc welding on a screw conveyor trough leaking granulated sugar in the Sugar Bulk Unloading area. Combustible sugar dust was present within the screw conveyor and downstream operational dust collector during the welding activity. The dust collector exploded resulting in the two employees receiving severe upper body burns.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how these steps protect its employees from combustible dust hazards.

Date by which Violation must be Abated:

04/09/2012

Proposed Penalty:

\$7000.00



Citation and Notification of Penalty

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288

Citation 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.252(a)(2)(xiv)(A): The Supervisor was not responsible for the safe handling of the cutting or welding equipment and the safe use of the cutting or welding process:

Supervisors of welding operations do not ensure the safe use of welding processes by allowing employees to perform welding operations on equipment/systems containing combustible organic dust(s).

On October 6, 2011, the employer instructed two maintenance employees to perform arc welding on a screw conveyor trough leaking granulated sugar in the Sugar Bulk Unloading area. Combustible sugar dust was present within the screw conveyor and downstream operational dust collector during the welding activity. The dust collector exploded resulting in the two employees receiving severe upper body burns.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how these steps protect its employees from further burn hazards.

Date by which Violation must be Abated: 04/10/2012
Proposed Penalty: \$7000.00



Citation and Notification of Penalty

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288

Citation 2 Item 1 Type of Violation: **Willful - Serious**

Section 5(a)(1) of the Occupational Safety and Health Act of 1970: The employer did not furnish employment and a place of employment which were free from recognized hazards causing or are likely to cause death or serious physical harm to employees in that employees were exposed to combustible sugar dust deflagration, explosion, or other fire hazards while working at or near a dust collector and an air-material separator which were not adequately located or designed to prevent or minimize employee exposure in the event of a deflagration and while working at or near a bagging operation which allowed the escape of combustible sugar dust into the surrounding work area:

Employees are allowed to work in areas of the workplace containing combustible organic dust deflagration, explosion, or other fire hazards.

- a) On or about October 6, 2011, the Sugar Bulk Unloading bag type filter media dust collector (Micro Pulsaire), which handled combustible sugar dust, was located indoors without means of deflagration and explosion protection.
- b) On or about November 9, 2011, the Sugar Bulk Unloading bag type filter media air-material separator (MAC), handling combustible sugar dust, was located indoors without means of deflagration and/or explosion protection.
- c) On or about November 9, 2011, the 12x Sugar 100 lb. Bagging Operation allowed for the escape of combustible powdered sugar dust into the surrounding work area.

Among other methods, one feasible and acceptable method to correct this hazard is to comply with National Fire Protection Association (NFPA) Standard NFPA 61 Standard for the Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities (2008) Sections 6.3.1, 10.3.1, 10.3.1.3, 10.4.3, 10.4.12.1, 11.4.1, 11.4.1.1, 11.4.3.1.



Citation and Notification of Penalty

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288

Pursuant to 29 C.F.R 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how these steps protect its employees from the hazardous condition as referenced in this citation.

Date by which Violation must be Abated: 05/18/2012
Proposed Penalty: \$70000.00

Citation 2 Item 2 Type of Violation: **Willful - Serious**

29 CFR 1910.252(a)(2)(viii): Ducts and conveyor systems that could carry sparks to distant combustibles were not suitably protected or shut down:

Employees are allowed to perform welding operations on equipment/systems containing combustible organic dust(s) without shutting down or protecting ducting.

On October 6, 2011, the employer instructed two maintenance employees to perform arc welding on a screw conveyor trough leaking granulated sugar in the Sugar Bulk Unloading area. Combustible sugar dust was present within the screw conveyor and downstream operational dust collector during the welding activity. The dust collector exploded resulting in the two employees receiving severe upper body burns.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how these steps protect its employees from further burn hazards.

Date by which Violation must be Abated: 04/09/2012
Proposed Penalty: \$70000.00



Citation and Notification of Penalty

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288

Citation 2 Item 3 Type of Violation: **Willful - Serious**

29 CFR 1910.307(c): Equipment, wiring methods, and installations of equipment in hazardous (classified) locations were not intrinsically safe, approved for the hazardous (classified) location, or safe for the hazardous (classified) location:

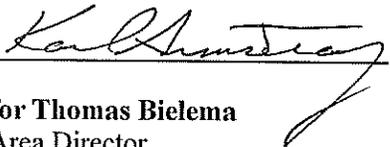
Employees are allowed to work in hazardous (classified) Class II Division 2 locations where combustible organic dust is present and electrical equipment is rated for general purpose use.

On or about November 9, 2011, the 12x Sugar 100 lb. Bagging Operation allowed for the escape of combustible powdered sugar dust into the surrounding work area where a propeller fan motor, electrical cord, and branch circuit receptacle were rated for general purpose use.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including an explanation of how these steps protect its employees from combustible dust hazards.

Date by which Violation must be Abated:
Proposed Penalty:

04/10/2012
\$70000.00


for Thomas Bielema
Area Director

U.S. Department of Labor
Occupational Safety and Health Administration
11 Executive Drive Suite 11
Fairview Heights, IL 62208
Phone: 618-632-8612 Fax: 618-632-5712



INVOICE / DEBT COLLECTION NOTICE

Company Name: Gilster-Mary Lee Corporation
Inspection Site: 10 Industrial Park, Steeleville, IL 62288
Issuance Date: 04/06/2012

Summary of Penalties for Inspection Number	107443
Citation 1, Serious	\$21000.00
Citation 2, Willful - Serious	\$210000.00
TOTAL PROPOSED PENALTIES	\$231000.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

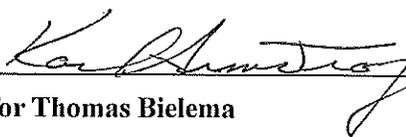
If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



for Thomas Bielema
Area Director

4/6/2012
Date