

Este documento es muy importante. Si ud. No habla inglés,
busque un traductor o llame al (814) 874-5150.

U.S. Department of Labor Occupational Safety and Health Administration
1128 State Street Suite 200
Erie, PA 16501
Phone: (814) 874-5150 Fax: (814) 874-5151

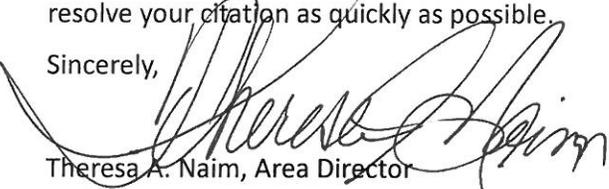


May 13, 2016

Dear Hamid Al-Attas,

On 11/23/2015, an OSHA compliance officer met with you or your representative as part of an inspection at 82 Industrial Drive Brockway, PA 15824. This letter includes the citations for the violations that were found (see summary below). Please choose one of the three options from the box to the right and complete the associated steps found on the following page **within 15 working days**. Please call us if you have any questions about the enclosed citation and/or penalties; we are here to help you choose the best option to resolve your citation as quickly as possible.

Sincerely,


Theresa A. Naim, Area Director

Your Citation Summary

Falls Creek Powdered Metals, Inc.
Inspection Number: 1107787

Total Amount Due: \$47,000.00
**Payment Due Date: 15 working days
after receipt of
this letter**

You must correct each violation by the date listed in the Citation and Notification of Penalty. Please see the violations and the correction deadline for each violation starting on page 6.

Total Number of Violations : 30
Your First Correction Deadline is: 6/9/16

Step 1 – Choose a Response Option and *Act within 15 working days*

Respond now before you lose the ability to discuss potential adjustments to penalty amounts and/or due dates. Please choose one option below and complete the steps on the next page.

Option #1 – Discuss with OSHA

I would like to discuss the citation with an OSHA representative. This may lead to changes in the penalty amount, due date or correction deadlines (if appropriate).

Option #2 – Correct and Pay

I agree with the citation, penalties, and correction deadlines, and do not contest.

Option #3 – Contest the Citation

I do not agree with the citation, penalties, and/or correction deadlines, and would like to contest.

Questions or Concerns?

If you have any questions or concerns regarding the citation, penalties, and/or correction deadlines, please call us at (814) 874-5150.

Step 2 – Complete One Option Checklist

Please post a copy of the citation at or near the place where each violation occurred, even if you plan to contest. You can use the checklist to the right to help plan your next steps. Please do not send in your checklist.

Option #1 – Discuss with OSHA

I will complete by:



1. Call: Theresa A. Naim, Area Director, at (814) 874-5150 as soon as possible to schedule a meeting with an OSHA representative that must occur **within 15 working days** of receiving this citation. Bring supporting documentation of existing conditions and corrections done thus far. If necessary, you can still contest the citation after this meeting. ****This meeting does NOT extend your 15 working day deadline to contest the citation.****

 ___ / ___

2. Fill in and post the attached "Notice to Employees OSHA Informal Conference" after scheduling meeting.

 ___ / ___

Option #2 – Correct Violations and Pay Penalty

I will complete by:



1. Correct violations, then complete and mail the attached "Certification of Corrective Action Worksheet" along with the appropriate evidence of repair (e.g. photos, purchase orders, etc.) to the OSHA office listed on the first page, **postmarked within 10 calendar days after each violation's correction deadline and include any required evidence. If these documents are transmitted by means other than mailing, the date the Agency received the documents is the date of submission.**

 ___ / ___

2. Pay the **Total Penalty** by using one of the following methods:
****Include your Inspection Number (see first page) on the payment.****

 ___ / ___

Pay Online: Search "OSHA" on www.pay.gov and complete the "OSHA Penalty Payment Form." Pay by debit, credit or Automated Clearing House (ACH) **within 15 working days**. Penalties over \$25,000 must be paid by ACH and require a Transaction ID (Call 202-693-2170 to obtain one).

Pay by Check: Mail check or money order payable to "DOL-OSHA" for the Total Penalty to the OSHA office listed on the first page **within 15 working days**.

Option #3 – Contest the Citation

I will complete by:



Mail a letter of intent to legally contest to the OSHA office listed on the first page, postmarked within **15 working days**.

 ___ / ___



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 05/13/2016. The conference will be held by telephone or at the OSHA office located at 1128 State Street, Suite 200, Erie, PA 16501 on _____ at _____.

Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1107787

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824
Issuance Date: 05/13/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 1128 State Street, Suite 200, Erie, PA 16501**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 1 Type of Violation: **Serious**

OSH ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which was free from recognized hazards that were causing or likely to cause death or serious physical harm to employees:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees were exposed to roll-over and ejection hazards from not utilizing seatbelts while operating forklifts. Employees utilized forklift trucks including, but not limited to, a Komatsu 25 Forklift Truck (M/N: FG 25T 11, S/N: 454837A) to perform duties including, but not limited to, loading trucks, unloading trucks, moving materials, and loading the presses with powder. The employee operating the forklift truck had not fastened his seatbelt prior to operating the truck.

ABATEMENT NOTE: Amongst other methods, feasible and acceptable methods to correct this hazard would be to:

- A.) Develop policies on the use of operator protective devices and systems (i.e. seatbelt) as detailed in ANSI/ITSDF B56.1
- B.) Re-train the employee on the use of operator protective devices and systems (i.e. seatbelt) as detailed in ANSI/ITSDF B56.1
- C.) Enforce the use of seatbelts while operating forklifts

ABATEMENT CERTIFICATION AND DOCUMENTATION REQUIRED: Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of the equipment, photographic or video evidence of abatement or other written records.

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$2,800.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 2 Type of Violation: **Serious**

OSH ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which was free from recognized hazards that were causing or likely to cause death or serious physical harm to employees:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees are exposed to amputation / struck-by hazards from a lack of powder metal press inspections. Various powered metal presses used for compacting powdered metal and sizing parts had deficiencies due to a lack of inspections. These deficiencies included, but were not limited to:

- 1.) Missing and inadequate guarding of the point of operation
- 2.) Guards that are easily removal
- 3.) Incomplete and/or inoperable safety devices
- 4.) Missing guards around the powder metal press flywheel
- 5.) Missing guarding to prevent exposure to the moving parts at the rear of the presses
- 6.) Malfunctioning braking systems
- 7.) Inspections of the press braking systems were not conducted

ABATEMENT NOTE: Amongst other methods, feasible and acceptable methods to correct this hazard would be to:

A.) Develop and implement a press maintenance inspection program as detailed in ANSI B11.16, "Safety Requirements for Powder/Metal Compacting Presses".

ABATEMENT CERTIFICATION AND DOCUMENTATION REQUIRED: Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of the equipment, photographic or video evidence of abatement or other written records.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1107787
Inspection Date(s): 11/23/2015 - 05/09/2016
Issuance Date: 05/13/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$2,800.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 3 Type of Violation: **Serious**

OSH ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which was free from recognized hazards that were causing or likely to cause death or serious physical harm to employees in that employees were exposed to amputation hazards from the unsafe operations of powdered metal presses and sizing presses:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees are exposed to amputation hazards from faulty braking systems on powdered metal presses. The Bliss C-60 powdered metal press (M3) is used to produced parts/products including, but not limited to, copper slugs. The Bliss C-60 powdered metal press (M3) is equipped with a malfunctioning braking system that does not immediately stop when the emergency stop button is pressed.

B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employee were potentially exposed to amputation hazards in that employees were operating the presses in inch and/or continuous mode while performing hand in die work. The mode selector keys were left in the presses which allowed access to the keys and free mode selection on the part of the operator. These presses included, but were not limited to, press #M1 (Federal No. 7, S/N: 7-727).

ABATEMENT NOTE: Amongst other methods, feasible and acceptable methods to correct this hazard would be to:

- A.) Develop and implement a press maintenance inspection program as detailed in ANSI B11.16, "Safety Requirements for Powder/Metal Compacting Presses"
- B.) Completely remove the press from service until repairs are made
- C.) Install a properly functioning braking system
- D.) Document and implement a work rule that requires the presses not to be operated in inch mode for production work and continuous mode when doing hand in die feeding. The work rule must also cover supervisory control of the press mode selector.
- E.) Train employees on the work rule.
- F.) Conduct periodic monitoring of press operations to ensure personnel performing hand in die work are not operating the press in inch or continuous mode.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1107787
Inspection Date(s): 11/23/2015 - 05/09/2016
Issuance Date: 05/13/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

G.) Removing the key after the presses are set up and keeping the key under supervisory control.

ABATEMENT CERTIFICATION AND DOCUMENTATION REQUIRED: Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of the equipment, photographic or video evidence of abatement or other written records.

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$2,800.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 4 a Type of Violation: **Serious**

29 CFR 1910.23(a)(5): Every pit and floor opening was not adequately guarded by standard railing or any other effected means:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees walk/work in the area of the pit at the Alpha Press brand powered metal press (M8). The 29.75-inches pit was not completely guarded leaving several areas of the pit open including, but not limited to an area of 13-inches by 33-inches.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:	06/09/2016
Proposed Penalty:	\$1,600.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 4 b Type of Violation: **Serious**

29 CFR 1910.23(e)(1): Standard railing(s) did not consist of top rail, intermediate rail and/or posts and/or did not have a vertical height of 42 inches (106.7 cm) nominal from upper surface of top rail to floor, platform runway, or ramp level:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees walk/work in the area of the pit at the Gasberre 60T powered metal press (M9). The railing system was too low. The top rail of the guardrail system around the pit 31.5-inches in height and intermediate rail is 14.5-inches in height. The chain at the fixed ladder serving as the top rail is 24-inches in height.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:

06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.27(b)(3): Fastenings were not an integral part of the fixed ladder design:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees climb up and down a fixed ladder below grade at the Gasbarre 60T powered metal press (M9) to perform maintenance activities including, but not limited to, removing and replacing core rods for a second Gasbarre 60T powered metal press (M5). The fixed ladder was not bolted to the wall of the pit.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$1,600.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 6 a Type of Violation: **Serious**

29 CFR 1910.37(a)(3): Exit route(s) were not kept free and unobstructed:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, southeast exit door, on or about November 23, 2015 and times prior thereto: Items including, but not limited to, a wooden pallet, were stored in front of the exit door.

B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, compressor room exit door, on or about November 23, 2015 and times prior thereto: Items including, but not limited to, a five gallon bucket, were stored in front of the exit door.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$1,200.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 6 b Type of Violation: **Serious**

29 CFR 1910.37(b)(2): Each exit was not clearly visible and marked by a sign reading "Exit":

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, compressor room exit door, on or about November 23, 2015 and times prior thereto: The door from the compressor room to the outside was not equipped with exit signage.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:

06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.37(a)(2): Exit routes were not arranged so that employees would not have to travel toward a high hazard area, nor was the path of travel effectively shielded from the high hazard area by suitable partitions or other physical barriers:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, southeast exit door, on or about November 23, 2015 and times prior thereto: Employees utilize the southeast exit door to egress the building in the event of a fire or other emergency. While leaving the building, the employees are within 20 feet of 12 compressed hydrogen cylinders and a compressed hydrogen tube trailer at the exterior southeast side of the building.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$2,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 8 a Type of Violation: **Serious**

29 CFR 1910.103(b)(1)(iv)(c): Storage containers, piping, valves, regulating equipment, and other accessories were not readily accessible, and shall be protected against physical damage and against tampering:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, loading dock ramp, on or about November 23, 2015 and times prior thereto: Items including, but not limited to, plastic strapping / banding, were hanging from the hydrogen quarter-turn emergency shut-off valve. In addition, items including, but not limited to, boxes and drums were stored in front of the hydrogen quarter-turn emergency shut-off valve.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$2,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 8 b Type of Violation: **Serious**

29 CFR 1910.103(b)(1)(v): Marking. The hydrogen storage location were not permanently placarded as follows: "HYDROGEN - FLAMMABLE GAS - NO SMOKING - NO OPEN FLAMES," or equivalent.

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, hydrogen storage area, on or about November 23, 2015 and times prior thereto: Twelve compressed hydrogen cylinders and a compressed hydrogen tube trailer were stored outside at southeast side of the building. The cylinders and tube trailer were identified as hydrogen, but the cylinders and tube trailer are not marked with FLAMMABLE GAS - NO SMOKING - NO OPEN FLAMES," or equivalent.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:

06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 9 Type of Violation: **Serious**

29 CFR 1910.147(c)(1): The employer did not establish a program consisting of an energy control procedure, employee training and periodic inspections to ensure that before any employee performed any servicing or maintenance on a machine or equipment where the unexpected energizing, startup or release of stored energy could occur and cause injury, the machine or equipment shall be isolated from the energy source and rendered inoperative:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees perform service and maintenance on equipment including, but not limited to, powdered metal presses. Service and maintenance included, but was not limited to, cleaning and setup. The company does not have a lockout tag-out program consisting of elements including, but not limited to, procedures, periodic inspections, authorized employee training, and affected employee training. In addition, the company did not have a lockout tagout program consisting of lockout devices including, but not limited to, locks, tags, chains, wedges, key blocks, adapter pins, self-locking fasteners, ram blocks or other hardware for isolating, securing or blocking of machines or equipment from energy sources.

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$5,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 10 Type of Violation: **Serious**

29 CFR 1910.147(d)(4)(i): Lockout or tag-out devices were not affixed to each energy isolating device by authorized employees:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees are not locking out mechanical, pneumatic, and/or gravitational energy sources when performing service and maintenance activities. These service and maintenance activities included, but were not limited to, performing core rod changes on powdered metal presses and tooling changes.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:	06/09/2016
Proposed Penalty:	\$5,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 11 a Type of Violation: **Serious**

29 CFR 1910.157(c)(1): Portable fire extinguishers were not mounted, located and identified so that they were readily accessible without subjecting the employees to injuries:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, production area, on or about November 23, 2015 and times prior thereto: The Badger 10-lb. dry chemical fire extinguisher (M/N: 10MB-8H, S/N: V-413578) was blocked by items including, but not limited to, pallets containing manufactured parts and a Craftsman tool chest.

B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, production area behind M8, on or about November 23, 2015 and times prior thereto: The Badger 10-lb. dry chemical fire extinguisher (M/N: B10M, S/N: AS-679672) was blocked by equipment.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$1,200.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 11 b Type of Violation: **Serious**

29 CFR 1910.157(g)(1): An educational program was not provided for all employees to familiarize them with the general principles of fire extinguisher use and the hazards involved with incipient stage fire fighting:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, on or about November 23, 2015 and times prior thereto: Employees are provided with and permitted to utilize portable fire extinguishers including, but not limited to, the Badger 10-lb. dry chemical fire extinguisher (M/N: 10MB-8H, S/N: V-413578). Employees have not been trained by the company.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:

06/09/2016

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1107787
Inspection Date(s): 11/23/2015 - 05/09/2016
Issuance Date: 05/13/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 11 c Type of Violation: **Serious**

29 CFR 1910.157(e)(2): Portable fire extinguishers were not visually inspected at least monthly:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Portable fire extinguishers including, but not limited to, the Badger 10-lb. dry chemical fire extinguisher (M/N: 10MB-8H, S/N: V-413578), was not inspected on a monthly basis.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:

06/09/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 12 Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

- A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Federal No.7 powdered metal press (Serial Number: 7-727, Machine Number: M1) for purposes including, but not limited to, sizing parts that were out of round. The equipment was equipped with guarding to the left side of the point of operation. The press was not equipped with guarding on the right and front side of the press, nor were tools and/or guarding devices used when performing hand-in-die feeding.
- B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a powdered metal press (Machine Number: M2) for operations including, but not limited to, producing blades, cams and stamping serial numbers on parts. The press was not equipped with guarding or functional guarding devices when employees are performing hand-in-die feeding.
- C.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Gasberre 30T powdered metal press (Serial Number: 95668, Machine Number: M19) for producing parts including, but not limited to, bushings for Toyota seats. The press was equipped with a guard that had a 5-inch by 18-inch opening which was too large. The opening allowed direct access to the point of operations which was positioned 11-inches from the guard. The guard was designed in that the employee could reach through the guard and access the point of operation.
- D.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Fulesday MD40 powdered metal press (Machine Number: M13) for producing parts including, but not limited to, copy machine parts. The press was equipped with a clear plastic guard and an interlock device. The magnetic portion of the interlock device that should be connected to the door was disconnected to the door and affixed directly to the interlock on the machine. In addition, the opening in the guard was 6-inches wide by 7-inches in height, which was too large. The opening allowed direct access to the point of operations which was

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

positioned 11.25-inches from the guard. The guard was designed in that the employee could reach through the guard and access the point of operation.

E.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a powdered metal press (Machine Number: M6) for producing parts including, but not limited to, flanges. The press was equipped with an expandable metal guard that had a 3-1/2 wide by 2-inch high opening which was too large. The opening allowed direct access to the point of operations which was positioned 7-inches from the guard. In addition, there were no guards in place over top the guard to prevent access to the point of operation. The opening above the guard was 14-1/2 inches by 7-inches which was too large. The guard was designed in that the employee could reach through the guard and/or over the guard, and access the point of operation.

F.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Gasberre 60T powdered metal press (Serial Number: 87273, Machine Number: M5) for producing parts including, but not limited to, battery cable parts. The press was equipped with a removal expanded metal guard. While the guard was in place, the opening in the guard was 7-1/2 inches wide by 3-inches in height which was too large. The opening allowed for direct access to the point of operation which was 13-inches from the guard. In addition, the machine was not equipped to prevent access over the guard. The opening over the guard was 6-inches in depth which was too large. The opening allowed for direct access to the point of operation which was 10-inches away from the guard. The guard was designed in that the employee could easily remove the guard, reach through the guard, and/or reach over the guard, and access the point of operation.

G.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Fulesday 60T powdered metal press (Machine Number: M14) for producing parts including, but not limited to, bushings for boats. The press was equipped with a gated door that allowed for an opening 4-inches in height by 18-inches in width which was too large. The opening allowed for direct access to the point of operation which was 14-1/2 inches from the guard. The guard was designed in that the employee could reach through the guard and access the point of operation.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

H.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Gasberre 60T powdered metal press (Serial Number: 99970, Machine Number: M16) for producing parts including, but not limited to, lawn mower parts and flanges. The press was equipped with a clear plastic and adjustable plastic guard that had an opening of 3-inches by 7-inches which was too large. The opening allowed direct access to the point of operations which was positioned 10-inches from the guard. In addition, there was a 6-inch by 22-inch opening overtop the guard that was too large. The opening allowed direct access to the point of operations which was positioned 16-inches from the guard. The guard was designed in that the employee could reach through the guard and/or overtop the guard, and access the point of operation.

I.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: Employees operate a Gasberre 60T powdered metal press (Serial Number: 20001041, Machine Number: M17) for producing parts including, but not limited to, couplings and flanges. The press was equipped with a clear plastic and adjustable plastic guard that had an opening of 4-inches by 7-inches which was too large. The opening allowed direct access to the point of operations which was positioned 10-inches from the guard. In addition, there was a 6-inch by 22-inch opening overtop the guard that was too large. The opening allowed direct access to the point of operation which was positioned 16-inches from the guard. The guard was designed in that the employee could reach through the guard and/or overtop the guard, and access the point of operation.

ABATEMENT CERTIFICATION AND DOCUMENTATION REQUIRED: Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of the equipment, photographic or video evidence of abatement or other written records.

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$7,000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 13 Type of Violation: **Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, and moving parts:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about March 31, 2016 and times prior thereto: Employees walk / work in the aisle-way behind Gasberre 60T presses (M16, M17 and M18). Employees are exposed to moving parts at the rear of the presses. Moving parts include, but are not limited to, the shoe that moves the compressed part forward.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement.

Date By Which Violation Must be Abated:	06/09/2016
Proposed Penalty:	\$2,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 14 Type of Violation: **Serious**

29 CFR 1910.219(b)(1): Flywheel(s) with parts seven feet or less above floor(s) or platform(s) were not guarded in accordance with the requirements specified in 29 CFR 1910.219(b)(1)(i) through (b)(1)(iv):

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about January 8, 2016 and times prior thereto: Employees utilize the Federal No. 7 powder metal press (Serial Number: 7-727, M1) for purposes including, but not limited to, resizing rings that were out of round. The fly wheel was 6-feet above the floor surface and was not guarded on the left side of the flywheel.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:	06/09/2016
Proposed Penalty:	\$2,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 15 Type of Violation: **Serious**

29 CFR 1910.212(b): Machine(s) designed for fixed location(s) were not securely anchored to prevent walking or moving:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees utilize a Delta ShopMaster SM300 bench top drill press for activities including, but not limited to, drilling holes and deburring parts. The drill press was not affixed to the bench top in which it was sitting on. The drill press was outfitted with mounting holes.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:	06/09/2016
Proposed Penalty:	\$1,200.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 16 a Type of Violation: **Serious**

29 CFR 1910.215(b)(9): Safety guards of the types described in Subparagraphs (3) and (4) of this paragraph, where the operator stands in front of the opening, were not constructed so that the peripheral protecting member can be adjusted to the constantly decreasing diameter of the wheel.

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees utilize the DeWalt DW756 6-inch bench grinder for maintenance type tasks including, but not limited to, grinding down bolts. The tongue guards were affixed to the grinder on both sides, however the tongue guards were installed backwards and not being utilized.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$2,000.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 16 b Type of Violation: **Serious**

29 CFR 1910.215(a)(4): Work rest(s) on grinding machinery were not adjusted closely to the wheel with a maximum opening of one eighth inch:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees utilize the DeWalt DW756 6-inch bench grinder for maintenance type tasks including, but not limited to, grinding down bolts. The right work rest was adjusted to 3/8-inch.

B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees utilize the DeWalt DW756 6-inch bench grinder for maintenance type tasks including, but not limited to, grinding down bolts. The left work rest was not installed.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:

06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 17 Type of Violation: **Serious**

29 CFR 1910.253(b)(4)(iii): Oxygen cylinders in storage were not separated from fuel-gas cylinders or combustible materials (especially oil or grease), a minimum distance of 20 feet (6.1 m) or by a noncombustible barrier at least 5 feet (1.5 m) high having a fire-resistance rating of at least one-half hour:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, east side of the production area, on or about November 23, 2015 and times prior thereto: An acetylene cylinder and an oxygen cylinder were stored together on a welding cart. The cart was stored within 6-feet of a second acetylene cylinder.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$1,600.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 18 a Type of Violation: **Serious**

29 CFR 1910.305(g)(1)(iv): Flexible cords and/ or cables were used for purposes prohibited by paragraphs (A) through (F) of 29 CFR 1910.305(g)(1)(iv):

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, production area, on or about November 23, 2015 and times prior thereto: A flexible electrical extension cord was used to power powdered metal press M9. The flexible electrical extension cord ran from the electrical receptacle in the pit under the press and up to the lighting fixture at M9. The flexible electrical extension cord was used as a substitute for the fixed wiring of a structure.

B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, air compressor room, on or about November 23, 2015 and times prior thereto: A flexible electrical extension cord was used to power a fan in the air compressor room. The flexible electrical extension cord was used as a substitute for the fixed wiring of a structure.

C.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, production area, on or about November 23, 2015 and times prior thereto: A flexible cord for a lighting fixture on press M4 was plugged in to a receptacle on the opposite side of the wall, and ran through a wall opening to the press. The flexible cord was routed along building surfaces, through wall opening, exposed to damage/chaffing from the sharp metal edge of the metal wall construction.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$1,600.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 18 b Type of Violation: **Serious**

29 CFR 1910.303(b)(2): Listed or labeled electrical equipment was not used or installed in accordance with instructions included in the listing or labeling:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, first check table / green table, on or about November 23, 2015 and times prior thereto: Employees are utilizing a power tap to supply electrical power to equipment including, but not limited to, a light, a power strip, a scale and a Digimatic Indicator. The power tap was not listed and labeled for use in an industrial setting.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated: 06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 18 c Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(i): Unused openings in boxes, raceways, auxiliary gutters, cabinets, equipment cases, or housings were not effectively closed to afford protection substantially equivalent to the wall of the equipment.

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: The metal electrical receptacle box at the interior door to the air compressor room has a missing knockout.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:

06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 19 a Type of Violation: **Serious**

29 CFR 1910.303(g)(1)(ii): The required working space about electric equipment rated 600 volts, nominal, or less to ground, was used for storage:

- A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, production area, on or about November 23, 2015 and times prior thereto: Items including, but not limited to, a pallet containing cardboard sheets were stored in front of Electrical Breaker Panel B.
- B.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, loading dock ramp, on or about November 23, 2015 and times prior thereto: Items including, but not limited to, pallets and hand trucks were stored in front of the electrical breaker box for furnace #1 (F1) and furnace #2 (F2).
- C.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, office storage room, on or about November 23, 2015 and times prior thereto: Items including, but not limited to, four-drawer filing cabinets were stored in front of the electrical breaker panel box.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated: 06/09/2016
Proposed Penalty: \$1,600.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 1 Item 19 b Type of Violation: **Serious**

29 CFR 1910.303(f)(2): Each service, feeder, and branch circuit, at its disconnecting means or overcurrent device, was not legibly marked to indicate its purpose, nor located and arranged so the purpose was evident:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, office storage room, on or about November 23, 2015 and times prior thereto: Breakers including, but not limited to, #18, #26, #28, #30 were in the ON position, but were not marked to indicate their purpose.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:

06/09/2016



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 2 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.132(d)(2): The employer did not verify, through a written certification, that the required workplace hazard assessment had been performed:

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA 15824, on or about November 23, 2015 and times prior thereto: The company has conducted a personal protective equipment hazard assessment and has provided employees with eye protection and gloves. The company has not drafted and certified a written personal protective equipment hazard assessment.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$0.00



Citation and Notification of Penalty

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824

Citation 2 Item 2 Type of Violation: **Other-than-Serious**

29 CFR 1910.178(l)(6): The employer did not certify that each operator has been trained and evaluated as required by this paragraph (l):

A.) Falls Creek Powdered Metals, Inc., 82 Industrial Drive, Brockway, PA, 15824, production area, on or about November 23, 2015 and times prior thereto: Employees will utilize forklift trucks including, but not limited to, a Komatsu 25 Forklift Truck (M/N: FG 25T 11, S/N: 454837A) to perform duties including, but not limited to, loading trucks, unloading trucks, moving materials, and loading the presses with powder. The employees have been trained and evaluated for forklift operations. The provided training matrix included the name of the operator, but did not include the date of the training, the date of the evaluation, and/or the identity of the person(s) performing the training or evaluation.

ABATEMENT CERTIFICATION REQUIRED: Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of the abatement

Date By Which Violation Must be Abated:
Proposed Penalty:

06/09/2016
\$0.00



Theresa A. Naim
Area Director

U.S. Department of Labor
Occupational Safety and Health Administration
1128 State Street
Suite 200
Erie, PA 16501
Phone: 814-874-5150 Fax: 814-874-5151



INVOICE / DEBT COLLECTION NOTICE

Company Name: Falls Creek Powdered Metals, Inc.
Inspection Site: 82 Industrial Drive, Brockway, PA 15824
Issuance Date: 05/13/2016

Summary of Penalties for Inspection Number	1107787
Citation 1, Serious	\$47,000.00
Citation 2, Other-than-Serious	\$0.00
TOTAL PROPOSED PENALTIES	\$47,000.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

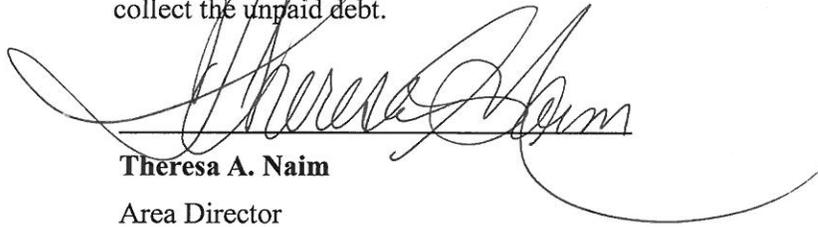
If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.


Theresa A. Naim
Area Director

5/13/16
Date