

U.S. Department of Labor
Occupational Safety and Health Administration
1033 La Posada
Suite 375
Austin, TX 78752
Phone: 512-374-0271 Fax: 512-374-0086



Citation and Notification of Penalty

To:
Exterran Energy Solutions, LP
and its successors
2207 FM 949
Alleyton, TX 78935

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016

Inspection Site:
2207 FM 949
Alleyton, TX 78935

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type “OSHA” and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide ***abatement certification*** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that ***abatement documentation*** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 07/08/2016. The conference will be held by telephone or at the OSHA office located at 1033 La Posada, Suite 375, Austin, TX 78752 on _____ at _____.

Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1118265

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935
Issuance Date: 07/08/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 1033 La Posada, Suite 375, Austin, TX 78752**

Citation Number 1 Item Number 1 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 2 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 3a was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 3b was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 3c was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 4 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 5 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 6 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 7 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 8 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 9 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 10 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 11 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 12 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 13a was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 13b was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 14 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 15 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 16 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 17 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 18 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 19 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 20 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 21 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 22 was corrected on _____

By (Method of Abatement):

Citation Number 1 Item Number 23 was corrected on _____

By (Method of Abatement):

Citation Number 2 Item Number 1 was corrected on _____

By (Method of Abatement):

Citation Number 2 Item Number 2 was corrected on _____

By (Method of Abatement):

Citation Number 2 Item Number 3 was corrected on _____

By (Method of Abatement):

Citation Number 2 Item Number 4 was corrected on _____

By (Method of Abatement):

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 1 Type of Violation: **Serious**

OSH ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which were free from recognized hazards that were causing or likely to cause death or serious physical harm to employees exposed to struck by hazards.

On or about 13 January 2016, and at times prior thereto, damaged warehouse pallet rack systems were accessed and utilized to store materials weighing up to approximately 3,000 pounds per shelf overhead, exposing employees to the hazard of being struck by the falling racks and materials.

Among other methods, one feasible and acceptable means of abatement would be to follow ANSI MH16.1-2012 Specification for the Design, Testing and Utilization of Industrial Steel Storage Racks. a) ANSI MH16.1-2012, Section 1.4.1 (Owner Maintenance), Item 2: Regularly inspect for damage. If damage is found, immediately isolate the affected area. Have a storage rack design professional evaluate the damage and unload, replace or repair if directed by the professional, any damaged columns, beams, or other structural components to restore the system to at least its original design capacity. b) ANSI MH16.1-2012, Section 1.4.1 (Owner Maintenance), Item 3: Require all pallets to be maintained in good, safe, operating condition. c) ANSI MH16.1-2012, Section 1.4.9 (Rack Damage): Upon any visible damage, the pertinent portions of the rack shall be immediately isolated by the user until the damaged portion is evaluated by a storage rack design professional.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$7000.00



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.23(c)(1): Open-sided floors and/or platforms four feet or more above adjacent floor or ground level were not guarded with standard railings (or equivalent).

On or about 13 January 2016 and at times prior thereto, employees were working at loading docks more than four feet above ground level without guard railing in place, exposing the workers to the hazard of falling more than 4 feet to the ground below.

- A) Employees work daily at the warehouse shipping and receiving dock, which is approximately 50 inches above the ground below, and not guarded with a standard guardrail or equivalent.
- B) Employees work daily at the West end, outside assembly area loading dock, which is approximately 52 inches above the ground below and not guarded with a standard guardrail or equivalent.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$3000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
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Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 3 a Type of Violation: **Serious**

29 CFR 1910.28(d)(12): All tubular welded frame scaffolds shall be erected by competent and experienced personnel.

On or about 13 January 2016 and at times prior thereto, two workers were performing welding and cutting operations from a mobile tubular welded scaffold, which was not erected by a competent person, exposing the workers to the hazard of falling approximately 8 feet, 6 inches to the floor below.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 3 b Type of Violation: **Serious**

29 CFR 1910.29(a)(3)(ii): The minimum platform width for any work level shall not be less than 20 inches for mobile scaffolds (towers).

On or about 13 January 2016 and at times prior thereto, two workers were performing welding and cutting operations from a mobile tubular welded scaffold with planks measuring 19 inches in width, exposing the workers to the hazard of falling approximately 8 feet, 6 inches to the floor below.

Date By Which Violation Must be Abated:

07/14/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 3 c Type of Violation: **Serious**

29 CFR 1910.29(a)(3)(v): The work level platform of scaffolds (towers) were not of wood, aluminum, or plywood planking, steel or expanded metal, for the full width of the scaffold, except for necessary openings and work platforms were not secured in place.

On or about 13 January 2016 and at times prior thereto, two workers were performing welding and cutting operations from a mobile tubular welded scaffold which was not fully planked and the planks were not secured, exposing the workers to the hazard of falling approximately 8 feet, 6 inches to the floor below.

Date By Which Violation Must be Abated:

07/14/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
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Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.125(e)(1)(ii): Flames, spark-producing devices, or other surfaces that were hot enough to ignite vapors were not controlled in each vapor area and any adjacent area.

On or about 13 January 2016 and at times prior thereto, two employees were working in the maintenance shop where an open flame, gas heater was used approximately 3 to 6 feet from a flammable solvent tank, exposing the employees to fire and/or explosion hazards.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$4000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.133(a)(5): The employer did not ensure that each affected employee used equipment with filter lenses that had a shade number appropriate for the work being performed, for protection from injurious light radiation.

On or about 13 January 2016 and at times prior thereto, an employee was operating a metal plasma cutter without shaded eye protection, exposing the employee to the hazard of light radiation.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.146(d)(4)(i): Under the permit-required confined space program required by paragraph (c)(4) of this section, the employer did not ensure that testing and monitoring equipment needed to comply with paragraph (d)(5) of this section was maintained properly.

On or about 13 January 2016, and at times prior thereto, workers welding inside either vessels or units were provided with personal gas monitors that had not been calibrated through bump testing prior to each day's use, exposing the workers to an asphyxiation hazard.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/22/2016
Proposed Penalty:	\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.147(c)(4)(ii): The energy control procedures did not clearly and specifically outline the scope, purpose, authorization, rules, and techniques to be utilized for the control of hazardous energy, and the means to enforce compliance including, but not limited to the requirements of this section.

On or about 13 January 2016, and at times prior thereto, generic energy control procedures were being utilized at the facility that were not specific to machines, such as but not limited to; the plasma cutter, bending rolls, and iron worker, in which maintenance work was being performed, exposing the employees to electrical, struck by and caught in hazards from various energy sources.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/22/2016
Proposed Penalty:	\$4000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 8 Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i): The employer did not provide adequate training to ensure that employees acquired the knowledge and skills required for the safe application, usage and removal of energy control devices.

On or about 13 January 2016, and at times prior thereto, the employer did not provide adequate training to authorized and affected employees performing maintenance work on machines such as but not limited to; the plasma cutter, bending rolls, and iron worker, to ensure they acquired the knowledge and skills required for the safe application, usage and removal of energy control devices, exposing employees to electrical, struck by, and caught in hazards from various energy sources.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/22/2016
Proposed Penalty:	\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 9 Type of Violation: **Serious**

29 CFR 1910.157(g)(2): The educational program to familiarize employees with the general principles of fire extinguisher use and the hazards involved with incipient stage fire fighting was not provided to all employees upon initial employment, and at least annually thereafter.

On or about 13 January 2016 and at times prior thereto, the employer did not provide annual training to employees that were expected to utilize fire extinguishers to fight incipient stage fires, exposing the employees to fire and smoke hazards.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 10 Type of Violation: **Serious**

29 CFR 1910.176(a): Aisle(s) or passageway(s) were not kept in good repair:

On or about 13 January 2016 and at times prior thereto, forklift operators were moving materials to and from work and storage areas where large potholes exist along the required path of travel, exposing employees to the hazards associated with forklifts becoming unstable, which include but are not limited to; tipping over of forklift, load falling and jarring of operator.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 11 Type of Violation: **Serious**

29 CFR 1910.179(n)(2)(ii): The load was not attached to the load block hook by means of slings or other approved devices.

On or about 13 January 2016 and at times prior thereto, a spreader bar of unknown origin with no manufacturer noted nor load test documentation, was being used by employees to lift steel plates up to approximately 18,377 pounds in the layout area, exposing employees to the hazard of being struck by falling equipment and loads.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 12 Type of Violation: **Serious**

29 CFR 1910.179(n)(4)(i): The upper limit switch of each hoist was not tried out under no load, at the beginning of each operator's shift.

On or about 13 January 2016 and at times prior thereto, employees operating overhead cranes did not test the upper limit switch under no load at the beginning of shift, exposing employees to the hazard of being struck by falling loads.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 13 a Type of Violation: **Serious**

29 CFR 1910.184(e)(9)(i): Alloy steel chain sling with cracked or deformed master link, coupling link, or other component was not removed from service.

On or about 13 January 2016 and at times prior thereto, employees were lifting metal plates weighing up to approximately 28,587 lbs using an alloy steel chain sling with a deformed plate hook, exposing employees to the hazard of being struck by falling loads.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 13 b Type of Violation: **Serious**

29 CFR 1910.184(e)(3)(i): A thorough periodic inspection of alloy steel chain slings was not made on a regular basis and/or were done at intervals greater than once every 12 months.

On or about 13 January 2016 and at times prior thereto, the employer failed to conduct a thorough periodic inspection of alloy steel chain slings within the last 12 months, exposing employees to the hazard of being struck by falling loads.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/14/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 14 Type of Violation: **Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks.

On or about 29 January 2016, and at times prior thereto, employees utilized various drill press models and bandsaw throughout the plant, which did not protect or guard the moving parts of the machines during operation, exposing the workers using those machines to amputation and caught in hazards.

- A) Layout Area: An Azuma AMK-14 Drill Press and a second unidentified drill press were being used to drill metal pieces without guarding of the rotating drill bit.
- B) Assembly Area: A pedestal Jet Drill Press was being used on metal pieces without guarding of the rotating drill bit.
- C) Maintenance Shop: A pedestal Dayton 16 Inch Drill Press was being used without guarding of the rotating drill bit.
- D) Layout Area: Two Marvel band saws were being used to cut metal pieces without the exposed portion of the blades being guarded between the bottom of the guard and the top of the piece being cut.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$4000.00

U.S. Department of Labor
Occupational Safety and Health Administration

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Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 15 Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s).

On or about 29 January 2016, and at times prior thereto, in the Layout Area, employees were operating a C-E-C Metal Muncher hydraulic punch and shear without the use of point of operation guarding for either function, exposing the employees to amputation and caught in hazards.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 16 Type of Violation: **Serious**

29 CFR 1910.212(b): Machine(s) designed for fixed location(s) were not securely anchored to prevent walking or moving.

On or about 29 January 2016, and at times prior thereto, various pedestal machines within the plant were not anchored to the floor to prevent walking, moving, or tipping over, exposing employees to the hazard of being struck by moving or falling machines.

A) Maintenance Shop: On 29 January 2016, a Milwaukee Bench Grinder had been modified and mounted to a pedestal stand, which was not anchored to the floor.

B) Maintenance Shop: On 29 January 2016, a Dayton 16 Inch Drill Press, Model 4CY86, was used during the inspection without being anchored to the floor.

C) Assembly Area: On 28 January 2016, a pedestal Jet Drill Press was used on a line without being anchored to the floor.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$3000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 17 Type of Violation: **Serious**

29 CFR 1910.215(b)(9): The distance between the abrasive wheel periphery(s) and the adjustable tongue or the end of the safety guard peripheral member at the top exceeded one fourth inch.

On or about 29 January 2016, and at times prior thereto, a Milwaukee Bench Grinder modified as a pedestal grinder within the Maintenance Shop did not have the tongue guard adjusted to within one fourth inch from the surface of the abrasive wheel, exposing workers using the grinder to the hazard of being struck by flying pieces of the wheel and debris.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 18 Type of Violation: **Serious**

29 CFR 1910.252(b)(4)(iv): Where the welder must enter a confined space through a manhole or other small opening, means was not provided for quickly removing the welder in case of emergency.

On or about 13 January 2016 and at times prior thereto, employees were welding in confined spaces accessible through a vessel port hole without the means to quickly remove the welders, exposing the employees to the hazards delayed rescue from large pipes/vessels up to approximately 35 feet long.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$4000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 19 Type of Violation: **Serious**

29 CFR 1910.253(b)(4)(iii): Oxygen cylinders in storage were not separated from fuel-gas cylinders or combustible materials (especially oil or grease), a minimum distance of 20 feet (6.1 m) or by a noncombustible barrier at least 5 feet (1.5 m) high having a fire-resistance rating of at least one-half hour.

On or about 29 January 2016 and at times prior thereto, an oxygen compressed gas cylinder was stored within 20 feet of combustible materials without a 5 foot high noncombustible barrier having a fire-resistance rating of at least one-half hour, exposing the employees to fire and/or explosion hazards.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$4000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 20 Type of Violation: **Serious**

29 CFR 1910.304(f)(1)(iv): Overcurrent devices were not readily accessible to each employee or authorized building management personnel. These overcurrent devices were located where they will be exposed to physical damage or in the vicinity of easily ignitable material.

On or about 13 January 2016, and at times prior thereto, four battery chargers for the forklifts utilized in the Warehouse area were stationed directly in front of and under each unit's respective disconnect switch, exposing employees to electrical and fire hazards. At the time of the inspection, two forklifts were charging and parked next to the chargers, adding additional barriers to hinder quick and easy access to the disconnects.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$4000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 21 Type of Violation: **Serious**

29 CFR 1910.304(g)(5): The path to ground from circuits, equipment, and enclosures was not permanent, continuous, and effective.

On or about 13 January 2016, and at times prior thereto, two electrical extension cords within the outside Assembly Area were being utilized without having a grounding path, exposing employees and temporary workers to an electrical hazard of approximately 120 volts.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 22 Type of Violation: **Serious**

29 CFR 1910.305(b)(2)(i): Each outlet box in completed installations did not have a cover, faceplate, or fixture canopy.

On or about 13 January 2016, and at times prior thereto, electrical outlets located in walls as completed installations did not have the faceplate, exposing employees to an electrical hazard of approximately 120 volts.

- A) Conference Room: On the east wall, the two-plug outlet was missing the faceplate. The outlet was energized at the time of the inspection.
- B) Small Break Room: On the south wall, the two-plug outlet was missing the faceplate. The outlet was energized at the time of the inspection. Also, the west and north walls both had two-plug outlets that had damage to the faceplates, but not to the extent the terminals or wires were visible.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/14/2016
Proposed Penalty:	\$5000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 1 Item 23 Type of Violation: **Serious**

29 CFR 1910.1200(h)(1): Employees were not provided effective information and training on hazardous chemicals in their work area at the time of their initial assignment and whenever a new hazard that the employees had not been previously trained about was introduced into their work area.

On or about 13 January 2016 and at times prior thereto, the employer did not provide employees effective information and training on hazardous chemicals in their work area, exposing the employees to the hazards of working with hazardous chemicals without knowledge of the chemical hazards, protective equipment and exposure control, first aid measures, or handling and storage.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$4000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 2 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.37(a)(4): Safeguard(s) designed to protect employees during an emergency (e.g., sprinkler systems, alarm systems, fire doors, exit lighting), were not in proper working order at all times.

On 13 January 2016, and at times prior thereto, smoke detectors located in the common areas of the facility, such as the break rooms and offices, were inoperable due to no battery, battery installed backward, or dead battery, exposing employees to fire hazards and smoke inhalation.

A) HSE Office: The Kidde Photoelectric Smoke Alarm, Single Station, Model P9050 located on the east wall of the HSE (Health, Safety & Environmental) office was missing a battery at the time of the inspection making it inoperable.

B) Large Break Room: The Kidde Photoelectric Smoke Alarm, Single Station, Model P9050 located on the north wall of the break room had a dead battery at the time of the inspection making it inoperable.

C) Small Break Room: The Kidde Photoelectric Smoke Alarm, Single Station, Model P9050 located on the east wall of the break room had a battery installed backwards at the time of the inspection making it inoperable.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$1000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 2 Item 2 Type of Violation: **Other-than-Serious**

29 CFR 1910.179(j)(2)(iii): A certification record which includes the date of inspection, the signature of the person who performed the inspection and the serial number, or other identifier, of the hook inspected, was not maintained.

On or about 13 January 2016 and at times prior thereto, employees were utilizing approximately 17 overhead cranes throughout the facility without written, dated and signed reports of monthly inspections of hooks, exposing the employees to the hazard of being struck by falling objects.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$1000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 2 Item 3 Type of Violation: **Other-than-Serious**

29 CFR 1910.179(m)(1): Thorough monthly inspections of rope conditions, with written, dated and signed reports, were not performed on the running ropes.

On or about 13 January 2016 and at times prior thereto, employees were utilizing approximately 17 overhead cranes throughout the facility without written, dated and signed reports of monthly inspections of running ropes, exposing the employees to the hazard of being struck by falling objects.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/14/2016
\$1000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1118265
Inspection Date(s): 01/13/2016 - 01/13/2016
Issuance Date: 07/08/2016



Citation and Notification of Penalty

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935

Citation 2 Item 4 Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(g)(8): The employer did not maintain in the workplace copies of the required safety data sheets for each hazardous chemical, and did not ensure that they were readily accessible during each work shift to employees when they were in their work areas.

On or about 13 January 2016, and at times prior thereto, the employer did not ensure that safety data sheets were readily accessible to employees in their work areas, exposing the employees to the hazards of working with hazardous chemicals without knowledge of the chemical hazards, protective equipment and exposure control, first aid measures, or handling and storage.

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$1000.00

A handwritten signature in black ink, appearing to read "R. Casey Perkins".

R. Casey Perkins, CSP
Area Director

U.S. Department of Labor
Occupational Safety and Health Administration
1033 La Posada
Suite 375
Austin, TX 78752
Phone: 512-374-0271 Fax: 512-374-0086



INVOICE / DEBT COLLECTION NOTICE

Company Name: Exterran Energy Solutions, LP
Inspection Site: 2207 FM 949, Alleyton, TX 78935
Issuance Date: 07/08/2016

Summary of Penalties for Inspection Number	1118265
Citation 1, Serious	\$100000.00
Citation 2, Other-than-Serious	\$4000.00
TOTAL PROPOSED PENALTIES	\$104000.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed

account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

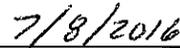
Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



- R. Casey Perkins, CSP
Area Director



Date