

U.S. Department of Labor
Occupational Safety and Health Administration
7935 East Prentice Avenue, Suite 209
Greenwood Village, CO 80111
Phone: 303-843-4500 Fax: 303-843-4515



Citation and Notification of Penalty

To:
Evraz Inc. NA
and its successors
1612 E. Abriendo Ave.
Pueblo, CO 81004

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016

Inspection Site:
1612 E. Abriendo Ave.
Pueblo, CO 81004

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide ***abatement certification*** to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that ***abatement documentation*** is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 07/15/2016. The conference will be held by telephone or at the OSHA office located at 7935 East Prentice Avenue, Suite 209, Greenwood Village, CO 80111 on _____ at _____.

Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1126756

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004
Issuance Date: 07/15/2016

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 7935 East Prentice Avenue, Suite 209, Greenwood Village, CO 80111**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.23(c)(1): Open-sided floors and/or platforms four feet or more above adjacent floor or ground level were not guarded with standard railings (or equivalent) and toeboards:

- a) Rail dock: On or about March 4, 2016, and at times prior, workers were exposed to fall hazards while walking along the edge of an abutment wall 5 or more feet above the next lower level.
- b) Steelmaking: On or about March 4, 2016, and at times prior, workers were exposed to falling nearly 9 feet from a platform that was missing a 4-foot section of midrail.

Note: Toeboards are only required when persons can pass, there is moving equipment or there is equipment with which falling materials could create a hazard.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:
Proposed Penalty:

Quick Fix Applied
\$3740.00



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.157(c)(4): Portable fire extinguishers were not kept in their designated places at all times except during use:

a) Establishment: On or about March 4, 2016, and at times prior, workers were exposed to hazards at nine locations across the site in that fire extinguishers were missing from designated locations, and not readily available for immediate use in the following areas:

- Steelmaking maintenance (3)
- Machine Shop (2)
- Rail Mill (2)
- South Millwright (1).
- Electrical Shop (1)

Abatement Note: Abatement certification is required for this item (see enclosed Certification of Corrective Action Worksheet).

Date By Which Violation Must be Abated: 07/27/2016
Proposed Penalty: \$3300.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.176(f): Derail and/or bumper blocks were not provided on spur railroad tracks where a rolling car could contact other cars being worked or enter a building, work or traffic area:

a) Rail Dock: On or about March 4, 2016, and at times prior, workers were exposed to crushing hazards where no device was installed to prevent a rail car from rolling off the tracks and into an area designated for walking and vehicular traffic.

Abatement Note: Abatement certification is required for this item (see enclosed Certification of Corrective Action Worksheet).

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$5500.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.179(d)(4)(iii): Fixed ladder(s) on crane(s) were not permanently and securely fastened in place:

a) North dock crane: On or about March 4, 2016, and at times prior, workers were exposed to falling more than 60 feet to ground level when using a ladder on the crane bridge while the right ladder siderail was not attached to the bridge deck and the bottom rung was detached from the left ladder rail.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 5 a Type of Violation: **Serious**

29 CFR 1910.179(e)(6)(ii): Guard(s) for moving parts were not securely fastened:

a) Middle rail dock crane: On or about March 4, 2016, and at times prior, three machine guards were uninstalled and lying on the catwalk which exposed workers on the crane catwalk to trip and fall hazards while workers sixty feet below were exposed to struck-by hazards due to metal guards falling from the crane.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$7000.00



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 5 b Type of Violation: **Serious**

29 CFR 1910.179(j)(2): The following items were not inspected for defects at intervals as defined in paragraph (j)(1)(ii) of this section or as specifically indicated, including observation during operation for any defects which might appear between regular inspections:

a) Steelmaking charging crane: On or about February 17, 2016, and at times prior, crane operators did not inspect for defects, and did not observe defects during operation which appeared between regular inspections, to identify and correct hazardous conditions. Not inspecting for defects, such as, but not limited to, a sheave guard in contact with a load block sheave, missing and damaged hardware, exposed the operator and workers near the crane to struck by and crushing hazards.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/27/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 5 c Type of Violation: **Serious**

29 CFR 1910.179(j)(3): Complete inspections of the cranes were not performed at intervals as generally defined in paragraph (j)(1)(ii)(b) of this section, depending upon its activity, severity of service, and environment, or as specifically indicated below. These inspections did not include the requirements of paragraph (j)(2) of this section and in addition, the following items. Any deficiencies such as listed were not carefully examined and a determination made as to whether they constitute a safety hazard:

a) Rail mill cranes: On or about March 4, 2016, and at times prior, crane operators and workers near the crane were exposed to crushing and struck-by hazards related to incomplete, ineffective, and/or undocumented periodic inspections that failed to identify significant problems including inoperable brakes, loose and missing equipment, improper electrical installations, and inadequate lubrication and/or adjustment of moving parts.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/27/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 5 d Type of Violation: **Serious**

OSH ACT of 1970 Section (5)(a)(1): The employer did not furnish employment and a place of employment which were free from recognized hazards that were causing or likely to cause death or serious physical harm to employees in that workers were exposed to struck-by and crushing hazards:

a) North millwright shop: On or about March 4, 2016, and at times prior, the safety latch of a link chain nest hook was not properly sized to bridge the throat opening and retain the lifting eye of chains, straps, and slings.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

Abatement Note: One acceptable method to abate this hazard would be to install, repair, or replace hook safety latches in a manner that meets the requirements of ANSI B30.16-1993, 1.2.9 Hooks.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: 07/27/2016

U.S. Department of Labor
Occupational Safety and Health Administration

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Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
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Citation 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.179(g)(1)(v): Pendant control box(es) were not clearly marked for identification of functions:

a) Near stacking bed: On or about March 4, 2016, and at times prior, workers were exposed to struck-by hazards while moving heavy loads using a crane pendant with no visible directional control indicators.

Abatement Note: Abatement certification is required for this item (see enclosed Certification of Corrective Action Worksheet).

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$3300.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.179(n)(3)(iv): Cranes were used for side pulls that were not specifically authorized by a responsible person who has determined that the stability of the crane is not thereby endangered and that various parts of the crane will not be overstressed:

a) Steelmaking: On or about March 4, 2016, and at times prior, workers were exposed to struck-by hazards after operators applied a pulling/dragging (sideways) force to the load block without specific authorization.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/27/2016
Proposed Penalty:	\$7000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 8 a Type of Violation: **Serious**

29 CFR 1910.215(a)(4): Work rest(s) on grinding machinery were not adjusted closely to the wheel with a maximum opening of one eighth inch:

a) Steelmaking maintenance: On or about March 4, 2016, and at times prior, workers were exposed to struck-by hazards where a grinder was operated with the work rest adjusted to .5 inches from the wheel.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:
Proposed Penalty:

Quick Fix Applied
\$2805.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 8 b Type of Violation: **Serious**

29 CFR 1910.215(b)(9): The distance between the abrasive wheel periphery(s) and the adjustable tongue or the end of the safety guard peripheral member at the top exceeded one fourth inch:

- a) Steelmaking maintenance shop: On or about March 4, 2016, and at times prior, workers were exposed to struck-by hazards resulting from a tongue guard adjusted five eights inch from the grinder wheel.
- b) Electrical shop: On or about March 4, 2016, and at times prior, workers were exposed to struck-by hazards resulting from a missing tongue guard which created an opening greater than one inch between the grinder wheel and the protecting housing.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Quick Fix Applied

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 9 Type of Violation: **Serious**

29 CFR 1910.219(f)(3): Sprocket wheels and chains which were seven (7) feet or less above floors or platforms were not enclosed:

- a) Rail mill stacking bed: On or about March 4, 2016, and at times prior, workers were exposed to caught-in hazards where the controlled entry barrier chain was not attached and not capable of being attached to prevent access to stacking bed end sprocket in-going nip points.
- b) Rail mill stacking bed: On or about March 4, 2016, and at times prior, workers were exposed to machinery hazards where chain and sprocket guards were not installed along the walkway.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/27/2016
Proposed Penalty:	\$7000.00



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 10 a Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(iv): There were damaged parts that could adversely affect safe operation or mechanical strength of the equipment, such as parts that are broken, bent, cut, or deteriorated by corrosion, chemical action, or overheating:

- a) South rail dock crane: On or about March 4, 2016, and at times prior, crane wiring and equipment did not comply with Subpart S per 1910.179(g)(1)(i), in that workers were exposed to injuries related to electrical fires, shock, and electrocution where the crane cab heater electrical box had loose and missing insulation, evidence of arcing, and cross-threaded terminal screws.
- b) Rail dock: On or about March 4, 2016, and at times prior, workers were exposed to electrical shock hazards where an outdoor electrical outlet was damaged.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:
Proposed Penalty:

Quick Fix Applied
\$4675.00



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 10 b Type of Violation: **Serious**

29 CFR 1910.304(b)(2)(iii): The grounding contacts of receptacles and cord connectors were not grounded by connection to the equipment grounding conductor of the circuit supplying the receptacle or cord connector. The branch circuit wiring method did not include or provide an equipment grounding conductor to which the grounding contacts of the receptacle or cord connector were connected:

a) Rod and bar mill: On or about March 4, 2016, and at times prior, workers were exposed electrical shock where the grounding path of a parts cleaner was interrupted due to a missing ground prong on a male cord end fitting.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Quick Fix Applied

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 10 c Type of Violation: **Serious**

29 CFR 1910.305(j)(2)(v): A receptacle installed outdoors in a location protected from the weather or in other damp locations did not have an enclosure for the receptacle that was weatherproof when the receptacle was covered (attachment plug cap not inserted and receptacle covers closed):

a) Support column near South rail dock crane: On or about March 4, 2016, and at times prior, workers were exposed to electrical shock hazards where a receptacle outlet in a damp/wet location was missing the weatherproof cover.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Quick Fix Applied

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 11 a Type of Violation: **Serious**

29 CFR 1910.303(c)(3)(i): Conductors were not spliced or joined with splicing devices identified for the use or by brazing, welding, or soldering with a fusible metal or alloy. Soldered splices shall first be spliced or joined to be mechanically and electrically secure without solder and then soldered. All splices and joints and the free ends of conductors were not covered with an insulation equivalent to that of the conductors or with an insulating device identified for the purpose:

a) South rail dock crane: On or about March 4, 2016, and at times prior, crane wiring and equipment did not comply with Subpart S per 1910.179(g)(1)(i), in that workers were exposed to injuries related to electrical fires, shock, and electrocution where the crane cab heater cord was repaired with electrical tape and wire nuts.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$7000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
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Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 11 b Type of Violation: **Serious**

29 CFR 1910.305(a)(2)(x): Flexible cords and cables were not protected from accidental damage, as might be caused, for example, by sharp corners, projections, and doorways or other pinch points:

a) Stacking bed: On or about March 4, 2016, and at times prior, workers were exposed to electrical hazards where flexible extension cords entered the pulpit through an air conditioner vent and a round hole through the sheet metal wall.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

07/27/2016

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 11 c Type of Violation: **Serious**

29 CFR 1910.305(b)(1)(i): Conductors entering cutout boxes, cabinets, or fittings were not protected from abrasions:

a) South rail dock crane: On or about March 4, 2016, and at times prior, crane wiring and equipment did not comply with Subpart S per 1910.179(g)(1)(i), in that workers were exposed to injuries related to electrical fires, shock, and electrocution where the crane cab heater cord entered a panel with no protection from the sharp edges of the opening.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Corrected During Inspection

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 11 d Type of Violation: **Serious**

29 CFR 1910.305(g)(1)(iv)(A): Flexible cords and/or cables were used as a substitute for the fixed wiring of a structure:

a) Rail mill and rod mill: On or about March 4, 2016, and at times prior, workers were exposed to electrical shock hazards when working near flexible cords in use as a substitute for permanent facility power to operate a light at a work bench south of the power free area and a microwave oven in a pulpit west of the stacking bed.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Corrected During Inspection



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 12 a Type of Violation: **Serious**

29 CFR 1910.303(g)(2)(i): Except as elsewhere required or permitted by Subpart S of Part 1910, live parts of electric equipment operating at 50 volts or more were not guarded against accidental contact by use of approved cabinets or other forms of approved enclosures or by any of the means identified in paragraphs (A), (B), (C), and (D) of 29 CFR 1910.303(g)(2)(i):

- a) Near dock extension: On or about March 4, 2016, and at times prior, workers were exposed to contact with high voltage transformer equipment where a chain link enclosure access was not locked to prevent unauthorized entry.
- b) Rail mill: On or about March 4, 2016, and at times prior, workers were exposed to electrical hazards beside a walkway due to the open, Inlet Carriage 1 panel door.
- c) Rail mill: On or about March 4, 2016, and at times prior, workers were exposed to electrical hazards at the walkway behind LSB 1 and 2 due to energized feeder wires being capped with wire nuts without a protective enclosure.
- d) Rail mill: On or about March 4, 2016, and at times prior, workers were exposed to contact with more than 400 volts at the stacking bed motor control center where a panel access cover was missing from the main power supply enclosure.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$7000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 12 b Type of Violation: **Serious**

29 CFR 1910.303(g)(2)(iii): Entrances to rooms and other guarded locations containing exposed live parts were not marked with conspicuous warning signs forbidding unqualified persons to enter:

a) Near North millwright and West of rail dock: On or about March 4, 2016, and at times prior, workers were exposed to electrical hazards where two fenced transformer enclosures were not conspicuously identified as containing high-voltage equipment.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Corrected During Inspection

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 1 Item 12 c Type of Violation: **Serious**

29 CFR 1910.305(b)(1)(ii): Unused openings in boxes, cabinets, or fittings were not effectively closed:

a) Rail mill: On or about March 4, 2016, and at times prior, workers were exposed to contact with live electrical parts where an LSB 2 panel knockout cover was not installed.

Abatement Note: Employer completed abatement during inspection.

Date By Which Violation Must be Abated:

Corrected During Inspection

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 2 Item 1 Type of Violation: **Repeat**

29 CFR 1910.179(l)(3)(iii): Repairs or replacements were not provided promptly as needed for safe operation of crane(s):

a) Rail mill: On or about March 4, 2016, and at times prior, workers were exposed to crushing and struck-by injuries from overhead loads while operating and working near the bloom crane and three rail dock cranes while the brakes were not functioning.

b) Steelmaking: On or about March 4, 2016, and at times prior, workers were exposed to crushing and struck-by injuries from overhead loads while operating and working near the North charging crane while the sheave guard was in contact with a sheave due to severe distortion and critical hardware of the load block was missing, damaged, and improperly installed.

Evraz Inc. NA was previously cited for a violation of an equivalent Occupational Safety and Health Standard 29 CFR 1910.179(l)(3)(iii), which was contained in OSHA inspection number 895359, citation number 01, item number 1 and was affirmed as a final order on September 19, 2013, with respect to a workplace located at 4001 Philadelphia Pike, Claymont, DE 19703.

Abatement Note: Abatement certification and documentation are required for this item (see enclosed Certification of Corrective Action Worksheet).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	07/27/2016
Proposed Penalty:	\$38500.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1126756
Inspection Date(s): 02/16/2016 - 05/02/2016
Issuance Date: 07/15/2016



Citation and Notification of Penalty

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004

Citation 3 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.212(a)(5): Fan blade guard(s) were not provided where the periphery of the blades was less than seven feet from the floor or working level:

a) Middle rail dock crane: On or about March 4, 2016, and at times prior, workers were exposed to contact with a low speed squirrel cage fan with a missing cover in a crane cab.

Abatement Note: Abatement certification is required for this item (see enclosed Certification of Corrective Action Worksheet).

Date By Which Violation Must be Abated:
Proposed Penalty:

07/27/2016
\$0.00

A handwritten signature in blue ink, appearing to read "David Nelson", written over a horizontal line.

David Nelson
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration
7935 East Prentice Avenue, Suite 209
Greenwood Village, CO 80111
Phone: 303-843-4500 Fax: 303-843-4515



INVOICE / DEBT COLLECTION NOTICE

Company Name: Evraz Inc. NA
Inspection Site: 1612 E. Abriendo Ave., Pueblo, CO 81004
Issuance Date: 07/15/2016

Summary of Penalties for Inspection Number	1126756
Citation 1, Serious	\$65320.00
Citation 2, Repeat	\$38500.00
Citation 3, Other-than-Serious	\$0.00
TOTAL PROPOSED PENALTIES	\$103820.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your

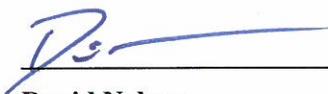
original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



David Nelson
Area Director

7/15/16

Date