

U.S. Department of Labor
Occupational Safety and Health Administration
43 Kline Village
Harrisburg, PA 17104
Phone: 717-782-3902 Fax: 717-782-3746



Citation and Notification of Penalty

To:
Domestic Casting Company, LLC
P.O. Box 220
Shippensburg, PA 17257

Inspection Number: 982026
Inspection Date(s): 06/24/2014 - 12/08/2014
Issuance Date: 12/18/2014

Inspection Site:
275 North Queen Street
Shippensburg, PA 17257

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty **you either call to schedule an informal conference (see paragraph below) or** you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is:

<https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$50,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an

employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 12/18/2014. The conference will be held by telephone or at the OSHA office located at 43 Kline Village, Harrisburg, PA 17104 on _____ at _____.

Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 982026

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257
Issuance Date: 12/18/2014

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 43 Kline Village, Harrisburg, PA 17104**

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

Citation Number _____ and Item Number _____ was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.132(a): Protective equipment, including personal protective equipment for eyes, face, head, and extremities, protective clothing, respiratory devices, and protective shields and barriers, were not provided, used, and maintained in a sanitary and reliable condition wherever it was necessary by reason of hazards of processes or environment, chemical hazards, radiological hazards, or mechanical irritants encountered in a manner capable of causing injury or impairment in the function of any part of the body through absorption, inhalation or physical contact:

- (a) Shot Blast Room - An employee operating the control panel of the small Pangborn shot blast unit was exposed to potential injuries created by the large castings rolling out onto the shaker conveyor adjacent to where the operator stands at the control panel. The 12 inch lip on the conveyor was not adequate to prevent the castings from nearly striking the employee, on or about July 23, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated: 01/15/2015
Proposed Penalty: \$3080.00



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.219(c)(4)(i): Projecting shaft ends shall present a smooth edge and end and shall not project more than one-half the diameter of the shaft unless guarded by nonrotating caps or safety sleeves.

- (a) Shot Blast Room- The projecting shaft end located on the side of the small Pangborn shot blast machine extended out 5.75 inches and the width of the shaft was 1.25 inches in diameter, on or about July 23, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

01/15/2015
\$2310.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 982026
Inspection Date(s): 06/24/2014 - 12/08/2014
Issuance Date: 12/18/2014



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.253(b)(2)(ii): Assigned storage spaces were not located where cylinders would not be knocked over or damaged by passing or falling objects, or subject to tampering by unauthorized persons:

- (a) Shot Blast Room- An acetylene cylinder located along the wall near the small shot blasting machine was not secured and was not protected from being damaged, on or about July 23, 2014.

No abatement certification or documentation required.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$2310.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(iii): Internal parts of electrical equipment, including busbars, wiring terminals, insulators, and other surfaces, were damaged or contaminated by foreign materials such as paint, plaster, cleaners, abrasives, or corrosive residues:

- (a) Shot Blast Room - The high voltage cabinet located on the back of the small Pangborn blast unit had steel shot inside of the cabinet, on or about July 23, 2014.
- (b) Shot Blast Room- The control panel for the large Wheelabrator blast unit was not sealed and steel shot was inside of the box, on or about July 23, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated: 01/15/2015
Proposed Penalty: \$3080.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 982026
Inspection Date(s): 06/24/2014 - 12/08/2014
Issuance Date: 12/18/2014



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.303(g)(2)(ii): In locations where electric equipment was likely to be exposed to physical damage, enclosures or guards were not so arranged and of such strength as to prevent such damage:

- (a) Shot Blast Room - The control panel for the large Wheelabrator blast unit was subject to being damaged by the fork truck operated in the room and there was no guard in place to protect the control panel, on or about July 23, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated:	01/15/2015
Proposed Penalty:	\$3080.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

The alleged violations below (1a, 1b and 1c) have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 2 Item 1 a Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(ii): The energy control procedures did not clearly and specifically outline the scope, purpose, authorization, rules, and techniques to be utilized for the control of hazardous energy, including, but not limited to items (a) through (d) of this section:

- (a) Shot Blast Room - The machine specific lockout/tagout procedures for the shot blast machines did not identify the sliding doors on the front of the blast units and the elevator buckets as a hazardous energy source and so the procedures did not specifically outline the techniques to use for controlling this hazardous energy source during servicing and maintenance activities, on or about July 23, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR IT'S EQUIVALENT STANDARD 29 CFR 1910.147(C)(4)(II) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 818141, CITATION NUMBER 1, ITEM NUMBER 4A, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

No abatement certification or documentation required.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	01/15/2015
Proposed Penalty:	\$6160.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 2 Item 1 b Type of Violation: **Repeat**

29 CFR 1910.147(c)(7)(i): The employer did not provide training to ensure that the purpose and function of the energy control program was understood by employees:

- (a) Shot Blast Room - The employer did not provide adequate training in lockout/tagout in that the employer did not require employees to use and employees did not use lockout/tagout when climbing up the front of the Pangborn blast machine and walking on the two shaker conveyors, or about July 23, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR IT'S EQUIVALENT STANDARD 29 CFR 1910.147(C)(7)(I) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 818141, CITATION NUMBER 1, ITEM NUMBER 4B, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/15/2015



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 2 Item 1 c Type of Violation: Repeat

29 CFR 1910.147(d): The established procedures for the application of energy control (the lockout or tagout procedures) did not cover the elements and actions listed in and was not done in sequence as required by 29 CFR 1910.147(d)(1) - (6):

- (a) Shot Blast Area - An employee walked on top of the shaker conveyor leading from the Wheelabrator shot blast machine and the conveyor, Wheelabrator and elevator bucket were not locked out, or about July 23, 2014.
- (b) Shot Blast Room - An employee climbed up the front of the Pangborn small shot blast machine from the shaker conveyor and the conveyor, Pangborn and elevator bucket were not locked out, or about July 23, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR IT'S EQUIVALENT STANDARD 29 CFR 1910.147(D) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 818141, CITATION NUMBER 1, ITEM NUMBER 4C, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

Abatement Note:

The established procedures for the application of energy control (the lockout or tagout procedures) shall cover the following elements and actions and shall be done in the following sequence:

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

- 1910.147(d)(1) - Preparation for shutdown.
- 1910.147(d)(2) - Machine or equipment shutdown.
- 1910.147(d)(3) - Machine or equipment isolation.
- 1910.147(d)(4) - Lockout or tagout device application.
- 1910.147(d)(5) - Stored energy must be relieved, disconnected restrained and otherwise rendered safe.
- 1910.147(d)(6) - Verification of isolation. Prior to starting work on machines or equipment that have been locked out or tagged out, the authorized employee shall verify that isolation and de-energization of the machine or equipment have been accomplished.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/15/2015



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 2 Item 2 Type of Violation: **Repeat**

29 CFR 1910.212(a)(1): Machine guarding was not provided to protect operators and other employees from hazards created by rotating parts:

- (a) Shot Blast - An auger, located at floor level, carried abrasive steel shot to the bucket elevator of the Wheelabrator tumble shot blasting machine. The metal mesh cover did not completely cover the rotating auger, on or about July 23, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.212(A)(1) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 818141, CITATION NUMBER 1, ITEM NUMBER 5, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

Abatement certification and documentation required within 10 days after abatement date. The certification shall include a statement that abatement is complete, the date and method of abatement, and state that employees and their representatives were informed of this abatement. Abatement documentation shall include documents demonstrating that abatement is complete, such as evidence of the purchase or repair of equipment, photographic or video evidence of abatement or other written records.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	01/15/2015
Proposed Penalty:	\$4620.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 2 Item 3 Type of Violation: **Repeat**

29 CFR 1910.134(e)(3)(i): The employer did not ensure that a follow-up medical examination was provided for an employee who gave a positive response to any question among questions 1 through 8 in Section 2, Part A of Appendix C or whose initial medical examination demonstrated the need for a follow-up medical examination:

- (a) Shot Blast Area - An employee who was not medically cleared to wear a respirator and who needed to be cleared by their family doctor or pulmonologist in order to wear a respirator on July 26, 2013 was fit tested on November 13, 2013 and was required to wear a respirator in the workplace, on or about June 25, 2014.
- (b) Shot Blast Area - An employee who was not medically cleared to wear a respirator and who needed to be cleared by their family doctor or pulmonologist in order to wear a respirator on July 26, 2013 was fit tested on November 13, 2013 and was required to wear a respirator in the workplace, on or about April 24, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR IT'S EQUIVALENT STANDARD 29 CFR 1910.134(C)(1) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 835024, CITATION NUMBER 1, ITEM NUMBER 5, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

No abatement certification or documentation required.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$154.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 2 Item 4 Type of Violation: **Repeat**

29 CFR 1910.134(f)(2): The employer did not ensure that an employee using a tight-fitting facepiece respirator was fit tested prior to initial use of the respirator, whenever a different respirator facepiece (size, style, model or make) was used, and at least annually thereafter:

- (a) Shot Blast Area - The employer did not ensure that an employee using a tight-fitting Moldex disposable dust mask was fit tested prior to wearing the dust mask in the workplace, on or about June 25, 2014.
- (b) Shot Blast Area - The employer did not ensure that an employee using a tight-fitting Moldex disposable dust mask was fit tested prior to wearing the dust mask in the workplace, on or about June 24, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR IT'S EQUIVALENT STANDARD 29 CFR 1910.134(C)(1) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 835024, CITATION NUMBER 1, ITEM NUMBER 5, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

No abatement certification or documentation required.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$154.00



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 2 Item 5 Type of Violation: **Repeat**

29 CFR 1910.134(g)(1)(i)(A): The employer permitted respirators with tight-fitting facepieces to be worn by employees who had facial hair that came between the sealing surface of the facepiece and the face:

- a) Shot Blast Area - An employee wearing a tight-fitting 3M 8210 dust mask had facial hair that came between the sealing surface of the facepiece and the face, on or about June 24, 2014.

DOMESTIC CASTING COMPANY, LLC WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.134(C)(1) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 835024, CITATION NUMBER 1, ITEM NUMBER 5, AND WAS AFFIRMED AS A FINAL ORDER ON JULY 30, 2013, WITH RESPECT TO A WORKPLACE LOCATED AT 275 NORTH QUEEN STREET, SHIPPENSBURG, PENNSYLVANIA.

No abatement certification or documentation required.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$154.00



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 3 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.36(g)(2): An exit access was not at least 28 inches (71.1 cm) wide at all points:

- (a) Shot Blast Area - The narrow aisle leading past the High Voltage electrical panel located on the back of the small shot blast machine was less than 28 inches wide, on or about July 23, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

01/15/2015
\$0.00



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 3 Item 2 Type of Violation: **Other-than-Serious**

29 CFR 1910.178(q)(6): Industrial trucks were altered so that the relative positions of the various parts were different from what they were when originally received from the manufacturer, nor must they be altered either by the addition of extra parts not provided by the manufacturer or by the elimination of any parts, except as provided in paragraph (q)(12) of this section:

- (a) Domestic Casting Company LLC - One of the forks on the K20 Toyota fork lift (serial number 71271) had the tip cut off and the tip of the shortened fork was bent downward resulting in a difference in the height of the fork tips, on or about July 23, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated:	01/15/2015
Proposed Penalty:	\$0.00



Citation and Notification of Penalty

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257

Citation 3 Item 3 Type of Violation: **Other-than-Serious**

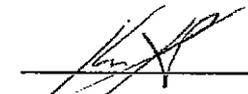
29 CFR 1910.303(f)(1): Each disconnecting means required by this subpart for motors and appliances was not legibly marked to indicate its purpose, unless located and arranged so the purpose is evident:

- a) Hunter Line Area - The electrical disconnects for the ceiling fans were not marked to indicate their purpose, on or about June 24, 2014.

Abatement certification required within 10 days after abatement date. The certification shall include a statement that abatement is complete, date and method of abatement, and states employees and their representatives were informed of this abatement.

Date By Which Violation Must be Abated:
Proposed Penalty:

01/15/2015
\$0.00



Kevin Kilp
Area Director

U.S. Department of Labor
Occupational Safety and Health Administration
43 Kline Village
Harrisburg, PA 17104
Phone: 717-782-3902 Fax: 717-782-3746



INVOICE / DEBT COLLECTION NOTICE

Company Name: Domestic Casting Company, LLC
Inspection Site: 275 North Queen Street, Shippensburg, PA 17257
Issuance Date: 12/18/2014

Summary of Penalties for Inspection Number	982026
Citation 1, Serious	\$13860.00
Citation 2, Repeat	\$11242.00
Citation 3, Other-than-Serious	\$0.00
TOTAL PROPOSED PENALTIES	\$25102.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on **OSHA Penalty Payment Form**. The direct link is <https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334>. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$50,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your

original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Kevin Kilp
Area Director

12-18-2014
Date