

U.S. Department of Labor
Occupational Safety and Health Administration
3300 Vickery Road
North Syracuse, NY 13212
Phone: 315-451-0808 Fax: 315-451-1351



Citation and Notification of Penalty

To:
CROSMAN CORPORATION
David Dandino, Occup. Health & Safety Mgr.
7629 Routes 5 & 20
Bloomfield, NY 14469

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012

Inspection Site:
7629 ROUTES 5 & 20
Bloomfield, NY 14469

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest – You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. **Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.**

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to “DOL-OSHA”. Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days

(excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 09/27/2012. The conference will be held at the OSHA office located at 3300 Vickery Road, North Syracuse, NY 13212 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 283828

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469
Issuance Date: 09/27/2012

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: **U.S. Department of Labor – Occupational Safety and Health Administration, 3300 Vickery Road, North Syracuse, NY 13212**

Citation Number 1 and Item Number 1 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 2 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 3c was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 5a was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 5b was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 7 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 8 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 9 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 13a was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 13b was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 14a was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 14b was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 15 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 17a was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 19 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 20 was corrected on _____
By (Method of Abatement): _____

Citation Number 1 and Item Number 21 was corrected on _____
By (Method of Abatement): _____

Citation Number 2 and Item Number 1 was corrected on _____
By (Method of Abatement): _____

I certify that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement.

Signature

Date

Typed or Printed Name

Title

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.22(c):

Covers and/or guardrails were not provided to protect personnel from the hazards of open pits, tanks, vats, ditches, etc.:

- a) **Bluing Room, Mixer Area, on or about 4/4/12: Two 12 inch floor holes over the holding tank mixers were not covered.**
- b) **Treatment Bldg., on or about 4/5/12: An opening in the floor drain grating between press 1 and 2, measuring 5" X 9 1/2" was not covered and an opening in the floor drain grating at the clarifier, measuring 6" X 7" was not covered.**
- c) **Treatment Bldg., on or about 4/5/12: The waste water discharge pit, measuring 24" X 24" X 42" deep was not covered.**
- d) **Ammo Dept., on or about 4/12/12: An opening in the sump pump pit next to the Titanic, measuring 9" X 15" was not covered.**

Abatement certification must be submitted for item c.

Date By Which Violation Must be Abated:
Proposed Penalty:

10/27/2012
\$5000.00



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
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Citation 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.23(c)(1):

Open-sided floor(s) or platform(s) 4 feet or more above the adjacent floor or ground level were not guarded by standard railings (or the equivalent as specified in 29 CFR 1910.23(e)(3)(i) through (v)), on all open sides:

- a) **Chip Room, on or about 4/4/12: Overhead storage area over the screw machine workshop, approximately 9 feet from floor level, was not provided with standard guardrails.**
- b) **Assembly Area, on or about 4/5/12: Overhead storage area over the first aid office, approximately 10 feet from floor level, was not provided with standard guardrails.**
- c) **Treatment Bldg., on or about 4/5/12: Catwalk for clarifier, approximately 10 feet from floor level, was not adequately guarded in there were guardrails missing in a three foot section and there were midrails missing on one end.**
- d) **Old Receiving Area, on or about 4/11/12: Storage area over the phone room, approximately 10 feet from floor level was not provided with guardrails and the area over the ammo office had midrails missing.**

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Company Name: CROSMAN CORPORATION
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e) Maintenance Woodshop, on or about 4/12/12: Overhead storage area over the woodshop, approximately 10 feet from floor level was not provided with guardrails.

f) Ammo Dept., Tank Farm, on or about 4/12/12: Platform for the oil and mop water tank was not provided with guardrails on the left side.

Abatement certification must be submitted for item c.

Date By Which Violation Must be Abated:
Proposed Penalty:

10/27/2012
\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 3 a Type of Violation: **Serious**

29 CFR 1910.107(b)(5)(i):

Visible gauges or audible alarm or pressure activated devices were not installed to indicate or insure that the required air velocity is maintained:

- a) Room off the Solder Room, on or about 4/4/12: A Binks spray booth was not provided with a manometer or equivalent.**
- b) Paint Room, on or about 4/5/12: The manometers on Spray booth #1 and spray booth #2 were not functioning.**
- c) Wood Shop. on or about 4/5/12: A Paasche spray booth was not provided with a manometer or equivalent.**

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$5000.00

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Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 3 b Type of Violation: **Serious**

29 CFR 1910.107(b)(10):

Panels did not effectively isolate the spraying area from the area in which the lighting unit was located:

a) Paint Room, on or about 4/5/12: The transparent lens was broken for the light fixture in the touchup paint spray booth.

Date By Which Violation Must be Abated:

Corrected During Inspection

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Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 3 c Type of Violation: **Serious**

29 CFR 1910.107(g)(2):

All spraying areas were not kept as free from the accumulation of deposits of combustible residues as practical, with cleaning conducted daily if necessary:

- a) Paint Room, on or about 4/5/12: Spray booth 1 and 2 had a heavy accumulation of combustible residue on the walls of the booths.**
- b) Wood Shop, on or about 4/5/12: Paasche spray booth had a heavy accumulation of combustible residue on the walls of the booth.**

Abatement certification must be submitted for these items.

Date By Which Violation Must be Abated:

10/27/2012

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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Occupational Safety and Health Administration

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Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
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Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.110(e)(4)(iii):

Permanent and removable fuel containers were not securely mounted to prevent jarring loose, slipping, or rotating:

a) Assembly, on or about 4/11/12: Yale forklift #3230 for BB marker did not have the LP gas container secured in place in that there was no locator pin to secure the tank.

Abatement certification must be submitted for this item.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$3000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 5 a Type of Violation: **Serious**

29 CFR 1910.147(c)(4)(i):

Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) Machine Shop, on or about 3/27/12: Lockout procedures were not utilized on a Federal part revolution mechanical power press #4, Serial #26-3496 resulting in serious injury to an employee.

Abatement documentation must be submitted for this item.

| | |
|---|------------|
| Date By Which Violation Must be Abated: | 10/04/2012 |
| Proposed Penalty: | \$7000.00 |

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

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Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 5 b Type of Violation: **Serious**

29 CFR 1910.147(c)(6)(i):

The employer did not conduct an annual or more frequent inspection of the energy control procedure to ensure that the procedure and requirements of this standard were followed:

a) At the establishment, on or about 3/27/12: Annual inspections of the energy control procedures were not conducted to ensure that the procedures and requirements of the standard were being followed. Servicing and maintenance is performed on various equipment, including, but not limited to mechanical power presses and screw machines.

Abatement documentation must be submitted for this item.

Date By Which Violation Must be Abated:

10/27/2012

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
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Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
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Citation 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.151(c):

Where employees were exposed to injurious corrosive materials, suitable facilities for quick drenching or flushing of the eyes and body were not provided within the work area for immediate emergency use:

- a) **Finishing Room, on or about 4/5/12: There was no eyewash provided for employees using and/or dispensing SR201, a corrosive material for the tumblers.**
- b) **Paint Room, on or about 4/5/12: There was no eyewash provided for employees using and/or dispensing Morphos 101LTF, a corrosive material.**

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.176(b):

Material storage racks had damaged vertical supports and materials stored on storage racks were not stable:

- a) **Warehouse/Receiving, on or about 4/5/12: Vertical uprights and cross bracing on storage racks were damaged at R2-A10, R6-A1, R12-A1, across from R12-R13 at finished product holding area and a pallet with material was broken at R8-B12 and not secured from sliding or collapse.**
- b) **Farmington Warehouse, on or about 4/11/12: Vertical uprights on storage racks were damaged at S19, S45, S37-A17 and S32-A1.**

Abatement certification is required for these items.

| | |
|---|------------|
| Date By Which Violation Must be Abated: | 10/27/2012 |
| Proposed Penalty: | \$5000.00 |



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 8 Type of Violation: **Serious**

29 CFR 1910.212(a)(1):

Machine guarding was not provided to protect operator(s) and other employees from hazard(s) created by rotating parts, ingoing nip points, moving parts and pinch points:

- a) **Machine Shop, on or about 4/4/12: Rotating chucks on the following machines were not guarded, including, but not limited to: Wilton drill press #5, Buffalo drill press #15, Snow drill/tap machines #002, 003, 004, 005, the 766 drill fixture, Aro deburrer for Rifler #2 along with the horizontal rotating screw drive, Aro deburrer for Rifler #1, and Dayton CNC drill press.**
- b) **Machine Shop, on or about 4/4/12: Unused portion of saw on a Wells horizontal bandsaw was not guarded on the right side.**
- c) **Machine Shop, on or about 4/4/12: Ingoing nip points and pinch points at the cables and pulleys for the Brown & Sharpe screw machines #11, 13, 14, 15, 16, 17, 18, 19, 20 were not guarded.**
- d) **Machine Shop, on or about 4/4/12: Brown & Sharpe screw machine #13 and #17, rotating chuck on the deburring attachments and pinch points at the clamping devices were not guarded.**
- e) **Machine Shop, on or about 4/4/12: Rotating chuck on a Clausing lathe was not guarded.**
- f) **Solder Room, on or about 4/4/12: Rotating chucks on the following drill presses were not guarded: A Clausing, two Buffalo #04 and #9, and a Jet #06.**
- g) **Solder Room, on or about 4/4/12: Two rotating chucks on a Benjamin drilling fixture were not guarded.**
- h) **Finishing Room, on or about 4/5/12: Rotating chucks on seven Buffalo drill presses were not guarded.**

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

- i) Wood Shop, on or about 4/5/12: Rotating chucks on a Buffalo drill press and a Jet milling/drilling machine were not guarded.**
- j) Assembly, on or about 4/11/12: Ingoing nip points on a 760 wheel conveyor and a R71 wheel conveyor were not guarded where sections of conveyor slats were broken and/or missing.**
- k) Assembly, 2100 Cell, on or about 4/11/12: Rotating parts and moving parts on the pump cup rod assembly pinning operation were not guarded.**
- l) Assembly, Benjamin Rifle Cell, on or about 4/11/12: There was no guard over the foot pedal on a valve winder to protect from unintended operation.**
- m) Assembly, Benjamin Rifle Cell, on or about 4/11/12: Rotating chucks on two Buffalo drill presses were not guarded.**
- n) Farmington Warehouse, UPS Bay 3, on or about 4/11/12: Ingoing nip points on an International Baler were not guarded in that the interlock switch was not functioning and the baler could be operated with the doors open.**
- o) Ammo Dept., Marker #2, on or about 4/12/12: Ingoing nip points, moving parts and pinch points on Marker #2 machine were not guarded.**
- p) Ammo Dept., BB Chopper Area, on or about 4/12/12: Ingoing nip points on the feed rollers for BB choppers #1, 2 and 3 were not guarded.**

Abatement documentation must be submitted for items a,c,f,i,n,o.

Date By Which Violation Must be Abated:
Proposed Penalty:

10/27/2012
\$7000.00

U.S. Department of Labor
Occupational Safety and Health Administration

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Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
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Citation 1 Item 9 Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii):

Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

- a) Machine Shop, on or about 4/4/12: Point of operation was not adequately guarded on 00G Model Brown & Sharpe screw machines #6, 7, 8, 9 and 15 and 2G Model Brown & Sharpe screw machines # 17, 18, 19.**
- b) Assembly, on or about 4/11/12: Point of operation was not guarded on two Bracker presses at Line 417, Bracker press at Line 1088, Bracker press at Line 66, Bracker press at Line 1300 and Bracker press #005 at the Break Barrel Line.**

Abatement certification must be submitted for these items.

| | |
|---|------------|
| Date By Which Violation Must be Abated: | 10/27/2012 |
| Proposed Penalty: | \$5000.00 |

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

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Occupational Safety and Health Administration

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Company Name: CROSMAN CORPORATION
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Citation 1 Item 10 Type of Violation: **Serious**

29 CFR 1910.212(b):

Machine(s) designed for fixed location(s) were not securely anchored to prevent walking or moving:

- a) **Wood Shop, on or about 4/5/12: Buffalo drill press for #4 Benjamin forearm was not anchored to prevent walking or moving.**
- b) **Assembly, Benjamin Rifle Cell, on or about 4/11/12: Two Buffalo drill presses were not anchored to prevent walking or moving.**
- c) **EDM Room, on or about 4/12/12: A KT Industries pedestal drill press, Serial #266793, was not anchored to prevent walking or moving.**

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$4000.00

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Company Name: CROSMAN CORPORATION
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Citation 1 Item 11 Type of Violation: **Serious**

29 CFR 1910.213(h)(1):

The sides of the lower exposed portion of the blade of radial saw(s) were not guarded to the full diameter of the blade by a device that automatically adjusted itself to the thickness of the stock and remained in contact with the material being cut:

- a) **Wood Shop, on or about 4/5/12: A Craftsman 10 inch radial arm saw was not provided with a lower blade guard on the right side.**
- b) **Maintenance Woodworking Shop, on or about 4/12/12: A DeWalt radial arm saw was not provided with lower blade guards.**

Date By Which Violation Must be Abated:
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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 12 a Type of Violation: **Serious**

29 CFR 1910.217(b)(6)(i):

Two-hand trip(s) on mechanical power press(es) using full revolution clutches did not have the individual operator's hand controls protected against unintentional operation:

a) Machine Shop, on or about 4/4/12: Two hand controls on two L&J full revolution mechanical power presses #12 and #14 did not have the two hand trip buttons protected from unintended operation.

Date By Which Violation Must be Abated:
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\$5000.00



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
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Citation 1 Item 12 b Type of Violation: **Serious**

29 CFR 1910.217(b)(7)(iii):

Fixing of selection of off, inch, single stroke and continuous on mechanical power press(es) using part revolution clutches were not capable of supervision by the employer:

- a) **Machine Shop, on or about 3/29/12: The keys were left in the controls for the run/jog and hand/foot mode on Federal part revolution mechanical power press #4, Serial #26-3496.**
- b) **Machine Shop, on or about 3/29/12: The keys were left in the controls for the single stroke/continuous and foot/continuous mode on Federal part revolution mechanical power Press #3, Serial #4-2170.**

Date By Which Violation Must be Abated:

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Company Name: CROSMAN CORPORATION
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Citation 1 Item 12 c Type of Violation: **Serious**

29 CFR 1910.217(c)(2)(i)(a):

Point of operation guard(s) on mechanical power press(es) did not prevent entry of hands or fingers into the point of operation by reaching through, over, under or around the guard(s)

a) Machine Shop, on or about 4/4/12: Point of operation on a L&J full revolution mechanical power press #12 was not adequately guarded in that a section of guarding was missing on the right side, opening measured 2 1/2" X 10" X 8".

Date By Which Violation Must be Abated:

Corrected During Inspection

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 13 a Type of Violation: **Serious**

29 CFR 1910.219(c)(4)(i):

Unguarded projecting shaft end(s) did not present a smooth edge and end and projected more than one half the diameter of the shaft:

- a) **Ammo Dept., CO2 filler room, on or about 4/12/12: Rotating shaft end with keyway at the O12 conveyor gear box was not guarded.**
- b) **Ammo Dept., Pellet Packer Room, on or about 4/12/12: Rotating shaft end with setscrews on the pellet filler was not guarded.**
- c) **Ammo Dept., on or about 4/12/12: Rotating shaft end at the feeder for the Bliss #1 copper press, left side, was not guarded.**
- d) **Ammo Dept., on or about 4/12/12: Rotating shaft end with setscrews driving the scrap conveyor for the double bank redraw machine was not guarded.**

Abatement certification must be submitted for item b, c.

Date By Which Violation Must be Abated:

10/27/2012

Proposed Penalty:

\$5000.00



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 14 b Type of Violation: **Serious**

29 CFR 1910.219(e)(3)(i):

Vertical or inclined belt(s) were not enclosed by guard(s) conforming to the requirements specified at 29 CFR 1910.219(m) and (o):

- a) Machine Shop, on or about 4/4/12: Flat belt driving the main shaft on the Brown & Sharpe screw machine #19 was not guarded.**
- b) Ammo Dept., BB Chopper Area, on or about 4/12/12: V belts driving chopper #2 were not adequately guarded in that the guard was damaged and pulled away, exposing the belts.**
- c) Ammo Dept., on or about 4/12/12: Two belts driving the roll stock feeder on the Bliss #1 copper press were not adequately guarded.**

Abatement certification must be submitted for item c.

Date By Which Violation Must be Abated:

10/27/2012

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 15 Type of Violation: **Serious**

29 CFR 1910.219(f)(3):

Sprocket wheels and chains which were seven -7 feet or less above floors or platforms were not enclosed:

- a) Machine Shop, on or about 4/4/12: Chain and sprockets driving the oil pump on Brown & Sharpe screw machine #18 were not guarded.**
- b) Ammo Dept., on or about 4/12/12: Three chains and sprockets driving the flight conveyor for the Titanic supply pump for BBs were not guarded.**
- c) Ammo Dept., on or about 4/12/12: Two sets of chain and sprockets driving the roll stock feeder for the Bliss #1 cupper were not enclosed.**

Abatement certification must be submitted for item c.

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|---|------------|
| Date By Which Violation Must be Abated: | 10/27/2012 |
| Proposed Penalty: | \$5000.00 |

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 16 Type of Violation: **Serious**

29 CFR 1910.242(b):

Compressed air used for cleaning purposes was not reduced to less than 30 p.s.i.:

- a) **Quality Shooting Range, on or about 4/5/12: Compressed air gun measured approximately 90 psi.**
- b) **Ammo Dept., on or about 4/12/12: Compressed air guns at Dunham lathes #1289, 1290, 1292 and 1293 measured approximately 90 psi.**
- c) **Tool Room, EDM Room, on or about 4/12/12: A compressed air gun at the Sunnen honing machine measured approximately 90 psi.**

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$3000.00



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 17 a Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(iv):

There were damaged parts that could adversely affect safe operation or mechanical strength of the equipment, such as parts that were broken, bent, cut, or deteriorated by corrosion, chemical action, or overheating:

- a) **Warehouse/Receiving, on or about 4/5/12: Flexible conduit providing current to a Ferro battery charger was unraveling, exposing conductors to damage.**
- b) **Farmington Warehouse, on or about 4/11/12: Flexible cord providing current to a Lantech wrapper at Bay 4 had damage to the outer insulation of the cord.**

Abatement certification must be submitted for item b.

Date By Which Violation Must be Abated: 10/04/2012
Proposed Penalty: \$3000.00

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 17 b Type of Violation: **Serious**

29 CFR 1910.305(b)(1)(iii):

Cable was not secured to the cabinet, cutout box, or meter socket enclosure::

a) Ammo Dept., Plate Line, on or about 4/12/12: Flexible conduit was pulled loose at the water meter fitting.

Date By Which Violation Must be Abated:

Corrected During Inspection

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 18 Type of Violation: **Serious**

29 CFR 1910.304(g)(5):

The path to ground from circuits, equipment, and enclosures was not permanent, continuous, and effective:

- a) Ammo Dept., 500 Count Packer Line, on or about 4/12/12: Dayton pedestal fan and a Pennsylvania scale were not grounded.**
- b) Ammo Dept., on or about 4/12/12: A Dayton pedestal fan at the Bullard vertical turret lathe was not grounded**

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$5000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 19 Type of Violation: **Serious**

29 CFR 1910.305(b)(1)(ii):

Unused openings in boxes, cabinets, or fittings were not effectively closed:

- a) **Marker BB Area, on or about 4/5/12: A circuit breaker panel #CH LP-1 had five blanks missing.**
- b) **Old Receiving Area, on or about 4/11/12: A circuit breaker panel RELP-3 had one blank missing.**
- c) **Farmington Warehouse, on or about 4/11/12: A circuit breaker panel LP3 had one blank missing and openings around the main breaker switch were not covered.**
- d) **Ammo Dept., BB Chopper area next to Chopper #1, on or about 4/12/12: A circuit breaker panel AMLPP-1 on column had one blank missing.**

Abatement certification must be submitted for item c.

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| Date By Which Violation Must be Abated: | 10/27/2012 |
| Proposed Penalty: | \$5000.00 |



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 20 Type of Violation: **Serious**

29 CFR 1910.305(g)(1)(iv)(A):

Flexible cords and/or cables were used as a substitute for the fixed wiring of a structure:

- a) **Assembly, on or about 4/11/12: Relocatable power taps (RPT's) were being used as permanent wiring, including, but not limited to, at the 1088 testing fixture station 3 and at station 4, two RPT's at the 1088 build station, RPT at line 1300 inspection range.**
- b) **Ammo Dept., on or about 4/12/12: A yellow extension cord and a relocatable power tap providing current to a Piercer machine and a light were being used as permanent wiring.**
- c) **Ammo Dept., on or about 4/12/12: An extension cord and a relocatable power tap providing current to two graphs at the burst oven were being used as permanent wiring.**
- d) **Ammo Dept., Cupper Area, on or about 4/12/12: A flexible cord next to the Bliss part revolution mechanical power press providing current to an air gauge was strung overhead and being used as permanent wiring.**
- e) **Ammo Dept., on or about 4/12/12: An extension cord strung overhead and across the floor to provide power to a sump pump for the Titanic was being used as permanent wiring.**

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

f) Ammo Dept., BB Packer, on or about 4/12/12: A flexible cord with a four way receptacle outlet attached, providing current to the taper and sealer, was being used as permanent wiring.

Abatement certification must be submitted for item a.

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| Date By Which Violation Must be Abated: | 10/27/2012 |
| Proposed Penalty: | \$3000.00 |

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 1 Item 21 Type of Violation: **Serious**

29 CFR 1910.305(j)(4)(ii):

An individual disconnecting means was not provided for each controller:

a) Farmington Warehouse, on or about 4/11/12: No disconnecting means was provided for an International baler at the UPS Bay 3, in that it was directly wired into a junction box on the wall.

Abatement certification must be submitted for this item.

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|---|------------|
| Date By Which Violation Must be Abated: | 10/27/2012 |
| Proposed Penalty: | \$3000.00 |

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 283828
Inspection Date(s): 03/29/2012 - 05/09/2012
Issuance Date: 09/27/2012



Citation and Notification of Penalty

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469

Citation 2 Item 1 Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(ii):

The energy control procedures did not clearly and specifically outline the scope, purpose, authorization, rules, and techniques to be utilized for the control of hazardous energy, including, but not limited to Items (a) through (d) of this section:

a) Machine Shop, on or about 3/29/12: There were no written energy control procedures for machinery and equipment, including, but not limited to mechanical power presses, screw machines, lathes, bar feeders, mills, Reclamet spin dryer.

Abatement documentation must be submitted for this item.

Employer was previously cited for a violation of this Occupational Safety and Health standard which was contained in OSHA number 312374515, Citation Number 1, Item 3 and was affirmed as a final order on 6/25/10 with respect to a workplace located at Routes 5 & 20, East Bloomfield, NY 14443.

Date By Which Violation Must be Abated: 10/27/2012
Proposed Penalty: \$35000.00

A handwritten signature in black ink, appearing to read "Chris Adams", is written over a horizontal line.

Christopher Adams, CIH, CSP
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration
3300 Vickery Road
North Syracuse, NY 13212
Phone: 315-451-0808 Fax: 315-451-1351



INVOICE / DEBT COLLECTION NOTICE

Company Name: CROSMAN CORPORATION
Inspection Site: 7629 ROUTES 5 & 20, Bloomfield, NY 14469
Issuance Date: 09/27/2012

| | |
|---|--------------------|
| Summary of Penalties for Inspection Number | 283828 |
| Citation 1, Serious | \$98000.00 |
| Citation 2, Repeat | \$35000.00 |
| TOTAL PROPOSED PENALTIES | \$133000.00 |

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

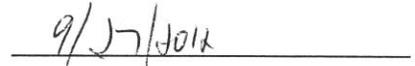
Delinquent Charges: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Christopher Adams, CIH, CSP

Area Director



Date