

U.S. Department of Labor
Occupational Safety and Health Administration
PEORIA AREA OFFICE
1320 W. Commerce Drive, Suite 800
PEORIA, IL 61615
Phone: (309)589-7033 FAX: (309)589-7326



Citation and Notification of Penalty

To:
All-Feed Processing and Packaging, Inc.
and its successors
PO Box 171
Alpha, IL 61413

Inspection Number: 314850421
Inspection Date(s): 05/04/2011-10/26/2011
Issuance Date: 11/02/2011

Inspection Site:
717 W. Division St.
Galva, IL 61434-1636

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or , if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer. **The penalty dollar amounts need not be posted and may be marked out or covered up prior to posting.**

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal

conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the page 4 Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest - You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

Penalty Payment - Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Notification of Corrective Action - For each violation which you do not contest, you are required by 29 CFR 1903.19 to submit an Abatement Certification to the Area Director of the OSHA office issuing the citation and identified above. The certification must be sent by you within 10 calendar days of the abatement date indicated on the citation. For **Willful** and **Repeat** violations, documents (examples: photos, copies of receipts, training records, etc.) demonstrating that abatement is complete must accompany the certification. Where the citation is classified as **Serious** and the citations states that abatement documentation is required, documents such as those described above are required to be submitted along with the abatement certificate. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item.

All abatement verification documents must contain the following information: 1) Your name and address; 2) the inspection number (found on the front page); 3) the citation and citation item number(s) to which the submission relates; 4) a statement that the information is accurate; 5) the signature of the employer or employer's authorized representative; 6) the date the hazard was corrected; 7) a brief statement of how the hazard was corrected; and 8) a statement that affected employees and their representatives have been informed of the abatement.

The law also requires a copy of all abatement verification documents, required by 29 CFR 1903.19 to be sent to OSHA, also be posted at the location where the violation appeared and the corrective action took place.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities - The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation, but not sooner than 30 calendar days after the Citation Issuance Date. You are encouraged to review the information concerning your establishment at WWW.OSHA.GOV. If you have any dispute concerning the accuracy of the information displayed, please contact this office.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 11/02/2011. The conference will be held at the OSHA office located at PEORIA AREA OFFICE, 1320 W. Commerce Drive, Suite 800, PEORIA, IL, 61615 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.146(c)(7)(iii): The employer did not document the basis for determining that all hazards in a permit space had been eliminated, through a written certification that contained the date, the location of the space, and the signature of the person making the determination:

The employer does not document the basis for determining all hazards in the pit located in the North Building are eliminated through a written certification prior to an employee entering.

The employer did not ensure through written documentation that all hazards in a permit space had been eliminated. To abate this violation, the employer must conduct training for all employees that will enter permit spaces, prevent employees from entering the permit spaces until those employees are trained.

*****Abatement certification is required for this item in accordance with the requirements of 29 CFR 1903.19(c)*****

Date By Which Violation Must be Abated:	11/14/2011
Proposed Penalty:	\$ 3850.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 2 Item 1 Type of Violation: **Willful**

29 CFR 1910.178(c)(2)(vii): Powered industrial trucks other than those designated as DY, EE, or EX were used in atmospheres in which combustible dust would not likely be thrown into suspension by the normal operation of equipment or apparatus in quantities sufficient to produce explosive or ignitable mixtures but where deposits or accumulations of such dust may be ignited by arcs or sparks originating in the truck:

The Toyota Model 8FGCU25 Powered Industrial Truck is used in the grinding and processing areas which are Class II, Division 2 locations where dust is produced by the processing of products including, but not limited to, starch and cellulose fiber.

The employer did not ensure powered industrial trucks other than those designated as DY, EE or EX were used in atmospheres in which combustible dust would not likely be thrown into suspension by the normal operation of equipment or apparatus in quantities sufficient to produce explosive or ignitable mixtures. To abate this violation, the employer must ensure powered industrial trucks designated as DY, EE or EX are used in atmospheres in which combustible dust would not likely be thrown into suspension by the normal operation of equipment or apparatus in quantities sufficient to produce explosive or ignitable mixtures and ensure employees follow these procedures.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including a copy of the site-specific program detailing the procedures used to ensure compliance and training of employees.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.178(c)(2)(vii) WHICH WAS CONTAINED IN OSHA INSPECTION 310802228, CITATION 2, ITEM 1, WAS AFFIRMED AS A FINAL ORDER ON FEBRUARY 3, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

*****Abatement documentation is required for this item in accordance with the requirements of 29 CFR 1903.19(d)*****

Date By Which Violation Must be Abated:	11/14/2011
Proposed Penalty:	\$ 53900.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 2 Item 2 Type of Violation: **Willful**

29 CFR 1910.307(c): Equipment, wiring methods and installations of equipment in hazardous (classified) locations were intrinsically safe, or approved for the hazardous (classified) location, or safe for the hazardous (classified) location:

In the grinding and processing areas, the electrical equipment, including but not limited to, the hoists and motors, are not intrinsically safe and approved for Class II, Division 2 locations.

The employer did not ensure equipment and installations of equipment in hazardous (classified) locations were intrinsically safe, or approved for the hazardous (classified) location, or safe for the hazardous (classified) locations. To abate this violation, the employer must ensure the electrical equipment installed in the grinding and processing areas is Class II, Division 2, and that no employee uses the electrical equipment in the grinding and processing areas until such changes have been made.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including removal of unapproved electrical equipment and installation of appropriate electrical equipment as needed.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.307(c) WHICH WAS CONTAINED IN OSHA INSPECTION 310802228, CITATION 2, ITEM 2, WAS AFFIRMED AS A FINAL ORDER ON FEBRUARY 3, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

***** Abatement documentation is required for this item in accordance with the requirements of 29 CFR 1903.19(d) *****

Date By Which Violation Must be Abated:	12/19/2011
Proposed Penalty:	\$ 53900.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 3 Item 1 Type of Violation: **Repeat**

Section 5(a)(1) of the Occupational Safety and Health Act of 1970: The employer did not furnish employment and a place of employment which were free from recognized hazards that were causing or likely to cause death or serious physical harm to employees in that employees were exposed to the hazard of crushing injuries:

Employees working in M1, M2, and M3 are exposed to the hazard of being crushed by a load suspended from the Harrington hoists located above the hoppers because the lifting devices are not marked with the rated load where it was visible and a nameplate of the permanent marking is not affixed on the lifting device containing the manufacturer name and address, serial number, lifter weight and the rated load.

Among other methods, one feasible and acceptable abatement method to correct this hazard is to mark the rated load of the lifting device on the main structure where it is visible and affix a nameplate or other permanent marking displaying the manufacturer's name and address, serial number, lift weight and rated load in accordance with ASME B30.20-2010, American Society of Mechanical Engineers for Below-the-Hook Lifting Devices, Section 20-1.2.1.

The employer did not ensure the lifting devices were marked with the rated load where it was visible and a nameplate of the permanent marking was affixed on the lifting device containing the manufacturer's name and address, serial number, lifter weight and the rated load. To abate this violation, the employer must ensure the lifting devices are marked with the rated load where it is visible and a nameplate of the permanent marking is affixed on the lifting device containing the manufacturer's name and address, serial number, lifter weight and the rated load and that no employee uses the lifting devices until such changes have been made.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including removal of the unmarked lifting devices and installation and use of appropriately marked lifting devices.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD SECTION 5(a)(1) WHICH WAS CONTAINED IN OSHA INSPECTION 310802228, CITATION 1, ITEM 2, WAS AFFIRMED AS A FINAL ORDER ON FEBRUARY 3, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

*****Abatement documentation is required for this item in accordance with the requirements of 29 CFR 1903.19(d)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 7700.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 3 Item 2 Type of Violation: **Repeat**

29 CFR 1910.146(c)(2): The employer did not inform exposed employees, by posting danger signs or by any other equally effective means, of the existence and location of and the danger posed by the permit spaces:

The M1 and M3 Bag Houses are not labeled with danger signs or any other usually effective means indicating the existence, location and danger posed by these permit spaces.

The employer did not ensure employees were informed of the existence and location of and the danger posed by permit spaces. To abate this violation, the employer must inform employees of the existence and location of and the danger posed by the permit spaces.

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including receipt of purchase for approved danger signs and training of employees.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.146(c)(2) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 312886385, CITATION NUMBER 1, ITEM NUMBER 2, AND WAS AFFIRMED AS A FINAL ORDER ON OCTOBER 22, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

*****Abatement documentation is required for this item in accordance with the requirements of 29 CFR 1903.19(d)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 7700.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 3 Item 3a Type of Violation: Repeat

29 CFR 1910.178(l)(1)(ii): The employer did not ensure that each operator had successfully completed the training required by paragraph (l), except as permitted by paragraph (l)(5), prior to permitting an employee to operate a powered industrial truck:

The employer has not provided training to employees on the safe operation of the fork lifts.

The employer did not ensure that employees were trained on the safe operation of the fork lifts. To abate this violation, the employer must conduct training for all employees that will operate powered industrial trucks, prevent operation by those employees not trained and evaluated and retrain and/or evaluate employees every three years.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including the name of the person conducting the training, the names of the employees trained, the content of the training and certification documents.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.178(l)(1)(ii) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 312886385, CITATION NUMBER 3, ITEM NUMBER 1a, AND WAS AFFIRMED AS A FINAL ORDER ON OCTOBER 22, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.178(l)(1)(ii) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 310802228, CITATION NUMBER 1, ITEM NUMBER 7a, AND WAS AFFIRMED AS A FINAL ORDER ON FEBRUARY 3, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

*****Abatement documentation is required for this item in accordance with the requirements of 29 CFR 1903.19(d)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 26950.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 3 Item 3b Type of Violation: **Repeat**

29 CFR 1910.178(l)(6): The employer did not certify that each operator has been trained and evaluated as required by paragraph (l) and shall include the name of the operator, the date of the training, the date of the evaluation, and the identity of the person(s) performing the training or evaluation:

The employer has not verified that each operator of the powered industrial trucks has been trained and evaluated in the safe operation of the powered industrial trucks.

The employer did not ensure that employees were trained and certified on the safe operation of the fork lifts. To abate this violation, the employer must conduct training for all employees that will operate powered industrial trucks, prevent operation by those employees not trained and evaluated and retrain and/or evaluate employees every three years.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Pursuant to 29 CFR 1903.19, the employer must submit documents describing the steps it is taking to ensure compliance, including the name of the person conducting the training, the names of the employees trained, the content of the training and certification documents.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.178(l)(6) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 312886385, CITATION NUMBER 3, ITEM NUMBER 1b, AND WAS AFFIRMED AS A FINAL ORDER ON OCTOBER 22, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

THE ALL-FEED PROCESSING AND PACKAGING, INC. WAS PREVIOUSLY CITED FOR A VIOLATION OF THIS OCCUPATIONAL SAFETY AND HEALTH STANDARD OR ITS EQUIVALENT STANDARD 29 CFR 1910.178(l)(6) WHICH WAS CONTAINED IN OSHA INSPECTION NUMBER 310802228, CITATION NUMBER 1, ITEM NUMBER 7b, AND WAS AFFIRMED AS A FINAL ORDER ON FEBRUARY 3, 2009, WITH RESPECT TO A WORKPLACE LOCATED AT 717 WEST DIVISION STREET, GALVA, ILLINOIS 61434-1636.

*****Abatement documentation is required for this item in accordance with the requirements of 29 CFR 1903.19(d)*****

Date By Which Violation Must be Abated: 11/21/2011

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 4 Item 1 Type of Violation: **Other**

29 CFR 1904.29(b)(1): A Log of all recordable work-related injuries and illnesses (OSHA Form 300 or equivalent), was not completed in the detail as required by the regulation:

All-Feed Processing and Packaging, Inc., Galva, Illinois: On or about May 4, 2011, the employer did not provide the required injury or illness descriptions on the OSHA 300 Log for the calendar year 2008.

- a. On or about April 8, 2008, a recordable injury occurred to an employee resulting in a pulled leg muscle. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- b. On or about April 24, 2008, a recordable injury occurred to an employee resulting in burns on face and arms. The description in Column F did not describe the object/substance that directly injured the employee.
- c. On or about May 10, 2008, a recordable injury occurred to an employee resulting in a bruised wrist. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- d. On or about June 24, 2008, a recordable injury occurred to an employee resulting in a cut index finger. The description in Column F did not describe the parts of the body affected.
- e. On or about July 16, 2008, a recordable injury occurred to an employee resulting in a fractured little toe. The description in Column F did not describe the parts of the body affected.

*****Abatement certification is required for this item in accordance with the requirements of 29 CFR 1903.19(c)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 770.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 4 Item 2 Type of Violation: **Other**

29 CFR 1904.29(b)(1): A Log of all recordable work-related injuries and illnesses (OSHA Form 300 or equivalent), was not completed in the detail as required by the regulation:

All-Feed Processing and Packaging, Inc., Galva, Illinois: On or about May 4, 2011, the employer did not provide the required injury or illness descriptions on the OSHA 300 Log for the calendar year 2009.

- a. On or about February 12, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the injury or illness or the parts of the body affected.
- b. On or about March 10, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the injury or illness.
- c. On or about March 12, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the injury or illness.
- d. On or about April 9, 2009, a recordable injury occurred to an employee resulting in a cut. The description in Column F did not describe the parts of the body affected.
- e. On or about March 25, 2009, a recordable injury occurred to an employee resulting in a hurt neck. The description in Column F did not describe the injury or illness or the object/substance that directly injured the employee.
- f. On or about May 20, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the injury or illness.
- g. On or about April 14, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the injury or illness, parts of the body affected or the object/substance that directly injured the employee.
- h. On or about April 14, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the injury or illness.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

- i. On or about June 20, 2009, a recordable injury occurred to an employee resulting in an injury. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- j. On or about June 24, 2009, a recordable injury occurred to an employee resulting in a cut finger. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- k. On or about June 25, 2009, a recordable injury occurred to an employee resulting in product in eye. The description in Column F did not describe the injury or illness or the parts of the body affected.
- l. On or about August 28, 2009, a recordable injury occurred to an employee. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.
- m. On or about August 31, 2009, a recordable injury occurred to an employee. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.

*****Abatement certification is required for this item in accordance with the requirements of 29 CFR 1903.19(c)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 770.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 4 Item 3 Type of Violation: Other

29 CFR 1904.29(b)(1): A Log of all recordable work-related injuries and illnesses (OSHA Form 300 or equivalent), was not completed in the detail as required by the regulation:

All-Feed Processing and Packaging, Inc., Galva, Illinois: On or about May 4, 2011, the employer did not provide the required injury or illness descriptions on the OSHA 300 Log for the calendar year 2010.

- a. On or about January 6, 2010, a recordable injury occurred to an employee resulting in a hurt wrist. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.
- b. On or about May 20, 2010, a recordable injury occurred to an employee resulting in a pallet flipping up. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.
- c. On or about July 26, 2010, a recordable injury occurred to an employee resulting in sprained right ankle. The description in Column F did not describe the object/substance that directly injured the employee.
- d. On or about August 16, 2010, a recordable injury occurred to an employee resulting in a steel sliver in the eye. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- e. On or about June 14, 2010, a recordable injury occurred to an employee resulting in a sprained wrist. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.
- f. On or about September 11, 2010, a recordable injury occurred to an employee resulting in a strained back muscle. The description in Column F did not describe the object/substance that directly injured the employee.
- g. On or about September 3, 2010, a recordable injury occurred to an employee resulting in something in the eye. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

- h. On or about July 5, 2010, a recordable injury occurred to an employee resulting in a hernia. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- i. On or about August 23, 2010, a recordable injury occurred to an employee resulting in something in eye. The description in Column F did not describe the injury or illness, the parts of the body affected or the object/substance that directly injured the employee.
- j. On or about August 26, 2010, a recordable injury occurred to an employee resulting in a cut to the finger. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- k. On or about October 11, 2010, a recordable injury occurred to an employee resulting in a cut on the right thumb. The description in Column F did not describe the object/substance that directly injured the employee.
- l. On or about October 27, 2010, a recordable injury occurred to an employee resulting in a cut on the left arm. The description in Column F did not describe the object/substance that directly injured the employee.
- m. On or about December 13, 2010, a recordable injury occurred to an employee resulting in a hurt back. The description in Column F did not describe the injury or illness or the object/substance that directly injured the employee.

*****Abatement certification is required for this item in accordance with the requirements of 29 CFR 1903.19(c)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 770.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 4 Item 4 Type of Violation: **Other**

29 CFR 1904.29(b)(1): A Log of all recordable work-related injuries and illnesses (OSHA Form 300 or equivalent), was not completed in the detail as required by the regulation:

All-Feed Processing and Packaging, Inc., Galva, Illinois: On or about May 4, 2011, the employer did not provide the required injury or illness descriptions on the OSHA 300 Log for the calendar year 2011.

- a. On or about February 18, 2011, a recordable injury occurred to an employee resulting in a cut thumb. The employee's name in Column B was omitted. The description in Column F did not describe the parts of the body affected or the object/substance that directly injured the employee.
- b. On or about April 14, 2011, a recordable injury occurred to an employee resulting in a cut under the right eye. The employee's name in Column B was omitted. The description in Column F did not describe the object/substance that directly injured the employee.

*****Abatement certification is required for this item in accordance with the requirements of 29 CFR 1903.19(c)*****

Date By Which Violation Must be Abated:	11/21/2011
Proposed Penalty:	\$ 770.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-6636

Citation 4 Item 5 Type of Violation: **Other**

29 CFR 1904.32(b)(3): The Summary of Work-Related Injuries and Illnesses (OSHA Form 300A or equivalent) was not properly certified:

All-Feed Processing and Packaging, Inc., Galva, Illinois: On or about May 4, 2011, the 2010 Summary of Work-Related Injuries and Illnesses was not certified by an officer of the corporation or the highest ranking company official working at the establishment.

*****Abatement certification is required for this item in accordance with the requirements of 29 CFR 1903.19(c)*****

Date By Which Violation Must be Abated:	11/08/2011
Proposed Penalty:	\$ 770.00

A handwritten signature in black ink, appearing to read "Tom P.", written over a horizontal line.

Thomas P. Bielema
Area Director

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

U.S. Department of Labor
Occupational Safety and Health Administration
PEORIA AREA OFFICE
1320 W. Commerce Drive, Suite 800
PEORIA, IL 61615
Phone: (309)589-7033 FAX: (309)589-7326



INVOICE/ DEBT COLLECTION NOTICE

Company Name: All-Feed Processing and Packaging, Inc.
Inspection Site: 717 W. Division St., Galva, IL 61434-1636
Issuance Date: 11/02/2011

Summary of Penalties for Inspection Number 314850421

Citation 1, Serious	= \$	3850.00
Citation 2, Willful	= \$	107800.00
Citation 3, Repeat	= \$	42350.00
Citation 4, Other	= \$	3850.00
TOTAL PROPOSED PENALTIES	= \$	157850.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to:

"DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance.

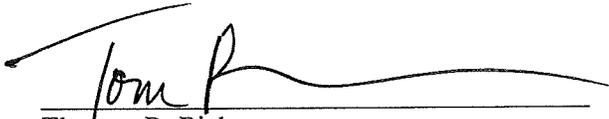
OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order as if the restrictions or conditions do not exist.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest. Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). **The current interest rate is 1%.** Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges. A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a **delinquent charge of six percent (6%) per annum** will be assessed accruing from the date that the debt became delinquent.

Administrative Costs. Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



Thomas P. Bielema
Area Director

02-Nov-2011
Date