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Employers may use other signs, placards, batch tickets, operating procedures or other written procedures instead of affixing labels to individual stationary process containers, as long as the method identifies the specific container.

### Employer labeling responsibility

The employer is required to ensure that all containers are labeled (with the exceptions noted above) with the identity of the chemical and the appropriate hazard warning(s) including the effects on target organs. Labels must be in English. (Labels with other languages can be added but not substituted for English.)

### Employee Training

Each employee who may be exposed to hazardous chemicals in the workplace must be provided information and trained **BEFORE** their initial assignment and whenever the hazard changes.

How to train employees:

- Discuss MSDSs, explain hazards of the chemicals, safety measures, PPE, what to do if there is an exposure, and clean up of chemical spill.
- Use a variety of audiovisuals, classroom instruction, interactive videos for the training.
- Training must be carried out in a language and literacy level that is comprehensible to the employees.
- Training may be conducted by grouping the like chemicals together rather than training for each individual chemical. Possible groupings to use are: carcinogens, sensitizers, acutely toxic agents, irritants, flammables.
- Train based on what chemicals each employee will be potentially encountering during the course of his or her normal duties.

Employees who have been previously trained by another employer, union, or other entity, do not have to be retrained if the previous training is sufficient to meet the standard's training requirements for the current work being performed.

Best safety practices would include obtaining a copy of previous test materials and records of training.

All employees must have information about where to find MSDSs in the workplace, who in the company is responsible for the HazCom program, and where to get copies.

Remember: the purpose of the Hazard Communication Program is to reduce the incidence of illnesses and injuries related to chemical exposure. As the employer, you are responsible for increasing understanding and reducing risks for your employees.

**Training programs - recordkeeping**

Record-keeping is an important part of an effective employee training program. Examples of recordkeeping documents that could be included in the Hazard Communication Program include:

- Notices that are posted informing employees of the training opportunity.
- Employee sign-in sheet that includes the session date, topic, printed employee name, employee signature, name of instructor and qualifications, and a short outline of topics discussed.
- Evaluation or quiz completed by the employee indicating employees understanding of the session content.

**Written Hazard Communication Program**

There are several components of a written Hazard Communication Program:

- Inventory list of hazardous chemicals on the site.
- Procedures for obtaining the MSDSs for each hazardous chemical and how the MSDS collection will be managed. (Include who is responsible, where MSDSs are kept, and how they will be made available to employees.)
- Procedures for labeling containers and posting warning signs.
- Outline for training and providing other essential information related to the Haz Com standard to current and new employees.
- Methods used to inform outside contractors and other outside employees of appropriate elements of the site Haz Com Program as it relates to the work the outside individuals are performing at the site.



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## Global Harmonization System (GHS)

OSHA's final rule to align its Hazard Communication Standard (HCS or HazCom) with the United Nation's Globally Harmonized System of Classification and Labeling of Chemicals (GHS) was published in the Federal Register on March 26, 2012.

HazCom 2012 (HCS12), the name OSHA has given this modified rule to help distinguish it from the previous version, was effective on May 25, 2012. This is when stakeholders covered by HCS can begin complying with provisions of the modified standard. After this date, employers, distributors and manufacturers will need to prepare to meet a series of phased- in compliance deadlines, the first of which is Dec. 1, 2013.

Implementation chart. Appendix M3.3

### Three major areas of change

- **Hazard classification:** The definitions of hazard have been changed to provide specific criteria for classification of health and physical hazards, as well as classification of mixtures. These specific criteria will help to ensure that evaluations of hazardous effects are consistent across manufacturers, and that labels and safety data sheets are more accurate as a result.
- **Labels:** Chemical manufacturers and importers will be required to provide a label that includes a harmonized signal word, pictogram, and hazard statement for each hazard class and category. Precautionary statements must also be provided.
- **Safety Data Sheets (SDS):** Will now have a specified 16-section format, and will change from MSDS to SDS.

The hazard classifications have expanded from 9 to 16:

- |                            |   |
|----------------------------|---|
| • Explosives               | • Pyrophoric Liquids  |
| • Flammable Gases          | • Pyrophoric Solids   |
| • Flammable Aerosols       | • Self-Heating Substances                                       |
| • Oxidizing Gases          | • Substances which, in contact with water, emit flammable gases |
| • Gases Under Pressure     | • Oxidizing Liquids   |
| • Flammable Liquids        | • Oxidizing Solids  |
| • Flammable Solids         | • Organic Peroxides   |
| • Self-Reactive Substances | • Corrosive to Metals   |

Under the current Hazard Communication Standard (HCS), the label preparer must provide the identity of the chemical, and the appropriate hazard warnings.

Under the revised HCS12, once the hazard classification is completed, the standard specifies what information is to be provided for each hazard class and category.

Labels will require the following elements:

- **Pictogram:** a symbol plus other graphic elements, such as a border, background pattern, or color that is intended to convey specific information about the hazards of a chemical. Each pictogram consists of a different symbol on a white background within a red square frame set on a point (i.e. a red diamond). There are nine pictograms under the GHS. However, only eight pictograms are required under the HCS. Appendix M3.4
- **Signal words:** a single word used to indicate the relative level of severity of hazard and alert the reader to a potential hazard on the label. The signal words used are "danger" and "warning." "Danger" is used for the more severe hazards, while "warning" is used for less severe hazards.
- **Hazard statement:** a statement assigned to a hazard class and category that describes the nature of the hazard(s) of a chemical, including, where appropriate, the degree of hazard.
- **Precautionary statement:** a phrase that describes recommended measures to be taken to minimize or prevent adverse effects resulting from exposure to a hazardous chemical, or improper storage or handling of a hazardous chemical.



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**The format of the 16-section safety data sheet (SDS) should include the following sections:**

- Section 1. Identification
  - Section 2. Hazard(s) identification
  - Section 3. Composition/information on ingredients
  - Section 4. First-Aid measures
  - Section 5. Fire-fighting measures
  - Section 6. Accidental release measures
  - Section 7. Handling and storage
  - Section 8. Exposure controls/personal protection
  - Section 9. Physical and chemical properties
  - Section 10. Stability and reactivity
  - Section 11. Toxicological information
  - Section 12. Ecological information
  - Section 13. Disposal considerations
  - Section 14. Transport information
  - Section 15. Regulatory information
  - Section 16. Other information, including date of preparation or last revision
- Sections 12-15 may be included in the SDS, but are not required by OSHA.

The GHS does not include harmonized training provisions, but recognizes that training is essential to an effective hazard communication approach.

The revised HCS requires that workers be re-trained within two years of the publication of the final rule to facilitate recognition and understanding of the new labels and safety data sheets.

**Resources:**

Hazard Communication Main Page <http://www.osha.gov/dsg/hazcom/index.html>

A Guide to the Globally Harmonized System of Classification and Labeling of Chemicals  
<http://www.osha.gov/dsg/hazcom/ghs.html#3.0>

## Review Module Three:

1. What are the five main components of a Hazard Communication Program? \_\_\_\_\_

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2. What are some examples of hazardous chemicals you may encounter on your farm? \_\_\_\_\_

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3. What information must be included in a chemical inventory? \_\_\_\_\_

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4. Through what routes can a person be contaminated by a chemical? \_\_\_\_\_

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5. What is the purpose of global harmonization? \_\_\_\_\_

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