



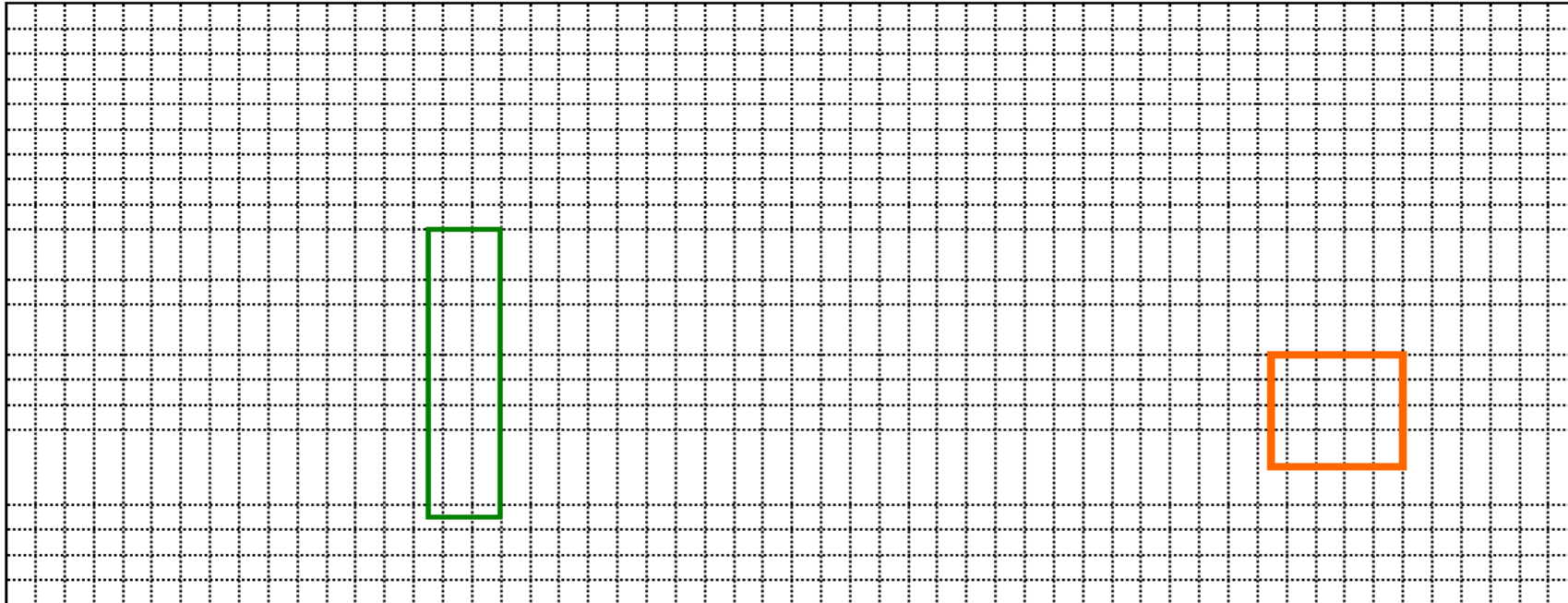
Exercise: Spaghetti Chart

Standard Work Sheet

Process Name	
Model Number	
Model Name	

Scope of Operations	From
	To

Date Prepared or Revised / /	
Department Head	Department Supervisor



Identify each machine & significant work area in scale (1ft per Square)

Draw a circle with a number in it for each standard sequence of steps

Show a path of operator

Show path of work in Process

Quality Check	Safety Precaution	Standard Work in Process	# of Pieces of Std WIP	Takt Time	Net Time	Operator Number
◇	+	⊘				