### ABSTRACT

**Purpose:** This Notice establishes a Regional Emphasis Program (REP) for safety inspections of workplaces where employees are exposed to the operation of cranes in the Construction, General Industry and Maritime industries.

**Scope:** This Notice applies to all work sites in Region X that are under OSHA jurisdiction.

**References:**
- OSHA Instruction CPL 04-00-001 (CPL 2-0.102A)
- OSHA Instruction CPL 02-00-150 (FOM)
- OSHA Instruction CPL 02-00-025 (CPL 2.25I)
- OSHA Instruction CPL 02-00-051J (CPL 2-0.51J)
- OSHA Instruction CPL 02-00-141

**Cancellations:** OSHA Regional Notice 13-39 (CPL 04), November 26, 2013.

**Expiration:** This Notice will expire December 31, 2014, but may be renewed.

**State Impact:** None.

**Significant Changes:** None.

**Action Offices:** Region X Area Offices
Seattle Regional Office
Information Offices: Alaska Department of Labor and Workforce Development.
Idaho Occupational Safety and Health Consultation Program.
Oregon Occupational Safety and Health Division (Oregon OSHA)
Department of Consumer and Business Services.
Washington Department of Labor and Industries Division of
Occupational Safety & Health (DOSH).

Originating Office: Seattle Regional Office

Contact: Steve Gossman
Assistant Regional Administrator
Office of Federal and State Operations

By and Under the Authority of:

David L. Mahlum
Acting Regional Administrator
EXECUTIVE SUMMARY

The purpose of this Notice is to establish procedures for addressing the hazards associated with cranes, which include, but are not limited to, struck by, electrocutions, crane tip-over, caught in or between, and falls. Inspection history shows such hazards are the leading causes of death where cranes are used in the targeted industries (construction, general industry and maritime).

During the period of October 2007 to October 2012, OSHA Region X (Alaska, Idaho, Oregon and Washington) investigated thirteen (13) fatal accidents under its jurisdiction which involved cranes. This type of work can be observed from the public way and hazards are often observed by OSHA compliance officers. Improvements in working conditions can be achieved through a regional emphasis program that focuses on the hazards associated with the operation of all types of cranes used in construction, general industry and maritime employment.

TABLE OF CONTENTS

I. PURPOSE ........................................................................................................................................... 3
II. SCOPE ................................................................................................................................................ 3
III. ACTION OFFICES ............................................................................................................................. 3
IV. STATE PLAN IMPACT ..................................................................................................................... 4
V. REFERENCES .................................................................................................................................... 4
VI. EXPIRATION .................................................................................................................................... 4
VII. BACKGROUND ................................................................................................................................. 4
VIII. ENFORCEMENT ............................................................................................................................... 5
IX. RECORDING IN OIS ......................................................................................................................... 7
X. PARTNERSHIPS AND ALLIANCES ............................................................................................... 7
XI. EVALUATION ................................................................................................................................... 7

I. Purpose. The purpose of this Notice is to establish an enforcement initiative for the inspection of cranes used in construction, general industry and maritime employments with the goal of reducing serious and fatal injuries to employees working on and around cranes.

II. Scope. This Notice applies to all work sites in Alaska, Idaho, Oregon and Washington that are under OSHA jurisdiction.

III. Action Offices. Region X Area Offices.
IV. **State Plan Impact.** None.

V. **References.**

A. OSHA Instruction CPL 04-00-001 (CPL 2-0.102A), Procedures for Approval of Local Emphasis Programs (LEP), November 10, 1999, or current update.

B. OSHA Instruction CPL 02-00-150 Field Operations Manual (FOM), April 22, 2011, or current update.

C. OSHA Instruction CPL 02-00-025 (CPL 2.25I), Scheduling System for Programmed Inspections, January 4, 1995, or current update.

D. OSHA Instruction CPL 02-00-051J (CPL 2-0.51J), Enforcement Exemptions and Limitations under the Appropriations Act, May 28, 1998.

E. OSHA Instruction CPL 02-00-141, Inspection Scheduling for Construction, July 14, 2006.

VI. **Expiration.** This Notice expires December 31, 2014, but may be renewed.

VII. **Background.**

During the period of October 2007 to October 2012, OSHA Region X (Alaska, Idaho, Oregon, and Washington) investigated thirteen (13) fatal accidents under their jurisdiction that involved cranes. As those involved in this type of work can be observed from the public way and some of the hazards often can be identified by OSHA compliance officers, major improvements can be achieved through a regional emphasis program that focuses on the hazards associated with the operation of all types of cranes used in construction, general industry and maritime employment.

Research conducted by the Crane Inspection & Certification Bureau, concluded that “crane accidents are often the direct result of negligence of the crane-related professional, or the lack of adequate operator training or experience” (2011). Their data analysis concluded that:

- 90% of crane accidents occur due to human error.
- 80% of all crane upsets are attributed to operators exceeding the crane’s operational capacity.
- 54% of these incidents are the result of swinging the boom or making a lift without the outriggers fully extended.
- 45% of all mobile crane accidents involve electrocution that results from the crane contacting a power source during operation.
- 40% of the victims were struck by an object (such as an uncontrolled hoisted load or crane part).
• 50% of U.S. crane accidents that had injuries in 2009 resulted in fatalities.
• 80 lift and material handling equipment workers are killed each year on average.

This emphasis program is intended to identify such hazardous conditions and supplement existing OSHA targeting programs, focusing additional resources as necessary to monitor job sites, promote voluntary compliance and promote awareness of safety and health hazards during all work activities involving cranes.

OSHA will employ a number of tools to address this issue, including enforcement, training, on-site consultation, partnerships, alliances, and the Voluntary Protection Program (VPP).

The provisions of OSHA Instruction CPL 02-00-051 (CPL 2-1.51J), Enforcement Exemptions and Limitations under the Appropriations Act, Section XI, and Enforcement Guidance for Small Employers shall apply where appropriate.

VIII. Enforcement.

A. Hazards. The purpose of this Notice is to address the hazards associated with cranes, which include, but are not limited to, struck by, electrocutions, crane tip-over, caught in or between, and falls. Past inspection evidence indicates these hazards are the leading cause of death where cranes are used in the targeted industries (construction, general industry and maritime).

This Notice is provided because of the immediate need to address unsafe working conditions during the use of cranes that contribute to workplace fatalities and, more importantly, to minimize or entirely eliminate these conditions.

B. Procedures. All compliance personnel shall be instructed on this procedure within 15 days of the issuance of this directive. Compliance personnel shall be instructed to report (where practical) observed crane hazards. Every observation of such operations shall be handled as follows:

1. When a compliance officer observes or receives notice of a crane operation with suspected serious or imminent danger hazards (including non-formal complaints, other government agency referrals and reports from members of the public), the compliance officer shall document conditions as required by the FOM.

2. All crane operations having suspected hazards brought to the attention of the area office shall be inspected (resources permitting) as follows:

   a. Referrals shall be inspected in accordance with the FOM. If the exposed employee is not considered to be in imminent danger, the area director or
supervisor shall assign for immediate inspection unless available resources will not allow for immediate inspection. These inspections will normally be conducted within 5 working days.

b. Non-formal complaints shall be evaluated by the area director or supervisor and handled in accordance with current non-formal complaint procedures.

3. An inspection assigned under this REP does not necessarily need to be inspected by the person making the original observation.

4. Inspections will not be initiated as a specific search to find crane hazards. Inspections will be initiated when jobs and hazards are noticed during normal travels by the compliance officer, other referrals, or non-formal complaints.

5. Documentation of the events leading up to the observation of the reporting of the potential hazard(s) shall be maintained by the area office in case of denial of entry.

6. The compliance officer initially observing a serious crane hazard in plain view shall contact the area office supervisor or area director for a decision as to whether an inspection is required. However, if it is not possible to contact the area director or supervisor at the time, an inspection shall be conducted and the supervisor informed as soon as practicable after the inspection is completed.

C. Scope of Inspection. Inspections under this emphasis program will be limited to the crane, its operation (including appropriate records review) and the workers who are working within the zone of danger of the crane and any other hazards which are in plain view including those which may have caused the CSHO to identify the work site. If the CSHO’s evaluation indicates that a more comprehensive inspection should be completed at the work site, they will request authority to expand the inspection from the Area Director or supervisor. CSHOs will make appropriate entries into their case file regarding the scope of the inspection.

The CSHO will evaluate employers who have employees working within the danger zone of the crane through inspection, observation, photographs, video footage, measurements, and interviews of management and employees.

D. Citations. Citations for violations shall be issued in accordance with the FOM, Chapters V, VI, VII, X and XIII.

E. Interface with Unprogrammed Activity. Reports of imminent danger, fatalities, catastrophes, complaints, and referrals shall be scheduled as unprogrammed inspections, and shall be inspected in accordance with the applicable provisions of the FOM.
F. Inspection Resources. Only qualified CSHOs shall be assigned to conduct inspections under this Notice. All OSHA personnel participating in inspections must be familiar with the policies and procedures described in this notice.

G. CSHO Personal Protective Equipment (PPE). CSHOs will use personal protective equipment suitable for the targeted industry. PPE will include, at a minimum, a high visibility apparel/vest, hard hat, safety glasses with side shields, safety shoes/boots (with metatarsal guards as necessary), hearing protection and personal flotation device (as necessary).

H. Relationship to Other Programs. Area Offices will continue to schedule work sites for inspection from the Construction Inspection, Federal Agency and Maritime Targeting Systems that maximize the best utilization of area office resources. These inspections will be conducted according to the FOM and the OSHA Instruction for Inspection Scheduling for Construction, General industry and Maritime work sites.

IX. Recording in OIS.

1. Enforcement inspections completed under this initiative will be coded on the Inspection Form as follows:

   a. “Programmed Planned.” Any inspections conducted as a result of a complaint, referral, or fatality/catastrophe will be coded as the appropriate “unprogrammed” activity.

   b. REP will be coded as CRANE for all programmed and unprogrammed inspections.

2. Compliance assistance activities under this initiative, including partnerships, alliances, Voluntary Protection Programs, and other interventions, will be coded CRANE.

X. Partnerships and Alliances.

In the event compliance assistance efforts result in the interest in developing an alliance or partnership, the Area Director will work with the Region’s Office of Technical Support to ensure that these efforts conform to current National and Regional Policy.

XI. Evaluation.

This Notice will be evaluated in accordance with the guidelines in Appendix A of CPL 04-00-001, Procedures for Approval of Local Emphasis Programs and Experimental Programs.
The Area Director may be asked to provide input concerning special problems that may have surfaced during the year; recommendations to improve the REP; and recommendations to renew or not renew the REP/Notice.

The Office of Federal and State Operations (FSO) shall review the input and prepare an evaluation to be submitted to the Regional Administrator for review by November 15 of each year. On the approval of the Regional Administrator, the evaluation report will be submitted to the Directorate of Enforcement Programs no later than November 30.