



**Citation and Notification of Penalty**

**Company Name:** Marshfield Door Systems, Inc.  
**Inspection Site:** 1401 E. 4th Street, Marshfield, WI 54449

---

**Citation 1 Item 1 Type of Violation: **Serious****

29 CFR 1910.147(c)(6)(i): The employer did not conduct a periodic inspection of the energy control procedure at least annually to ensure that the procedure and the requirement of this standard were being followed:

On or about March 31, 2011, the employer had not conducted a periodic inspection of energy control procedures within the past year where employees are locking out pieces of equipment such as, but not limited to, saws and sanders.

**ABATEMENT CERTIFICATION REQUIRED PER 29 CFR 1903.19(c)**

Date By Which Violation Must be Abated:	09/12/2011
Proposed Penalty:	\$ 6600.00

**Citation 1 Item 2 Type of Violation: **Serious****

29 CFR 1910.212(a)(1): Machine guarding was not provided to protect operators and other employees from hazard(s) created by points of operation, ingoing nip points, and rotating parts and/or flying chips or sparks:

On or about March 16, 2011, machine guarding was not installed on Line 1 to prevent employee exposure to the in-going nip point created by a driveshaft and conveyor rollers rotating in opposite directions.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 6600.00

---

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** Marshfield Door Systems, Inc.  
**Inspection Site:** 1401 E. 4th Street, Marshfield, WI 54449

---

**Citation 2 Item 1** Type of Violation: **Repeat**

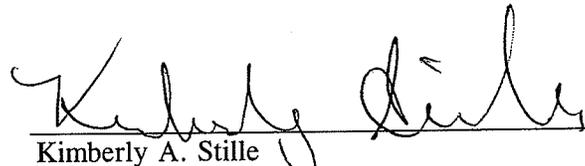
Marshfield Door Systems, Inc. was previously cited for a violation of this Occupational Safety and Health Standard, which was contained in OSHA Inspection Number 310763479, Citation Number 01, Item Number 1a, and was affirmed as a final order on December 12, 2007, with respect to a workplace located at 1401 E. 4th Street, Marshfield, WI 54449.

29 CFR 1910.147(c)(7)(i): The employer did not provide training to ensure that the purpose and function of the energy control program was understood by employees:

On or about March 31, 2011, employees working on Line 1 had not received training on lockout/tagout procedures for equipment on the line including, but not limited to, the glue spreader, conveyor, and glue press.

**ABATEMENT DOCUMENTATION REQUIRED PER 29 CFR 1903.19(d)**

Date By Which Violation Must be Abated:	09/06/2011
Proposed Penalty:	\$ 33000.00

  
\_\_\_\_\_  
Kimberly A. Stille  
Area Director

---

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.