

# U.S. Department of Labor

Occupational Safety and Health Administration

Houston South Area Office

17625 El Camino Real, Suite 400

Houston, TX 77058

Phone: (281)286-0583 FAX: (281)286-6352



## Citation and Notification of Penalty

**To:**  
BP Products North America, Inc

and its successors  
PO Box 401  
Texas City, TX 77592

**Inspection Site:**  
2401 5th Ave S  
Texas City, TX 77592

**Inspection Number:** 308314640  
**Inspection Date(s):** 03/23/2005 - 09/12/2005

**Issuance Date:** 09/21/2005

*The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you enter into an Informal Settlement Agreement or you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting** - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or , if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer. **The penalty dollar amounts need not be posted and may be marked out or covered up prior to posting.**

**Informal Conference** - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal

conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please call our office between 8:00 a.m. and 4:30 p.m. for an appointment, **please complete, remove and post the page 4 Notice to Employees** next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

**Right to Contest** - You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. - You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

**Penalty Payment** - Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

**Notification of Corrective Action** - For each violation which you do not contest, you are required by 29 CFR 1903.19 to submit an Abatement Certification to the Area Director of the OSHA office issuing the citation and identified above. The certification must be sent by you within 10 calendar days of the abatement date indicated on the citation. For **Willful** and **Repeat** violations, documents (examples: photos, copies of receipts, training records, etc.) demonstrating that abatement is complete must accompany the certification. Where the citation is classified as **Serious** and the citations states that abatement documentation is required, documents such as those described above are required to be submitted along with the abatement certificate. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item.

**All abatement verification documents must contain the following information:** 1) Your name and address; 2) the inspection number (found on the front page); 3) the citation and citation item number(s) to which the submission relates; 4) a statement that the information is accurate; 5) the signature of the employer or employer's authorized representative; 6) the date the hazard was corrected; 7) a brief statement of how the hazard was corrected; and 8) a statement that affected employees and their representatives have been informed of the abatement.

The law also requires a copy of all abatement verification documents, required by 29 CFR 1903.19 to be sent to OSHA, also be posted at the location where the violation appeared and the corrective action took place.

**Employer Discrimination Unlawful** - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been

discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

**Notice to Employees** - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

**Abatement Methods** - The employer is not limited to abatement methods suggested by OSHA; i.e. methods explained are general and may not be effective in all cases. Other methods of abatement may be equally or more appropriate. Ultimate responsibility for determining the most appropriate abatement method rests with the employer, given its superior knowledge of the specific conditions at the worksite.

**Inspection Activity Data** - You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to your inspection will be available 7 calendar days after the Citation Issuance Date. You are encouraged to review the information concerning your establishment at [www.OSHA.gov](http://www.OSHA.gov). If you have any dispute with the accuracy of the information displayed, please contact this office.



## NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 09/21/2005. The conference will be held at the OSHA office located at Houston South Area Office, 17625 El Camino Real, Suite 400, Houston, TX, 77058 on \_\_\_\_\_ at \_\_\_\_\_.

Employees and/or representatives of employees have a right to attend an informal conference.

**ABATEMENT CERTIFICATION**

CHARLES E. WILLIAMS, Area Director  
U.S. Department of Labor - OSHA  
Houston South Area Office  
17625 El Camino Real, Suite 400  
Houston, TX 77058  
Phone: (281)286-0583

BP Products North America, Inc  
PO Box 401  
Texas City, TX 77592

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_

The hazard referenced in Inspection Number \_\_\_\_\_ for the violation identified as  
Citation \_\_\_\_\_ and Item \_\_\_\_\_ was corrected on \_\_\_\_\_  
by \_\_\_\_\_

I attest that the information contained in this document is accurate and that the affected employees and their  
representatives have been informed of the abatement activities described in this certification.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Typed or Printed Name



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 1** Type of Violation: **Serious**

29 CFR 1910.23(e)(5)(iv): The employer does not ensure that the mounting of handrail(s) is such that the completed structure is capable of withstanding a load of at least 200 pounds applied in any direction at any point on the rail. The employer violated this standard on or about March 23, 2005, at the facility, where an upper rail of the guardrail at the second deck and directly north of the F-1102 reflux drum was not mounted nor attached. To abate this violation, the employer must mount each handrail such that the completed structure is capable of withstanding a load of at least 200 pounds applied in any direction at any point on the rail.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 2500.00

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

**Citation 1 Item 2a** Type of Violation: **Serious**

29 CFR 1910.119(d)(1)(i): The employer does not ensure that process safety information pertaining to the hazards of the highly hazardous chemicals in the process contains all known toxicity information. The employer violated this standard on or about March 23, 2005, at the facility, where the material safety data sheet (MSDS) for raffinate feed (MSDS no. 0328600, JICBPT0000625) did not contain toxicity information indicating that the material is a carcinogen. To abate this violation, the employer must include all known toxicity information in the process safety information pertaining to the hazards of each highly hazardous chemical in the process.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 2b** Type of Violation: **Serious**

29 CFR 1910.119(d)(1)(iii): The employer does not ensure that process safety information pertaining to the hazards of the highly hazardous chemicals in the process contains complete physical data information. The employer violated this standard on or about March 23, 2005, at the facility, where the MSDS for PSI for INT-ARU Raffinate did not contain physical data information such as, but not limited too, LEL and vapor pressure. To abate this violation, the employer must include complete physical data in the process safety information pertaining to the hazards of each highly hazardous chemical in the process.

Date By Which Violation Must be Abated: 10/24/2005

**Citation 1 Item 2c** Type of Violation: **Serious**

29 CFR 1910.119(d)(1)(v): The employer does not ensure that process safety information pertaining to the hazards of the highly hazardous chemicals in the process contains corrosivity data information. The employer violated this standard on or about March 23, 2005, at the facility, where the PSI material data sheet for INT-ARU Raffinate did not contain the corrosivity information. To abate this violation, the employer must include corrosivity information in the process safety information pertaining to the hazards of each highly hazardous chemical in the process.

Date By Which Violation Must be Abated: 10/24/2005



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 2d** Type of Violation: **Serious**

29 CFR 1910.1200(g)(2)(ii): The employer does not ensure that each material safety data sheet (MSDS) for hazardous chemicals contains the physical and chemical characteristics of the hazardous chemical (such as, but not limited to, vapor pressure and flash point). The employer violated this standard on or about March 23, 2005, at the facility, where the material safety data sheet (MSDS) for raffinate feed (MSDS No. 0328600, JICBPT0000625) lacked LEL, UEL, vapor pressure, specific gravity and other physical properties. To abate this violation, the employer must ensure that at least the physical and chemical characteristics of each hazardous chemical are included on each material safety data sheet.

Date By Which Violation Must be Abated: 10/24/2005

**Citation 1 Item 3** Type of Violation: **Serious**

29 CFR 1910.119(d)(2)(i)(D): The employer does not ensure that process safety information pertaining to the technology of the process includes the safe upper and lower limits for such items as temperatures, pressures, flows or compositions. The employer violated this standard on or about March 23, 2005, at the facility, where the process safety information showed the safe operating limits for the raffinate tower as 70 psig while the raffinate tower had been derated for 40 psig. To abate this violation, the employer must ensure that the correct safe upper and lower limits for such items as temperatures, pressure, flows and compositions are included in the process safety information pertaining to the technology of each process.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 4 Type of Violation: **Serious****

29 CFR 1910.119(d)(3)(i)(B): The employer does not ensure that process safety information pertaining to the equipment in the process includes the piping and instrument diagrams (P&ID'S). The employer violated this standard on or about March 23, 2005, at the facility, where P&ID's for the ISOM unit blowdown stack and P&ID's unit wide were inaccurate in that (1) the automatic temperature-indicating controller (TIC-367) for the quench water system of the F-20 blowdown drum was shown as still active & connected; (2) the internal knockout baffles within the upper chamber of the F-20 blowdown drum were shown as in-place; (3) the stack (top) of the F-20 blowdown drum was not denoted as open to the atmosphere (i.e. the reader could assume that it was a closed system); (4) one of the manual valves for the service/quench water to supply to the F-20 blowdown drum was not denoted "Remote Valve" as provided, at significant distance from the F-20 drum and located outside the ISOM Control Room; (5) no Chain Locked Open ("CLO") designation listed for the six-inch valve on the lower overflow section ("gooseneck") of the F-20 blowdown drum; (6) the nitrogen addition to the F-20 blowdown drum and associated inlet headers (as discussed under the resolution to recommendation # HAZ-ISOM-2003-003-014, Rev. 10/13/2003) was not represented on the #2399 diagram for F-20 nor on the #1375 diagram for the RV headers; and (7) tag numbers for instrumentation differed from the Honeywell control system labels. To abate this violation, the employer must ensure that each piping and instrument diagram pertaining to the equipment in each process is accurate and included in the process safety information pertaining to the equipment in that process.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 5** Type of Violation: **Serious**

29 CFR 1910.119(e)(3)(vi): The employer does not ensure that the process hazard analysis addresses human factors. The employer violated this standard on or about March 23, 2005, at the facility, where the employer did not fully consider and address the hazards of an Outside Operator in the ISOM Unit responding to a process upset (e.g. high level) at F-20 and responding in the immediate area. To abate this violation, the employer must ensure that each process hazard analysis addresses human factors fully.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

**Citation 1 Item 6** Type of Violation: **Serious**

29 CFR 1910.119(e)(5): The employer does not ensure that a system to complete actions recommended by the process hazard analysis team as soon as possible is established. The employer violated this standard on or about March 23, 2005, at the facility, where the employer failed to resolve the 2004 PHA recommendations regarding the nitrogen purge on the relief headers for F-20 blowdown drum. To abate this violation, the employer must establish a system to complete each action recommended by each process hazard analysis team as soon as possible.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

**Citation 1 Item 7a** Type of Violation: **Serious**

29 CFR 1910.119(f)(1)(ii)(A): The employer does not ensure that the written operating procedures covering the operating limits address the consequences of deviation beyond such operating limits. The employer violated this standard on or about March 23, 2005, at the facility, where the written operating procedures did not include safe pressure limits and consequences of deviation for the Raffinate Tower. To abate this violation, the employer must ensure that each written operating procedures addresses each step required to correct or avoid deviation beyond such operating limits.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

**Citation 1 Item 7b** Type of Violation: **Serious**

29 CFR 1910.119(f)(1)(ii)(B): The employer does not ensure that the written operating procedures covering the operating limits address the steps required to correct or avoid deviation beyond such operating limits. The employer violated this standard on or about March 23, 2005, at the facility, where the written operating procedures did not include the steps required to correct or avoid deviation beyond safety operating limits for the Raffinate Tower. To abate this violation, the employer must ensure that each written operating procedure addresses each step required to correct or avoid deviation beyond such operating limits.

Date By Which Violation Must be Abated: 10/24/2005

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 8** Type of Violation: **Serious**

29 CFR 1910.119(g)(2): The employer does not ensure that refresher training is provided to each employee involved in operating a process at least every three years to assure that the employee understands and adheres to the current operating procedures of the process. The employer violated this standard on or about March 23, 2005, at the ISOM Unit, where the operating limits guide titled "ISOM Rating Envelope" was developed and refresher training was not conducted to communicate the information to operators and employees whose job tasks involved operation of process equipment. To abate this violation, the employer must provide refresher training to each employee involved in operating a process at least every three years and assure the each employee understands and adheres to the current operating procedures of the process.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

**Citation 1 Item 9** Type of Violation: **Serious**

29 CFR 1910.119(h)(2)(ii): The employer does not ensure that contract employers are informed of the known potential fire, explosion, or toxic release hazards related to the contractor's work and the process. The employer violated this standard on or about March 23, 2005, when contractors were not informed of the startup of the Raffinate Splitter and/or the venting of hydrocarbon material to the atmosphere via the blowdown stack by the startup process. To abate this violation, the employer must ensure that each contract employer is informed of the known potential fire, explosion, or toxic release hazards related to the contractor's work and the process.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 10** Type of Violation: **Serious**

29 CFR 1910.119(l)(2)(iii): The employer does not ensure that the written procedures to manage change address the modifications to operating procedures prior to any change. The employer violated this standard on or about March 23, 2005, at the facility, where the MOC to operate reflux drum in a flood condition changed Raffinate Tower operations, procedures and training were not updated. To abate this violation, the employer must ensure that the written procedures to manage change address each modification to operating procedures prior to each change.

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

**Citation 1 Item 11** Type of Violation: **Serious**

29 CFR 1910.119(l)(4): The employer does not ensure that process safety information is updated after changes covered by 29 CFR 1910.119(l) resulting in a change in the process safety information required by 29 CFR 1910.119(d). The employer violated this standard on or about March 23, 2005, at the facility, where the MOC to derate the Raffinate Tower (E-1101) did not ensure the P&ID was updated. To abate this violation, the employer must ensure that the process safety information is updated after each change covered by 29 CFR 1910.119(l) resulting in a change in the process safety information required by 29 CFR 119(d).

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 7000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 1 Item 12 Type of Violation: **Serious****

29 CFR 1910.119(l)(5): The employer does not ensure that procedures or practices are updated after changes covered by 29 CFR 1910.119(l) resulting in a change in the operating procedures or practices required by 29 CFR 1910.119(f). The employer violated this standard on or about March 23, 2005, at the facility, where the MOC to derate the Raffinate Tower (E-1101) did not ensure the SOP was updated. To abate this violation, the employer must ensure that each procedure or practice is updated after each change covered by 29 CFR 1910.119(l) resulting in a change in the operating procedures or practices required by 29 CFR 1910.119(f).

**Date By Which Violation Must be Abated:** 10/24/2005  
**Proposed Penalty:** \$ 7000.00

**Citation 1 Item 13 Type of Violation: **Serious****

29 CFR 1910.119(o)(4): The employer does not ensure that appropriate responses to each of the findings of the compliance audit required by 29 CFR 1910.119(o)(1) is determined and documented, and does not document that the deficiencies are corrected. The employer violated this standard on or about March 23, 2005, at the facility, where the employer failed to address PSM Compliance Audit action items such as, but not limited to, PHM-TCS-2004-004-010, "...zero tolerance to non-compliance and establish direct accountabilities and responsibilities to achieve 100% compliance with TRACK (PSM action item database)." To abate this violation, the employer must (1) determine and document each appropriate response to the findings of each compliance audit required by 29 CFR 1910.119(o)(1), and (2) document each correction.

**Date By Which Violation Must be Abated:** 10/24/2005  
**Proposed Penalty:** \$ 7000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 1 Type of Violation: **Willful****

29 CFR 1910.106(i)(3)(ii): The employer does not ensure unfired vessels were constructed in accordance with the Code for Unfired Pressure Vessels, Section VIII of the ASME Boiler and Pressure Vessel Code (1968). The employer violated this standard on or about March 23, 2005, in the Isomerization Unit, the employer had not constructed and located the pressure relief system equipment in accordance with the ASME Boiler and Pressure Vessel Code, in that pressure vessels, such as but not limited to, the Raffinate Splitter (E-1101) and its associated Reflux Drum (F-1102), discharged their relieved flammable contents to an unsafe location. Employees were exposed, and working in close proximity to, the discharge of flammable hydrocarbons released to atmosphere. To abate this violation, the employer must ensure flammable hydrocarbons are not released near employees exposing them to potential burns and death by such methods as the utilization of a flare in a remote location.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 2 Type of Violation: **Willful****

29 CFR 1910.119(d)(3): The employer does not ensure compilation of written process safety information pertaining to the equipment in the process includes the relief system design and design basis for each piece of equipment requiring protection from excessive pressure. The employer violated the standard on or about March 23, 2005 when the BP refinery had not compiled written data for the relief system design and design basis for the equipment/vessels feeding into 1 of 4 relief headers (14"-BO-1001-40) in the Isomeration unit. Header 1 of the 4 headers was not adequately evaluated and data compiled to determine design and design basis for equipment which includes, but is not limited to, the HUF FRACTIONATOR identified by Tag number E-1101, which can be found on P&ID drawing B-4550-G-2390 and is classified as a Vessel; the FEED DRYER identified by Tag number F-102B, which can be found on P&ID drawing B-4550-G-2634 and is classified as a vessel; (continue on by listing each piece of equipment).

To abate this violation, the employer must ensure that each piece of equipment of this header be evaluated to ensure adequate design and design basis for its relief has been determined.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	12/23/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 3 Type of Violation: **Willful****

29 CFR 1910.119(d)(3): The employer does not ensure compilation of written process safety information pertaining to the equipment in the process includes the relief system design and design basis for each piece of equipment requiring protection from excessive pressure. The employer violated the standard on or about March 23, 2005 when the BP refinery had not compiled written data for the relief system design and design basis for the equipment/vessels feeding into 2 of 4 relief headers (12"-RV-44) in the Isomeration unit. Header 2 of the 4 headers was not adequately evaluated and data compiled to determine design and design basis for equipment which includes, but is not limited to, the Ultrafiner Reactor identified by Tag number D-200, which can be found on P&ID drawing B-4550-G-1353 and is classified as a Vessel; the Ultrafiner furnace identified by Tag number B-200, which can be found on P&ID drawing B-4550-G-1253 and is classified as a fired heater; (continue on by listing each piece of equipment).

To abate this violation, the employer must ensure that each piece of equipment of this header be evaluated to ensure adequate design and design basis for its relief has been determined.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 4 Type of Violation: **Willful****

29 CFR 1910.119(d)(3): The employer does not ensure compilation of written process safety information pertaining to the equipment in the process includes the relief system design and design basis for each piece of equipment requiring protection from excessive pressure. The employer violated the standard on or about March 23, 2005 when the BP refinery had not compiled written data for the relief system design and design basis for the equipment/vessels feeding into 3 of 4 relief headers (12"-RV-12) in the Isomeration unit. Header 3 of the 4 headers was not adequately evaluated and data compiled to determine design and design basis for equipment which includes, but is not limited to, the MAKE-UP HYDROGEN DRYER identified by Tag number F-101C, which can be found on P&ID drawing B-4550-G-1362-1 and is classified as a Vessel; the ISOM CHARGE SURGE DRUM identified by Tag number F-23, which can be found on P&ID drawing B-4550-G-1356 and is classified as a vessel; (continue on by listing each piece of equipment).

To abate this violation, the employer must ensure that each piece of equipment of this header be evaluated to ensure adequate design and design basis for its relief has been determined.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	12/23/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 5** Type of Violation: **Willful**

29 CFR 1910.119(d)(3): The employer does not ensure compilation of written process safety information pertaining to the equipment in the process includes the relief system design and design basis for each piece of equipment requiring protection from excessive pressure. The employer violated the standard on or about March 23, 2005 when the BP refinery had not compiled written data for the relief system design and design basis for the equipment/vessels feeding into 4 of 4 relief headers (18"-RV-3502-40) in the Isomeration unit. Header 4 of the 4 headers was not adequately evaluated and data compiled to determine design and design basis for equipment which includes, but is not limited to, the HIGH PRESS. NAPHTHA SURGE DRUM identified by Tag number E-200, which can be found on P&ID drawing B-4550-G-1351-1 and is classified as a Vessel; the DEISOHEXANIZER identified by Tag number E-2, which can be found on P&ID drawing B-4550-G-2634 and is classified as a vessel; (continue on by listing each piece of equipment).

To abate this violation, the employer must ensure that each piece of equipment of this header be evaluated to ensure adequate design and design basis for its relief has been determined.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 6 Type of Violation: **Willful****

29 CFR 1910.119(e)(3)(v): The employer does not ensure that the site's process hazard analyses adequately addresses facility siting. The employer violated this standard on or about March 23, 2005, in the Isomerization unit when the process hazard analysis did not address the facility siting of the Isomerization unit shelter (old control room). This facility was still designated as a "Secure Facility" for emergencies, but potentially place employees in danger due to the lack of blast resistant capability of the shelter and its location.

To abate this violation, the employer could, among other methods, redesign the shelter to make it capable to protect the employees.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 7 Type of Violation: **Willful****

29 CFR 1910.119(f)(1)(i)(D): The employer does not ensure that written operating procedures covering the steps for each operating phase addresses emergency shutdown including the conditions under which emergency shutdown is required, and the assignment of shutdown responsibility to qualified operators to ensure that emergency shutdown is executed in a safe and timely manner. The employer violated this standard on or about March 23, 2005, in the Isomerization unit, where the written operating procedures covering the steps for each operating phase did not address the conditions under which emergency shutdown was required, and the assignment of shutdown responsibilities to qualified operators in the emergency shutdown of the Raffinate Splitter was not addressed.

To abate this violation, the employer must ensure the specific procedures are written addressing each emergency shutdown and each operators' responsibilities.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 8** Type of Violation: **Willful**

29 CFR 1910.119(f)(1)(i)(G): The employer does not ensure written operating procedures, covering the steps for each operating phase, address startup following a turnaround, or after an emergency shutdown. The employer violated this standard on or about March 23, 2005, in the Raffinate unit, where the employer's written operating procedures for startup of the Raffinate unit were not properly developed and implemented.

To abate this hazard, the employer must develop and implement written operating procedures correctly reflecting the steps required for a safe startup following a turnaround.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 9** Type of Violation: **Willful**

29 CFR 1910.119(f)(4): The employer does not ensure the development and implementation of safe work practices for employees and contractor employees to provide for the control of hazards during operations such as lockout/tagout; confined space entry; opening process equipment or piping; and control over entrance into a facility by maintenance, contractor, laboratory, or other support personnel. The employer violated this standard on or about March 23, 2005 when the employer did not implement as written (or as needed for the hazard) the company's safe work practices (Traffic Safety Procedure and Hot Work Procedure) in that they did not have control over entrance into the Isomerization (ISOM) unit and the areas surrounding the ISOM/NDU units, the Blowdown stack, and the Lift Station # 2. Ignition sources from equipment and vehicles were introduced into the area by maintenance, contractors, and other support personnel.

To abate this violation, the employer must ensure each ignition source is adequately controlled in and around each process area through safe work practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 10** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was RIE AIR INTAKE DUCT HIGH HYDROCARBON, which was identified by Tag number ISOM-US-5003 and was calibrated 6/30/2004 and due for calibration on 9/30/2004.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/04/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 11 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was UPS COMMON TROUBLE ALARM, which was identified by Tag number ISOM-US-5000 and was calibrated 9/13/2002 and due for calibration on 9/13/2003.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/04/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 12** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was J-203 SEAL OIL POT LOW LOW LEVEL TEMP, which was identified by Tag number ISOM-LSLL-5254 and was calibrated 2/14/2003 and due for calibration on 2/14/2004.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 13** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was J-203 THRUST BEARING OIL HIGH TEMPERATURE, which was identified by Tag number ISOM-TSH-5457 and was calibrated 2/14/2003 and due for calibration on 2/14/2004.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 14 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was RIE AIR INTAKE DUCT HIGH HYDROCARBON, which was identified by Tag number ISOM-US-5003 and was calibrated 6/30/2004 and due for calibration on 9/30/2004.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 15** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was K-4 BUILDING GAS DETECTOR HIGH, which was identified by Tag number ISOM-ASHH-5145 and was calibrated 9/9/2004 and due for calibration on 12/9/2004.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 16 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-200 DESULF CHARGE LOW FLOW, which was identified by Tag number ISOM-FSLL-5251 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/04/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 17 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was ACID DRUM HIGH LEVEL, which was identified by Tag number ISOM-LSH-5000 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 18** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-1101 FUEL GAS K.O. DRUM, which was identified by Tag number ISOM-LSH-5009 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 19 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was F-302 RECYCLE K.O. POT HIGH LEVEL TRIP, which was identified by Tag number ISOM-LSH-5130 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 20 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was C-103 VAPORIZER HIGH LEVEL TRIP, which was identified by Tag number ISOM-LSH-5412 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 10/04/2005  
**Proposed Penalty:** \$ 70000.00



### Citation and Notification of Penalty

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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#### Citation 2 Item 21 Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was F-201 K.O. HIGH HIGH LEVEL TRIP, which was identified by Tag number ISOM-LSHH-5258 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 22 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was E-200 HIGH LEVEL TRIP, which was identified by Tag number ISOM-LSHH-5405 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 10/04/2005  
**Proposed Penalty:** \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 23 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was F-301A SEPARATOR HIGH LEVEL, which was identified by Tag number ISOM-LSHH-5407 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/04/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 24** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was S-3 ABOVE GROUND SEPARATOR HIGH LEVEL, which was identified by Tag number ISOM-LSHH-5720A and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/04/2005  
Proposed Penalty: \$ 70000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 25 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was E-3 STABILIZER TOWER LOW LEVEL, which was identified by Tag number ISOM-LSL-5013 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 10/04/2005  
**Proposed Penalty:** \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 26 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-1101 FUEL GAS LOW PRESSURE, which was identified by Tag number ISOM-PSL-5019 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



## Citation and Notification of Penalty

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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### Citation 2 Item 27 Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was J-203 LOW LUBE OIL ALARM AND J-210 START, which was identified by Tag number ISOM-PSL-5256 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 28 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was F-401 HYDROGEN LOW PRESSURE ALARM, which was identified by Tag number ISOM-PSL-5334 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 29 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-200 LOW BURNER PRESSURE, which was identified by Tag number ISOM-PSLL-5250 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 30 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-200 DESULFURIZER HI TEMP ALARM, which was identified by Tag number ISOM-TDSH-200 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 31** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-100 COIL HIGH TEMPERATURE TRIP, which was identified by Tag number ISOM-TSHH-5384 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 32 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-101B COIL HIGH TEMPERATURE TRIP, which was identified by Tag number ISOM-TSHH-5408 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 33** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was B-101A COIL HIGH TEMPERATURE TRIP, which was identified by Tag number ISOM-TSHH-5409 and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 34 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was J-2 COMPRESSOR SHUTDOWN, which was identified by Tag number ISOM-XS-5302B and was calibrated 1/11/2004 and due for calibration on 1/11/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 35 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was F-204 SURGE DRUM LOW LEVEL, which was identified by Tag number ISOM-LSL-5302 and was calibrated 3/8/2004 and due for calibration on 3/8/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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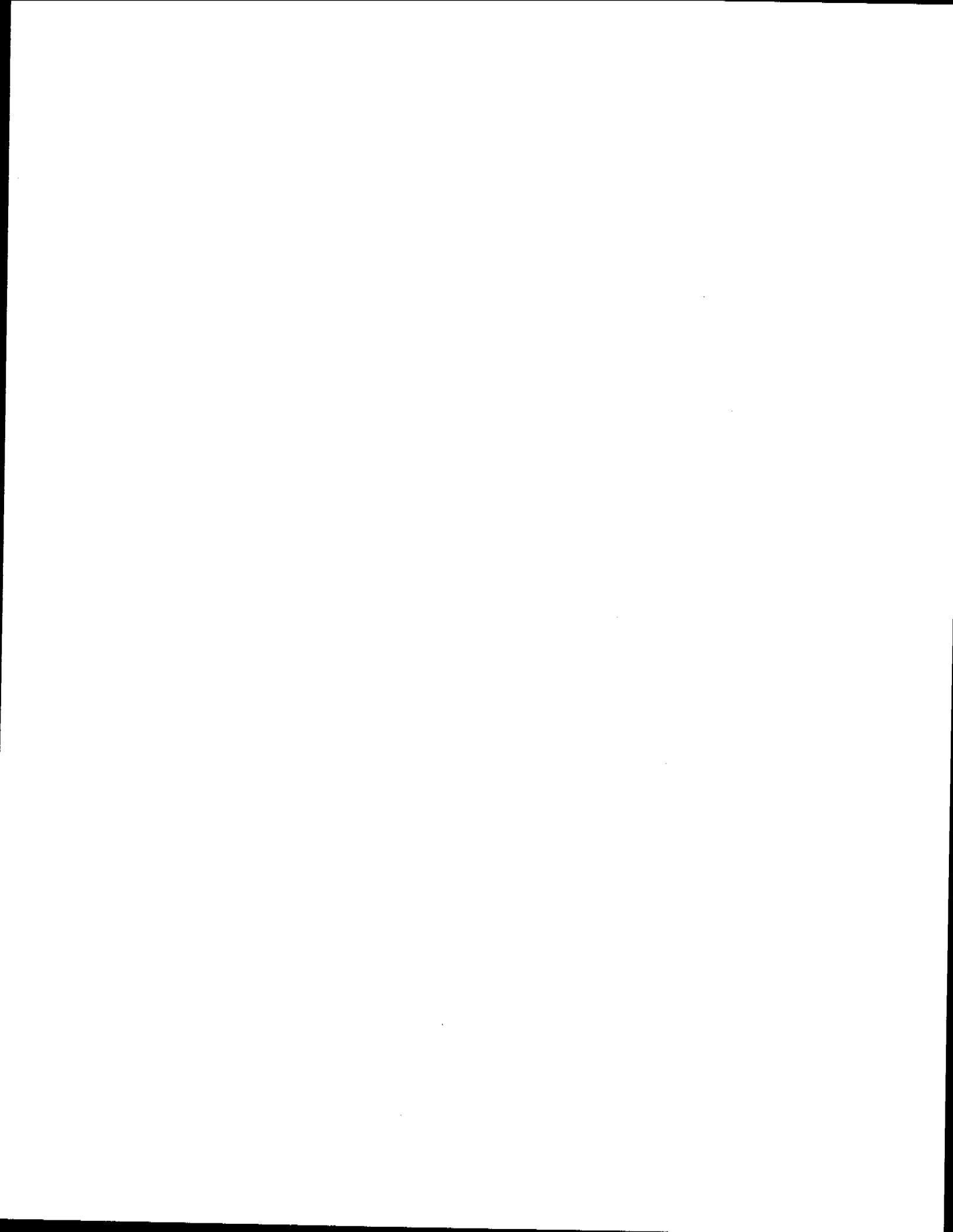
**Citation 2 Item 36** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was E-12 PREFLASH TOWER LOW LEVEL, which was identified by Tag number ISOM-LSL-5428 and was calibrated 3/8/2004 and due for calibration on 3/8/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00





**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 37 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was E-2 TOWER LOW LEVEL, which was identified by Tag number ISOM-LSL-5432 and was calibrated 3/8/2004 and due for calibration on 3/8/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>10/04/2005</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 38** Type of Violation: **Willful**

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was J-50A SEAL OIL POT HIGH PRESSURE, which was identified by Tag number ISOM-PSH-5413 and was calibrated 3/8/2004 and due for calibration on 3/8/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 39 Type of Violation: **Willful****

29 CFR 1910.119(j)(4)(i): The employer does not follow recognized and generally accepted good engineering practices for inspections and testing procedures performed on process equipment to maintain its mechanical integrity. The employer violated this standard in the Isomerization unit where critical instruments were not inspected and calibrated as specified by BP's criteria, nor were the instruments identified for appropriate inspection and testing per ANSI/ISA S84.01 - "Application of Safety Instrumented Systems for the Process Industries" (1996) and International Electrotechnical Commission's IEC 61511, "Functional Safety: Safety Instrumented Systems for the Process Sector" (2003). The instrument not inspected and calibrated was J-BA SEAL POT HIGH PRESSURE, which was identified by Tag number ISOM-PSH-5415 and was calibrated 3/8/2004 and due for calibration on 3/8/2005.

To abate this violation, the employer must inspect and calibrate process equipment according to recognized and generally accepted good engineering practices.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/04/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 40 Type of Violation: Willful**

29 CFR 1910.119(j)(4)(i): The employer does not inspect and test process equipment with the frequency determined to be necessary by prior operating experience: The employer violated this standard on or about March 23, 2005, in the Isomerization unit where the employer had not conducted mechanical inspections of the Blowdown Drum and Stack (F-20) for structural fitness based on past operating experience and documented rates of corrosion.

To abate this violation, the employer must inspect each piece of process equipment with the frequency determined to be necessary by prior operating experience.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/04/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 41 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Oil/water Separator, which is identified by Tag number S3 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 42** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FUEL GAS SEPARATOR, which is identified by Tag number L9 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 43** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the NAPHTHA FEED FILTERS, which is identified by Tag number L200A and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 44** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the NAPHTHA FEED FILTERS, which is identified by Tag number L200 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 45** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the C18 CONDENSATE POT, which is identified by Tag number F56 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 46** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FUEL GAS DRY DRUM, which is identified by Tag number F5 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 47** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the F-1101 WATER DRAIN POT, which is identified by Tag number F455 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 48** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the F-1102 WATER DRAIN POT, which is identified by Tag number F452 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 49** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the J-1 COMP SUCTION DRUM, which is identified by Tag number F302 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 50** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the PRODUCT SEPARATOR, which is identified by Tag number F301A and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 51** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER REFLUX DRUM, which is identified by Tag number F3A and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 52 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FLASH DRUM, which is identified by Tag number F206 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 53 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the HYDROGEN DRYER WATER SEPARATOR, which is identified by Tag number F205 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 54** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FEED CHARGE DRUM, which is identified by Tag number F204 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 55** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the NAPHTHA FEED H2O COLLECTION DRUM, which is identified by Tag number F203 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 56 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the DRAW-OFF POT, which is identified by Tag number F202 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00

**Citation 2 Item 57 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FLASH DRUM, which is identified by Tag number F200 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 58** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the J-2 H2O WASH DRUM, which is identified by Tag number F152 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 59** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the REFLUX DRUM, which is identified by Tag number F1102 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 60 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the INSTRUMENT AIR RECEIVER DRUM, which is identified by Tag number F13 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 61 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the WATER DRAW-OFF POT, which is identified by Tag number F1101A and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 62** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FEED SURGE DRUM, which is identified by Tag number F1101 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 63** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the CAUSTIC Scrubber, which is identified by Tag number E400 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 64** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER TOWER, which is identified by Tag number E3 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 65** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER, which is identified by Tag number E201 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 66** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the HIGH PRESS. NAPHTHA SURGE DRUM, which is identified by Tag number E200 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 67** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the DEISOHEXANIZER, which is identified by Tag number E2 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 68** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the HUF FRACTIONATOR, which is identified by Tag number E1101 and is a Vessel, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 69** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Feed drier regeneration electric heater, which is identified by Tag number B101A and is a Heater, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 70** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Feed drier regeneration electric heater, which is identified by Tag number B101B and is a Heater, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 71** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Ultrafiner furnace, which is identified by Tag number B200 and is a Heater, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 72** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Stabilizer Feed Preheater, which is identified by Tag number C18 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 73** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Raffinate splitter feed exchangers, which is identified by Tag number C1104B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 74 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Raffinate splitter feed exchangers, which is identified by Tag number C1104A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00

**Citation 2 Item 75 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Product condenser, which is identified by Tag number C303B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 76** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Product condenser, which is identified by Tag number C303A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 77** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Light ends stripper bottoms coolers, which is identified by Tag number C255B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 78** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Light ends stripper bottoms coolers, which is identified by Tag number C255A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 79** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Light ends stripper reboiler, which is identified by Tag number C254 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 80 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER PREHEATER, which is identified by Tag number C253 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 81 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER FEED AND BTMS, which is identified by Tag number C252D and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 82** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER FEED AND BTMS, which is identified by Tag number C252C and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 83** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER FEED AND BTMS, which is identified by Tag number C252B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 84** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER FEED AND BTMS, which is identified by Tag number C252A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 85** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the LIGHT ENDS STRIPPER COND., which is identified by Tag number C202 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 86** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Ultrafiner Effluent Cooler, which is identified by Tag number C201B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 87** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the Ultrafiner Effluent Cooler, which is identified by Tag number C201A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 88** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER REBOILER, which is identified by Tag number C58 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 89** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER FEED / BOTTOMS COOLER, which is identified by Tag number C50C and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 90** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER FEED / BOTTOMS COOLER, which is identified by Tag number C50B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 91** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER FEED / BOTTOMS COOLER, which is identified by Tag number C50A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 92 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RECYCLE COOLER, which is identified by Tag number C422 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 93 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RECYCLE COOLER, which is identified by Tag number C421 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 94 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the DEISOHEXANIZER BTM COOLER, which is identified by Tag number C20 and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 95 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER CONDENSER, which is identified by Tag number C19A and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 96 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER CONDENSER, which is identified by Tag number C19C and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 97 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the STABILIZER CONDENSER, which is identified by Tag number C19B and is a Heat Exchanger, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 98** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the SPARE PUMP FOR J8 ISOM CHARGE, which is identified by Tag number J8A and is a Pump, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 99** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101A1 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 100** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101A2 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 101** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101B1 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 102 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101B2 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 103 Type of Violation: Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101C1 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 104 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101C2 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00

**Citation 2 Item 105 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101D1 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 106 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the RAFF SPLITTER OH COND, which is identified by Tag number CA1101D2 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00

**Citation 2 Item 107 Type of Violation: **Willful****

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FEED DRIER REGEN COND, which is identified by Tag number CA100A1 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

**Date By Which Violation Must be Abated:** 12/23/2005  
**Proposed Penalty:** \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 108** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the FEED DRIER REGEN COND, which is identified by Tag number CA100A2 and is a Air Cooler, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 109** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the MAKE-UP GAS DISCHARGE COMPRESSOR, which is identified by Tag number J1A and is a Compressor, had uncorrected deficiencies that were outside acceptable limits.

To abate this violation, the employer must correct each process equipment deficiency.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 110** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not ensure correction of deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated this standard on or about March 23, 2005, when the Isomerization unit pressure relief header subsystem was undersized which prevented the Raffinate Splitter (E-1101, aka HUF Fractionator) from relieving properly due to excessive backpressure.

To abate this violation, the employer must ensure the Raffinate Splitter is capable of properly relieving excessive backpressure.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 12/23/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 111** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the employer continued to use the Blowdown stack (F-20) with baffles deficiencies.

To abate this violation the employer must repair the baffles inside F-20 before further use of the Blowdown stack (F-20).

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 112** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the employer continued to use the blowdown drum (F-20) without remotely controlled snuffing steam.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 113** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the employer continued to use the Blowdown stack (F-20) when the liquid knockout subsystem was undersized and did not provide sufficient liquid retention capability in the blowdown drum (F-20).

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 114** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the employer continued to use the Blowdown stack (F-20) with the Blowdown stack (F-20) not high enough to prevent potentially released hydrocarbons from reaching an ignition source at grade.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 115** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the employer continued to use the Blowdown stack (F-20) with a deficient temperature probe/sensor for the quench system. To abate this violation the employer must repair the temperature probe/sensor for F-20 before further use of the Blowdown stack (F-20).

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 116** Type of Violation: **Willful**

29 CFR 1910.119(j)(5): The employer does not correct deficiencies in equipment that are outside acceptable limits (as defined by process information in 29 CFR 1910.119(d)) before further use or in a safe and timely manner. The employer violated the standard on or about March 23, 2005, in the Isomerization unit where the employer continued to use the Raffinate Splitter (E-1101) with a deficient sight glass and level transmitter.

To abate this violation, the employer must repair the sight glass and level transmitter on the Raffinate Splitter (E-1101) before further use.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 117** Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the JE Merit double wide trailer, which was located near Lift Station #2, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 118** Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Superior Plant Service, L6, Trailer with Tag ID # 42, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 119 Type of Violation: **Willful****

29 CFR 1910.119(i)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the HyTore Tool Trailer with Tag ID # 81, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 120 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the James-Timec Trailer with Tag ID # 82, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 121** Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Timec Cat Trailer with Tag ID # 83, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 122 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Timec Cat Trailer with Tag ID # 84, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 123** Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Timec Cat Trailer with Tag ID # 85, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 124** Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Contech Trailer with Tag ID # 86, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 125 Type of Violation: Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Contech Trailer with Tag ID # 87, which was located between ISOM and NDU units, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



### Citation and Notification of Penalty

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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#### Citation 2 Item 126 Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Altair Office Trailer, which was located near Nitrogen Meter House, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

#### Citation 2 Item 127 Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2005 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Altair Office Trailer 2, which was located near Nitrogen Meter House, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: 10/24/2005  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 128 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Altair Office with Superintendent, which was located inside Ultracracker Unit No.1, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 129 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the Altair Tool Trailer, which was located inside Ultracracker Unit No.2, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 130 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the CSI Safety Office Trailer, which was located in Ultracracker Unit No.1, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 131** Type of Violation: **Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the CSI Trailer, which was located in Ultracracker No.1 DBN, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 132 Type of Violation: Willful**

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the JE Merit Tool Trailer 1, which was located in Ultracracker No.1 DBN, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 133 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the JE Merit Tool Trailer 2, which was located in Ultracracker No.1 DBN, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 134 Type of Violation: **Willful****

29 CFR 1910.119(l)(1): The employer does not establish and implement written procedures to manage changes (except for "replacements in kind") to process chemicals, technology, equipment, and procedures; and, changes to facilities that affect a covered process. The employer violated the standard on or about September 4, 2004 through March 23, 2005, when the employer sited and placed temporary trailers, such as the BP Operations Trailer, which was located in Ultracracker No.1 DBN, without adequately implementing written procedures to manage the change, exposing workers to fire, explosion, and chemical hazards. To abate this violation, the employer must adequately complete and correctly implement the written procedure for the management of change prior placing and contractor trailers.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	10/24/2005
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 135** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #2, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 1 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: Corrected During Inspection  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 136** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #3, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 2 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: Corrected During Inspection  
Proposed Penalty: \$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 137** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #4, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 3 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: Corrected During Inspection  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 138** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #5, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 4 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: Corrected During Inspection  
Proposed Penalty: \$ 70000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 139** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #6, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 5 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: Corrected During Inspection  
Proposed Penalty: \$ 70000.00

**Citation 2 Item 140** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #7, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 6 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated: Corrected During Inspection  
Proposed Penalty: \$ 70000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





### Citation and Notification of Penalty

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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#### Citation 2 Item 143 Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #10, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 9 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

#### Citation 2 Item 144 Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #11, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 10 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 145** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #12, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 11 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 146 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Electrical Switch Gear, which was located Between F-20 Blowdown and Lift Station #13, with unknown serial number(s) was on a panel approximately 10' x 2' with a potential ignition source from the 12 of 12 2300 Volt electrical switch gears. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 147 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 148** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 149 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 3 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 150 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 4 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 151 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 5 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 152 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 6 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 153 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 7 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 154** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 8 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 155 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 9 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 156 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 10 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 157 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 11 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 158 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 12 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 159** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 13 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 160 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 14 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 161** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 15 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 162 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 16 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 163 Type of Violation: **Wilful****

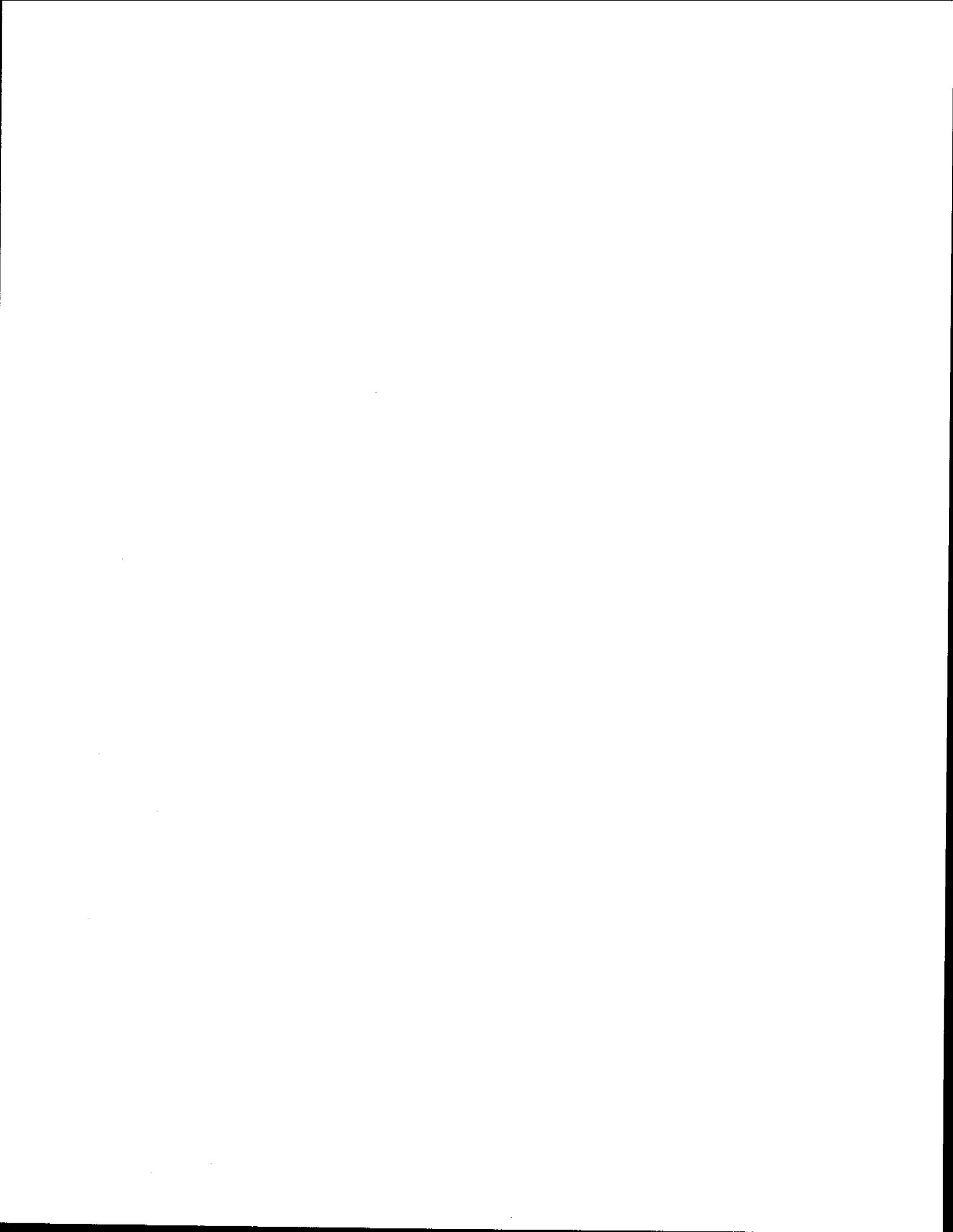
29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 17 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.





**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 164** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 18 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 165 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 19 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 166 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 20 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 167 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 21 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 168** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 22 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 169** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 23 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 170 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 24 of 24 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 171** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 2 150 Amp circuit breaker box. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 172** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 2 150 Amp circuit breaker box. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 173** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 174 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 175 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 3 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005-09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 176 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 4 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 177** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 5 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 178** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 6 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 179** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 7 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 180** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 8 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 181** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 9 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 182 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 10 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 183 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 11 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 184 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 12 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 185 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 13 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 186** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 14 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 187 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 15 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 188 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 16 of 16 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 189 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 190 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 191 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 3 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 192** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 4 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 193 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 5 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 194 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 6 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 195 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 7 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 196** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 8 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 197 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 9 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 198 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 10 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 199 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 11 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 200 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 12 of 12 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

**Citation 2 Item 201 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the clothes dryer. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 202 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the clothes washer. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 203 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the water heater. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 204 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 205 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 206** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 3 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 207 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 4 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 208 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 5 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 209** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 6 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 210 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 7 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 211 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 8 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 212** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 9 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 213 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 10 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 214 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 11 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 215 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 12 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 216 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 13 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 217 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 14 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 218 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 15 of 15 computers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 219 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the copier. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 220 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the fax machine. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 221 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the printer. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 222 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 223 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 224 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 3 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 225 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 4 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 226 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 5 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 227 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 6 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 228 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 7 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 229 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 8 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 230 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 9 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 231** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 10 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 232 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 11 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 233 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 12 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 234 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 13 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 235 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 14 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 236 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 15 of 15 telephones. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 237 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 3 radio chargers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 238** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 3 radio chargers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 239** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 3 of 3 radio chargers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 240 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 1 of 2 water dispensers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 241** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The JE Merit Double Trailer (which was located next to Lift Station #2 and ISOM unit) with 29042 and 29043 serial number(s) was approximately 28' x 76' had potential ignition sources from the 2 of 2 water dispensers. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 242 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 200 Amp Circuit Breaker box. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 243 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the clothes washer. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 244** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the clothes dryer. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 245** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the water heater. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 246 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the refrigerator. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 247 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the coffee pot. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 248 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the Air Conditioner/Heater. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005-09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 249 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 250 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 251** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 252 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 253 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 5 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 254 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 6 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 255** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 7 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 256** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 8 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 257 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 258** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 259** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 260 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 261** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 262 Type of Violation: Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 263 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 264 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #1 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 265 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 200 Amp Circuit Breaker box. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 266 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the Air Conditioner/Heater. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 267 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 268 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 269 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 270** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 271 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 5 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 272 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 6 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 273** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 7 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 274 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 8 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 275 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

---

See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 276 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 277 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 278** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 279** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 280 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 281 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 282** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #2 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

---

**Citation 2 Item 283 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 200 Amp Circuit Breaker box. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 284** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the Air Conditioner/Heater. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 285 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 286** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 287 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 288 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 289 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 5 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 290** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 6 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 291 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 7 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 292 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 8 of 8 electrical receptacles. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 293** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 294 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 295** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 296 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 4 electric light fixtures. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 297 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 1 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

**U.S. Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 308314640  
**Inspection Dates:** 03/23/2005 - 09/12/2005  
**Issuance Date:** 09/21/2005



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 298 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 2 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

<b>Date By Which Violation Must be Abated:</b>	<b>Corrected During Inspection</b>
<b>Proposed Penalty:</b>	<b>\$ 70000.00</b>

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See pages 1 through 4 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 299** Type of Violation: **Willful**

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 3 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

Company Name: BP Products North America, Inc  
Inspection Site: 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 300 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The James Timec Office/Supply Trailer #3 (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 10' x 32' had potential ignition sources from the 4 of 4 electric light switches. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00



**Citation and Notification of Penalty**

**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592

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**Citation 2 Item 301 Type of Violation: **Willful****

29 CFR 1910.307(b)(2)(i): The employer does not ensure the equipment is approved for the class of location and for the ignitable or combustible properties of the specific gas, vapor, dust, or fiber that will be present. The employer violated this standard on or about March 23, 2005, when electrical equipment in and near process units with a potential for release of flammable gases and vapors was not approved Class 1, Division 2, electrical. The Hahn and Clay Office/Tool Trailer (which was located area between ISOM and NDU units) with unknown serial number(s) was approximately 7' x 16' had potential ignition sources from the light fixture. To abate this violation, the employer must remove each potential ignition source from each area requiring Class 1, Division 2, equipment.

Pursuant to 29 CFR 1903.19(d), the employer must provide documentation to OSHA that this violation has been abated within 10 calendar days of the "Date By Which Violation Must be Abated".

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 70000.00

  
\_\_\_\_\_  
CHARLES E. WILLIAMS  
Area Director

## U.S. Department of Labor

Occupational Safety and Health Administration  
Houston South Area Office  
17625 El Camino Real, Suite 400  
Houston, TX 77058  
Phone: (281)286-0583 FAX: (281)286-6352



### INVOICE/ DEBT COLLECTION NOTICE

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**Company Name:** BP Products North America, Inc  
**Inspection Site:** 2401 5th Ave S, Texas City, TX 77592  
**Issuance Date:** 09/21/2005

**Summary of Penalties for Inspection Number 308314640**

<b>Citation 1, Serious</b>	= \$ 86,500.00
<b>Citation 2, Willful</b>	= <del>21</del> ,070,000.00
<b>TOTAL PROPOSED PENALTIES</b>	= <del>21</del> ,156,500.00

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To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance.

OSHA does not agree to any restrictions or conditions put on any check or money order for less than the full amount due and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

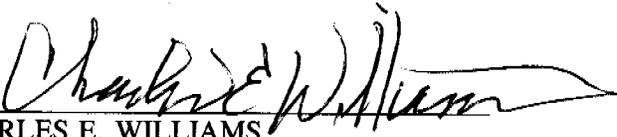
Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

**Interest.** Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is 3%. Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you

file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

**Delinquent Charges.** A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

**Administrative Costs.** Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



CHARLES E. WILLIAMS  
Area Director

Date

9/21/05