**EXAMPLES OF UNSERVICEABLE PARTS**

- BW-5 20 X 6.5
- 20 X 6
- B-5° 22 X 7.5
- 24 X 8.5 M
- F20 X 7.5-8.5 M
- 22 X 8.0
- LR24 X 7.5-8.5-10.0 M
- R5020 LW
- 24 X 7.0-7.5-8.0-5°
- R22 X 7.5-8.0-9.0 LB-LW; 22 X 7.5-8.0 DT-LB-LW
- R20 X 7.5-8.0-9.0 LB-LW
- 22 X 7.5-5°-FL; 22 X 7.5-8.05°-FL; F22 X 7.5 FL;
- B6515 LW
- 22 X 7.0-7.5-8.0-5°
- 16 X 6.0 LTS; B6016 TS
- 20 X 8.5 M
- 20 X 5.5-6.0 DT-LB-LW
- BW-5 20 X 7.5
- 22 X 7.0-7.5-8.0-5°
- BW-5 20 X 6.0
- 15 X 7.0-7.5-8.0-5°
- R20 X 6.5-7.0 LB-LW
- BW-5 22 X 7.5-8.0V-8.5V
- 24 X 7.5-5°; 24 X 7.5-8.0-5°;  24 X 8.0-5°
- R20 X 5.5-6.0 LB-LW; R5520 LW; 20 X 5.5-6.0 DT-LB-LW
- R5020 KW
- 20 X 8.5-5°
- BW-5 22 X 7.5-8.0V-8.5V
- R5516 LTS
- 20 X 7.0-5°
- 22 X 7.5 M
- 1022 RC22-7.5; T/M 22-7.5 8-A3-191
- BW-5 20 X 6.0
- R24 X 7.5-8.0-9.0 LB-LW
- 22 X 7.5 FL; R22 X 7.5 FL; R7522 FL
- 20 X 7.5 FL; R20 X 7.5 FL
- R20 X 6.5-7.0 LB-LW
- LR20 X 7.5-8.5-10.0 M
- R22 X 7.5-8.0-9.0 LB-LW; 22 X 7.5-8.0 DT-LB-LW
- R16 X 6.5 LTS; R6516 TS
- R15 X 6.0 LTS; R6015 TS
- 15 X 7.0-5°
- 24 X 10.0 LA; B1024 LA
- 20 X 8.00 LW; B8020 LW; G20800B
- 15 X 5.00 F RHP; 15 X 4.50E-5.50 F RIP
- 20 X 7.0-5°-FL-CR-8.00 RTH; F7020 CR; 20 X 7.0-5°-FL-
- 20 X 8.00-5°; F20800 B
- 20 X 10.0
- BW-5 20 X 7.5-8.0V-8.5V
- 15 X 7.0-7.5-8.0-5°

**DISCONTINUED**

- DISCONTINUED PARTS
- RIM REPLACEMENT PARTS THAT ARE OBSOLETE, DISCONTINUED

**HOW TO MATCH RIM PARTS**

1. Find the stamped identification on the rim base and ring(s). Refer to the pictures (see pictures bottom right) to help find the locations of the stamps. Identify the parts based on the stamps themselves—DO NOT identify the parts based on only the way they look.
2. If you cannot find the identification stamp—STOP! NEVER use a rim part that you cannot identify from the stamp.
3. Match the markings found on the rim base with those shown in the “Rim Base Identification Stamping” column in the table below.
4. Continue reading the same line across the table to find the proper markings for the matching side ring (or lock ring and flange).
5. NEVER assemble mismatched rim parts (see WARNINGS above). If the identification stamps on the parts do not match—STOP! Select serviceable replacement parts from stock or obtain them from a rim supplier.
6. If you are working on a rim/wheel assembly of discontinued parts that are cracked, bent, worn, pitted by corrosion, or unserviceable in any way, for whatever reason—STOP! You must replace the entire discontinued assembly with one that is in current production. Examples of unserviceable parts are shown in the photos above.

**HOW TO USE THESE TABLES**

**MULTI-PIECE RIM MATCHING TABLES CURRENT PRODUCTION**

**2-PIECE**

<table>
<thead>
<tr>
<th>RIM SIZE</th>
<th>RIM IDENTIFICATION STAMPING</th>
<th>SIDE RING IDENTIFICATION STAMPING</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 X 7.5</td>
<td>R20 X 7.5</td>
<td></td>
</tr>
<tr>
<td>22 X 7.5</td>
<td>R22 X 7.5</td>
<td></td>
</tr>
<tr>
<td>24 X 7.5</td>
<td>R24 X 7.5</td>
<td></td>
</tr>
</tbody>
</table>

**3-PIECE**

<table>
<thead>
<tr>
<th>RIM SIZE</th>
<th>RIM IDENTIFICATION STAMPING</th>
<th>LOCK RING IDENTIFICATION STAMPING</th>
<th>FLANGE IDENTIFICATION STAMPING</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 X 7.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>22 X 7.5</td>
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<td></td>
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<tr>
<td>24 X 7.5</td>
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<td></td>
</tr>
</tbody>
</table>

**MULTI-PIECE RIM MATCHING TABLES OUT-OF-PRODUCTION (OBsolete)**

**2-PIECE**

<table>
<thead>
<tr>
<th>RIM SIZE</th>
<th>RIM IDENTIFICATION STAMPING</th>
<th>SIDE RING IDENTIFICATION STAMPING</th>
</tr>
</thead>
<tbody>
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<td>20 X 7.5</td>
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</tbody>
</table>

**3-PIECE**

<table>
<thead>
<tr>
<th>RIM SIZE</th>
<th>RIM IDENTIFICATION STAMPING</th>
<th>LOCK RING IDENTIFICATION STAMPING</th>
<th>FLANGE IDENTIFICATION STAMPING</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 X 7.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>22 X 7.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>24 X 7.5</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

**EXAMPLES OF TYPICAL RIM CONTOURS AND IDENTIFICATION STAMP LOCATIONS**

**2-PIECE CURRENT PRODUCTION**

- 2D, 2L, FL, LA, LB, LW, MS

**3-PIECE CURRENT PRODUCTION**

- 3D, 3L, FL, M

**NOTES**

- This chart must be printed at least 2 x 3 minimum size.

**WARNING**

TIRE AND RIM SERVICING CAN BE DANGEROUS AND MUST ONLY BE PERFORMED BY TRAINED PERSONNEL USING PROPER PROCEDURES AND TOOLS. FAILURE TO READ AND COMPLY WITH ALL OF THESE PROCEDURES MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU AND OTHERS.

**PLEASE NOTE:** THIS IS CHART 3 OF 3 CHARTS IN THIS BULLETIN. SELECT THE CHART THAT DEPICTS THE TIRE AND RIM TYPES YOUR TRUCK AND R尔斯. 1 AND 2 IN THIS BULLETIN ARE ILLUSTRATIONS FOR TRUCK AND R山脉 TIRE IDENTIFICATION (TUBE-LESS/TUBE-TYPE)