Created in 1998, OSHA’s Strategic Partnership Program is an extended, voluntary, cooperative relationship between OSHA and groups of employers, workers, and their representatives and other interested stakeholders. Partnerships are designed to encourage, assist and recognize efforts to eliminate serious hazards, create effective safety and health management systems, measure results and achieve a high degree of worker safety and health. Partnerships are flexible in design so that employers’ unique operational and workplace needs can be considered. Employers involved in Partnerships may reduce injury and illness rates, workers’ compensation costs, absenteeism and other costs. Employees benefit from safer workplaces, increased safety and health knowledge and skills, and improved morale.

**How Partnerships Work**
Working together, OSHA, employers, workers, and other stakeholders identify workplace safety and health issues and develop strategies, goals and performance measures to address these issues. Partnerships are established through a written, signed agreement which usually lasts three to five years. The agreement may be national, regional, or local in scope.

**Partners**
Partners may include professional or trade associations such as: building contractors or nursing homes; unions such as The United Automobile, Aerospace and Agricultural Implement Workers of America or The International Brotherhood of Electrical Workers; and employers in industries such as construction, food processing or public warehousing and storage. Partners may be large entities, but most often are small businesses averaging fewer than 50 workers. Other stakeholders may include local/state governments, state Consultation Projects and insurance companies which often contribute expertise and resources.

**Requirements**
All Partnership agreements must contain core elements such as Partnership purpose, goals and strategies; identification of partners and geographic boundaries; Partnership timeframe or term; Partnership management and operation; safety and health management systems including worker involvement; effective quantitative and qualitative performance measures linked to Partnership goals; annual evaluation responsibilities; OSHA verification procedures; and participant benefits. Finally, the Partnership agreement must be signed by OSHA and its partners.

**Benefits**
Benefits offered through an OSHA Partnership are varied and are defined by the individual partnership. Benefits for partnering companies may include, but are not limited to outreach, education, technical assistance and training, best practices, and free on-site consultation services.

**OSHA Responsibilities**

**Contact Person**
A primary OSHA contact is designated for each Partnership. The primary contact communicates regularly with the person(s) responsible for the management of the Partnership.

**Verification**
Verification is OSHA’s process for determining whether Partnership participants are upholding their responsibilities under the agreement. Three possible verification methods exist — off site, on-site non-enforcement, and on-site enforcement inspection — one of which is necessary to meet the requirements of the Partnership agreement.
**Evaluation**
OSHA coordinates the annual Partnership evaluation with input from its partners, to assess how well the Partnership has worked toward meeting its goals.

**Inspections**
OSHA conducts enforcement inspections in response to formal complaints, workplace accidents or fatalities, targeted/programmed inspections; chemical leaks and spills, and other significant events. Partnership participants do not receive exemptions or deferrals from OSHA inspections. For construction employers who have demonstrated above average safety and health management programs and performance, OSHA’s Focused Inspection policy may apply.

**Worker/Employer Rights and Responsibilities**
Participation in Partnerships does not eliminate the rights or responsibilities of employers or workers under the *Occupational Safety and Health Act*.

**More Information**
For national Partnerships, contact OSHA’s Office of Partnerships and Recognition at 202-693-2213. For regional or local Partnerships, contact your OSHA Regional Office by calling 1-800-321-6742 (OSHA).