# *n*-Butyl Acetate Isobutyl Acetate *sec*-Butyl Acetate *tert*-Butyl Acetate



Method no .:	1009	1009										
Control no.:			T-10	T-1009-FV-01-0701-M								
Target concentration:			150	opm ( <i>n</i> -b	utyl acel	tate an	d isobu	tyl aceta	te)			
OSHA PEL:		200 p 150 p	200 ppm ( <i>sec</i> -butyl acetate and <i>tert</i> -butyl acetate) 150 ppm (710 mg/m <sup>3</sup> )( <i>n</i> -butyl acetate and isobutyl acetate)									
ACGIH TLV:	200 p 150 p 200 p 200 p	opm (950 opm (713 opm (950 opm (950	) mg/m°) 3 mg/m <sup>3</sup> ) ) mg/m <sup>3</sup> ) ) mg/m <sup>3</sup> )	( <i>sec</i> -bi ) TWA STEL TWA (	utyl ace ( <i>n</i> -butyl ( <i>n</i> -buty [ <i>sec</i> -bu	tate and acetate l acetate tyl aceta	t <i>ert</i> -bu and iso ) te and	ityl acet obutyl a <i>tert</i> -but <u>y</u>	ate) cetate) yl acetat	e)		
Procedure: Active samples are collected by drawing workplace air through charco tubes with personal sampling pumps. Diffusive samples are collected be exposing either SKC 575-002 Passive Samplers or 3M 3520 Organ Vapor Monitors (OVM) to workplace air. Samples are extracted wi carbon disulfide and analyzed by GC using a flame ionization detect (FID).						narcoal cted by Organic ed with etector						
Recommended and sampling ra	Recommended sampling time and sampling rate: 240 min at 0.05 L/min (12 L) (charcoal tubes) (TWA); 15 min at 0.09 L/min (0.75 L) (short term) 240 min (3M 3520 OVM and SKC 575-002) (TWA); 15 min (short term)						at 0.05 erm)					
Reliable quanti	tation li	mit:										
	<u><i>n</i>-b</u>	utyl aceta	ate_	<u>sec</u> -b	utyl aceta	ate	tert-	butyl ace	tate	isob	outyl acet	ate
sampler	RC ppb	λΓ μg/m <sup>3</sup>	SEE (%)	RC ppb	λ μg/m <sup>3</sup>	SEE (%)	R ppb	QL µg/m <sup>3</sup>	SEE (%)	RC ppb	λ μg/m <sup>3</sup>	SEE (%)
charcoal tube	37.1	176	5.0	24.8	118	5.0	45.9	218	5.0	38.9	185	5.1
3M 3520° SKC 575-002*	54.0 101	256 482	6.6 8 9	66.1 83.3	314 395	6.7 89	88.8	422 772	6.6 8 9	43.6 148	207 703	6.6 8 9
			*For and unkn	diffusive temperat own, see	sample ure are Section	es whe known 14.4 fo	re the . Whe r applic	samplin en either able star	g site or bot ndard e	atmosp h of the errors of	heric pr estimat	essure es are e.
Special require	ments:		Repo diffus	ort sampl sive sam	ing site plers.	atmosp	oheric p	oressure	and te	mperatu	ire wher	า using
Status of metho	od:		Evalı evalı Deve	uated me lation pro lopment	ethod. Ti ocedures Team.	his me s of the	thod ha OSHA	as been Salt La	subjec ke Tecl	ted to t nnical C	he estal enter M	olished ethods
January 2007											Mary E	. Eide
			Ind	Method ustrial Hy	s Develo /giene C	opment chemist	Team ry Divis	sion				

OSHA Salt Lake Technical Center

## 1. General Discussion

For assistance with accessibility problems in using figures and illustrations presented in this method, please contact Salt Lake Technical Center (SLTC) at (801) 233-4900. These procedures were designed and tested for internal use by OSHA personnel. Mention of any company name or commercial product does not constitute endorsement by OSHA.

- 1.1 Background
  - 1.1.1 History

*n*-Butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate were previously collected on charcoal tubes and analyzed following OSHA Method 7 Organic Vapors.<sup>1</sup> Diffusive samplers are becoming more popular for workplace sampling. The Methods Development Team at OSHA Salt Lake Technical Center (SLTC) is in the process of validating diffusive samplers for the top 20 most analyzed organic chemicals at SLTC. Candidates for evaluation in this program are selected based on their frequency of analysis at SLTC. *n*-Butyl acetate is the ninth most requested organic chemical for analysis at SLTC and isobutyl acetate is ranked 22<sup>nd</sup>. *sec*-Butyl acetate and *tert*-butyl acetate were also evaluated to complete the butyl acetate series of chemicals. Separate test atmospheres were dynamically generated for each of the analytes. This method includes two diffusive samplers, SKC 575-002 Passive Samplers and 3M 3520 OVMs, along with charcoal tubes (SKC lot 2000). All analytes performed well on these media in all the tests.

1.1.2 Toxic effects (This section is for information only and should not be taken as the basis of OSHA policy.)<sup>2,3,4,5</sup>

All four of these compounds are eye, skin, and mucous membrane irritants. They can cause headache, drowsiness, and narcosis.

1.1.3 Workplace exposure<sup>6, 7, 8, 9</sup>

All four of these compounds are used in paints, lacquers, thinners, nail polish removers, perfumes, inks, vinyl resins, photographic film, safety glass, waxes and camphor. Isobutyl acetate and *n*-butyl acetate are also used as flavouring agents. *tert*-Butyl acetate is used as a gasoline additive.

OSHA Method 7 Organic Vapors. http://www.osha.gov/dts/sltc/methods/organic/org007/org007.html (accessed 8/3/06).

 <sup>&</sup>lt;sup>2</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc., Cincinnati, OH, 2001; vol. 1, p n-Butyl acetate 1.

<sup>&</sup>lt;sup>3</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p sec-Butyl acetate 1.

<sup>&</sup>lt;sup>4</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p tert-Butyl acetate 1.

<sup>&</sup>lt;sup>5</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p Isobutyl acetate 1.

 <sup>&</sup>lt;sup>6</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p n-Butyl acetate 1.

<sup>&</sup>lt;sup>1</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p sec-Butyl acetate 1.

<sup>&</sup>lt;sup>8</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p tert-Butyl acetate 1.

<sup>&</sup>lt;sup>9</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p Isobutyl acetate 1.

1.1.4 Physical properties and other descriptive information

n-butyl acetate<sup>10,11</sup>

synonyms: IMIS <sup>12</sup> :	acetic acid, butyl ester; 1-butyl acetate; butyl ethanoate 0440
CAS number:	123-86-4
boiling point:	125-126 °C (257-259 °F)
melting point:	-77 °C (-106.2 °F)
density:	0.8826 (g/mL@ 20/20)
molecular weight:	116.16
vapor pressure:	1.33 kPa @20 °C
flash point:	22 °C (72 °F) (closed cup)
appearance:	clear liquid
vapor density:	4 (air = 1)
molecular formula:	$C_{6}H_{12}O_{2}$
odor:	fruity
solubility:	120 parts water at 25 ° C; misc with alcohol, ether; soluble in most hydrocarbons
autoignition	•
temperature:	421 °C (790 °F)

te structural formula:



sec-butyl acetate<sup>13, 14</sup>

acetic acid, 1-methylpropyl ester; acetic acid, sec-butyl ester; 2synonyms: butanol acetate; 1-methylpropyl acetate IMIS<sup>15</sup>: 0441 CAS number: 105-46-4 boiling point: 112-113 °C (234-235 °F) -98.4 °C (-145.1 °F) melting point: 0.8748 (g/mL) (20/20) density: molecular weight: 116.16 vapor pressure: 1.33 kPa @ 20 °C 16.67 °C (62 °F) (closed cup); 31.1 °C (88 °F) (open cup) flash point: appearance: colorless liquid vapor density: 4 (air = 1)molecular formula: C<sub>6</sub>H<sub>12</sub>O<sub>2</sub> odor: fruity solubility: practically insoluble in water; miscible with common industrial solvents

<sup>10</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7th ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p n-Butyl acetate 1.

<sup>11</sup> Lewis, R. J. Sr., Ed. Hawley's Condensed Chemical Dictionary, 14th ed.; Van Nostrand Reinhold Co.: New York, 2001, p 172.

<sup>12</sup> OSHA Chemical Sampling Information. www.osha.gov/dts/chemicalsampling/toc/toc\_chemsamp.html (accessed 11/15/05).

<sup>13</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7th ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p sec-Butyl acetate 1.

<sup>14</sup> Lewis, R. J. Sr., Ed. Hawley's Condensed Chemical Dictionary, 14th ed.; Van Nostrand Reinhold Co.: New York, 2001; p 172.

<sup>15</sup> OSHA Chemical Sampling Information. www.osha.gov/dts/chemicalsampling/toc/toc\_chemsamp.html (accessed 11/15/05).

autoignition temperature: structural formula:



390 °C (734 °F)

tert-butyl acetate<sup>16, 17</sup>

synonyms:

IMIS<sup>18</sup>: CAS number: boiling point: melting point: density: molecular weight: vapor pressure: flash point: appearance: vapor density: molecular formula:  $C_6H_{12}O_2$ odor: solubility: autoignition temperature: structural formula:

1,1-dimethylethyl acetate 0442 540-88-5 97.8 °C (208 °F) -62 °C (-80 °F) 0.8593 (g/mL) (25/4) 116.16 6.3 kPa @ 25 °C 4.4 °C (40 °F) (closed cup) colorless liquid 4 (air = 1)  $C_6H_{12}O_2$ musty ester odor insoluble in water; miscible with most industrial solvents 518 °C (964 °F)

acetic acid, 1,1-dimethylethyl ester; acetic acid, tert-butyl ester;



isobutyl acetate<sup>19,20</sup>

acetic acid, isobutyl ester; acetic acid, 2-methylpropyl ester; synonyms: 2-methylpropyl acetate  $IMIS^{21}$ : 1534 CAS number: 110-19-0 boiling point: 116.5 °C (242 °F) melting point: -98.8 °C (-146 °F) density: 0.871 (g/mL) (20/20) molecular weight: 116.16 vapor pressure: 1.73 kPa @ 20 °C flash point: 18 °C (64 °F) (closed cup)

<sup>&</sup>lt;sup>16</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p tert-Butyl acetate 1.

<sup>&</sup>lt;sup>17</sup> Lewis, R. J. Sr., Ed. *Hawley's Condensed Chemical Dictionary*, 14<sup>th</sup> ed.; Van Nostrand Reinhold Co.: New York, 2001; p 172.

<sup>&</sup>lt;sup>18</sup> OSHA Chemical Sampling Information. www.osha.gov/dts/chemicalsampling/toc/toc\_chemsamp.html (accessed 11/15/05).

<sup>&</sup>lt;sup>19</sup> Documentation of the Threshold Limit Values for Chemical Substances, 7<sup>th</sup> ed., American Conference of Governmental Industrial Hygienists Inc.: Cincinnati, OH, 2001; vol. 1, p Isobutyl acetate 1.

<sup>&</sup>lt;sup>20</sup> Lewis, R. J. Sr., Ed. *Hawley's Condensed Chemical Dictionary*, 14<sup>th</sup> ed.; Van Nostrand Reinhold Co.: New York, 2001; p 622.

OSHA Chemical Sampling Information. www.osha.gov/dts/chemicalsampling/toc/toc\_chemsamp.html (accessed 11/15/05).

appearance:colorless liquidvapor density:4 (air = 1)molecular formula:
$$C_6H_{12}O_2$$
odor:fruity faintly ester odorsolubility:very slightly soluble in water; miscible in most organic solventsautoignition422 °C (793 °F)structural formula: $H_3C - C - H_2 - CH_3$  $H_3C - C - H_3 - CH_3$ 

This method was evaluated according to the OSHA SLTC "Evaluation Guidelines for Air Sampling Methods Utilizing Chromatographic Analysis"22. The Guidelines define analytical parameters, specify required laboratory tests, statistical calculations and acceptance criteria. The analyte air concentrations throughout this method are based on the recommended sampling and analytical parameters. Air concentrations in ppm are referenced to 25 ℃ and 101.3 kPa (760 mmHg).

- 1.2 Limit defining parameters
  - 1.2.1 Detection limit of the analytical procedure

The detection limits of the analytical procedure are 23.5 pg for *n*-butyl acetate, 27.7 pg for sec-butyl acetate, 29.7 pg for tert-butyl acetate, and 28.0 pg for isobutyl acetate. This is the amount of analyte that will give a detector response that is significantly different from the response of a reagent blank. (Section 4.1)

1.2.2 Detection limit of the overall procedure

> The detection limits of the overall procedure are listed in Table 1.2.2. These are the amounts of analyte spiked on the respective sampler that will give detector responses that are significantly different from the responses of the respective sampler blanks. (Section 4.2)

Detection Limits of the Overall Procedure												
n-butyl acetate sec-butyl acetate tert-butyl acetate isobutyl acetate												
sampler	npler µg ppb µg/m³ mg ppb µg/m³ µg ppb µg/m³ µg ppb µ							µg/m³				
charcoal tube	0.62	10.9	51.7	0.42	7.37	35.0	0.77	13.5	64.2	0.66	11.6	55.0
3M 3520	0.58	16.3	77.4	0.62	19.3	91.9	0.87	26.4	125	0.46	13.3	63.0
SKC 575-002 0.44 29.5 140 0.37 25.5 121 0.72 48.3 229 0.66 44.0 209									209			

Table 1 2 2

1.2.3 Reliable quantitation limit

> The reliable quantitation limits are listed in Table 1.2.3. These are the amounts of analyte spiked on the respective samplers that will give detector responses that are considered the lower limits for precise quantitative measurements. (Section 4.2)

<sup>22</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis. http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).

	Reliable Quantitation Limits															
	n-butyl acetate sec-butyl acetate tert-butyl acetate isobutyl acetate										<u>e</u>					
sampler	μg	ppb	µg/m³	EE	μg	ppb	µg/m³	EE	μg	ppb	µg/m³	EE	μg	ppb	µg/m³	EE
charcoal tube	2.1	37.1	176	99.0	1.4	24.8	118	98.5	2.6	45.9	218	98.3	2.2	38.9	185	98.9
3M 3520	1.9	54.0	256	98.0	2.1	66.1	314	98.6	2.9	88.8	422	98.5	1.5	43.6	207	98.8
SKC 575-002	1.5	101	482	98.9	1.2	83.3	395	98.5	2.4	163	772	98.4	2.2	148	703	98.6

Table 1.2.3

 $E_E$  = extraction efficiency

#### 1.2.4 Instrument calibration

The standard error of estimate is 301 µg/sample over the range of 2130 to 17100 µg/sample for *n*-butyl acetate. The standard error of estimate is 453 µg/sample over the range of 2850 to 22800 µg/sample for *sec*-butyl acetate. The standard error of estimate is 386 µg/sample over the range of 2850 to 22800 µg/sample for *tert*-butyl acetate. The standard error of estimate is 398 µg/sample over the range of 2130 to 17100 µg/sample for isobutyl acetate. This range corresponds to 0.25 to 2 times the TWA target concentration for charcoal tubes. (Section 4.3)

#### 1.2.5 Precision

## Charcoal tubes

The precision of the overall procedure at the 95% confidence level for the ambient temperature 17-day storage test for samples collected on charcoal tubes was determined from separate dynamically generated test atmospheres containing each analyte. The test atmospheres were all generated individually for each of the analytes because of possible capacity issues. The concentrations of the atmospheres were 151 ppm (718 mg/m<sup>3</sup>) *n*-butyl acetate, 198 ppm (941 mg/m<sup>3</sup>) *sec*-butyl acetate, 202 ppm (960 mg/m<sup>3</sup>) *tert*-butyl acetate, and 149 ppm (708 mg/m<sup>3</sup>) isobutyl acetate, with an average relative humidity of 80% at 23 °C. The samples were collected at 0.05 L/min. The precisions for charcoal tubes were ± 9.86% for *n*-butyl acetate. These each include an additional 5% for sampling pump variability. (Section 4.4)

## 3M 3520 OVMs

The precision of the overall procedure at the 95% confidence level for the ambient temperature 17-day storage test for samples collected on 3M 3520 OVMs was determined from separate dynamically generated test atmospheres containing each analyte. The test atmospheres were all generated individually for each of the analytes because of possible capacity issues. The concentrations of the atmospheres were 151 ppm (718 mg/m<sup>3</sup>) *n*-butyl acetate, 198 ppm (941 mg/m<sup>3</sup>) *sec*-butyl acetate, 202 ppm (960 mg/m<sup>3</sup>) *tert*-butyl acetate, and 149 ppm (708 mg/m<sup>3</sup>) isobutyl acetate, with an average relative humidity of 80% at 23 °C. The precisions are given in Table 1.2.5.1. They each include an additional 6.4% for sampling rate variability. There are different values given, depending on whether both, either, or neither temperature (*T*) or atmospheric pressure (*P*) are known at the sampling site. If the sampling site temperature is unknown, it is assumed to be 22.2 ± 15 °C (72 ± 27 °F) and a variability of ±7.7% is included. If the atmospheric pressure is not known, it is estimated from the sampling site elevation and a variability of ±3% is included. (Section 4.4)

	Precision of the Overall Procedure for 3M 3520 OVMs									
	precision (± %)									
known conditions	<i>n</i> -butyl acetate	sec-butyl acetate	tert-butyl acetate	isobutyl acetate						
both T & P	13.0	13.1	12.9	13.0						
only T	14.2	14.3	14.2	14.2						
only P	20.0	20.0	19.8	20.0						
neither T nor P	20.8	20.8	20.8	20.8						

Table 1.2.5.1 Provision of the Overall Procedure for 3M 3520 OVMs

## SKC 575-002 Passive Samplers

The precision of the overall procedure at the 95% confidence level for the ambient temperature 17-day storage test for samples collected on SKC 575-002 Passive Samplers was determined from separate dynamically generated test atmospheres containing each analyte. The test atmospheres were all generated individually for each of the analytes because of possible capacity issues. The concentrations of the atmospheres were of 151 ppm (718 mg/m<sup>3</sup>) *n*-butyl acetate, 198 ppm (941 mg/m<sup>3</sup>) *sec*-butyl acetate, 202 ppm (960 mg/m<sup>3</sup>) *tert*-butyl acetate and 149 ppm (708 mg/m<sup>3</sup>) isobutyl acetate, with an average relative humidity of 80% at 23 °C. The precisions are given in Table 1.2.5.2. They each include an additional 8.7% for sampling rate variability. There are different values given, depending on whether both, either, or neither temperature (*T*) or atmospheric pressure (*P*) are known at the sampling site. If the sampling site temperature is unknown, it is assumed to be 22.2 ± 15 °C (72 ± 27 ° F) and a variability of ±7.7% is included. If the atmospheric pressure is not known, it is estimated from the sampling site elevation and a variability of ±3% is included. (Section 4.4)

Table 1.2.5.2									
	Precision of the Overall Procedure for SKC 575-002								
	precision (± %)								
known conditions	<i>n</i> -butyl acetate	sec-butyl acetate	tert-butyl acetate	isobutyl acetate					
both T & P	17.4	17.4	17.5	17.4					
only T	18.4	18.4	18.4	18.4					
only P	23.1	23.1	23.1	23.1					
neither T nor P	23.7	23.7	23.9	23.7					

## 1.2.6 Recovery

The recoveries of *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate and isobutyl acetate from samples used in a 17-day ambient  $(23 \circ C)$  storage test are shown in Table 1.2.6. (Section 4.5)

		Table 1.2.6							
	Recovery of Storage Test								
	recovery (%)								
sampler	sampler n-butyl acetate sec-butyl acetate tert-butyl acetate isobutyl acetate								
charcoal tubes	96.0	98.3	97.8	96.7					
3M 3520 OVM	96.3	96.1	95.9	96.6					
SKC 575-002	96.6	96.9	96.4	96.5					

## 1.2.7 Reproducibility

Six samples for each of the three types of samplers and four different analytes were collected separately from individual controlled test atmospheres, and submitted for analysis by the OSHA Salt Lake Technical Center. The samples were analyzed according to a draft copy of this procedure after being stored at 4 °C for 5 days for *n*-butyl acetate and isobutyl acetate and 19 days for *sec*-butyl acetate and *tert*-butyl acetate. No individual sample result deviated from its theoretical value by more than the precision reported in Section 1.2.5. (Section 4.6)

#### 2. Sampling Procedure

All safety practices that apply to the work area being sampled should be followed. The sampling equipment should be attached to the worker in such a manner that it will not interfere with work performance or safety.

2.1 Apparatus

#### Charcoal Tubes

Samples are collected using a personal sampling pump calibrated, with the sampling device attached, to within  $\pm 5\%$  of the recommended flow rate.

Samples are collected with 7-cm  $\times$  4-mm i.d.  $\times$  7-mm o.d. glass sampling tubes packed with two sections (100/50 mg) of coconut shell charcoal. The sections are held in place with foam plugs and with a glass wool plug at the front. For this evaluation, commercially prepared sampling tubes were purchased from SKC, Inc. (Catalog no. 226-01, lot no. 2000).

#### 3M 3520 OVMs and SKC 575-002 Passive Samplers

Samples are collected with either 3M 3520 OVMs or with SKC 575-002 Passive Samplers. Samplers were purchased from 3M (catalog no. 3520, contains two charcoal adsorbent pads, lot no. 5049-11) or from SKC, Inc. (catalog no. 575-002, contains 500 mg of Anasorb 747, lot no. 3974).

A thermometer and a barometer to determine the sampling site air temperature and atmospheric pressure.

2.2 Reagents

None required

- 2.3 Technique
  - 2.3.1 Charcoal tubes

Immediately before sampling, break off both ends of the flame-sealed tube to provide an opening approximately half the internal diameter of the tube. Wear eye protection when breaking the tube. Use tube holders to minimize the hazard of broken glass. All tubes should be from the same lot.

The smaller section of the adsorbent tube is used as a back-up and is positioned nearest the sampling pump. Attach the tube holder to the sampling pump so that the adsorbent tube is in an approximately vertical position with the inlet facing down during sampling. Position the sampling pump, tube holder and tubing so they do not impede work performance or safety.

Draw the air to be sampled directly into the inlet of the tube holder. The air being sampled is not to be passed through any hose or tubing before entering the sampling tube.

After sampling for the appropriate time, remove the adsorbent tube and seal it with plastic end caps. Seal each sample end-to-end with a Form OSHA-21 seal as soon as possible.

Submit at least one blank sample with each set of samples. Handle the blank sample in the same manner as the other samples except draw no air through it.

Record sample air volumes (liters), sampling time (minutes), and sampling rate (L/min) for each sample, along with any potential interferences on the Form OSHA-91A.

Submit the samples to the laboratory for analysis as soon as possible after sampling. As a precaution, store the samples at refrigerator temperature if a delay in shipment is unavoidable. Ship any bulk samples separate from the air samples.

2.3.2 3M OVMs (In general, follow the manufacture's instructions supplied with the samplers.)

The samplers come individually sealed in small metal cans. When ready to begin sampling, remove the plastic lid from the can and lift up on the revealed ring. Pull back on the ring to open the can. Discard the metal top of the can and remove the sampler. **Caution - The sampler begins to sample immediately after the can is unsealed.** 

Keep the two closure caps with attached port plugs, cup and PTFE tubes in the can for later use. Close the can with the plastic lid.

Record the start time on the back of the sampler and on Form OSHA-91A.

Attach the sampler to the worker near his/her breathing zone with the white face forward. Assure that the area directly in front of the sampler is unobstructed throughout the sampling period. Do not remove the white film and ring from the sampler until the sampling period is terminated.

At the end of the sampling period, detach the sampler from the worker and remove the white film and retaining ring. Immediately snap a closure cap onto the primary (top) section of the sampler (where the white film and ring were removed). It is critical that this step be done as quickly as possible because the sampling rate is more than five times faster without the white film in place, which can be an important consideration, especially for short-term sampling. Assure that the attached port plugs are placed firmly into the port holes. The white film and ring can be discarded. Record the stop time on the back of the sampler and on the Form OSHA-91A.

The following steps should be performed in a low background area for a set of samplers as soon as possible after sampling.

Ready a blank by removing the white film and ring and attaching the closure cap onto the unused sampler.

For each sampler (one at a time), separate the primary (top) and secondary (bottom) sections of the sampler using the edge of a coin as a pry tool.

Securely snap a cup onto the bottom of the primary section.

Snap a closure cap onto the secondary section of the sampler and assure that the attached port plugs are placed firmly into the port holes.

Return the sampler sections with closure caps and cup in place to the metal can which contains the PTFE tubes (which will be used by the laboratory). Close the can with the plastic lid, and seal it with a Form OSHA-21.

Verify that the sampling times are properly recorded on Form OSHA-91A for each sample. Also, identify blank samples on this form.

Record the room temperature and atmospheric pressure of the sampling site on Form OSHA-91A.

List any compounds that could be considered potential interferences, especially solvents that are being used in the sampling area.

Submit the samples to the laboratory for analysis as soon as possible after sampling. As a precaution, store the samples at refrigerator temperature if a delay in shipment is unavoidable. Ship any bulk samples separate from the air samples.

2.3.3 SKC 575-002 Passive Samplers (In general, follow the manufacturer's instructions.)

Open the top of the aluminum bag and open the closure to remove the sampler from the container, just before sampling is to begin. **Caution- The sampler begins to sample immediately after the aluminum bag is opened.** Save the O-ring, press-on cover, cover retainer, port plugs and PTFE tube in the aluminum bag for later use.

Record the start time on the sampler label and on Form OSHA-91A.

Attach the sampler to the worker near his/her breathing zone with the perforations in the sampler facing forward. Assure that the area directly in front of the sampler is unobstructed throughout the sampling period.

At the end of the sampling period, immediately detach the sampler from the worker and attach the cover with the O-ring in place onto the sampler using the cover retainer. Visually inspect the O-ring to be sure it is forming a proper seal around the entire circumference of the sampler. Record the stop time on the sampler label and on Form OSHA-91A. Place the sampler in the aluminum bag, close the bag and place a Form OSHA-21 seal over the closure.

The following steps should be performed in a low background area for a set of samplers as soon as possible after sampling. Prepare a blank by removing an unused sampler from its aluminum package and immediately attaching a cover with the O-ring in place. Replace the sampler into the aluminum bag, close the bag, and seal with a Form OSHA-21 over the closure.

Verify that the sampling times are properly recorded on Form OSHA-91A for each sample. Also, identify blank samples on this form.

Record the room temperature and atmospheric pressure of the sampling site on the Form OSHA-91A.

List any compounds that could be considered potential interferences, especially solvents, which are being used in the sampling area.

Submit the samples to the laboratory for analysis as soon as possible after sampling. As a precaution, store the samples at refrigerator temperature if a delay in shipment is unavoidable. Include all port plugs and PTFE tubes which will be used by the laboratory for analyses. Ship any bulk sample(s) in a container separate from the air samples.

- 2.4 Sampler capacity (Section 4.7)
  - 2.4.1 Charcoal tubes

The sampling capacity of charcoal tubes was determined using test atmospheres containing the analyte. The test atmospheres were all generated individually for each of the analytes because of possible capacity issues. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), *sec*-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm) with an average relative humidity of 80% at 23 ° C. The samples were collected at 0.05 L/min. The 5% breakthrough air volumes at 80% RH and 23 ° C were determined to be 25.0 L for *n*-butyl acetate, 17.1 L for *sec*-butyl acetate, 18.1 L for *tert*-butyl acetate, and 25.2 L for isobutyl acetate.

2.4.2 3M 3520 OVMs and SKC 575-002 Passive Samplers

The sampling rate and capacity of the 3M 3520 OVMs and the SKC 575-002 Passive Samplers were determined by using test atmospheres containing the analyte. The test atmospheres were all generated individually for each of the analytes because of possible capacity issues. The concentrations of the test atmospheres were: *n*-butyl acetate (1449 mg/m<sup>3</sup> or 305 ppm), sec-butyl acetate (1892 mg/m<sup>3</sup> or 398 ppm), tertbutyl acetate (1925 mg/m<sup>3</sup> or 405 ppm), and isobutyl acetate (1430 mg/m<sup>3</sup> or 301 ppm), with an average relative humidity of 80% at 23 ° C. Samples were collected for increasing time intervals. Sampler capacity is exceeded when the sampling rate decreases (greater than 4.8 hours for tert-butyl acetate, and greater than 6.4 hours for n-butyl acetate, sec-butyl acetate, and isobutyl acetate on both 3M 3520 OVMs and SKC 757-002 Passive Samplers). The average sampling rates on 3M 3520 OVMs were determined to be 31.19 mL/min for n-butyl acetate, 28.11 mL/min for sec-butyl acetate, 28.94 mL/min for tert-butyl acetate, and 30.43 mL/min for isobutyl acetate. The average sampling rates on SKC 575-002 Passive Samplers were determined to be 13.07 mL/min for *n*-butyl acetate, 12.74 mL/min for sec-butyl acetate, 13.09 mL/min for tert-butyl acetate, and 13.16 mL/min for isobutyl acetate. The recommended sampling times for this method are 15 minutes for STEL, and 240 minutes for TWA sampling.

## 2.5 Extraction efficiency (Section 4.8)

It is the responsibility of each analytical laboratory to determine the extraction efficiency of the analyte from the media because the adsorbent material, internal standard, reagents and laboratory techniques may be different than those listed in this evaluation and influence the results.

2.5.1 Charcoal tubes

The mean extraction efficiencies from dry charcoal tubes over the range of RQL to 2 times the target concentration were: 99.3% for *n*-butyl acetate (0.002 to 17.1 mg/sample), 99.2% for *sec*-butyl acetate (0.001 to 23.0 mg/sample), 99.3% for *tert*-butyl acetate (0.003 to 22.7 mg/sample), and 99.1% for isobutyl acetate (0.002 to 17.2 mg/sample). The extraction efficiency was not affected by the presence of water.

Extracted samples remain stable for at least 24 h.

## 2.5.2 3M 3520 OVMs

The mean extraction efficiencies from dry 3M 3520 OVMs over the range of RQL to 2 times the target concentration were: 98.9% for *n*-butyl acetate (0.002 to 10.8 mg/sample), 99.1% for *sec*-butyl acetate (0.002 to 14.4 mg/sample), 99.0% for *tert*-butyl acetate (0.003 to 14.4 mg/sample), and 99.2% for isobutyl acetate (0.002 to 10.8 mg/sample). The extraction efficiency was not affected by the presence of water.

Extracted samples remain stable for at least 24 h.

#### 2.5.3 SKC 575-002 Passive Samplers

The mean extraction efficiencies from dry SKC 575-002 Passive Samplers over the range of RQL to 2 times the target concentration were: 99.2% for *n*-butyl acetate (0.002 to 4.41 mg/sample), 99.1% for *sec*-butyl acetate (0.001 to 5.88 mg/sample), 98.9% for *tert*-butyl acetate (0.002 to 5.88 mg/sample), and 99.1% for isobutyl acetate (0.002 to 4.42 mg/sample). The extraction efficiency was not affected by the presence of water.

Extracted samples remain stable for at least 24 h.

## 2.6 Recommended sampling time and sampling rate

#### 2.6.1 Charcoal tubes

Sample with charcoal tubes for up to 240 min at 0.05 L/min (12 L) to collect TWA (long-term) samples, and for 15 min at 0.05 L/min (0.75 L) to collect short-term samples.

When short-term samples are collected, the air concentration equivalent to the reliable quantitation limit becomes larger. For example, the reliable quantitation limits for charcoal tubes are 0.59 ppm (2.8 mg/m<sup>3</sup>) for *n*-butyl acetate, 0.39 ppm (1.9 mg/m<sup>3</sup>) for *sec*-butyl acetate, 0.73 ppm (3.5 mg/m<sup>3</sup>) for *tert*-butyl acetate, and 0.62 ppm (2.9 mg/m<sup>3</sup>) for isobutyl acetate when 0.75 L are collected.

## 2.6.2 3M 3520 OVMs

Sample with 3M 3520 OVMs for up to 240 min to collect TWA (long-term) samples, and for 15 min to collect short-term samples. The sampling rates are 31.19 mL/min for *n*-butyl acetate, 28.11 mL/min for *sec*-butyl acetate, 28.94 mL/min for *tert*-butyl acetate, and 30.43 mL/min for isobutyl acetate.

When short-term samples are collected, the air concentration equivalent to the reliable quantitation limit becomes larger. For example, the reliable quantitation limits for 3M 3520 OVMs are 0.85 ppm (4.0 mg/m<sup>3</sup>) for *n*-butyl acetate with an air volume of 0.47 L (15 min x 31.19 mL/min), 1.1 ppm (5.0 mg/m<sup>3</sup>) for *sec*-butyl acetate with 0.42 L (15 min x 28.11 mL/min), 1.4 ppm (6.7 mg/m<sup>3</sup>) for *tert*-butyl acetate with 0.43 L (15 min x 28.94 mL/min), and 0.69 ppm (3.3 mg/m<sup>3</sup>) for isobutyl acetate with 0.46 L (15 min x 30.43 mL/min) collected.

## 2.6.3 SKC 575-002 Passive Samplers

Sample with SKC 575-002 Passive Samplers for up to 240 min to collect TWA (long-term) samples, and for 15 min to collect short-term samples. The sampling rates are 13.07 mL/min for *n*-butyl acetate, 12.74 mL/min for *sec*-butyl acetate, 13.09 mL/min for *tert*-butyl acetate, and 13.16 mL/min for isobutyl acetate.

When short-term samples are collected, the air concentration equivalent to the reliable quantitation limit becomes larger. For example, the reliable quantitation limits for SKC 575-002 Passive Samplers are 1.6 ppm (7.5 mg/m<sup>3</sup>) for *n*-butyl acetate with an air volume of 0.20 L (15 min x 13.07 mL/min), 1.3 ppm (6.3 mg/m<sup>3</sup>) for *sec*-butyl acetate with 0.19 L (15 min x 12.74 mL/min), 2.5 ppm (12 mg/m<sup>3</sup>) for *tert*-butyl acetate with 0.20 L (15 min x 13.09 mL/min), and 2.3 ppm (11 mg/m<sup>3</sup>) for isobutyl acetate with 0.20 L (15 min x 13.16 mL/min) collected.

- 2.7 Interferences, sampling (Section 4.9)
  - 2.7.1 Charcoal tubes

#### Retention

The mean retention efficiency was 99.8% for *n*-butyl acetate, 99.9% for *sec*-butyl acetate, 100.4% for *tert*-butyl acetate, and 100.3% for isobutyl acetate, when charcoal tubes containing 4300  $\mu$ g of *n*-butyl acetate, 5730  $\mu$ g of *sec*-butyl acetate, 5780  $\mu$ g of *tert*-butyl acetate, and 4250  $\mu$ g of isobutyl acetate were allowed to sample 9 L of contaminant-free air having an average relative humidity of 80% at 23 ° C. (Section 4.9.1)

#### Low humidity

The ability of charcoal tubes to collect the analytes from a relatively dry atmosphere was determined by sampling an atmosphere containing two times the target concentration and approximately 20% RH at 23 °C. Separate test atmospheres were dynamically generated for each of the analytes. The mean recoveries (% of theoretical) were: 99.4% for *n*-butyl acetate, 99.4% for *sec*-butyl acetate, 99.5% for *tert*-butyl acetate, and 99.4% for isobutyl acetate. (Section 4.9.1)

#### Low concentration

The ability of charcoal tubes to collect the analytes at low concentrations was tested by sampling an atmosphere at 0.1 times the target concentration with approximately 80% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The mean recoveries (% of theoretical) were: 99.8% for *n*-butyl acetate, 99.1% for *sec*-butyl acetate, 99.1% for *tert*-butyl acetate, and 100.1% for isobutyl acetate. (Section 4.9.1)

#### Sampling interference

The ability of charcoal tubes to collect the analyte when other potential interferences are present was tested by sampling individual atmospheres containing a given analyte and an interference mixture of *n*-butyl alcohol, hexone, and toluene at an average humidity of 80% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes with these interferences. The concentrations of the analytes in the four individual test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm). Each test atmosphere also had the following concentrations of the interference mixture in it: n-butyl alcohol (302 mg/m<sup>3</sup> or 101 ppm), hexone (408 mg/m<sup>3</sup> or 99 ppm), and toluene (375 mg/m<sup>3</sup> or 100 ppm). Three samplers had contaminated air drawn through them at 0.05 L/min for 240 min for each test. All of the samples were immediately analyzed. The mean recoveries (% of theoretical) were: *n*-butyl acetate 99.0%, *sec*-butyl acetate 99.7%, *tert*-butyl acetate 99.2%, and isobutyl acetate 99.5%. There was no analyte on the backup portion of the charcoal tubes for any of the tests.

A test of the ability of the sampler to collect all four analytes from the same test atmosphere was performed by creating a test atmosphere at the PEL level of all four analytes in humid air having an average relative humidity of 80% at 22 °C. The concentrations of the test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708mg/m<sup>3</sup> or 149 ppm). Due to concerns about the capacity of the media to collect all four analytes at these concentrations without breakthrough, three charcoal tubes were collected at 0.05 L/min for 2 hours instead of the 4 hours listed in "Evaluation Guidelines for Air Sampling Methods Utilizing Chromatographic Analysis" <sup>23</sup>. The recoveries (% of theoretical) were: 101.1%, 99.7%, and 98.1% for *n*-butyl acetate; 100.3%, 99.3%, and 97.1% for *sec*-butyl acetate; 101.7%, 99.5%, and 98.4% for *tert*-butyl acetate; and 101.5%, 99.5%, and 97.8% for isobutyl acetate. There was no analyte on the backup section of the charcoal tubes for any of the tests. (Section 4.9.1)

#### 2.7.2 3M 3520 OVMs

#### Reverse diffusion

Reverse diffusion is a measure of the ability of the sorbent within a diffusive sampler to retain the analyte collected. Reverse diffusion is measured by first exposing two sets of samplers to humid air containing the analyte, and then additionally exposing one of the sets to clean humid air of an average relative humidity of 80% at 23 °C. Separate test atmospheres were dynamically generated for each analyte. Comparison of the two sets of 3M 3520 OVMs showed that an average recovery of 99.3% for *n*-butyl acetate, 97.8% for *sec*-butyl acetate, 98.0% for *tert*-butyl acetate, and 100.4% for isobutyl acetate was retained. (Section 4.9.2)

#### Low humidity

The ability of 3M 3520 OVMs to collect the analyte from a relatively dry atmosphere was determined by sampling an atmosphere containing two times the target concentration and an average relative humidity of approximately 20% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The mean recoveries (% of theoretical) were: *n*-butyl acetate 99.8%, *sec*-butyl acetate 99.6%, *tert*-butyl acetate 98.4%, and isobutyl acetate 99.9%. (Section 4.9.2)

#### Low concentration

The ability of 3M 3520 OVMs to collect the analytes at low concentration was determined by sampling a test atmosphere containing 0.1 times the target concentration of the analyte in an atmosphere at approximately 80% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The mean recoveries (% of theoretical) were: were *n*-butyl acetate 98.6%, *sec*-butyl acetate 98.8%, *tert*-butyl acetate 97.7%, and isobutyl acetate 99.0%. (Section 4.9.2)

#### Sampling interference

The ability of 3M 3520 OVMs to collect the analyte when other potential interferences are present was tested by sampling individual atmospheres containing a given analyte and an interference mixture of *n*-butyl alcohol, hexone, and toluene at an average

<sup>&</sup>lt;sup>23</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis.* http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).

humidity of 80% at 23 °C. Separate test atmospheres were dynamically generated for each of the analytes with these interferences. The concentrations of the analytes in the four individual test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm). Each test atmosphere also had the following concentrations of the interference mixture in it: n-butyl alcohol (302 mg/m<sup>3</sup> or 101 ppm), hexone (408 mg/m<sup>3</sup> or 99 ppm), and toluene (375 mg/m<sup>3</sup> or 100 ppm). Three samplers were exposed for 240 min in each test. All of the samples were immediately analyzed. The mean recoveries (% of theoretical) were: *n*-butyl acetate 100.3%, *sec*-butyl acetate 101.0%, *tert*-butyl acetate 100.1%, and isobutyl acetate 99.5%. There was no analyte on the backup pad of the sampler for any of the tests.

A test of the ability of the sampler to collect all four analytes from the same test atmosphere was performed by creating a test atmosphere at the PEL level of all four analytes in humid air having an average relative humidity of 80% at 22 °C. The concentrations of the test atmospheres were: n-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), sec-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), tert-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708mg/m<sup>3</sup> or 149 ppm). Due to concerns about the capacity of the media to collect all four analytes at these concentrations, three 3M 3520 OVMs were collected for 2 hours instead of the 4 hours listed in "Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis".<sup>24</sup> The recoveries (% of theoretical) were: 100.2%, 99.1%, and 96.9% for *n*-butyl acetate; 100.8%, 99.6%, and 98.2% for sec-butyl acetate; 101.1%, 99.7%, and 98.1% for tert-butyl acetate; and 100.6%, 99.1%, and 98.0% for isobutyl acetate. There was no analyte on the backup pad of the sampler for any of the tests. This test also shows that the presence of all four analytes had no significant effect on the sampling rate for any of the individual analytes. (Section 4.9.2)

## 2.7.3 SKC 575-002 Passive Samplers

## **Reverse diffusion**

Reverse diffusion is a measure of the ability of the sorbent within a diffusive sampler to retain the analyte collected. Reverse diffusion is measured by first exposing two sets of samplers to humid air containing the analyte, and then additionally exposing one of the sets to clean humid air of an average relative humidity of 80% at 23 °C. Separate test atmospheres were dynamically generated for each of the analytes. Comparison of the two sets of SKC 575-002 Passive Samplers showed that an average recovery of 100.4% for *n*-butyl acetate, 98.0% for *sec*-butyl acetate, 97.4% for *tert*-butyl acetate, and 99.1% for isobutyl acetate was retained. (Section 4.9.3)

## Low humidity

The ability of SKC 575-002 Passive Samplers to collect the analyte from a relatively dry atmosphere was determined by sampling an atmosphere containing two times the target concentration and an average relative humidity of approximately 20% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The mean recoveries (% of theoretical) were: *n*-butyl acetate 99.9%, *sec*-butyl acetate 100.6%, *tert*-butyl acetate 100.4%, and isobutyl acetate 100.5%. (Section 4.9.3)

<sup>&</sup>lt;sup>24</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis.* http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).

## Low concentration

The ability of SKC 575-002 Passive Samplers to collect the analytes at low concentration was tested by creating separate test atmospheres containing 0.1 times the target concentration of the analyte at approximately 80% RH at 23 ° C. The mean recoveries (% of theoretical) were: *n*-butyl acetate 98.1%, *sec*-butyl acetate 97.3%, *tert*-butyl acetate 98.5%, and isobutyl acetate 98.3%. (Section 4.9.3)

## Sampling interference

The ability of SKC 575-002 Passive Samplers to collect the analyte when other potential interferences are present was tested by sampling individual atmospheres containing a given analyte and an interference mixture of *n*-butyl alcohol, hexone, and toluene at an average humidity of 80% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes with these interferences. The concentrations of the analytes in the four individual test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm). Each test atmosphere also had the following concentrations of the interference mixture in it: n-butyl alcohol (302 mg/m<sup>3</sup> or 101 ppm), hexone (408 mg/m<sup>3</sup> or 99 ppm), and toluene (375 mg/m<sup>3</sup> or 100 ppm). Three samplers were exposed for 240 min in each test. All of the samples were immediately analyzed. The mean recoveries (% of theoretical) were: *n*-butyl acetate 101.3%, *sec*-butyl acetate 100.5%, *tert*-butyl acetate 100.3%, and isobutyl acetate 99.7%.

A test of the ability of the sampler to collect all four analytes from the same test atmosphere was performed by creating a test atmosphere at the PEL level of all four analytes in humid air having an average relative humidity of 80% at 22 °C. The concentrations of the test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708mg/m<sup>3</sup> or 149 ppm). Due to concerns about the capacity of the media to collect all four analytes at these concentrations, three SKC 575-002 Passive Samplers were collected for 2 hours instead of the 4 hours listed in "Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis".<sup>25</sup> The recoveries (% of theoretical) were: 102.1%, 99.4%, and 97.6% for *n*-butyl acetate; 101.0%, 99.6%, and 98.3% for *sec*-butyl acetate; 100.4%, 99.1%, and 96.8% for *tert*-butyl acetate; and 100.8%, 99.3%, and 97.6% for isobutyl acetate. This test also shows that the presence of all four analytes had no significant effect on the sampling rate for any of the individual analytes. (Section 4.9.3)

## 3. Analytical Procedure

Adhere to the rules set down in your Chemical Hygiene Plan<sup>26</sup>. Avoid skin contact and inhalation of all chemicals and review all MSDSs before beginning this analytical procedure.

## 3.1 Apparatus

Gas chromatograph equipped with an FID. A Hewlett-Packard Model 6890 GC equipped with an integrator, an automatic sample injector, and an FID was used in this evaluation.

 <sup>&</sup>lt;sup>25</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis.* http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).

<sup>&</sup>lt;sup>26</sup> Occupational Exposure to Hazardous Chemicals in Laboratories. *Code of Federal Regulations*, Part 1910.1450, Title 29, 2003.

A GC column capable of separating *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate from the extracting solvent, poterntial interferences, and internal standard. A Restek 60-m × 0.32-mm i.d. Stabilwax (1- $\mu$ m df) capillary column was used in this evaluation.

An electronic integrator or other suitable means of measuring GC detector response. A Waters Empower 2 Data System, along with a Hewlett Packard 3396 Series II integrator were used in this evaluation.

Glass vials with PTFE-lined caps. For this evaluation 2 and 4-mL vials were used.

A dispenser capable of delivering 1.0 or 2.0 mL of extracting solvent to prepare standards and samples. If a dispenser is not available, 1.0- and 2.0-mL volumetric pipets can be used.

Class A volumetric flasks - 10-mL and other convenient sizes for preparing standards.

Calibrated 10-µL syringe for preparing standards.

An SKC Desorption shaker with rack (226D-03K) was used to extract SKC 575-002 Passive Samplers in this evaluation.

A mechanical shaker. An Eberbach mechanical shaker was used to extract the charcoal tubes and 3M pads in this evaluation.

3.2 Reagents

*n*-Butyl acetate, [CAS no. 123-86-4], reagent grade or better. The *n*-butyl acetate used in this evaluation was 99.5+% (lot no. 00262DC) purchased from Sigma-Aldrich (Milwaukee, WI).

*sec*-Butyl acetate, [CAS no. 105-46-4], reagent grade or better. The *sec*-butyl acetate used in this evaluation was 99% (lot no. 12930HD) purchased from Aldrich (Milwaukee, WI).

*tert*-Butyl acetate, [CAS no. 540-88-5], reagent grade or better. The *tert*-butyl acetate used in this evaluation was 99+% (lot no. 17531AB) purchased from Aldrich (Milwaukee, WI).

Isobutyl acetate, [CAS no. 110-19-0], reagent grade or better. The isobutyl acetate used in this evaluation was 99+% (lot no. 00262DC) purchased from Sigma-Aldrich (Milwaukee, WI).

Carbon disulfide (CS<sub>2</sub>), [CAS no. 75-15-0], reagent grade or better. The carbon disulfide used in this evaluation was 99.9+% low benzene content grade (lot no. 11561HC) purchased from Aldrich (Milwaukee, WI).

*n*-Hexyl benzene [CAS no. 1077-16-3], reagent grade or better. The *n*-hexyl benzene (listed as 1-phenyl hexane on the bottle) used in this evaluation was 97% (lot no. 06202KO) purchased from Aldrich (Milwaukee, WI).

The extraction solvent used for this evaluation consisted of 0.25  $\mu$ L/mL *n*-hexyl benzene in the CS<sub>2</sub>. The *n*-hexyl benzene was added to CS<sub>2</sub> as an internal standard. Other internal standards can be used provided they are fully tested.

## 3.3 Standard preparation

Charcoal tubes are extracted with 1 mL of extraction solvent. Prepare analytical standards for each of the analytes by injection of microliter amounts of the analytes into 1-mL volumetric flasks and diluting with the extraction solvent over a concentration range of 0.002 to 23 mg/mL. For example: a target concentration standard for *n*-butyl acetate was prepared by injecting 10  $\mu$ L of *n*-butyl acetate into a 1-mL volumetric flask containing about 0.75 mL of extracting solvent

and then diluting to the mark with extraction solvent (8.83 mg/mL, or 155 ppm based on a 1-mL extraction and 12 L air volume) Similarly the other analytes would be prepared as follows: for 200 ppm *sec*-butyl acetate use 13  $\mu$ L/mL (11.4 mg/mL), for 196 ppm *tert*-butyl acetate use 13  $\mu$ L/mL (11.2 mg/mL), and for 153 ppm isobutyl acetate use 10  $\mu$ L/mL (8.71 mg/mL).

The diffusive samplers are extracted into 2 mL of the extraction solvent. Prepare analytical standards for each of the analytes by injection of microliter amounts of the analytes into 2-mL volumetric flasks and diluting with extraction solvent. For example: a target concentration level (for 3M 3520 OVM) standard for *n*-butyl acetate was prepared by injecting 6  $\mu$ L of *n*-butyl acetate into a 2-mL volumetric flask containing about 1.75 mL extraction solvent and then diluting to the mark with extraction solvent (5.30 mg/2 mL or 2.65 mg/mL).

Bracket sample concentrations with standard concentrations. If upon analysis, sample concentrations fall outside the range of prepared standards, prepare and analyze additional standards to confirm instrument response, or dilute high samples with extraction solvent and reanalyze the diluted samples.

- 3.4 Sample preparation
  - 3.4.1 Charcoal tubes

Remove the plastic end caps from the sample tube and carefully transfer each section of the adsorbent to separate 2-mL vials. Discard the glass tube and glass wool and polyurethane plugs.

Add 1.0 mL of extracting solution to each vial and immediately seal the vials with PTFElined caps.

Shake the vials on a shaker for 30 min (Shaking is necessary to obtain the extraction efficiency found in this method; without shaking the extraction efficiencies will be lower.)

3.4.2 3M 3520 OVMs (In general, follow the manufacturer's instructions.)

Remove both sampler sections from the metal can, along with the sections of PTFE tubing. Assure that the closure caps are firmly snapped to the primary and secondary sections of all the samplers, that all cap plugs are firmly seated in the cap ports, and that the bottom closure cup for the secondary section is firmly in place. Any deviations must be noted. Make sure each section of the sampler is labeled properly for future reference.

Prepare one section of the sampler at a time by temporarily removing the cap plugs from the ports and pipeting 2.0 mL of extraction solvent through the center port. Immediately replace the plugs in the ports. Repeat the process for the second section.

Allow the sampler sections to extract for 30 min. Periodically apply gentle agitation to the sampler sections during the extraction period.

Do not leave the extracted sample in the sampler. Transfer the solution from each sampler section by removing both plugs from the ports, inserting a decanting spout (a small section of PTFE tubing) into the rim port and pouring the liquid through the spout into a labeled 2-mL autosampler vial. Immediately cap each vial.

An alternate means of extraction for the 3M 3520 OVMs is to remove the cap, pull off the interior retaining ring, remove the charcoal pad, and place the pad into a labeled 4-mL vial. Remove the pad from the second section of the sampler in similar fashion. Add 2-mL of the extraction solvent to each vial and cap the vial. Shake the vial

occasionally by hand over the next 30 minutes (at least 5 times), or shake on a shaker for 30 min. Transfer the sample into a labeled 2-mL autosampler vial. Immediately cap each vial.

Extraction studies at the PEL level showed similar extraction efficiencies whether the samples were extracted inside the sampler, or with the charcoal pad removed and extracted in a 4-mL vial (Table 4.8.2.5). The 3M 3520 OVM consists of two sections which are separated after sampling. A bottom closure cap is then placed on the top section and top caps on both sections. It was often difficult to get the bottom closure cap seated properly on the top section of the 3M 3520 OVM. If the bottom closure cap was not seated properly, the extraction solvent would leak out through any open space. Most of the samples extracted in this method were by the second, alternate, extraction method, with each pad removed from the sampler, and placed into separate labeled 4-mL vials for extraction.

3.4.3 SKC 575-002 Passive Samplers (In general, follow the manufacturer's instructions.)

Cut off the ends of the two protruding tubes of each sampler with scissors, razor blade, or sharp knife.

Slowly pipet 2.0 mL of extraction solvent through one of the protruding tubes (ports), stopping at least once to allow the bubbling to subside before adding the rest of the extraction solvent.

Immediately insert plugs into the ports.

Mount the samplers in the sampler rack of a specialized shaker (SKC Cat. No. 226D-03K) and shake the samplers for 1 hour.

Do not leave the extracted sample in the sampler. Transfer each extracted sample by removing the plugs from the sampler ports, firmly inserting the tapered end of a supplied PTFE tube into the outer port and carefully pouring the solution through the PTFE tube into a labeled autosampler vial. Immediately cap each vial.

## 3.5 Analysis

3.5.1 Gas chromatography conditions:

Zone temperature	<u>es:</u>
column:	initial 50 °C, hold 4 min, program at 10 °C/min to 170 °C, hold 4 min
injector:	250 ° C
detector:	260 ° C
run time:	20 min
column gas flow:	1.5 mL/min (hvdrogen)
injection size:	$1.0 \mu L (10.1 \text{split})$
column:	60-m × 0.32-mm i.d. Stabilwax capillary column (df = 1 $\mu$ m)
retention times:	carbon disulfide 4.86 min, tert-butyl acetate 7.58 min, sec-butyl
	acetate 9.29 min, isobutyl acetate 9.81 min, <i>n</i> -butyl acetate 10.9 min,
	and <i>n</i> -hexyl benzene 18.6 min
FID conditions:	
hydrogen flow:	30 mL/min
air flow:	400 mL/min
nitrogen	
makeup flow:	20 mL/min

Peak areas are measured with an integrator or other suitable means.



Figure 3.5.1. A chromatogram of 8.83 mg/mL *n*-butyl acetate, 8.71 mg/mL isobutyl acetate, 11.4 mg/mL *sec*-butyl acetate, 11.2 mg/mL *tert*-butyl acetate in the extraction solution. (Key: (1) CS<sub>2</sub>; (2) *tert*-butyl acetate; (3) *sec*-butyl acetate; (4) isobutyl acetate; (5) *n*-butyl acetate; and (6) *n*-hexyl benzene (ISTD))

3.5.2 An internal standard (ISTD) calibration method is used. A calibration curve can be constructed by plotting response of standard injections versus micrograms of analyte per sample. Bracket the samples with freshly prepared analytical standards over the range of concentrations.



Figure 3.5.2.1. Calibration curve for *n*-butyl acetate. (y = 162x - 3.97E4)



Figure 3.5.2.2. Calibration curve for *sec*-butyl acetate. (y = 156x - 6.13E4)



Any compound that produces a GC response and has a similar retention time as the analyte is a potential interference. If any potential interferences were reported, they should be considered before samples are extracted. Generally, chromatographic conditions can be altered to separate an interference from the analyte.

When necessary, the identity or purity of an analyte peak can be confirmed by GC-mass spectrometry, or by another analytical procedure (Section 4.10)

- 3.7 Calculations
  - 3.7.1 Charcoal tubes

The amount of analyte per sampler is obtained from the appropriate calibration curve in terms of micrograms per sample, uncorrected for extraction efficiency. The amount found on the back section of the charcoal tube is added to the front section for the total loading on the charcoal tube. The back-up section is analyzed separately to determine the extent of analyte saturation to determine if breakthrough occurred. This total amount is then corrected by subtracting the total amount (if any) found on the blank. The air concentration is calculated using the following formulas.

$C_{M} = \frac{M}{VE_{E}}$	where	$C_M$ is concentration by weight (mg/m <sup>3</sup> ) M is micrograms per sample V is liters of air sampled $E_E$ is extraction efficiency, in decimal form
$C_V = \frac{V_M C_M}{M_r}$	where	$C_V$ is concentration by volume (ppm) $V_M$ is 24.46 (molar volume at NTP) $C_M$ is concentration by weight (mg/m <sup>3</sup> ) $M_r$ is molecular weight of analyte (isomers of <i>n</i> -butyl acetate = 116.16)

## 3.7.2 3M 3520 OVMs and SKC 575-002 Passive Samplers

The amount of analyte for the samples is obtained from the appropriate calibration curve in terms of micrograms per sample, uncorrected for extraction efficiency. In the

case of the 3M 3520 OVMs, the back section is analyzed primarily to determine the extent of sampler saturation. If any analyte is found on the back section, the amount is multiplied by 2.2 (as per manufacturer's instructions) and then added to the amount on the front section. The 3M 3520 OVM sampler is deemed saturated when the corrected amount found on the back section is 50% of the amount found on the front section. The total amount is corrected by subtracting the total amount (if any) found on the blank.

The SKC 575-002 Passive samplers have only one section. The total micrograms per sample are the amount found on the sampler minus the amount found on the blank (if any).

Table 3.7.2							
Sampling Rates of Diffusive Samplers (mL/min)							
analyte 3M 3520 OVM SKC 575-002							
<i>n</i> -butyl acetate	31.19	13.07					
sec-butyl acetate	28.11	12.74					
tert-butyl acetate	28.94	13.09					
isobutyl acetate	isobutyl acetate 30.43 13.16						

The air concentration is calculated using the following formulas.

$R_{SS} = R_{NTP} \left(\frac{T_{SS}}{T_{NTP}}\right)^{3/2} \left(\frac{P_{NTP}}{P_{SS}}\right)$	where:	$R_{SS}$ is the sampling rate at sampling site $T_{SS}$ is the sampling site temperature in K $T_{NTP}$ is 298.2 K $P_{SS}$ is the sampling site pressure in mmHg $P_{NTP}$ is 760 mmHg $R_{NTP}$ is the sampling rate at NTP conditions					
$C_{M} = \frac{M1000}{tR_{SS}E_{E}}$	where:	$C_M$ is concentration by weight (mg/m <sup>3</sup> ) M is micrograms per sample $R_{SS}$ is the sampling rate at the sampling site t is the sampling time (min) $E_E$ is extraction efficiency, in decimal form					
$C_{V} = \frac{V_{M}C_{M}}{M_{r}}$	where:	$C_V$ is concentration by volume (ppm) $V_M$ is molar volume at 25 °C = 24.46 $C_M$ is concentration by weight (mg/m <sup>3</sup> ) $M_r$ is molecular weight of analyte (isomers of <i>n</i> -butyl acetate = 116.16)					

If the sampling site temperature is not provided, assume that it is 22.2 ° C. If the sampling site atmospheric pressure is not given, calculate an approximate value based on the sampling site elevation from the following equation.

$P_{SS} = AE^2 - BE + 760$	where:	$P_{SS}$	is	the	approximate	atmospheric			
		pres	sure						
		<i>E</i> is t	<i>E</i> is the sampling site elevation, ft						
		A is 3.887×10⁻′ mmHg/ft² B is 0.02748 mmHg/ft							
					-				

4. Backup data

General background information about the determination of detection limits and precision of the overall procedure is found in the "Evaluation Guidelines for Air Sampling Methods Utilizing Chromatography Analysis"<sup>27</sup>. The Guidelines define analytical parameters, specify required laboratory tests, statistical calculations and acceptance criteria.

<sup>&</sup>lt;sup>27</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis*. http://www.osha.gov/dts/sltc/methods/chromguide/index.html (accessed 3/15/06), OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999.

#### 4.1 Detection limit of the analytical procedure (DLAP)

The DLAP is measured as the mass of analyte introduced onto the chromatographic column. Ten analytical standards were prepared with equally descending increments with the highest standard containing 5.30 µg/mL *n*-butyl acetate, 5.20 µg/mL *sec*-butyl acetate, 5.15 µg/mL *tert*-butyl acetate and 5.20 µg/mL isobutyl acetate. These are the concentrations that would produce peaks approximately 10 times the response of a reagent blank near the elution time of the analyte. These standards, and the reagent blank were analyzed with the recommended analytical parameters (1- $\mu$ L injection with a 1:10 split), and the data obtained were used to determine the required parameters (standard error of estimate and slope) for the calculation of the DLAP. The slope and standard error of estimate, respectively, for *n*-butyl acetate were 1.88 and 14.67; for *sec*-butyl acetate were 1.73 and 15.99; for *tert*-butyl acetate were 1.57 and 15.52, and isobutyl acetate were 1.83 and 17.08. DLAP was calculated to be 23.5 pg for *n*-butyl acetate, 27.7 pg for *sec*-butyl acetate, 29.7 pg for *tert*-butyl acetate, and 28.0 pg for isobutyl acetate.

		Table	4.1.	1		
Detection	Limit	of the	Anal	ytical	Proced	ure
		<b>D</b> .				

for <i>n</i> -Butyl Acetate			
concentration	mass on	area counts	
(µg/mL)	column (pg)	(μV•s)	
0	0	0	
0.53	53	96	
1.06	106	193	
1.59	159	266	
2.12	212	396	
2.65	265	465	
3.18	318	587	
3.71	371	684	
4.24	424	767	
4.77	477	887	
5.30	530	1004	

Table 4.1.2 Detection Limit of the Analytical Procedure for *sec*-Butyl Acetate

for	for <i>sec</i> -Butyl Acetate				
concentration	mass on	area counts			
(µg/mL)	column (pg)	(μV•s)			
0	0	0			
0.52	52	98			
1.04	104	192			
1.56	156	311			
2.08	208	367			
2.60	260	433			
3.12	312	545			
3.64	364	634			
4.16	416	743			
4.68	468	806			
5.20	520	919			



Figure 4.1.1. Plot of data to determine the DLAP for *n*-butyl acetate. (y = 1.88x - 11.0)



Figure 4.1.2. Plot of data to determine the DLAP of *sec*-butyl acetate. (y = 1.73x + 8.73)



Mass Injected onto Column (pg)

Figure 4.1.3. Plot of data to determine the DLAP for *tert*-butyl acetate. (y = 1.57x - 2.80)





Figure 4.1.4. Plot of data to determine the DLAP for isobutyl acetate. (y = 1.83x + 10.96)

4.2 Detection limit of the overall procedure (DLOP) and reliable quantitation limit (RQL)

Table 4.1.3

Detection Limit of the Analytical Procedure

for tert-Butyl Acetate

mass on

column (pg)

0

52

103

155

206

258

309

361

412

464

515

Table 4.1.4

Detection Limit of the Analytical Procedure

for Isobutyl Acetate

mass on

column (pg)

0

52

104

156

208

260

312

364

416

468

520

area counts

(µV•s)

0

91

160

239

331

385

466

537

649

723

830

area counts

(µV•s)

0

114

218

306

394

478

573

645

759

871

989

concentration

 $(\mu g/mL)$ 

0

0.52

1.03

1.55

2.06

2.58

3.09

3.61

4.12

4.64

5.15

concentration

 $(\mu g/mL)$ 

0

0.52

1.04

1.56

2.08

2.60

3.12

3.64

4.16

4.68

5.20

DLOP is measured as mass per sample and expressed as equivalent air concentrations, based on the recommended sampling parameters. Ten samplers were spiked with equally descending increments of analyte. The highest amount is the amount spiked on the sampler that would produce a peak approximately 10 times the response of a sample blank. These spiked samplers, and the sample blank were analyzed with the recommended analytical parameters, and the data obtained used to calculate the required parameters (standard error of estimate and the slope) for the calculation of the DLOP.

Table 4.2												
Detection Limits of the Overall Procedure												
n-butyl acetate sec-butyl acetate tert-butyl acetate isobutyl acetate					etate							
sampler	μg	ppb	µg/m³	μg	ppb	µg/m³	μg	ppb	µg/m³	μg	ppb	µg/m <sup>3</sup>
charcoal tube	0.62	10.9	51.7	0.42	7.37	35.0	0.77	13.5	64.2	0.66	11.6	55.0
3M 3520	0.58	16.3	77.4	0.62	19.3	91.9	0.87	26.4	125	0.46	13.3	63.0
SKC 575-002	0.44	29.5	140	0.37	25.5	121	0.72	48.3	229	0.66	44.0	209

Table 4.2.1				
Detection Limit of the Overall				
Procedure for n-	Butyl Acetate			
Collected on Ch	arcoal Tubes			
mass per sample	area counts			
(µg)	(μV•s)			
0	0			
1.06	224			
2.12	374			
3.18	618			
4.24	743			
5.30	976			
6.36	1143			
7.42	1380			
8.48	1565			
9.54	1721			
10.6	1829			

Table 4.2.2 Detection Limit of the Overall Procedure for <i>sec</i> -Butyl Acetate			
mass per sample	area counts		
(µg)	(µV∙s)		
0	0		
1.04	197		
2.08	358		
3.12	595		
4.16	728		
5.20	912		
6.24	1076		
7.28	1282		
8.32	1403		
9.36	1596		
10.4 1759			

Table 4.2.3			
Detection Limit of the Overall			
Procedure for ter	<i>t</i> -Butyl Acetate		
Collected on Ch	arcoal Tubes		
mass per sample	area counts		
(µg)	(µV•s)		
0	0		
1.03	193		
2.06	397		
3.09	489		
4.12	696		
5.15	792		
6.18	894		
7.21	1122		
8.24	1252		
9.27	1453		
10.3 1629			



Figure 4.2.1. Plot of data to determine the DLOP/RQL for *n*-butyl acetate on charcoal tubes. (y = 177x + 23.5)



Figure 4.2.2. Plot of data to determine the DLOP/RQL for *sec*-butyl acetate on charcoal tubes. (y = 168x + 25.6)



Figure 4.2.3. Plot of data to determine the DLOP/RQL for *tert*-butyl acetate on charcoal tubes. (y = 152x + 28.2)

Table 4.2.4 Detection Limit of the Overall Procedure for Isobutyl Acetate Collected on Charcoal Tubes			
mass per sample	area counts		
(µg)	(μV•s)		
0	0		
1.04	219		
2.08	406		
3.12	634		
4.16	734		
5.20	969		
6.24	1147		
7.28	1372		
8.32	1578		
9.36	1719		
10.4	1826		

Table 4.2.5 Detection Limit of the Overall			
Procedure for <i>n</i> -Butyl Acetate Collected on 3M 3520 OVM			
mass per sample area counts			
(µg)	(μV•s)		
0	0		
1.06	99		
212	203		
3.18	314		
4.24	360		
5.30	467		
6.36	563		
7.42	664		
8.48	783		
9.54	886		
10.6	989		

Table 4.2.6				
Detection Limit of the Overall				
Procedure for sec-Butyl Acetate				
Collected on 3M	/ 3520 OVMs			
mass per sample	area counts			
(µg)	(μV•s)			
0	0			

(µg)	(µV•s)
0	0
1.04	85
2.08	194
3.12	273
4.16	353
5.20	428
6.24	511
7.28	631
8.32	756
9.36	808
10.4	916



Figure 4.2.4. Plot of data to determine the DLOP/RQL for isobutyl acetate on charcoal tubes. (y = 180x + 30.6)



Figure 4.2.5. Plot of data to determine the DLOP/RQL for *n*-Butyl acetate on 3M 3520 OVM. (y = 92.1x - 3.64)



Figure 4.2.6. Plot of data to determine the DLOP/RQL for *sec*-butyl acetate collected on 3M 3520 OVM. (y = 87.7x - 5.55)

Table 4.2.7 Detection Limit of the Overall Procedure for <i>tert</i> -Butyl Acetate Collected on 3M 3520 OVMs			
mass per sample	area counts		
(µg)	(µV∙s)		
0	0		
1.03	95		
2.06	185		
3.09	234		
4.12	300		
5.15	359		
6.18	442		
7.21	556		
8.24	639		
9.27	726		
10.3	817		

Table 4.2.8 Detection Limit of the Overall Procedure for Isobutyl Acetate Collected on 3M 3520 OVMs					
mass per sample	area counts				
(µg)	(μV•s)				
0	0				
1.04	113				
2.08	209				
3.12 308					
4.16 366					
5.20 498					
6.24 571					
7.28	667				
8.32	760				
9.36 838					
10.4	960				

Table 4.2.9
Detection Limit of the Overall Procedure
for <i>n</i> -Butyl Acetate collected on

SKC 575-002 Passive Samplers			
mass per sample	area counts		
<u>(μg)</u>	(μV•s)		
0	0		
1.06	103		
2.12	201		
3.18	279		
4.24	398		
5.30	474		
6.36	590		
7.42	712		
8.48	783		
9.54	901		
10.6	1017		



Figure 4.2.7. Plot of data to determine the DLOP/RQL for *tert*-butyl acetate collected on 3M 3520 OVM. (y = 77.3x - 2.32)



Figure 4.2.8. Plot of data to determine the DLOP/RQL for isobutyl acetate collected on 3M 3520 OVM. (y = 89.8x + 13.8)



Figure 4.2.9. Plot of data to determine the DLOP/RQL for *n*-butyl acetate collected on SKC 575-002 Passive Samplers. (y = 95.0x - 7.50)

Table 4.2.10 Detection Limit of the Overall Procedure for <i>sec</i> -Butyl Acetate collected on SKC 575-002 Passive Samplers					
mass per sample	area counts				
(µg)	(μV•s)				
0	0				
1.04	93				
2.08	186				
3.12 284					
4.16 371					
5.20	432				
6.24 549					
7.28	639				
8.32 749					
9.36 834					
10.4	924				

Table 4.2.11
Detection Limit of the Overall Procedure
for tert-Butyl Acetate collected on
SKC 575-002 Passive Samplers

mass per sample	area counts			
(µg)	(μV•s)			
0	0			
1.03	81			
2.06	156			
3.09	236			
4.12	308			
5.15	353			
6.18	452			
7.21	536			
8.24	639			
9.27	718			
10.3	819			

Table 4.2.12 Detection Limit of the Overall Procedure for Isobutyl Acetate collected on

assive Samplers
area counts
(μV•s)
0
112
214
303
390
471
570
639
754
876
997



Figure 4.2.10. Plot of data to determine the DLOP/RQL for *sec*-butyl acetate collected on SKC 575-002 Passive Samplers. (y = 88.8x - 1.77)



Figure 4.2.11. Plot of data to determine the DLOP/RQL for *tert*-butyl acetate collected on SKC 575-002 Passive Samplers. (y = 78.0x - 10.9)



Figure 4.2.12. Plot of data to determine the DLOP/RQL for isobutyl acetate collected on SKC 575-002 Passive Samplers. (y = 91.9x + 6.32)

The RQL is considered the lower limit for precise quantitative measurements. It is determined from the regression line parameters obtained for the calculation of the DLOP, providing 75% to 125% of the analyte is recovered. The RQLs for the various media are listed in Table 4.2.13.

							Tab	ole 4.2.	13							
						Re	eliable Q	uantitat	ion Lir	nits						
n-butyl acetate sec-butyl acetate tert-butyl acetat						yl acetat	e		isobuty	l acetat	te					
sampler	μg	ppb	µg/m³	EE	μg	ppb	µg/m³	EE	μg	ppb	µg/m³	EE	μg	ppb	µg/m³	EE
charcoal tube	2.1	37.1	176	99.0	1.4	24.8	118	98.5	2.6	45.9	218	98.6	2.2	38.9	185	98.9
3M 3520	1.9	54.0	256	98.0	2.1	66.1	314	98.6	2.9	88.8	422	98.5	1.5	43.6	207	98.8
SKC 575-002	1.5	101	482	98.9	1.2	83.3	395	98.5	2.4	163	772	98.4	2.2	148	703	98.6

E<sub>E</sub> = extraction efficiency





Figure 4.2.13. A chromatogram of the RQL collected on charcoal tubes (lot 2000). (Key: (1) *tert*-butyl acetate, (2) interference, (3) *sec*-butyl acetate, (4) isobutyl acetate, and (5) *n*-butyl acetate.)

Figure 4.2.14. A chromatogram of the RQL collected on 3M 3520 OVM. (Key: (1) *tert*-butyl acetate, (2) interference, (3) *sec*-butyl acetate, (4) isobutyl acetate, and (5) *n*-butyl acetate.)



Figure 4.2.15. A chromatogram of the RQL collected on SKC 575-002 Passive Samplers. (Key: (1) *tert*butyl acetate, (2) interference, (3) *sec*-butyl acetate, (4) isobutyl acetate, and (5) *n*-butyl acetate.)

#### 4.3 Instrument calibration

The standard error of estimate was determined from the linear regression of data points from standards over a range that covers 0.25 to 2 times the TWA target concentration for charcoal tubes. This was the sampler with the highest mass loadings. Calibration curves were constructed and shown in Section 3.5.2 from the three injections each of five standards. The standard errors of estimate are 301 µg/sample for *n*-butyl acetate, 453 µg/sample for *sec*-butyl acetate, 386 µg/sample for *tert*-butyl acetate, and 398 µg/sample for isobutyl acetate.

Table	4.3.1
-------	-------

Instrument Calibration for <i>n</i> -Butyl Acetate						
standard concn		area counts				
(µg/sample)	(µV⋅s)					
2130	311555	311924	314471			
4270	642069	639046	642301			
8540	1344755	1348169	1340858			
12800	2026181	2020191	2031066			
17100	2716357	2743667	2727599			

Table 4.3.2

Instrument Calibration for <i>sec</i> -Butyl Acetate						
standard concn		area counts				
(µg/sample)	(µV⋅s)					
2850	389300	388180	389547			
5710	826814	823766	834708			
11400	1713183	1734114	1725815			
17100	2600237	2601793	2616272			
22800	3514853	3498099	3521737			

Table 4.3.3

Instrument Calibration for tert-Butyl Acetate						
standard concn		area counts				
(µg/sample)	(µV⋅s)					
2850	396211	401771	400285			
5690	831572	839092	840213			
11400	1743547	1755744	1748131			
17100	2645741	2659639	2639678			
22800	3548909	3536631	3531375			

Table 4.3.4

Instrument Calibration for Isobutyl Acetate							
standard concn		area counts					
(µg/sample)		(µV·s)					
2130	304059	308630	306997				
4270	646407	643795	652459				
8540	1343710	1364685	1349883				
12800	2079543	2065334	2053967				
17100	2777187	2789088	2792043				

## 4.4 Precision (overall procedure)

## 4.4.1 Charcoal tubes

The precision at the 95% confidence level is obtained by multiplying the standard error of estimate by 1.96 (the z-statistic from the standard normal distribution at the 95% confidence level) of ambient temperature 17-day storage samples. In Section 4.5, 95% confidence intervals are drawn about their respective regression lines in the storage graph figures. The

Table 4.4.1							
Standard Error of Estimate and Precision of							
the Overall Proce	dure for Ch	arcoal tubes					
analyte	SEE	precision					
	(%)	(± %)					
<i>n-</i> butyl acetate	5.03	9.86					
sec-butyl acetate	5.02	9.84					
tert-butyl acetate	5.03	9.86					

5.06

9.92

precisions of the overall procedure are shown in Table 4.4.1 and were calculated from data in Section 4.5.

isobutyl acetate

## 4.4.2 3M 3520 OVMs

The precisions of the overall procedure at the 95% confidence level for the ambient temperature 17-day storage test (at the target concentration) for 3M 3520 OVMs are given in Table 4.4.2. They each include an additional 6.4% for sampling rate variability. There are different values given, depending on whether both, either, or neither temperature (*T*) or atmospheric pressure (*P*) are known at the sampling site. If the sampling site temperature is unknown, it is assumed to be  $22.2 \pm 15 \degree C$  ( $72 \pm 27 \degree F$ ) and a variability of  $\pm 7.7\%$  is included. If the atmospheric pressure is not known, it is estimated from the sampling site elevation and a variability of  $\pm 3\%$  is included.

Precision of the Overall Procedure for 3M 3520 OVMs									
	<u>n-buty</u>	l acetate	sec-butyl acetate		<u>tert</u> -bu	tert-butyl acetate		isobutyl acetate	
known conditions	SEE	precision	SEE	precision	SEE	precision	SEE	precision	
	(%)	(± %)	(%)	(± %)	(%)	(± %)	(%)	(± %)	
both T & P	6.62	13.0	6.68	13.1	6.58	12.9	6.62	13.0	
only T	7.27	14.2	7.32	14.3	7.23	14.2	7.27	14.2	
only P	10.2	20.0	10.2	20.0	10.1	19.9	10.2	20.0	
neither T nor P	10.6	20.8	10.6	20.8	10.6	20.8	10.6	20.8	

Table 4.4.2

## 4.4.3 SKC 575-002 Passsive Samplers

The precisions of the overall procedure at the 95% confidence level for the ambient temperature 17-day storage test (at the target concentration) for SKC 575-002 Passive Samplers are given in Table 4.4.3. They each include an additional 8.7% for sampling rate variability. There are different values given, depending on whether both, either, or neither temperature (*T*) or atmospheric pressure (*P*) are known at the sampling site. If the sampling site temperature is unknown, it is assumed to be  $22.2 \pm 15 \degree C$  ( $72 \pm 27\degree F$ ) and a variability of  $\pm 7.7\%$  is included. If the atmospheric pressure is not known, it is estimated from the sampling site elevation and a variability of  $\pm 3\%$  is included.

	Table 4.4.5								
Pre	ecision o	f the Overall	Procedu	re for SKC 57	75-002 P	assive Sampl	ers		
	<u>n-buty</u>	l acetate	<u>sec</u> -bu	sec-butyl acetate		tert-butyl acetate		isobutyl acetate	
known conditions	SEE	precision	SEE	precision	SEE	precision	SEE	precision	
	(%)	(± %)	(%)	(± %)	(%)	(± %)	(%)	(± %)	
both T & P	8.88	17.4	8.88	17.4	8.92	17.5	8.89	17.4	
only T	9.37	18.4	9.37	18.4	9.41	18.4	9.38	18.4	
only P	11.8	23.1	11.8	23.1	11.8	23.1	11.8	23.1	
neither T nor P	12.1	23.7	12.1	23.7	12.2	23.9	12.1	23.7	

Table 4.4.3

#### 4.5 Storage test

#### 4.5.1 Charcoal tubes

Storage samples for *n*-butyl acetate, sec-butyl acetate, tert-butyl acetate, and isobutyl acetate were individually prepared by collecting samples from separate controlled test atmospheres using the recommended sampling conditions for charcoal tubes. The concentrations were at the target concentration. The atmospheres tested were: n-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), sec-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), tert-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm), with an average relative humidity of 80% at 23 °C. Thirty-three storage samples were prepared for each analyte. Three samples were analyzed on the day of generation. Fifteen of the tubes were stored at reduced temperature (4 ° C) and the other fifteen were stored in a closed drawer at ambient temperature (about 23 ° C). At 3 to 4-day intervals, three samples were selected from each of the two storage sets and analyzed. Sample results are not corrected for extraction efficiency. The recoveries on day 17 were nbutyl acetate 96.0% for ambient and 97.7% for refrigerated storage; sec-butyl acetate 98.3% for ambient and 98.6% for refrigerated storage; tert-butyl acetate 97.8% for ambient and 97.8% for refrigerated storage, and isobutyl acetate 96.7% for ambient and 98.5% for refrigerated storage.

Table 4.5.1.1 Storage Test for *n*-Butyl Acetate on Characel Test

Storage Test for <i>n</i> -Butyl Acetate on Charcoal Tubes									
time	á	ambient storage	e	ref	rigerated stora	ige			
(days)		recovery (%)			recovery (%)				
0	100.2	100.4	99.8						
3	99.3	98.6	99.4	99.7	99.4	99.8			
7	98.8	99.0	98.4	100.1	99.8	99.4			
10	97.3	98.1	96.9	98.6	98.7	97.9			
14	96.9	97.5	96.6	98.5	98.9	97.6			
17	95.7	96.9	95.1	97.3	98.6	97.9			

Table 4.5.1.2

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	Storage Test for sec-Bully Acetate on Charcoal Tubes									
time	a	mbient storag	е	ref	refrigerated storage					
(days)		recovery (%)			recovery (%)					
0	100.0	99.6	100.1							
3	99.8	99.9	100.0	100.1	99.7	100.0				
7	98.6	99.3	98.9	99.2	99.0	99.4				
10	98.9	98.4	98.8	98.6	99.1	99.0				
14	98.8	99.1	98.6	99.4	99.0	98.9				
17	97.6	98.9	98.3	98.2	99.1	98.5				

**-** . .

Storage Test for tert-Butyl Acetate on Charcoal Tubes									
time	ä	ambient storag	е	refrigerated storage					
(days)		recovery (%)			recovery (%)				
0	99.7	99.8	100.3						
3	98.7	99.3	98.1	99.3	99.9	100.2			
7	99.0	98.7	99.1	99.0	99.3	99.4			
10	98.2	98.6	98.9	98.6	99.1	99.3			
14	98.8	98.4	98.6	99.2	98.9	98.6			
17	96.9	97.3	98.1	98.0	97.4	98.3			

Table 4.5.1.3

Table 4.5.1.4

Storage Test for Isobutyl Acetate on Charcoal Tubes										
time		ambient storag	е	refrigerated storage						
(days)		recovery (%)			recovery (%)					
0	99.9	99.7	100.3							
3	98.6	99.3	99.4	99.4	99.6	100.1				
7	97.4	97.3	98.4	99.6	99.2	99.5				
10	97.5	98.1	98.0	99.2	98.7	98.5				
14	98.4	97.9	97.6	98.9	98.8	99.3				
17	96.1	97.8	95.3	97.9	98.4	98.9				



Storage Time (Days)

Figure 4.5.1.1.1. Ambient storage test for *n*-butyl acetate collected on charcoal tubes.



Figure 4.5.1.1.2. Refrigerated storage test for *n*-butyl acetate collected on charcoal tubes.



Figure 4.5.1.2.1. Ambient storage test for *sec*-butyl acetate collected on charcoal tubes.



Figure 4.5.1.3.1. Ambient storage test for *tert*-butyl acetate collected on charcoal tubes.



Figure 4.5.1.4.1. Ambient storage test for isobutyl acetate collected on charcoal tubes.



Figure 4.5.1.2.2. Refrigerated storage test for *sec*-butyl acetate collected on charcoal tubes.



Figure 4.5.1.3.2. Refrigerated storage test for *tert*-butyl acetate collected on charcoal tubes.



Figure 4.5.1.4.2. Refrigerated storage test for isobutyl acetate collected on charcoal tubes.

#### 4.5.2 3M 3520 OVMs

Storage samples for *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate were individually prepared by collecting samples from separate controlled test atmospheres using the recommended sampling conditions for 3M 3520 OVMs. The concentrations were at the target concentration. The atmospheres tested were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), sec-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), tert-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm), with an average relative humidity of 80% at 23 °C. Thirty-three storage samples were prepared for each analyte. Three samples were analyzed on the day of generation. Fifteen of the 3M 3520 OVMs were stored at reduced temperature (4 ° C) and the other fifteen were stored in a closed drawer at ambient temperature (about 23 ° C). At 3 to 4-day intervals, three samples were selected from each of the two storage sets and analyzed. Sample results are not corrected for extraction efficiency. The recoveries on day 17 were *n*-butyl acetate 96.3% for ambient and 97.5% for refrigerated storage; sec-butyl acetate 96.1% for ambient and 97.2% for refrigerated storage, tert-butyl acetate 95.9% for ambient and 97.0% for refrigerated storage, and isobutyl acetate 96.6% for ambient and 97.6% for refrigerated storage.

Storage Test for <i>n</i> -Butyl Acetate on 3M 3520 OVMs									
time		ambient storage	Э	refrigerated storage					
(days)		recovery (%)			recovery (%)				
0	99.2	100.6	97.5						
3	96.7	99.2	100.6	96.8	100.3	99.5			
7	96.8	99.0	98.9	96.9	98.8	99.8			
10	97.9	95.4	99.5	98.6	100.4	96.6			
14	99.5	96.8	94.1	96.1	98.6	99.9			
17	98.1	95.7	94.7	95.1	96.5	99.4			

Table 4.5.2.1

Table 4.5.2.2

Storage Test for <i>sec</i> -Butyl Acetate on 3M 3520 OVMs									
time	a	mbient storage	е	ref	rigerated stora	age			
(days)		recovery (%)			recovery (%)				
0	100.4	95.6	97.0						
3	97.2	99.3	96.1	98.1	99.5	96.0			
7	95.3	96.2	98.8	95.9	98.4	99.1			
10	99.1	96.5	94.4	97.8	95.5	99.9			
14	98.7	94.0	96.5	99.5	95.1	97.4			
17	93.4	96.8	98.0	94.9	97.3	98.8			

Table 4.5.2.3

Storage Test for <i>tert</i> -Butyl Acetate on 3M 3520 OVMs									
time		ambient storage	e	ref	rigerated stora	age			
(days)		recovery (%)			recovery (%)				
0	99.9	98.4	96.4						
3	98.7	98.8	96.2	96.5	98.7	99.3			
7	99.2	96.4	96.6	97.8	96.4	99.9			
10	96.9	99.1	95.4	96.9	99.5	94.0			
14	98.1	94.7	95.9	94.4	99.1	96.9			
17	95.4	94.1	98.0	95.4	98.8	96.8			

Table 4.5.2.4									
Storage Test for Isobutyl Acetate on 3M 3520 OVMs									
time		ambient storage	e	ref	rigerated stora	age			
(days)		recovery (%)			recovery (%)	-			
0	100.1	99.8	96.7						
3	99.8	98.6	96.3	96.7	99.3	99.6			
7	98.7	99.9	96.6	99.9	96.5	98.8			
10	95.6	98.5	99.1	95.6	99.3	99.9			
14	94.9	97.5	98.8	98.7	99.8	95.5			
17	96.4	98.9	94.1	94.2	98.7	99.8			



Figure 4.5.2.1.1. Ambient storage test for *n*-butyl acetate collected on 3M 3520 OVMs.



Figure 4.5.2.2.1. Ambient storage test for *sec*-butyl acetate collected on 3M 3520 OVMs.



Figure 4.5.2.1.2. Refrigerated storage test for *n*-butyl acetate collected on 3M 3520 OVMs.



Figure 4.5.2.2.2. Refrigerated storage test for *sec*-butyl acetate collected on 3M 3520 OVMs.



Figure 4.5.2.3.1. Ambient storage test for *tert*-butyl acetate collected on 3M 3520 OVMs.



Figure 4.5.2.4.1. Ambient storage test for isobutyl acetate collected on 3M 3520 OVMs.

#### 4.5.3 SKC 575-002 Passive Samplers

Storage samples for *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate were individually prepared by collecting samples from separate controlled test atmospheres using the recommended sampling conditions for SKC 575-002 Passive Samplers. The concentrations were at the target concentration. The atmospheres tested were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup>) or 149 ppm), with an average relative humidity of 80% at 23 ° C. Thirty-three storage samples were prepared for each analyte. Three samples were analyzed on the day of generation. Fifteen of the SKC 575-002 Passive Samplers were stored at reduced temperature (4 ° C) and the other fifteen were stored in a closed drawer at ambient temperature (about 22 ° C). At 3 to 4-day intervals, three samples were selected from each of the two storage sets and analyzed. Sample results are not corrected for extraction efficiency. The recoveries on day 17 were *n*-butyl acetate 96.6% for ambient and 97.3% for refrigerated storage, sec-butyl acetate 96.9% for ambient and 98.0% for refrigerated storage, tert-butyl acetate 96.4% for ambient and 97.6% for refrigerated storage, and isobutyl acetate 96.5% for ambient and 97.2% for refrigerated storage.



Figure 4.5.2.3.2. Refrigerated storage test for *tert*-butyl acetate collected on 3M 3520 OVMs.



Figure 4.5.2.4.2. Refrigerated storage test for isobutyl acetate collected on 3M 3520 OVMs.

Otana na Talat (an a Dutal Asstata an OKO 575 000 Dasabas Osanalan						
Storage Test for <i>n</i> -Butyl Acetate on SKC 575-002 Passive Samplers						
;	ambient storag	е	ref	rigerated stora	ge	
	recovery (%)		recovery (%)			
100.3	99.7	96.1				
100.2	99.8	97.4	99.8	96.2	99.9	
95.5	99.3	98.4	98.5	100.1	95.3	
94.6	97.1	99.1	98.6	94.1	99.7	
94.8	98.0	97.3	94.7	98.0	99.2	
96.8	95.4	99.2	95.2	98.6	99.0	
	Storage T 100.3 100.2 95.5 94.6 94.8 96.8	Storage Test for n-Butyl     ambient storag     recovery (%)     100.3   99.7     100.2   99.8     95.5   99.3     94.6   97.1     94.8   98.0     96.8   95.4	Storage Test for <i>n</i> -Butyl Acetate on SK     ambient storage     recovery (%)     100.3   99.7   96.1     100.2   99.8   97.4     95.5   99.3   98.4     94.6   97.1   99.1     94.8   98.0   97.3     96.8   95.4   99.2	Storage Test for n-Butyl Acetate on SKC 575-002 Page     ambient storage   ref     recovery (%)     100.3   99.7   96.1     100.2   99.8   97.4   99.8     95.5   99.3   98.4   98.5     94.6   97.1   99.1   98.6     94.8   98.0   97.3   94.7     96.8   95.4   99.2   95.2	Storage Test for n-Butyl Acetate on SKC 575-002 Passive Samplers     ambient storage   refrigerated stora     recovery (%)   recovery (%)     100.3   99.7   96.1   recovery (%)     100.2   99.8   97.4   99.8   96.2     95.5   99.3   98.4   98.5   100.1     94.6   97.1   99.1   98.6   94.1     94.8   98.0   97.3   94.7   98.0     96.8   95.4   99.2   95.2   98.6	

Table 4.5.3.1

	Table 4.5.3.2					
	Storage Te	st for <i>sec</i> -Butyl	Acetate on SI	KC 575-002 Pa	ssive Sampler	'S
time	ć	ambient storag	е	ref	rigerated stora	ge
(days)	recovery (%)			recovery (%)		
0	100.2	99.4	95.8			
3	99.3	95.7	99.5	100.1	100.0	95.8
7	98.6	99.4	95.3	99.6	96.7	99.3
10	99.1	98.4	95.8	95.7	98.5	99.8
14	94.9	99.1	96.9	98.6	95.4	98.5
17	95.2	96.6	98.8	96.4	99.3	98.8

Table 4.5.3.3 Storage Test for <i>tert</i> -Butyl Acetate on SKC 575-002 Passive Samplers							
time		ambient storage	Э	refi	rigerated storage	ge	
(days)	recovery (%)		recovery (%)				
0	100.1	100.5	96.7				
3	99.6	99.3	95.8	100.1	100.3	96.4	
7	99.8	95.7	99.1	99.9	99.6	95.3	
10	94.9	98.5	98.8	95.9	99.9	98.7	
14	94.8	98.6	99.3	99.7	98.9	94.5	
17	98.1	93.4	95.8	99.1	98.0	94.6	

Table 4.5.3.4

	Storage Test for Isobutyl acetate on SKC 575-002 Passive Samplers					
time	ä	ambient storage	Э	refr	igerated stora	ge
(days)		recovery (%)		recovery (%)		
0	100.2	98.6	95.8			
3	100.1	96.4	99.0	99.9	99.5	96.1
7	95.0	99.9	98.9	96.4	99.5	99.8
10	95.4	98.5	98.0	99.4	95.1	98.7
14	96.6	94.9	98.9	94.8	99.4	98.6
17	96.0	94.7	98.8	97.9	98.3	94.4



Figure 4.5.3.1.1. Ambient storage test for *n*-butyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.2.1. Ambient storage test for sec-butyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.1.2. Refrigerated storage test for nbutyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.2.2. Refrigerated storage test for sec-butyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.3.1. Ambient storage test for *tert*-butyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.4.1. Ambient storage test for isobutyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.3.2. Refrigerated storage test for *tert*-butyl acetate collected on SKC 575-002 Passive Samplers.



Figure 4.5.3.4.2. Refrigerated storage test for isobutyl acetate collected on SKC 575-002 Passive Samplers.

#### 4.6 Reproducibility

Six samples were prepared for each of the three types of samplers by collecting them from controlled test atmospheres similar to those used in the collection of the storage samples. The samples were submitted to the OSHA Salt Lake Technical Center for analysis, along with a draft copy of this method. The samples were analyzed after being stored at 4 °C for 5 days for samplers containing *n*-butyl acetate and isobutyl acetate, and 19 days for *sec*-butyl acetate and *tert*-butyl acetate. Sample results were corrected for extraction efficiency. No sample result for *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, or isobutyl acetate had a deviation greater than the precision of the overall procedure determined in Section 4.4.

Table 4.6.1 Reproducibility Data for <i>n</i> -Butyl Acetate				
theoretical recovered recovery			deviation	
(mg/sample)	(mg/sample)	(%)	(%)	
8.99	9.04	100.6	+ 0.6	
8.99	8.88	98.8	-1.2	
8.99	9.24	102.7	+2.7	
8.99	8.98	99.9	-0.1	
8.99	8.94	99.4	-0.6	
8.99	8.53	94.9	-5.1	

Table 4.6.2 Reproducibility Data for *sec*-Butyl Acetate on Charcoal Tubes

on Charcoal Tubes				
theoretical	recovered	recovery	deviation	
(mg/sample)	(mg/sample)	(%)	(%)	
10.3	9.98	96.9	-3.1	
10.3	9.93	96.4	-3.6	
10.3	9.79	95.0	-5.0	
10.3	9.92	96.3	-3.7	
10.3	9.82	95.3	-4.7	
10.3	9.93	96.4	-3.6	

Table 4.6.3 Reproducibility Data for *tert*-Butyl Acetate

on Charcoal Tubes				
theoretical	recovered	recovery	deviation	
(mg/sample)	(mg/sample)	(%)	(%)	
10.2	9.77	95.8	-4.2	
10.2	9.73	95.4	-4.6	
10.2	9.60	94.1	-5.9	
10.2	9.80	96.1	-3.9	
10.2	9.57	93.8	-6.2	
10.2	9.70	95.1	-4.9	

Table 4.6.5 Reproducibility Data for *n*-Butyl Acetate

on 3M 3520 OVMS					
theoretical	recovered	recovery	deviation		
(mg/sample)	(mg/sample)	(%)	(%)		
5.12	4.92	96.1	-3.9		
5.12	5.19	101.4	+1.4		
5.12	4.81	94.0	-6.0		
5.12	5.09	99.4	-0.6		
5.12	4.76	93.0	-7.0		
5.12	5.15	100.6	+0.6		

Table 4.6.4 Reproducibility Data for Isobutyl Acetate

on Charcoal Tubes				
theoretical	recovered	recovery	deviation	
(mg/sample)	(mg/sample)	(%)	(%)	
8.90	8.78	98.7	-1.3	
8.90	8.67	97.4	-2.6	
8.90	8.98	100.9	+0.9	
8.90	8.73	98.1	-1.9	
8.90	8.66	97.3	-2.3	
8.90	8.29	93.1	-6.9	

Table 4.6.6 Reproducibility Data for *sec*-Butyl Acetate on 3M 3520 OVMs

011 5101 5520 0 0 105				
theoretical	recovered	recovery	deviation	
(mg/sample)	(mg/sample)	(%)	(%)	
6.49	6.33	97.5	-2.5	
6.49	6.13	94.5	-5.5	
6.49	6.30	97.1	-2.9	
6.49	6.45	99.4	-0.6	
6.49	6.18	95.2	-4.8	
6.49	6.20	95.5	-4.5	

Table 4.6.7 Reproducibility Data for *tert*-Butyl Acetate

_						
theoretical		recovered	recovery	deviation		
	(mg/sample)	(mg/sample)	(%)	(%)		
	6.16	5.84	94.8	-5.2		
	6.16	5.76	93.5	-6.5		
	6.16	6.03	97.9	-2.1		
	6.16	6.18	100.3	+0.3		
	6.16	5.95	96.6	-3.4		
	6.16	5.80	94.2	-5.8		

Table 4.6.8 Reproducibility Data for Isobutyl Acetate on 3M 3520 OVMs

_	011 3141 3520 OVINIS					
	theoretical	recovered	recovery	deviation		
	(mg/sample)	(mg/sample)	(%)	(%)		
	4.94	4.99	101.0	+1.0		
	4.94	4.79	97.0	-3.0		
	4.94	4.89	99.0	-1.0		
	4.94	4.67	94.5	-5.5		
	4.94	4.92	99.6	-0.4		
	4.94	4.62	93.5	-6.5		

Table 4.0.3				
Reproducibility Data for <i>n</i> -Butyl Acetate on				
SK	C 575-002 Passi	ve Samplers		
theoretical	recovered	recovery	deviation	
(mg/sample)	(mg/sample)	(%)	(%)	
2.29	2.11	92.1	-7.9	
2.29	2.18	95.2	-4.8	
2.29	2.14	93.4	-6.6	
2.29	2.25	98.3	-1.7	
2.29	2.28	99.6	-0.4	
2.29	2.17	94.8	-5.2	

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Table 4.6.10 Reproducibility Data for sec-Butyl Acetate on SKC 575-002 Passive Samplers

theoretical	recovered	recovery	deviation
(mg/sample)	(mg/sample)	(%)	(%)
2.94	2.96	100.7	+0.7
2.94	2.98	101.4	+1.4
2.94	2.90	98.6	-1.4
2.94	2.83	96.3	-3.7
2.94	3.04	103.4	+3.4
2.94	2.78	94.6	-5.4

Table 4.6.11 Reproducibility Data for tert-Butyl Acetate on

Table 4.6.12 Reproducibility Data for Isobutyl Acetate on

SKC 575-002 Passive Samplers			_	560	<u>575-002 Passi</u>	ve Sampiers		
theoretical	recovered	recovery	deviation		theoretical (mg/sample)	recovered (mg/sample)	recovery (%)	deviation (%)
2.95	2.96	100.3	+0.3	-	2.21	2.23	100.9	+0.9
2.95	2.97	100.7	+0.7		2.21	2.15	97.3	-2.7
2.95	2.88	97.6	-2.4		2.21	2.08	94.1	-5.9
2.95	2.81	95.3	-4.7		2.21	2.24	101.4	+1.4
2.95	3.02	102.4	+2.4		2.21	2.07	93.7	-6.3
2.95	2.78	94.2	-5.8	_	2.21	2.22	100.5	+0.5

#### 4.7 Sampler capacity

#### 4.7.1 Charcoal tubes

The sampling capacity of the front section of charcoal tubes was tested by sampling from a dynamically generated test atmosphere of each of the compounds generated individually. The atmospheres tested were: n-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), sec-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm) and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm) with an average relative humidity of 80% at 23 °C. This air concentration was twice the PEL. A sampling train consisting of the front section of a charcoal tube (back-up section removed) in series with another charcoal tube was used to test the capacity. The second tube was changed at 0.5 h intervals and was analyzed. The second tube was replaced with a fresh tube and then sampling was continued. Two separate charcoal tube sampling trains were collected for each analyte from the given test atmosphere. These sampling trains were used to sample for 3, 4, 5, 6, 6.5, 7, 7.5, and 8 hours for *n*-butyl acetate and isobutyl acetate, and 2, 3, 4, 4.5, 5, 5.5, and 6 hours for sec-butyl acetate and tert-butyl acetate. The charcoal tube sampling trains were collected at approximately 0.05 L/min (the air volumes listed below are cumulative for each sampling train and were calculated using that specific sampling train's flow rate). The presence of analyte on the second tube is an indication breakthrough. The percentage of the amount found on the second tube of the total concentration is the % breakthrough. The % breakthrough was plotted versus the time sampled to determine the 5% breakthrough air volumes. The 5% breakthrough air volume was determined to be 25.0 L for *n*-butyl acetate, 17.1 L for sec-butyl acetate, and 18.1 L for tert-butyl acetate, and 25.2 L for isobutyl acetate.

Capacity Test for <i>n</i> -Butyl Acetate on Charcoal Tubes			
sampling	sampling train 1 sampling train 2		<u>g train 2</u>
air volume	% BT	air volume	% BT
9.22	0.0	9.65	0.0
12.3	0.0	12.9	0.0
15.4	0.0	16.1	0.0
18.4	0.0	19.3	0.0
20.0	0.0	20.9	0.0
21.5	0.3	22.5	0.5
23.0	1.9	24.1	2.5
24.6	5.9	25.7	7.1

Table 4.7.1.1

%BT = % breakthrough

	Tab	ble 4.7.1.2	
Capacity	y Test for <i>sec</i> -Bu	utyl Acetate on Charcoa	al Tubes
sampling	<u>train 1</u>	<u>sampling</u>	train 2
air volume	% BT	air volume	% BT
6.46	0.0	6.89	0.0
9.68	0.0	10.3	0.0
12.9	0.4	13.8	0.6
14.5	1.0	15.5	1.2
16.1	3.5	17.2	4.3
17.7	8.3	18.9	9.9
19.4	15.4	20.7	17.4

%BT = % breakthrough

Table 4.7.1.3

Capacity Test for tert-Butyl Acetate on Charcoal Tubes			
sampling	sampling train 1 sampling train 2		<u>g train 2</u>
air volume	% BT air volume % BT		% BT
6.32	0.0	6.35	0.0
9.49	0.0	9.52	0.0
12.7	0.0	12.7	0.0
14.2	0.0	14.3	0.0
15.8	1.5	15.9	0.8
17.4	3.9	17.5	2.8
19.0	9.8	19.0	10.3

%BT = % breakthrough

	Table 4.7.1.4	
Canacity Test for	Isobutyl Acotato	on Charcoal Tubes

Capacity Test for Isobuty Acetate on Charcoal Tubes				
sampling train 1		<u>sampling</u>	<u>ı train 2</u>	
air volume	% BT	air volume	% BT	
9.59	0.0	10.2	0.0	
12.8	0.0	13.6	0.0	
16.0	0.0	17.0	0.0	
19.2	0.0	20.4	0.0	
20.8	0.1	22.1	0.4	
22.4	0.5	23.8	1.1	
24.0	2.1	25.5	3.9	
25.6	8.6	27.2	10.5	

%BT = % breakthrough



Figure 4.7.1.1. Five percent breakthough air volume for *n*-butyl acetate on charcoal tubes, calculated to be 25.0 L.



Figure 4.7.1.3. Five percent breakthrough air volume for *tert*-butyl acetate on charcoal tubes, calculated to be 18.1 L.

## 4.7.2 3M 3520 OVMs



Figure 4.7.1.2. Five percent breakthough air volume for *sec*-butyl acetate on charcoal tubes calculated to be 17.1 L.



Figure 4.7.1.4. Five percent breakthough air volume for isobutyl acetate on charcoal tubes, calculated to be 25.2 L

The sampling rate and sampler capacity are determined with samples collected for increasing time intervals from a controlled test atmosphere. Each analyte was tested separately. The concentration of the test atmosphere was two times the target concentration with an average relative humidity of approximately 80% at 23 °C. The atmospheres tested were: *n*-butyl acetate (1449 mg/m<sup>3</sup> or 305 ppm), *sec*-butyl acetate (1892 mg/m<sup>3</sup> or 398 ppm), *tert*-butyl acetate (1925 mg/m<sup>3</sup> or 405 ppm) and isobutyl acetate (1430 mg/m<sup>3</sup> or 301 ppm). Three samplers were exposed for each test. Sampling rates were determined at ambient temperature and pressure, but were converted to their equivalent at 760 mm and 25 °C. The preliminary sampling rate was determined by averaging the nine values for the 0.5, 1 and 2 h samples. Horizontal lines were placed 10% above and below the preliminary sampling rate. The average sampling rates of all values between the lines were 31.19 mL/min *n*-butyl acetate, 28.11 mL/min *sec*-butyl acetate, 28.94 mL/min *tert*-butyl acetate, and 30.43 mL/min isobutyl acetate. The standard deviation and RSD are 1.01 mL/min and 3.24% for *n*-butyl

acetate, 1.14 mL/min and 4.07% for *sec*-butyl acetate, 0.956 mL/min and 3.30% for *tert*-butyl acetate, and 1.25 mL/min and 4.11% for isobutyl acetate, respectively. Mass collected is corrected for extraction efficiency. The sampler capacity is exceeded when the sampling rate decreases (greater than 4.8 hours for *tert*-butyl acetate, and greater than 6.4 hours for *n*-butyl acetate, *sec*-butyl acetate, and isobutyl acetate). The recommended sampling time is 4h for TWA samples and 15 min for short term samples.

Table 4.7.2.1
Determination of Sampling Rate and Time of n-Butyl
Acetate for 3M 3520 OVMs from a 305-ppm

	Atm	ospnere		
time	san	sampling rate (mL/min)		
(h)	first	second	third	
0.083	29.29	28.47	30.01	
0.167	29.43	31.10	30.47	
0.25	31.26	31.16	30.61	
0.5	30.65	31.41	32.59	
1	31.38	32.52	30.96	
2	31.05	31.45	32.78	
3	31.94	30.97	32.88	
4	32.98	31.64	32.75	
6	31.99	31.08	30.55	
8	31.12	29.56	30.24	
10	28.19	29.89	27.58	



Figure 4.7.2.1. The 3M 3520 OVM data in Table 4.7.2.1 plotted to determine the recommended sampling time and sampling rate of *n*-butyl acetate from a 305-ppm atmosphere.



Figure 4.7.2.2. The 3M 3520 OVM data in Table 4.7.2.2 plotted to determine the recommended sampling time and sampling rate of *sec*-butyl acetate from a 398-ppm atmosphere.

Table 4.7.2.2 Determination of Sampling Rate and Time of *sec*-Butyl Acetate for 3M 3520 OVMs from a 398-ppm Atmosphere

time	sampling rate (mL/min)		
(h)	first	second	third
0.083	26.45	25.88	25.12
0.167	27.29	26.99	27.71
0.25	27.46	27.45	28.61
0.5	28.26	28.34	29.55
1	28.33	28.12	29.49
2	28.52	28.46	29.19
3	29.54	28.71	29.79
4	28.68	29.88	29.29
6	27.82	28.79	27.01
8	26.99	26.11	26.34
10	22.23	23.54	23.11

Table 4.7.2.3
Determination of Sampling Rate and Time
of tert-Butyl Acetate for 3M 3520 OVMs
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )

	Irom a 405-ppm Almosphere					
time	sampling rate (mL/min)					
(h)	first	second	third			
0.083	27.67	27.23	27.54			
0.167	28.97	28.56	28.79			
0.25	28.45	28.99	29.11			
0.5	29.17	29.02	28.73			
1	29.37	29.44	29.88			
2	29.89	30.21	29.65			
3	30.43	30.08	29.88			
4	29.42	30.02	29.73			
6	27.99	28.51	29.03			
8	26.88	27.01	26.44			
10	23.38	23.99	23.45			

Table 4.7.2.4 Determination of Sampling Rate and Time of Isobutyl Acetate for 3M 3520 OVMs from a 301-ppm

Almosphere							
time	<u>san</u>	<u>sampling rate (mL/min)</u>					
(h)	first	second	third				
0.083	27.46	28.23	27.92				
0.167	28.30	28.98	29.48				
0.25	30.25	29.24	29.89				
0.5	30.49	29.95	31.36				
1	30.31	30.67	32.09				
2	31.40	32.01	32.43				
3	31.19	32.11	32.58				
4	30.45	31.53	32.12				
6	31.66	29.67	30.33				
8	29.43	28.55	30.71				
10	28.25	29.33	27.66				



Figure 4.7.2.3. The 3M 3520 OVM data in Table 4.7.2.3 plotted to determine the recommended sampling time and sampling rate of *tert*-butyl acetate from a 405-ppm atmosphere.



Figure 4.7.2.4. The 3M 3520 OVM data in Table 4.7.2.4 plotted to determine the recommended sampling time and sampling rate of isobutyl acetate from a 301-ppm atmosphere.

#### 4.7.3 SKC 575-002 Passive Samplers

The sampling rate and sampler capacity are determined with samples collected for increasing time intervals from a controlled test atmosphere. Each analyte was tested separately. The concentration of the test atmosphere was two times the target concentration with an average relative humidity of approximately 80% at 23 °C. The atmospheres tested were: *n*-butyl acetate (1449 mg/m<sup>3</sup> or 305 ppm), *sec*-butyl acetate (1892 mg/m<sup>3</sup> or 398 ppm), *tert*-butyl acetate (1925 mg/m<sup>3</sup> or 405 ppm), and isobutyl acetate (1430 mg/m<sup>3</sup> or 301 ppm) with a relative humidity of 80% at 23 °C. Sampling rates were determined at ambient temperature and pressure, but were converted to their equivalent at 760 mm and 25 °C. Three samplers were exposed for each test. The preliminary sampling rate was determined by averaging the nine values for the 0.5, 1 and 2 h samples. Horizontal lines were placed 10% above and below the preliminary sampling rate. The average sampling rates of all values between the lines were 13.07

mL/min *n*-butyl acetate, 12.74 mL/min *sec*-butyl acetate, 13.09 mL/min *tert*-butyl acetate, and 13.16 mL/min isobutyl acetate. The standard deviation and RSD are 0.460 mL/min and 3.61% for *n*-butyl acetate, 0.570 mL/min and 4.38% for *sec*-butyl acetate, 0.473 mL/min and 3.61% for *tert*-butyl acetate, and 0.536 mL/min and 4.07% for isobutyl acetate respectively. Mass collected is corrected for extraction efficiency. The sampler capacity is exceeded when the sampling rate decreases (greater than 4.8 hours for *tert*-butyl acetate, and greater than 6.4 hours for *n*-butyl acetate, *sec*-butyl acetate, and isobutyl acetate). The recommended sampling time is 4 h for TWA samples and 15 min for short term samples.

Table 4.7.3.1
Determination of Sampling Rate and Time of
<i>n</i> -Butyl Acetate for SKC 575-002 Passive Samplers
from a 305-ppm Atmosphere

			-
time	<u>san</u>	npling rate (mL/	/min)
(h)	first	second	third
0.083	12.02	11.79	12.18
0.167	12.41	12.32	12.15
0.25	13.03	12.78	13.12
0.5	13.17	13.07	13.29
1	13.19	13.41	13.34
2	13.48	13.52	13.27
3	13.59	13.66	13.45
4	13.43	13.65	13.76
6	13.27	13.03	13.32
8	12.40	12.53	12.75
10	11.90	12.16	11.59

Table 4.7.3.2 Determination of Sampling Rate and Time of sec-Butyl Acetate for SKC 575-002 Passive Samplers from a 398-ppm Atmosphere

Samplers from a 396-ppm Atmosphere						
time	sampling rate (mL/min)					
(h)	first	second	third			
0.083	11.99	11.86	12.21			
0.167	12.54	12.30	12.47			
0.25	12.70	12.65	13.01			
0.5	12.96	13.28	12.88			
1	13.17	13.68	13.55			
2	13.66	13.41	13.29			
3	13.56	13.81	13.91			
4	13.57	13.82	13.39			
6	12.56	12.71	12.99			
8	12.11	12.39	12.47			
10	11.26	11.09	11.42			



Figure 4.7.3.1. The SKC 575-002 Passive Sampler data in Table 4.7.3.1 plotted to determine the recommended sampling time and sampling rate of n-butyl acetate from a 305-ppm atmosphere.



Figure 4.7.3.2. The SKC 575-002 Passive Sampler data in Table 4.7.3.2 plotted to determine the recommended sampling time and sampling rate of sec-butyl acetate from a 398-ppm atmosphere.

Table 4.7.3.3 Determination of Sampling Rate and Time of <i>tert</i> -Butyl Acetate for SKC 575-002 Passive Samplers from a 405-ppm Atmosphere							
time	<u>san</u>	npling rate (mL/	<u>/min)</u>				
(h)	first	second	third				
0.083	12.73	12.57	12.83				
0.167	12.65	12.91	12.99				
0.25	13.19	13.09	12.88				
0.5	13.13	13.13 13.31 12.95					
1	13.61	13.25	13.31				
2	13.71	13.84	13.39				
3	13.50	13.73	13.97				
4	13.39	13.21	13.62				
6	12.72	12.58	12.94				
8	12.07	12.43	12.29				
10	11.57	11.34	11.20				

Table 4.7.3.4 Determination of Sampling Rate and Time of Isobutyl Acetate for SKC 575-002 Passive Samplers from a 301-ppm Atmosphere

	110111 a 301-p	prir Atmosphere	e		
time	sampling rate (mL/min)				
(h)	first	second	third		
0.083	12.11	11.65	12.29		
0.167	12.40	12.59	12.88		
0.25	12.75	12.81	13.21		
0.5	12.96	13.09	13.33		
1	12.99	13.10	13.42		
2	14.02	13.55	13.68		
3	14.10	13.76	13.87		
4	13.89	13.42	13.65		
6	13.50	13.10	13.41		
8	12.98	12.71	13.11		
10	11.74	12.24	11.87		



Figure 4.7.3.3. The SKC 575-002 Passive Sampler data in Table 4.7.3.3 plotted to determine the recommended sampling time and sampling rate of *tert*-butyl acetate from a 405-ppm atmosphere.



Figure 4.7.3.4. The SKC 575-002 Passive Sampler data in Table 4.7.3.4 plotted to determine the recommended sampling time and sampling rate of isobutyl acetate from a 301-ppm atmosphere.

#### 4.8 Extraction efficiency and stability of extracted samples

The extraction efficiency is dependent on the extraction solvent as well as the internal standard. The extraction solvent used for this evaluation consisted of carbon disulfide with 0.25  $\mu$ L/mL *n*-hexyl benzene internal standard. Other extraction solvents or internal standards may be used provided that the new extraction solution or internal standard is tested. The new extraction solvent or internal standard should be tested as described below.

## 4.8.1 Charcoal tubes

#### Extraction efficiency

The extraction efficiencies of *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate were separately determined by liquid-spiking the front section of four charcoal tubes, at each concentration level, with the analyte from the RQL to 2 times the target concentration. These samples were stored overnight at ambient temperature and then analyzed. The mean extraction efficiency over the working range from the RQL to 2 times the target concentration is 99.3% for *n*-butyl acetate, 99.2% for *sec*-butyl acetate, 99.3% for *tert*-butyl acetate, and 99.1% for isobutyl acetate. The extraction efficiency for the wet samplers was not included in the overall mean because it would bias the results. The test of wet samplers was performed to determine if the amount of water that would be collected under high humidity conditions at the recommended air volume would affect the extraction efficiency. Wet samplers were prepared by sampling humid air having an average relative humidity of about 80% at 23 °C for 240 minutes at 0.05 L/min and then liquid-spiking the sampler with the analyte.

Extraction Efficiency (%) of <i>n</i> -Butyl Acetate from Charcoal Tubes						
leve	<u>l</u>		<u>sample</u>	<u>number</u>		mean
× target concn	mg per sample	1	2	3	4	
RQL	0.002	98.3	98.2	99.9	99.4	99.0
0.25	2.14	98.8	99.7	99.1	99.9	99.4
0.5	4.28	99.7	98.8	99.9	99.6	99.5
1.0	8.56	98.7	99.5	99.8	99.5	99.4
1.5	12.8	99.0	99.3	98.9	99.7	99.2
2.0	17.1	99.6	99.9	98.8	99.8	99.5
1.0 (wet)	8.56	98.1	99.7	98.6	99.4	99.0

Table 4.8.1.1

Extraction Efficiency (%) of sec-Butyl Acetate from Charcoal Tubes							
leve	<u>I</u>		sample number				
× target	mg per	1	2	3	4		
concn	sample						
RQL	0.001	98.8	99.5	98.3	97.3	98.5	
0.25	2.87	99.9	97.9	98.8	99.6	99.1	
0.5	5.74	99.7	98.6	99.8	99.4	99.4	
1.0	11.5	98.7	99.5	99.4	99.9	99.4	

98.5

99.1

99.0

99.1

98.5

98.1

99.8

99.8

97.7

99.3

99.4

98.4

17.2

23.0

11.5

1.5 2.0

1.0 (wet)

99.6

99.9

98.6

Table 4.8.1.2

Extraction Efficiency (%) of <i>tert</i> -Butyl Acetate from Charcoal Tubes						
leve	<u> </u>		<u>sample</u>	<u>number</u>		mean
× target concn	mg per sample	1	2	3	4	
RQL	0.003	98.6	99.5	97.4	98.9	98.6
0.25	2.84	98.8	99.7	98.9	99.4	99.2
0.5	5.67	97.9	99.5	99.7	99.8	99.2
1.0	11.3	99.1	99.3	99.9	99.7	99.5
1.5	17.0	99.9	99.6	99.2	99.6	99.6
2.0	22.7	99.4	99.9	99.7	98.9	99.5
1.0 (wet)	11.3	97.6	99.0	98.3	98.9	98.5

Table 4 8 1 3

Table 4.	8.1	.4
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Extraction Efficiency (%) of Isobutyl Acetate from Charcoal Tubes						ubes
leve	<u>l</u>		<u>sample</u>	<u>number</u>		<u>mean</u>
× target concn	mg per sample	1	2	3	4	
RQL	0.002	98.3	99.6	99.0	98.5	98.9
0.25	2.15	98.5	99.8	98.7	98.3	98.8
0.5	4.29	99.4	98.9	99.5	99.3	99.3
1.0	8.58	99.8	99.1	99.2	98.0	99.0
1.5	12.9	98.8	99.8	99.4	99.7	99.4
2.0	17.2	99.6	98.1	99.2	99.8	99.2
1.0 (wet)	8.58	97.4	99.5	98.6	99.0	98.6

#### Stability of extracted samples

The stability of extracted samples was investigated by reanalyzing the target concentration samples 24 h after initial analysis. After the original analysis was performed two autosampler vials were recapped with new septa while the remaining two retained their punctured septa. The samples were reanalyzed with fresh standards. The average percent change was 0.0% for *n*-butyl acetate, -0.9% for sec-butyl acetate, -0.8% for tert-butyl acetate, and -0.7% for isobutyl acetate when samples were resealed with new septa and -1.8% for *n*-butyl acetate, -2.6% for sec-butyl acetate, -2.7% for tert-butyl acetate, and -2.0% for isobutyl acetate when samples retained their punctured septa. Each septum was punctured 5 times for each analysis. The test was performed at room temperature.

		Table 4	1.8.1.5		
Sta	ability of Extract	ed Samples for <i>r</i>	-Butyl Acetate	e on Charcoal Tu	ıbes
pund	ctured septa rep	laced	puno	ctured septa reta	ained
initial	after one	difference	initial	after one	difference
(%)	day (%)	(%)	(%)	day (%)	(%)
98.7	99.2	+0.5	99.8	97.6	-2.2
99.5	99.0	-0.5	99.5	98.1	-1.4
	(mean)			(mean)	
99.1	99.1	+0.0	99.6	97.8	-1.8

Stat	oility of Extracte	d Samples for se	c-Butyl Aceta	te on Charcoal T	ubes
pund	ctured septa rep	laced	pune	ctured septa reta	ained
initial	after one	difference	initial	after one	difference
(%)	day (%)	(%)	(%)	day (%)	(%)
98.7	97.9	-0.8	99.4	97.2	-2.2
99.5	98.5	-1.0	99.9	96.9	-3.0
	(mean)			(mean)	
99.1	98.2	-0.9	96.6	97.0	-2.6

Table 4.8.1.6

Т	ab	le	4.	8.	1	I

Stat	oility of Extracte	d Samples for te	rt-Butyl Acetat	te on Charcoal T	ubes
punc	ctured septa rep	laced	puno	ctured septa reta	lined
initial	after one	difference	initial	after one	difference
(%)	day (%)	(%)	(%)	day (%)	(%)
99.1	98.6	-0.5	99.9	97.5	-2.4
99.3	98.2	-1.1	99.7	96.7	-3.0
	(mean)			(mean)	
99.2	98.4	-0.8	99.8	97.1	-2.7

Sta	bility of Extracte	d Samples for Is	obutyl Acetate	e on Charcoal Tu	ubes
punctured septa replaced punctured septa retain					
initial	after one	difference	initial	after one	difference
(%)	day (%)	(%)	(%)	day (%)	(%)
99.8	99.0	-0.8	99.2	96.4	-2.8
99.1	98.5	-0.6	98.0	96.8	-1.2
	(mean)			(mean)	
99.4	98.7	-0.7	98.6	97.6	-2.0

## 4.8.2 3M 3520 OVMs

#### Extraction efficiency

The extraction efficiencies of *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate were separately determined by liquid-spiking four charcoal pads from 3M 3520 OVMs, at each concentration level, with the analyte from the RQL to 2 times the target concentration. These samples were stored overnight at ambient temperature and then analyzed. The mean extraction efficiency over the working range from the RQL to 2 times the target concentration is 98.9% for *n*-butyl acetate, 99.1% for *sec*-butyl acetate, 99.0% for *tert*-butyl acetate, and 99.2% for isobutyl acetate. The extraction efficiency for the wet samplers was not included in the overall mean because it would bias the results. The test of wet samplers was performed to determine if the amount of water that would be collected under high humidity conditions at the recommended air volume would affect the extraction efficiency. Wet samplers were prepared by sampling humid air having an average relative humidity of about 80% at 23 °C for 240 minutes and then liquid-spiking the sampler with the analyte.

E>	Extraction Efficiency (%) of <i>n</i> -Butyl Acetate from 3M 3520 OVMs									
leve	<u> </u>		<u>sample</u>	number		mean				
× target concn	mg per sample	1	2	3	4					
RQL	0.002	98.5	97.5	97.7	98.1	98.0				
0.25	1.34	99.0	98.8	99.4	98.9	99.0				
0.5	2.69	98.4	98.7	99.2	99.0	98.8				
1.0	5.37	99.4	98.5	97.9	99.5	98.8				
1.5	8.06	99.7	99.6	99.5	98.7	99.4				
2.0	10.8	99.5	99.0	99.3	98.5	99.1				
1.0 (wet)	5.28	99.3	99.1	98.4	98.8	98.9				

Table 4.8.2.1

Table 4.8.2.2

_	Extraction Efficiency (%) of sec-Butyl Acetate from 3M 3520 OVMs							
	leve	<u> </u>		<u>sample</u>	number		<u>mean</u>	
	× target concn	mg per sample	1	2	3	4		
_	RQL	0.002	97.2	99.0	98.7	99.4	98.6	
	0.25	1.79	98.8	98.2	99.6	99.7	99.1	
	0.5	3.59	98.9	99.5	98.5	99.9	99.2	
	1.0	6.49	98.3	99.1	99.9	99.3	99.2	
	1.5	10.8	97.3	99.6	99.8	98.7	98.9	
	2.0	14.4	99.3	99.8	98.2	99.9	99.3	
_	1.0 (wet)	6.49	98.4	97.4	99.1	98.7	98.4	

Table 4.8.2.3 Extraction Efficiency (%) of *tert*-Butyl Acetate from 3M 3520 OVMs

leve	<u> </u>		sample	number		<u>mean</u>
× target concn	mg per sample	1	2	3	4	
RQL	0.003	98.5	99.3	98.6	97.7	98.5
0.25	1.80	99.6	99.1	98.7	98.1	98.9
0.5	3.61	98.1	98.7	99.8	99.0	98.9
1.0	7.22	99.4	99.0	99.9	98.6	99.2
1.5	10.8	99.0	99.2	99.9	98.5	99.2
2.0	14.4	99.7	99.0	99.8	98.9	99.4
1.0 (wet)	7.22	98.6	96.9	98.1	98.5	98.0

Ex	Extraction Efficiency (%) of Isobutyl Acetate from 3M 3520 OVMs								
leve	level <u>sample number</u> <u>mean</u>								
× target concn	mg per sample	1	2	3	4				
RQL	0.002	99.1	98.5	98.7	99.0	98.8			
0.25	1.39	98.9	99.9	98.6	99.5	99.2			
0.5	2.69	99.4	99.7	98.7	99.8	99.4			
1.0	5.38	98.7	99.5	99.7	99.0	99.2			
1.5	8.06	99.6	98.1	99.7	98.9	99.1			
2.0	10.8	99.9	98.9	99.6	99.3	99.4			
1.0 (wet)	5.38	99.3	98.8	99.5	98.9	99.1			

Table 4.8.2.4

There were two different procedures for extraction of 3M 3520 OVMs in Section 3.4.3. The first procedure was extraction inside the 3M 3520 OVM by adding 2 mL of extraction solvent, inserting the caps, and extracting for 30 min. In the second procedure the charcoal pads were removed from the sampler, placed into separate 4mL vials, 2 mL of extraction solvent added, the vials capped, and extracted for 30 min. A comparison of the two extraction procedures of 3M 3520 OVMs using n-butyl acetate at one times the target concentration showed little difference in the recoveries.

Comparison of of	Recoverie	es (%) Usin	g Two Extra 3M 3520 C	action Procee	dures
			000000		
avtraction procedure		<u>sample</u>	<u>number</u>		moon
extraction procedure	1	2	3	4	mean
inside 3M OVM sampler	99.4	98.5	97.9	99.5	98.8
charcoal nad inside vial	99.9	99.1	98.2	98.3	98.9

Table 4.8.2.5

## Stability of extracted samples

The stability of extracted samples was investigated by reanalyzing the target concentration samples 24 h after initial analysis. After the original analysis was performed two autosampler vials were recapped with new septa while the remaining two retained their punctured septa. The samples were reanalyzed with fresh standards. The average percent change was -0.4% for *n*-butyl acetate, -1.0% for sec-butyl acetate, -1.0% for tert-butyl acetate, and -1.1% for isobutyl acetate when samples were resealed with new septa and -1.0% for n-butyl acetate, -2.5% for sec-butyl acetate, -3.0% tertbutyl acetate, and -2.2% for isobutyl acetate when samples retained their punctured septa. Each septum was punctured 5 times for each analysis. The test was performed at room temperature.

Si	ability of Extract	Table 4 ed Samples for <i>r</i>	I.8.2.6 7-Butyl Acetate	e on 3M 3520 O	VMs
pun	ctured septa rep	laced	pune	ctured septa reta	ained
initial	after one	difference	initial	after one	difference
(%)	day (%)	(%)	(%)	day (%)	(%)
99.4	99.0	-0.4	97.9	97.5	-0.4
98.5	98.2	-0.3	99.5	97.9	-1.6
	(mean)			(mean)	
aan	<u>` 98 6 (</u>	-0.4	98.7	`97 7´	-10

			F.O.Z.7						
Stat	Stability of Extracted Samples for sec-Butyl Acetate on 3M 3520 OVMs								
punc	ctured septa rep	laced	puno	ctured septa reta	ained				
initial	after one	difference	initial	after one	difference				
(%)	day (%)	(%)	(%)	day (%)	(%)				
98.3	97.1	-1.2	99.9	96.5	-3.4				
99.1	98.3	-0.8	99.3	97.7	-1.6				
	(mean)			(mean)					
98.7	97.7	-1.0	99.6	97.1	-2.5				

Table 4.8.2.7

Table 4.8.2.8

Stability of Extracted Samples for <i>tert</i> -Butyl Acetate on 3M 3520 OVMs								
pund	ctured septa rep	laced	punctured septa retained					
initial	after one	difference	initial	after one	difference			
(%)	day (%)	(%)	(%)	day (%)	(%)			
99.4	97.6	-1.8	99.9	96.7	-3.2			
99.0	98.8	-0.2	98.6	95.8	-2.8			
	(mean)			(mean)				
99.2	98.2	-1.0	99.2	96.2	-3.0			

Table 4.8.2.9 Stability of Extracted Samples for Isobutyl Acetate on 3M 3520 OVMs punctured septa replaced punctured septa retained initial after one difference initial after one difference (%) day (%) (%) (%) day (%) (%) 98.7 97.5 -1.2 99.7 97.9 -1.8 99.5 98.5 99.0 96.4 -1.0 -2.6 (mean) (mean) 99.1 98.0 99.4 97.2 -2.2 -1.1

## 4.8.3 SKC 575-002 Passive Samplers

#### Extraction efficiency

The extraction efficiencies of *n*-butyl acetate, *sec*-butyl acetate, *tert*-butyl acetate, and isobutyl acetate were separately determined by liquid-spiking four SKC 575-002 Passive Samplers, at each concentration level, with the analyte from the RQL to 2 times the target concentration. These samples were stored overnight at ambient temperature and then analyzed. The mean extraction efficiency over the working range from the RQL to 2 times the target concentration is 99.2% for *n*-butyl acetate, 99.1% for *sec*-butyl acetate, 98.9% for *tert*-butyl acetate, and 99.1% for isobutyl acetate. The extraction efficiency for the wet samplers was not included in the overall mean because it would bias the results. The test of wet samplers was performed to determine if the amount of water that would be collected under high humidity conditions at the recommended air volume, would affect the extraction efficiency. Wet samplers were prepared by sampling humid air having an average relative humidity of about 80% at 23 °C for 240 minutes and then liquid-spiking the sampler with the analyte.

Extraction Efficiency (%) of <i>n</i> -Butyl Acetate from SKC 575-002 Passive Samplers									
leve	<u>l</u>		<u>sample</u>	number		mean			
× target concn	mg per sample	1	2	3	4				
RQL	0.002	98.0	99.4	98.4	99.9	98.9			
0.25	0.55	99.9	98.2	99.1	98.8	99.0			
0.5	1.10	99.4	99.1	99.9	99.8	99.6			
1.0	2.21	99.0	99.3	98.5	99.5	99.1			
1.5	3.31	99.6	98.9	99.7	99.1	99.3			
2.0	4.41	99.5	99.2	98.8	99.7	99.3			
1.0 (wet)	2.21	98.2	99.2	97.6	98.4	98.3			

Table 4.8.3.1 traction Efficiency (%) of *a*-Butyl Acetate from SKC 575-002 Passive Sample

Table 4.8.3.2 Extraction Efficiency (%) of sec-Butyl Acetate from SKC 575-002 Passive Samplers level sample number <u>mean</u> mg per sample 2 4 1 3 × target concn 97.8 99.6 98.4 98.1 98.5 RQL 0.001 0.25 0.74 99.7 99.9 97.4 98.7 98.9 0.5 1.47 99.3 99.0 99.9 99.2 98.5 1.0 2.94 99.0 98.9 99.9 99.3 99.4 1.5 4.41 99.9 98.8 99.6 99.5 99.7 2.0 5.88 99.9 99.3 98.5 99.5 99.3 1.0 (wet) 2.94 98.1 97.5 98.6 99.0 98.3

Table 4.8.3.3

Extraction E	Extraction Efficiency (%) of tert-Butyl Acetate from SKC 575-002 Passive Samplers									
leve	<u>l</u>		<u>sample</u>	<u>number</u>		<u>mean</u>				
× target concn	mg per sample	1	2	3	4					
RQL	0.002	97.8	99.0	98.0	98.5	98.3				
0.25	0.734	98.1	99.4	98.1	98.6	98.6				
0.5	1.47	98.3	99.9	99.3	98.9	99.1				
1.0	2.94	99.5	99.1	98.5	99.7	99.2				
1.5	4.41	99.3	99.5	99.0	98.1	99.0				
2.0	5.88	98.9	99.9	99.5	99.0	99.3				
1.0 (wet)	2.94	97.7	98.1	96.8	99.1	97.9				

Extraction I	Extraction Efficiency (%) of Isobutyl Acetate from SKC 575-002 Passive Samplers									
leve	<u>l</u>		<u>sample</u>	<u>number</u>		mean				
× target concn	mg per sample	1	2	3	4					
RQL	0.002	98.6	99.6	97.8	98.5	98.6				
0.25	0.55	98.4	99.3	97.9	99.5	98.8				
0.5	1.11	97.9	99.5	99.9	98.9	99.1				
1.0	2.21	99.3	99.9	99.7	98.6	99.4				
1.5	3.32	99.5	99.7	98.9	99.1	99.3				
2.0	4.42	99.2	99.9	98.8	99.6	99.4				
1.0 (wet)	2.21	99.1	98.9	97.8	99.0	98.7				

Table 4.8.3.4

Stability of extracted samples

The stability of extracted samples was investigated by reanalyzing the target concentration samples 24 h after initial analysis. After the original analysis was performed two autosampler vials were recapped with new septa while the remaining two retained their punctured septa. The samples were reanalyzed with fresh standards. The average percent change was -0.5% for *n*-butyl acetate, -1.2% for *sec*-butyl acetate, -1.3% for *tert*-butyl acetate, and -1.3% for isobutyl acetate when samples were resealed with new septa and -2.3% for *n*-butyl acetate, -2.1% for *sec*-butyl acetate, -3.4% for *tert*-butyl acetate, and -2.9% for isobutyl acetate when samples retained their punctured septa. Each septum was punctured 5 times for each analysis. The test was performed at room temperature.

Table 4.8.3.5								
Stability of	Extracted Samp	oles for <i>n</i> -Butyl A	cetate on SKC	C 575-002 Passi	ve Samplers			
pund	ctured septa rep	laced	pune	ctured septa reta	ained			
initial	after one	difference	initial	after one	difference			
(%)	day (%)	(%)	(%)	day (%)	(%)			
99.0	98.8	-0.2	98.5	96.1	-2.4			
99.3	98.6	-0.7	99.5	97.3	-2.2			
	(mean)			(mean)				
99.2	98.7	-0.5	99.0	96.7	-2.3			

Table 4.8.3.6

Stability of I	Stability of Extracted Samples for Isobutyl Acetate on SKC 575-002 Passive Samplers							
punc	<u>tured septa rep</u>	laced	puna	ctured septa reta	lined			
initial	initial after one difference			after one	difference			
(%)	day (%)	(%)	(%)	day (%)	(%)			
99.3	98.1	-1.2	99.7	96.1	-3.6			
99.9	98.5	-1.4	98.6	96.5	-2.1			
	(mean)			(mean)				
99.6	98.3	-1.3	99.2	96.3	-2.9			

Table	4.8.3.7
-------	---------

			2019.7.0010				0.0.0
Stability of Extra	acted Samp	les for sec-	-Butvl Aceta	ate on SKC 5	575-002	Passive Sam	plers

puna	<u>ctured septa rep</u>	laced	<u>punctured septa retained</u>					
initial	after one	difference	initial	I after one differe				
(%)	day (%)	(%)	(%)	day (%)	(%)			
 99.4	97.8	-1.6	98.9	96.5	-2.4			
99.0	98.2	-0.8	99.9	98.1	-1.8			
	(mean)			(mean)				
99.2	98.0	-1.2	99.4	97.3	-2.1			

Table 4.8.3.8										
Stability of E	Stability of Extracted Samples for tert-Butyl Acetate on SKC 575-002 Passive Samplers									
pund	ctured septa rep	laced	punctured septa retained							
initial	after one	difference	initial	after one	difference					
(%)	day (%)	(%)	(%)	day (%)	(%)					
99.5	98.3	-1.2	98.5	95.3	-3.2					
99.1	99.1 97.7		99.7	96.1	-3.6					
	(mean)			(mean)						
99.3	98.0	-1.3	99.1	95.7	-3.4					

#### 4.9 Interferences (sampling)

#### 4.9.1 Charcoal tubes

#### Retention

The ability of a charcoal tube to retain the analyte after it has been collected was tested using test atmospheres having an average relative humidity of 80% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), *sec*-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm). For each test atmosphere, six samplers had contaminated air (air with the analyte in it) drawn through them at 0.05 L/min for 60 min. Sampling was discontinued and three samples set aside. The generation system was flushed with contaminant-free air. Sampling resumed with the other three samples having contaminant-free air drawn through them at 0.05 L/min for 180 min and then all six samplers were analyzed. The mean recoveries for the samples in the second set divided by the first set were: 99.8% for *n*-butyl acetate, 99.9% for *sec*-butyl acetate, 100.4% for *tert*-butyl acetate, and 100.3% for isobutyl acetate.

Reter	Table 4.9.1.1 Retention of <i>n</i> -Butyl Acetate on Charcoal Tubes					Retent	Table ion of <i>se</i> Charco	e 4.9.1.2 <i>c</i> -Butyl A pal Tubes	cetate or	I
percent recovery (%)							р	ercent re	covery (	%)
set	1	2	3	mean		set	1	2	3	mean
first	99.3	98.6	99.9	99.3		first	99.7	98.5	99.9	99.4
second	99.4	99.1	98.9	99.1		second	99.9	98.7	99.3	99.3
second/first				99.8		second/first				99.9

Table 4.9.1.3 Retention of <i>tert</i> -Butyl Acetate on Charcoal Tubes						Reten	Table tion of Is Charco	4.9.1.4 obutyl Ac oal Tubes	etate on			
percent recovery (%)						percent recovery (%)						
set	1	2	3	mean		set	1	2	3	mean		
first	99.5	99.0	98.4	99.0		first	98.8	99.8	99.4	99.3		
second	98.4	99.9	99.8	99.4		second	99.9	99.1	99.7	99.6		
second/first				100.4		second/first				100.3		

## Low humidity

The ability of charcoal tubes to collect the analyte from a relatively dry atmosphere was tested by using test atmospheres having an average relative humidity of 20% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), *sec*-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm). For each test atmosphere, three samplers had contaminated air (air with analyte in it) drawn through them at 0.05 L/min for 240 min. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 99.6%, 99.9%, and 98.7% for *n*-butyl acetate; 99.8%, 99.4% and 98.9% for *sec*-butyl acetate; 99.9%, 99.3% and 99.4% for *tert*-butyl acetate; and 99.9%, 99.1% and 99.2% for isobutyl acetate.

## Low concentration

The ability of charcoal tubes to collect the analyte from a low concentration atmosphere was tested by using test atmospheres at 0.1 times the target concentration having an average relative humidity of 80% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (72 mg/m<sup>3</sup> or 15 ppm), *sec*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), *tert*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), *tert*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), and isobutyl acetate (71 mg/m<sup>3</sup> or 15 ppm). For each test atmosphere, three samplers had contaminated air drawn through them at 0.05 L/min for 240 min. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 100.9%, 99.5% and 98.9% for *n*-butyl acetate; 99.9%, 99.2% and 98.3% for *sec*-butyl acetate; 99.8%, 99.4% and 98.0% for *tert*-butyl acetate; and 101.2%, 99.8% and 99.3% for isobutyl acetate.

## Sampling interference

The ability of charcoal tubes to collect the analyte from an atmosphere containing interferences was tested by sampling individual atmospheres containing a given analyte and an interference mixture of *n*-butyl alcohol, hexone, and toluene at an average humidity of 80% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes with these interferences. The concentrations of the analytes in the four individual test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm). Each test atmosphere also had the following concentrations of the interference mixture in it: n-butyl alcohol (302 mg/m<sup>3</sup> or 101 ppm), hexone (408 mg/m<sup>3</sup> or 99 ppm), and toluene (375 mg/m<sup>3</sup> or 100 ppm). Three samplers had contaminated air (air containing the analyte and interferences) drawn through them at 0.05 L/min for 240 min for each test. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 100.1%, 99.2%, and 97.6% for *n*-butyl acetate; 100.8%, 100.1%, and 98.3% for *sec*-butyl

acetate; 100.9%, 98.6%, and 98.1% for *tert*-butyl acetate; and 100.8%, 99.3%, and 98.5% for isobutyl acetate. There was no analyte on the backup section of the charcoal tubes for any of the tests.

A test of the ability of the sampler to collect all four analytes from the same test atmosphere was performed by creating a test atmosphere at the PEL level of all four analytes in humid air having an average relative humidity of 80% at 22 °C. The concentrations of the test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708mg/m<sup>3</sup> or 149 ppm). Due to concerns about the capacity of the media to collect all four analytes at these concentrations without breakthrough, three charcoal tubes were collected at 0.05 L/min for 2 hours instead of the 4 hours listed in "Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis".<sup>28</sup> The recoveries (% of theoretical) were: 101.1%, 99.7%, and 98.1% for *n*-butyl acetate; 100.3%, 99.3%, and 97.1% for *sec*-butyl acetate; 101.7%, 99.5%, and 98.4% for *tert*-butyl acetate; and 101.5%, 99.5%, and 97.8% for isobutyl acetate. There was no analyte on the backup section of the charcoal tubes for any of the tests.

#### 4.9.2 3M 3520 OVMs

#### Reverse diffusion

Reverse diffusion is a measure of the ability of the sorbent within a diffusive sampler to retain the collected analyte. Reverse diffusion is measured by first exposing two sets of samplers to humid air containing the analyte, and then additionally exposing one of the sets to clean humid air. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), *sec*-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm) at an average relative humidity of 80% at 23 ° C. In each test, six samplers were exposed to contaminated air for 60 min. Sampling was discontinued and three samples set aside. The generation system was flushed with contaminant-free air. Sampling resumed with the other three samples being exposed to humid contaminant-free air for 180 min and then all six samplers were analyzed. Comparison of the two sets of 3M 3520 OVMs showed little loss of collected analyte to reverse diffusion (Tables 4.9.2.1 through 4.9.2.4). The theoretical loadings on the samplers were 2684  $\mu$ g *n*-butyl acetate, 3248  $\mu$ g *tert*-butyl acetate, and 2584  $\mu$ g isobutyl acetate.

Table 4.9.2.1 Reverse Diffusion of <i>n</i> -Butyl Acetate on 3M 3520 OVMs					Reverse	Table Diffusion 3M 35	e 4.9.2.2 of Isobut 20 OVM	yl Acetat s	e on
		mas	<u>s (µg)</u>				mas	s (µ <u>g)</u>	
set	1	2	3	mean	set	1	2	3	mean
first	2528	2583	2699	2603	first	2624	2530	2471	2542
second	2549	2689	2518	2585	second	2456	2566	2633	2552
second/first				99.3%	second/first				100.4%

<sup>&</sup>lt;sup>28</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis.* http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).

Reverse D	I	Reverse Di	Table iffusion o 3M 352	4.9.2.4 f <i>tert</i> -But 20 OVMs	yl Acetat	e on				
		<u>mass (µg)</u>								
set	1	2	3	mean		set	1	2	3	mean
first	3110	3035	3308	3151		first	3132	3350	3194	3225
second	2956	3210	3083	3083	S	econd	2994	3187	3302	3161
second/first				97.8%	sec	cond/first				98.0%

#### Low humidity

The ability of 3M 3520 OVMs to collect the analyte from a relatively dry atmosphere was tested using test atmospheres having an average relative humidity of 20% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), *sec*-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm). For each test atmosphere, three samplers were exposed to contaminated air (air containing the analyte) for 240 min. The recoveries (% of theoretical) were: 102.5%, 99.1%, and 97.8% for *n*-butyl acetate; 102.2%, 100.4%, and 96.3% for *sec*-butyl acetate; 100.6%, 98.1%, and 96.4% for *tert*-butyl acetate; and 102.7%, 99.4% and 97.7% for isobutyl acetate.

#### Low concentration

The ability of 3M 3520 OVMs to collect the analyte from a low concentration atmosphere was tested using test atmospheres at 0.1 times the target concentration having an average relative humidity of 80% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (72 mg/m<sup>3</sup> or 15 ppm), *sec*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), *tert*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), *tert*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), and isobutyl acetate (71 mg/m<sup>3</sup> or 15 ppm). For each test atmosphere, three samplers were exposed to contaminated air (air containing the analyte) for 240 min. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 100.9%, 99.3%, and 95.5% for *n*-butyl acetate; 100.7%, 99.3, and 96.3% for *sec*-butyl acetate; 99.5%, 98.3%, and 95.4% for *tert*-butyl acetate; and 101.3%, 99.4%, and 96.2% for isobutyl acetate.

#### Sampling interference

The ability of 3M 3520 OVMs to collect the analyte was tested when other potential interferences are present by sampling individual atmospheres containing a given analyte and an interference mixture of *n*-butyl alcohol, hexone, and toluene at an average humidity of 80% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes with these interferences. The concentrations of the analytes in the four individual test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm). Each test atmosphere also had the following concentrations of the interference mixture in it: n-butyl alcohol (302 mg/m<sup>3</sup> or 101 ppm), hexone (408 mg/m<sup>3</sup> or 99 ppm), and toluene (375 mg/m<sup>3</sup> or 100 ppm). Three samplers were exposed to contaminated air (air containing the analyte and interferences) for 240 min for each test. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 102.5%, 100.6%, and 97.9%, for *n*-

butyl acetate; 104.2%, 100.1%, and 98.8% for *sec*-butyl acetate; 102.9%, 100.4%, and 97.1% for *tert*-butyl acetate; and 102.8%, 99.1%, and 96.7% for isobutyl acetate. There was no analyte on the backup pad of the sampler for any of the tests.

A test of the ability of the sampler to collect all four analytes from the same test atmosphere was performed by creating a test atmosphere at the PEL level of all four analytes in humid air having an average relative humidity of 80% at 22 °C. The concentrations of the test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708mg/m<sup>3</sup> or 149 ppm). Due to concerns about the capacity of the media to collect all four analytes at these concentrations, three 3M 3520 OVMs were collected for 2 hours instead of the 4 hours listed in "Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis".<sup>29</sup> The recoveries (% of theoretical) were: 100.2%, 99.1%, and 96.9% for *n*-butyl acetate; 100.8%, 99.6%, and 98.2% for *sec*-butyl acetate; 101.1%, 99.7%, and 98.1% for *tert*-butyl acetate; and 100.6%, 99.1%, and 98.0% for isobutyl acetate. There was no analyte on the backup pad of the sampler for any of the tests.

## 4.9.3 SKC 575-002 Passive Samplers

#### Reverse diffusion

Reverse diffusion is a measure of the ability of the sorbent within a diffusive sampler to retain the collected analyte. Reverse diffusion is measured by first exposing two sets of samplers to humid air containing the analyte, and then additionally exposing one of the sets to clean humid air. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), sec-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), tert-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm) of an average relative humidity of 80% at 23 °C. In each test, six samplers were exposed to contaminated air (air containing the analyte) for 60 min. Sampling was discontinued and three samples set aside. The generation system was flushed with contaminantfree air. Sampling resumed with the other three samples being exposed to humid contaminant-free air for 180 min and then all six samplers were analyzed. Comparison of the two sets of SKC 575-002 Passive Samplers showed little loss of collected analyte to reverse diffusion (Tables 4.9.3.1 through 4.9.3.4). The theoretical loadings on the samplers were 1125 µg n-butyl acetate, 1459 µg sec-butyl acetate, 1514 µg tert-butyl acetate, and 1117  $\mu$ g isobutyl acetate.

Reverse SKC	Table Diffusion 575-002	e 4.9.3.1 of <i>n</i> -Buty Passive S	yl Acetate Samplers	e on	Table 4.9.3.2   Reverse Diffusion of sec-Butyl Acetate on   SKC 575-002 Passive Samplers					
			mas	<u>s (µg)</u>						
set	1	2	3	mean	set	1	2	3	mean	
first	1045	1102	1134	1094	first	1384	1469	1423	1425	
second	1101	1068	1125	1098	second	1401	1432	1357	1396	
second/first				100.4%	second/first				98.0%	

<sup>&</sup>lt;sup>29</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis.* http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).

Table 4.9.3.3 Reverse Diffusion of <i>tert</i> -Butyl Acetate on SKC 575-002 Passive Samplers						Reverse I SKC S	Table Diffusion 575-002 F	e 4.9.3.4 of Isobuty Passive S	/I Acetate Samplers	e on				
	mass (µg)						mass (µg)							
set	1	2	3	mean		set	1	2	3	mean				
first	1441	1532	1472	1482		first	1110	1045	1081	1079				
second	1489	1402	1439	1443		second	1056	1129	1024	1070				
second/first				97.4%		second/first				99.1%				

#### Low humidity

The ability of SKC 575-002 Passive Samplers to collect the analyte from a relatively dry atmosphere was tested by using test atmospheres having an average relative humidity of 20% RH at 23 °C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (1435 mg/m<sup>3</sup> or 302 ppm), *sec*-butyl acetate (1910 mg/m<sup>3</sup> or 402 ppm), *tert*-butyl acetate (1930 mg/m<sup>3</sup> or 406 ppm), and isobutyl acetate (1416 mg/m<sup>3</sup> or 298 ppm). For each test atmosphere, three samplers were exposed to contaminated (air containing the analyte) for 240 min. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 102.3%, 99.8%, and 97.6% for *n*-butyl acetate; 103.3%, 100.1% and 98.5% for *sec*-butyl acetate; 103.5%, 99.2% and 98.6% for *tert*-butyl acetate; and 102.6%, 100.2%, and 98.7% for isobutyl acetate.

## Low concentration

The ability of SKC 575-002 Passive Samplers to collect the analyte from a low concentration atmosphere was tested by using test atmospheres at 0.1 times the target level having an average relative humidity of 80% RH at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes. The concentrations of the test atmospheres were: *n*-butyl acetate (72 mg/m<sup>3</sup> or 15 ppm), *sec*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), *tert*-butyl acetate (96 mg/m<sup>3</sup> or 20 ppm), and isobutyl acetate (71 mg/m<sup>3</sup> or 15 ppm). For each test atmosphere, three samplers were exposed to contaminated air (air containing the analyte) for 240 min. All of the samples were immediately analyzed. The recoveries (% of theoretical) were: 100.1%, 98.6% and 95.6% for *n*-butyl acetate; 99.8%, 97.4%, and 94.7% for *sec*-butyl acetate; 101.1%, 98.8%, and 95.5% for *tert*-butyl acetate; and 101.3%, 98.5.2%, and 95.1% for isobutyl acetate.

## Sampling interference

The ability of SKC 575-002 Passive Samplers to collect the analyte was tested when other potential interferences are present by sampling individual atmospheres containing a given analyte and an interference mixture of *n*-butyl alcohol, hexone, and toluene at an average humidity of 80% at 23 ° C. Separate test atmospheres were dynamically generated for each of the analytes with these interferences. The concentrations of the analytes in the four individual test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708 mg/m<sup>3</sup> or 149 ppm). Each test atmosphere also had the following concentrations of the interference mixture in it: n-butyl alcohol (302 mg/m<sup>3</sup> or 101 ppm), hexone (408 mg/m<sup>3</sup> or 99 ppm), and toluene (375 mg/m<sup>3</sup> or 100 ppm). Three samplers were exposed to contaminated air (air containing the analyte and interferences) for 240 min for each test. All of the samples were immediately

analyzed. The recoveries (% of theoretical) were: 104.1%, 101.7%, and 98.2% for *n*-butyl acetate; 103.7%, 100.2%, and 97.5% for *sec*-butyl acetate; 103.3%, 100.7%, and 96.8% for *tert*-butyl acetate; and 102.9%, 99.5%, and 96.7% for isobutyl acetate.

A test of the ability of the sampler to collect all four analytes from the same test atmosphere was performed by creating a test atmosphere at the PEL level of all four analytes in humid air having an average relative humidity of 80% at 22 °C. The concentrations of the test atmospheres were: *n*-butyl acetate (718 mg/m<sup>3</sup> or 151 ppm), *sec*-butyl acetate (955 mg/m<sup>3</sup> or 201 ppm), *tert*-butyl acetate (965 mg/m<sup>3</sup> or 203 ppm), and isobutyl acetate (708mg/m<sup>3</sup> or 149 ppm). Due to concerns about the capacity of the media to collect all four analytes at these concentrations, three SKC 575-002 Passive Samplers were collected at 0.05 L/min for 2 hours instead of the 4 hours listed in "Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis".<sup>30</sup> The recoveries (% of theoretical) were: 102.1%, 99.4%, and 97.6% for *n*-butyl acetate; 101.0%, 99.6%, and 98.3% for *sec*-butyl acetate; 100.4%, 99.1%, and 96.8% for *tert*-butyl acetate; and 100.8%, 99.3%, and 97.6% for isobutyl acetate.

#### 4.10 Qualitative analysis

When necessary, the identity or purity of an analyte peak can be confirmed by GC-mass spectrometry or by another analytical procedure. The mass spectra in Figure 4.10.1 though 4.10.4 were taken from the NIST spectral library.



Figure 4.10.1 Mass spectrum of *n*-butyl acetate.



Figure 4.10.2 Mass spectrum of sec-butyl acetate.

<sup>&</sup>lt;sup>30</sup> Burright, D.; Chan, Y.; Eide, M.; Elskamp, C.; Hendricks, W.; Rose, M.; *Evaluation Guidelines For Air Sampling Methods Utilizing Chromatographic Analysis.* http://www.osha.gov/dts/sltc/methods/chromguide/index.html, OSHA Salt Lake Technical Center, U.S. Department of Labor: Salt Lake City, UT, 1999 (accessed 3/15/06).



Figure 4.10.3 Mass spectrum of *tert*-butyl acetate.

