

U.S. Department of Labor
Occupational Safety and Health Administration
1222 Spruce Street
Room 9.104
St. Louis, MO 63103
Phone: (314)425-4249 FAX: (111)222-3333



Citation and Notification of Penalty

To:
NATIONAL VINYL PRODUCTS INC.
and its successors
P.O. Box 487
Sainte Genevieve, MO 63670

Inspection Number: 316181452
Inspection Date(s): 12/22/2011-
Issuance Date: 06/20/2012

Inspection Site:
970 Rozier Road
Ste. Genevieve, MO 63670

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

Reply to the attention of: Area Director

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or , if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be

submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the page 5 Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest - You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.

Penalty Payment - Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Notification of Corrective Action - For each violation which you do not contest, you are required by 29 CFR 1903.19 to submit an Abatement Certification to the Area Director of the OSHA office issuing the citation and identified above. The certification must be sent by you within 10 calendar days of the abatement date indicated on the citation. For **Willful** and **Repeat** violations, documents (examples: photos, copies of receipts, training records, etc.) demonstrating that abatement is complete must accompany the certification. Where the citation is classified as **Serious** and the citations states that abatement documentation is required, documents such as those described above are required to be submitted along with the abatement certificate. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item.

All abatement verification documents must contain the following information: 1) Your name and address; 2) the inspection number (found on the front page); 3) the citation and citation item number(s) to which the submission relates; 4) a statement that the information is accurate; 5) the signature of the employer or employer's authorized representative; 6) the date the hazard was corrected; 7) a brief statement of how the hazard was corrected; and 8) a statement that affected employees and their representatives have been informed of the abatement.

The law also requires a copy of all abatement verification documents, required by 29 CFR 1903.19 to be sent to OSHA, also be posted at the location where the violation appeared and the corrective action took place.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities - The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data - You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at WWW.OSHA.GOV. If you have any dispute with the accuracy of the information displayed, please contact this office.

ABATEMENT CERTIFICATION

William D. McDonald, Area Director
U.S. Department of Labor - OSHA
1222 Spruce Street
Room 9.104
St. Louis, MO 63103
Phone: (314)425-4249

NATIONAL VINYL PRODUCTS INC.
P.O. Box 487
Sainte Genevieve, MO 63670

The hazard referenced in Inspection Number _____ for the violation identified as
Citation _____ and Item _____ was corrected on _____
by _____.

The hazard referenced in Inspection Number _____ for the violation identified as
Citation _____ and Item _____ was corrected on _____
by _____.

The hazard referenced in Inspection Number _____ for the violation identified as
Citation _____ and Item _____ was corrected on _____
by _____.

The hazard referenced in Inspection Number _____ for the violation identified as
Citation _____ and Item _____ was corrected on _____
by _____.

The hazard referenced in Inspection Number _____ for the violation identified as
Citation _____ and Item _____ was corrected on _____
by _____.

I attest that the information contained in this document is accurate and that the affected employees and their representatives have been informed of the abatement activities described in this certification.

Signature

Typed or Printed Name



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with OSHA to discuss the citation(s) issued on 06/20/2012. The conference will be held at the OSHA office located at 1222 Spruce Street, Room 9.104, St. Louis, MO, 63103 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 1a Type of Violation: **Serious**

29 CFR 1910.22(a)(1): Places of employment were not kept clean:

a/ Inside of the maintenance department, the walking/working surface and floor area around a Dayton 15-Inch Vertical Band Saw, m/n 2AC2BC, s/n 9908, Sears Craftsman 17-Inch Drill Press, unknown m/n or s/n, and a U.S. Machine Tool Co. Milling Machine, m/n V, s/n 3083, was strewn with cardboard boxes, parts, tools, and a garden hose constituting a tripping hazard.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$ 3600.00

Citation 1 Item 1b Type of Violation: **Serious**

29 CFR 1910.22(d)(1): Every building or other structure, or part thereof, used for mercantile, business, industrial, or storage was not provided with floor load ratings approved by the building official, marked on plates of approved design and securely affixed in a conspicuous place in each space to which they relate:

a/ The storage loft above the office complex was not placarded with a floor load rating. The storage loft was used to store spare parts for the production machinery, obsolete computers, filing cabinets full of files, and numerous cardboard boxes full of vinyl binders. The employer did not ensure that employees were aware of the floor loading limits.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:	08/06/2012
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See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 2a Type of Violation: **Serious**

29 CFR 1910.147(c)(4)(ii): The energy control procedures did not clearly and specifically outline the scope, purpose, authorization, rules, and techniques to be utilized for the control of hazardous energy, including, but not limited to Items A-D of this section:

The lockout/tagout procedures for the Cosmos RF Sealing Machine, m/n ART-10, lacked the following:

- a/ The specific location of the electrical, pneumatic, and radio frequency energy isolation devices.
- b/ The specific requirements for testing the machine to determine and verify the effectiveness of the energy control measures.

The lockout/tagout procedure for the Pacemaker II MGD Rockwell Shear, m/n PC2059, lacked the following:

- a/ The specific location of the electrical and pneumatic energy isolation devices.
- b/ The specific requirements for testing the machine to determine and verify the effectiveness of the energy control measures.

The lockout/tagout procedure for the Scybold Saber Pacemaker II Shear, m/n ZKDP4356, lacked the following:

- a/ The specific location of the electrical and pneumatic energy isolation devices.
- b/ The specific requirements for testing the machine to determine and verify the effectiveness of the energy control measures.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012
Proposed Penalty: \$ 4500.00

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 1 Item 2b Type of Violation: **Serious**

29 CFR 1910.147(c)(6)(i): The employer did not conduct a periodic inspection of the energy control procedure at least annually to ensure that the procedure and requirements of this standard were followed:

Periodic inspections were not performed since 2010 for the following pieces of machinery:

- a/ The Cosmos RF Sealing Machine, m/n ART-10.
- b/ The Pacemaker II MGD Rockwell Shear, m/n PC2059.
- c/ The Scybold Saber Shear, m/n ZKDP4356.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:

08/06/2012



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 3a Type of Violation: **Serious**

29 CFR 1910.147(c)(5)(i): Locks, tags, chains, wedges, key blocks, adapter pins, self-locking fasteners, or other hardware were not provided by the employer for isolating, securing, or blocking of machines or equipment from energy sources:

Inside of the sealing department, the following employees were not provided with suitable devices to isolate machinery for the following reasons:

- a/ Die-setters and supervisors changing out dies and clearing jams belonging to the Cosmos RF Sealing Machines, m/n ART-10.
- b/ Operators clearing jams belonging to the Hang Automatic Rivet Machine, m/n 40041, s/n 101064,

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:	08/06/2012
Proposed Penalty:	\$ 4500.00



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 1 Item 3b Type of Violation: **Serious**

29 CFR 1910.147(c)(5)(ii)(D): Lockout devices and tagout devices did not indicate the identity of the employee applying the device(s):

a/ The padlocks used for energy isolation did not identify the authorized employee.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:

08/06/2012



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 4a Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i)(A): Each authorized employee did not receive training in the recognition of applicable hazardous energy sources, the type and magnitude of the energy available in the workplace, and the methods and means necessary for energy isolation and control:

Authorized employees in the sealing department were not trained in the following:

- a/ The die-setters and supervisors were not instructed in the electrical and pneumatic hazardous energy sources, their magnitude, or the proper techniques necessary to isolate them when changing out die or clearing jams inside of the point-of-operation belonging to the Cosmos RF Sealing Machines, m/n ART-10.
- b/ Operators were not instructed in the electrical and pneumatic hazardous energy sources, their magnitude, or proper techniques necessary to isolate them when clearing jams belonging to the Hang Automatic Rivet Machine, m/n 40041, s/n 101064, and Hall Dielectric Machinery Co. Stamping Machine #19.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:	08/06/2012
Proposed Penalty:	\$ 4500.00



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 1 Item 4b Type of Violation: **Serious**

29 CFR 1910.147(d)(3): All energy isolating devices that were needed to control the energy to the machine or equipment was not physically located and operated in such a manner as to isolate the machine or equipment from the energy source:

a/ Inside of the sealing department, die-setters change out the dies or clear jams to machinery such as the Cosmos RF Sealing Machines, m/n ART-10. The electrical and pneumatic energy sources belonging to these machines were not physically located, operated, and isolated before reaching in to the point-of-operation to change out the dies or to clear a jam.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:

08/06/2012

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 1 Item 4c Type of Violation: **Serious**

29 CFR 1910.147(f)(1): When lockout or tagout devices temporarily were removed from the energy isolating device and the machine or equipment was energized to test or position the machine, equipment or component thereof, the sequence of actions were not followed in accordance with 29 CFR 1910.147(f)(1)(i)(v):

Inside of the Sealing Department, die-setters were not performing the following functions when positioning dies:

- a/ Isolating all energy sources belonging to the Cosmos RF Sealing Machine, m/n ART-10.
- b/ Removing all lockout devices as necessary to energize this machine for positioning the dies.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:

08/06/2012



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 5a Type of Violation: **Serious**

29 CFR 1910.184(i)(1): Synthetic web sling(s) were not marked or coded to show rated capacities for each type of hitch and type of synthetic web material:

a/ The tags belonging to four, synthetic web slings were completely illegible.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012
Proposed Penalty: \$ 5400.00

Citation 1 Item 5b Type of Violation: **Serious**

29 CFR 1910.184(i)(9)(iii): Synthetic web sling(s) with snags, punctures, tears, or cuts were not immediately removed from service:

a/ Inside of the sealing department, synthetic web slings were torn along the edges and punctured in the middle.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 6a Type of Violation: **Serious**

29 CFR 1910.212(a)(1): Machine guarding was not provided to protect operator(s) and other employees from the hazards created by moving parts:

Inside of the maintenance department, the chucks and unused portion of the drill bits belonging to the following machines were inadequately guarded:

- a/ Sears Craftsman 17-Inch Drill Press, unknown m/n or s/n.
- b/ The U.S. Machine Tool Co. Milling Machine, m/n V, s/n 3083.

Inside of the sealing department, the following machines and their components were not guarded:

- a/ The conveyor system and lateral Head #2 belonging to the Hall Dielectric Machinery Co. Stamping Machine #19.
- b/ The clamp belonging to a Pacemaker II MGD Rockwell Shear, m/n PC2059.
- c/ The clamp belonging to a Scybold Saber Shear, m/n ZKDP4356.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012
Proposed Penalty: \$ 4500.00

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 1 Item 6b Type of Violation: **Serious**

29 CFR 1910.212(b): Machine(s) designed for fixed location(s) were not securely anchored to prevent walking or moving:

Inside of the maintenance department, the following machines were not bolted to the floor to prevent movement:

- a/ Sears Craftsman 17-Inch Drill Press, unknown m/n or s/n.
- b/ The U.S. Machine Tool Co. Milling Machine, m/n V, s/n 3083.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated:

08/06/2012



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

Inside of the sealing department, the point-of-operation belonging to the following machines was not adequately guarded:

- a/ Cosmos Sealing Machine, m/n ART-15/20, s/n 200187.
- b/ Cosmos RF Sealing Machine, m/n ART-10, #9.
- c/ Cosmos RF Sealing Machine, m/n ART-10, #8.
- d/ Cosmos RF Sealing Machine, m/n ART-10, #7.
- e/ Cosmos RF Sealing Machine, m/n ART-10, #6.
- f/ Hall Dielectric Sealing Machine, m/n F56, #5.
- g/ Cosmos RF Sealing Machine, m/n ART-10, #4.
- h/ Cosmos RF Sealing Machine, m/n ART-10, #3.
- i/ Faratron RF Sealing Machine, m/n 6FBS, #2.
- j/ Hall Dielectric Sealing Machine, m/n F56, #1.
- k/ Cosmos RF Sealing Machine, m/n ART-10, #17.
- l/ Cosmos RF Sealing Machine, m/n ART-10, #31.
- m/ Cosmos RF Sealing Machine, m/n ART-10, #31.
- n/ Cosmos RF Sealing Machine, m/n ART-10, #30.
- o/ Cosmos RF Sealing Machine, m/n ART-10, #29.
- p/ Cosmos RF Sealing Machine, m/n ART-10, #16.
- q/ Cosmos RF Sealing Machine, m/n ART-10, #21.
- r/ Cosmos RF Sealing Machine, m/n ART-10, #23.
- s/ Cosmos RF Sealing Machine, m/n ART-10, #25.
- t/ Cosmos RF Sealing Machine, m/n ART-10, #29.
- u/ Hall Dielectric Sealing Machine, m/n F56, #19.
- v/ Chicago Rivet & Machine Co. Rivet Machine, m/n 214-946.
- w/ Huen Chen Machine Co. Rivet Machine, unknown m/n or s/n.
- x/ Milford Rivet & Machine Co. Rivet Machine, m/n 91, s/n 50471.

Inside of the stamping department, the point-of-operation belonging to the following machines was unguarded:

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

- a/ Hall Dielectric Machinery Co. Stamping Machine, s/n 6040HS.
- b/ Kensol Stamping Machine, m/n K25.
- c/ Kensol Stamping Machine, m/n KF7000.
- d/ Hall Dielectric Machinery Co. Stamping Machine, s/n 4045FC.

Inside of the silk screen department, the point-of-operation belonging to the following machines was unguarded:

- a/ Saturn Platinum Screen Press, unknown m/n or s/n.
- b/ Lawson Printing & Drying Machine, m/n C00391Z0116.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012
Proposed Penalty: \$ 6300.00

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury resulting from an accident.

Citation 1 Item 8a Type of Violation: **Serious**

29 CFR 1910.215(a)(4): Work rest(s) on grinding machinery were not adjusted closely to the wheel with a maximum opening of one-eighth inch:

a/ Inside of the maintenance department, the work rest belonging to the Dayton Six-Inch Bench Grinder, unknown m/n or s/n, was spaced approximately one inch away from the abrasive wheel.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012
Proposed Penalty: \$ 4500.00

Citation 1 Item 8b Type of Violation: **Serious**

29 CFR 1910.215(b)(9): The guard for abrasive wheel machines where the operator stands in front of the machine was not constructed so that the peripheral protecting member could be adjusted to the constantly decreasing diameter of the wheel:

a/ Inside of the maintenance department, the Dayton Six-Inch Bench Grinder, unknown m/n or s/n, was missing a suitable tongue guard.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012

See pages 1 through 5 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.



Citation and Notification of Penalty

Company Name: NATIONAL VINYL PRODUCTS INC.
Inspection Site: 970 Rozier Road, Ste. Genevieve, MO 63670

Citation 2 Item 1 Type of Violation: **Repeat**

29 CFR 1910.304(g)(5): The path to ground from circuits, equipment, and enclosures was not permanent, continuous and effective:

a/ Inside of the sealing department, the weighing scale belonging to the Hall Dielectric Sealing Machine, m/n F56, #19, was not grounded.

National Vinyl Products Inc. was previously cited for a violation of this Occupational Safety and Health Standard or its equivalent standard 29 CFR 1910.334(a)(3)(i) which was contained in OSHA Inspection 313242158, citation 1, item 2b, and issued on 05/29/09 then closed on 08/05/09.

ABATEMENT CERTIFICATION AND ABATEMENT VERIFICATION ARE REQUIRED FOR THIS VIOLATION.

Date By Which Violation Must be Abated: 08/06/2012
Proposed Penalty: \$ 9000.00

A handwritten signature in black ink that reads "William D. McDonald". The signature is written in a cursive style and is positioned above a horizontal line.

William D. McDonald
Area Director

U.S. Department of Labor
Occupational Safety and Health Administration
1222 Spruce Street
Room 9.104
St. Louis, MO 63103
Phone: (314)425-4249 FAX: (314)425-4289



INVOICE/ DEBT COLLECTION NOTICE

Summary of Penalties for Inspection Number 316181452

Citation 1, Serious	= \$ 37800.00
Citation 2, Repeat	= \$ 9000.00
TOTAL PROPOSED PENALTIES	= \$ 46800.00

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to:

"DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance.

OSHA does not agree to any restrictions or conditions put on any check or money order for less than the full amount due and will cash the check or money order as if these restrictions or conditions do not exist.

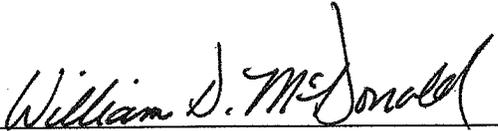
If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest. Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is 3%. Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

Delinquent Charges. A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs. Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.



William D. McDonald, CSP
Area Director



Date

Corrective action taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Citation and Notification of Penalty.

If the hazards itemized on this citation(s) are not abated/corrected and a follow-up inspection is conducted, your establishment may receive a Failure to Abate Citation for the uncorrected hazards with subsequent additional monetary penalties of up to thirty (30) times the original penalty amount of the uncorrected hazards.

A work sheet has been provided to assist in providing the required abatement information. A completed copy of this work sheet should be posted at the worksite with the Citation(s).

