

U.S. Department of Labor
Occupational Safety and Health Administration

Inspection Number: 107107
Inspection Date(s): 09/29/2011 - 03/27/2012
Issuance Date: 03/28/2012



Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION
Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 1 a Type of Violation: **Serious**

29 CFR 1910.120(q)(1): The employer did not develop and implement an emergency response plan to handle anticipated emergencies prior to commencement of emergency response operations:

a. On or about October 18, 2011, in the facility, the employer did not develop and implement an emergency response plan to respond to and handle anticipated emergencies. Employees are required to handle emergency response operations due to hazardous substance releases of anhydrous ammonia. Employees are potentially exposed to inhalation, fire and dermal hazards from anhydrous ammonia.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated:
Proposed Penalty:

05/09/2012
\$7000.00



Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION

Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 2 a Type of Violation: **Serious**

29 CFR 1910.120(q)(6)(i): First responders at the awareness level did not have sufficient training or have sufficient experience to objectively demonstrate competency in the areas covered by 29 CFR 1910.120(q)(6)(i)(A) through (q)(6)(i)(F):

a. On or about October 18, 2011, in the facility, employees who were required to respond to anhydrous ammonia releases at the awareness level did not have adequate training or sufficient experience to demonstrate competency.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated:

05/09/2012

Proposed Penalty:

\$7000.00

Citation 1 Item 2 b Type of Violation: **Serious**

29 CFR 1910.120(q)(8)(i): Employees who were trained in accordance with 29 CFR 1910.120(q)(6) did not receive annual refresher training of sufficient content and duration to maintain their competencies or did not demonstrate competency in those areas at least yearly:

a. On or about October 18, 2011, in the facility, employees who were required to respond to anhydrous ammonia releases at the hazardous materials technician level in accordance with 29 CFR 1910.120(q)(6) had not received annual refresher training to maintain their competencies. Two employees of the Emergency Response Team did not have annual refresher training since the initial 24 Hour Hazardous Material Technician training on July 7-9, 2008.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated:

05/09/2012



Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION
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Citation 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.132(d)(1): The employer did not assess the workplace to determine if hazards were present, or were likely to be present, which necessitated the use of personal protective equipment (PPE):

a. On or about October 18, 2011, employees were exposed to eye and skin hazards during ammonia refrigeration maintenance and/or servicing operations and ammonia release responses. The employer did not perform a workplace hazard assessment, select and have each affected employee use PPE, communicate selection decisions to each affected employee, train each affected employee and verify that the required hazard assessment was performed.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated: 03/29/2012
Proposed Penalty: \$5500.00

Citation 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.134(f)(2): Employee(s) using a tight-fitting facepiece respirator were not annually fit tested:

a. On or about October 18, 2011, in the facility, employee(s) were required to wear 6 MSA Gas Mask full-face respirators with canisters and 1 MSA Advantage 4001 air-purifying full face respirator during ammonia equipment maintenance and/or ammonia release responses. Employees required to wear tight-fitting respirators had not been fit tested.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated: 04/18/2012
Proposed Penalty: \$3300.00



Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION
Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

Citation 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.134(k): The employer did not provide comprehensive, understandable training which did not occur annually and/or more often if necessary:

a. On or about October 18, 2011, in the facility, employee(s) were required to wear 6 MSA Gas Mask full-face respirators with canisters and 1 MSA Advantage 4001 air-purifying full face respirator during ammonia equipment maintenance and/or ammonia release responses. Employees required to wear tight-fitting respirators had not received respirator training since January 2008.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated: 04/18/2012
Proposed Penalty: \$3300.00

Citation 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.307(c): Equipment, wiring methods, and installations of equipment in hazardous (classified) locations were not intrinsically safe, approved for the hazardous (classified) location, or safe for the hazardous (classified) location:

a. On or about January 4, 2012, in the basement of 171 N. Green St., Chicago, IL 60607, in the varnish area(s) and the spray area(s), employees required to perform electrical & building maintenance adjacent to flammable liquid application operations were exposed to fire and/or smoke hazards associated with flammable liquids. Electrical equipment, including outlets, switches, lights and fans were not intrinsically safe, approved for Class 1 Division 2 hazardous (classified) location or safe for the Class 1, Division 2 hazardous (classified) location.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated: 04/18/2012
Proposed Penalty: \$6600.00

U.S. Department of Labor
Occupational Safety and Health Administration

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Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION
Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

Citation 2 Item 1 Type of Violation: **Repeat - Serious**

29 CFR 1910.151(c): Where employees were exposed to injurious corrosive materials, suitable facilities for quick drenching or flushing of the eyes and body were not provided within the work area for immediate emergency use:

- a. On or about September 29, 2011, near the Elevator 7, in the water treatment/ pit area, employees regularly worked with corrosive chemicals such as sodium hypochlorite 12.5%. Yet, an eyewash was not provided in the water treatment area for quick drenching or flushing of the eyes.
- b. On or about October 18, 2011, in the Compressor Room #2 area, employees regularly worked with corrosive chemicals such as anhydrous ammonia. Yet, an eyewash was not provided in the compressor room #2 area for quick drenching or flushing of the eyes.

The Bridgford Food Processing Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.151(c), which was contained in OSHA inspection number 311369631, citation number 2, item number 6 and was affirmed as a final order on January 16, 2008, with respect to a workplace located at 170 N. Green St., Chicago, IL 60607.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated:	03/29/2012
Proposed Penalty:	\$16500.00



Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION
Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

Citation 2 Item 2 Type of Violation: **Repeat - Other**

29 CFR 1910.1200(f)(5)(i): The employer did not ensure that each container of hazardous chemicals in the workplace was labeled, tagged or marked with the identity of the hazardous chemical(s) contained therein:

a. On or about February 2, 2012, in Compressor Room #2, an anhydrous ammonia accumulator vessel and associated ammonia process equipment & piping in compressor room #2 were not labeled, tagged or marked with the identity of the hazardous chemical contained therein.

The Bridgford Food Processing Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.1200(f)(5)(i), which was contained in OSHA inspection number 313936288, citation number 2, item number 3 and was affirmed as a final order on September 30, 2010, with respect to a workplace located at 170 N. Green St., Chicago, IL 60607.

The Bridgford Food Processing Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.1200(f)(5)(i), which was contained in OSHA inspection number 311371249, citation number 2, item number 1a and was affirmed as a final order on June 25, 2008, with respect to a workplace located at 170 N. Green St., Chicago, IL 60607.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated:
Proposed Penalty:

04/18/2012
\$550.00



Citation and Notification of Penalty

Company Name: BRIDGFORD FOOD PROCESSING CORPORATION
Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

Citation 2 Item 3 Type of Violation: **Repeat - Other**

29 CFR 1910.1200(f)(5)(ii): The employer did not ensure that each container of hazardous chemicals in the workplace was labeled, tagged or marked with the appropriate hazard warnings:

- a. On or about September 30, 2011, in the Packaging Area of the Carnation Room on the second floor, a plastic tray containing deep tool sanitizer Multiquat No. 455 solution containing alkyl dimethyl benzyl ammonium chloride, octyl decyl dimethyl ammonium chloride, & ethyl alcohol was not labeled, tagged or marked with the hazard warning of the chemical contained therein.
- b. On or about February 2, 2012, in Compressor Room #2, an anhydrous ammonia accumulator vessel and associated ammonia process equipment & piping in compressor room #2 were not labeled, tagged or marked with the hazard warning of the chemical contained therein.

The Bridgford Food Processing Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.1200(f)(5)(ii), which was contained in OSHA inspection number 313936288, citation number 2, item number 4 and was affirmed as a final order on September 30, 2010, with respect to a workplace located at 170 N. Green St., Chicago, IL 60607.

The Bridgford Food Processing Corporation was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.1200(f)(5)(ii), which was contained in OSHA inspection number 311371249, citation number 2, item number 1a and was affirmed as a final order on June 25, 2008, with respect to a workplace located at 170 N. Green St., Chicago, IL 60607.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date by which Violation must be Abated:
Proposed Penalty:

03/29/2012
\$550.00

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Citation and Notification of Penalty

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Inspection Site: 170 N. GREEN STREET, Chicago, IL 60607

Citation 3 Item 1 Type of Violation: **Other-than-Serious**

29 CFR 1910.1200(g)(8): The employer did not maintain copies of the required material safety data sheets for each hazardous chemical in the workplace:

a. On or about September 29, 2011, in the facility, material safety data sheets were not maintained for each hazardous chemical in the workplace including HYPO 150 sodium hypochlorite 12.5%.

Date by which Violation must be Abated:
Proposed Penalty:

Corrected During Inspection
\$.00

A handwritten signature in black ink, appearing to read "Gary J. Anderson".

Gary J. Anderson
Area Director